

EXPORTER:  
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CHANGZHOU MACHINERY & EQUIPMENT IMP. & EXP. CO.,LTD  
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DEQING HUAYU CHAIN TRANSMISSION CO.,LTD  
ADDRESS: NO. 1199 HANGMU ROAD, QIANYUAN, DEQING, ZHEJIANG, CHINA  
TEL: 0086-572-8236525  
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## 工业链条 INDUSTRIAL CHAINS

求实 | 创新 | 高效 | 卓越 Realistic | Innovation | Efficient | Excellent

浙江德清华宇链传动有限公司  
ZHEJIANG DEQING HUAYU CHAIN CO.,LTD.

## COMPANY PROFILE

DEQING HUAYU CHAIN TRANSMISSION CO.,LTD, founded in 1988, brand ELEPHANT

Floor area: 36000 m<sup>2</sup>

Structure area: 25000 m<sup>2</sup>

Employee: over 220 people, (technicians = 20 people)

Electricity Supply: 1800KW

Output value: USD15,000,000 /year

Heat treatment capacity: 38tons/day

Equipment: 250sets

Modern automation process ensures high quality chain from China.

The local government has given a perfect record regarding environmental protection.





## COMPANY ADVANTAGES 公司优势

1

### Stable supply of raw material

With over 20 years of cooperation, our raw material supplier guarantees our product quality from the beginning. Each material batch is double analyzed for quality and controlled by our Spectrum analyzer before use.

2

### High accuracy chain parts forming process control

All model chain plates are subject to a twice punching process, ensuring holes straightness. Also, pin use auto chamfering ensures assembly guidance quality.



3

### Reliable heat treatment system

Superb and reliable heat treatment system makes sure all chain parts are evenly heat treated, and evenly cooled.  
Retained austenite of case hardened parts be efficiently controlled.

4

### Advanced automatic assembly system

Instead of traditional manual assembling, we have advanced equipment set, making certain of a reliable, stable assembly quality.  
Even auto assembling of all types K attachment plate.

## MATERIAL WAREHOUSE 材料仓库



原材料仓库一角 Raw material warehouse



德国产材料分析光谱仪 Germany made material spectrum analyzer

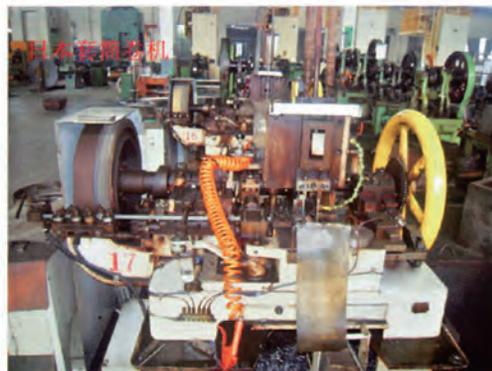
## PARTS WORKSHOP 零件车间



台湾高精度系列冲床 Taiwan made high accuracy punching machine



日本销子切断倒角机 Japan made pin cut and chamfering machine



日本套筒卷机 Japan made bush curled machine

## HEAT TREATMENT WORKSHOP 热处理车间



热处理车间一角 Heat treatment workshop



热处理多用炉 Multi-purpose furnace

## HEAT TREATMENT WORKSHOP 热处理车间

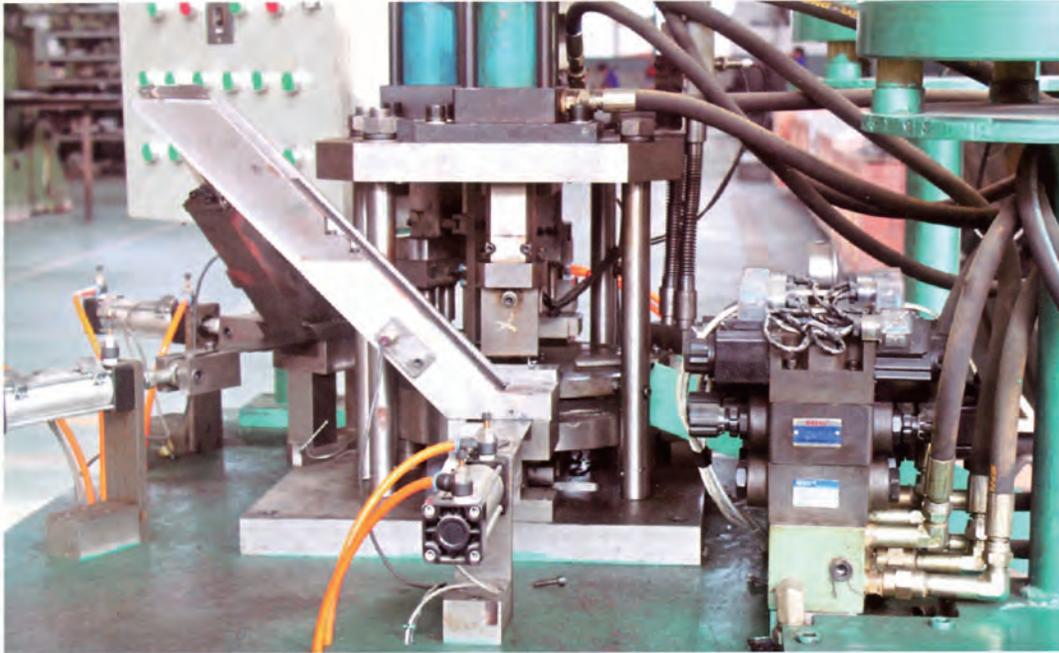


滚筒式渗碳炉 Rolling type case hardening furnace

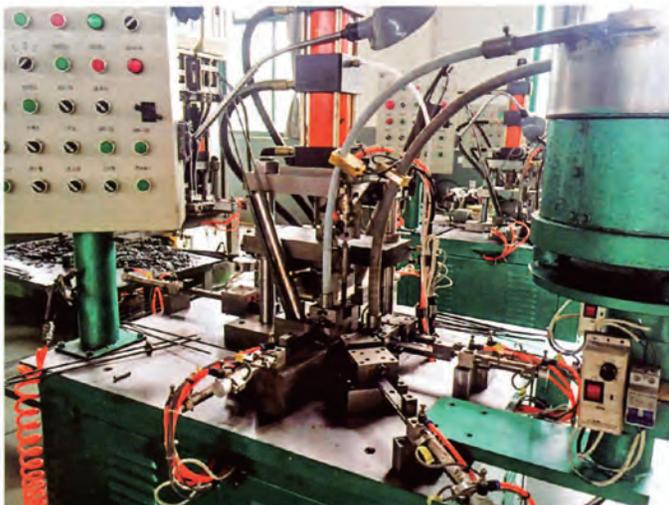


台湾产 可控气氛网带炉 Taiwan made atmosphere controlled mesh belt furnace

# ASSEMBLY SHOP 装配车间



弯板CL自动装配 Auto-assembling machine for CL and CL with attachment



OL自动装配 OL auto-assembling machine



大规格装配 Big size auto-assembling machine

# ASSEMBLY SHOP 装配车间



装配车间一角 Assembling workshop

# PART PERFORMANCE TEST (1)

## 零件性能测试(1)

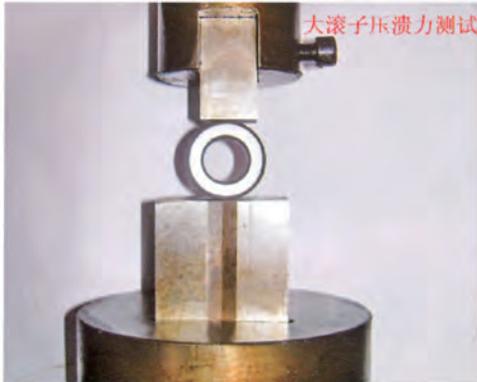


日本产显微硬度机 Japan made microhardness instrument

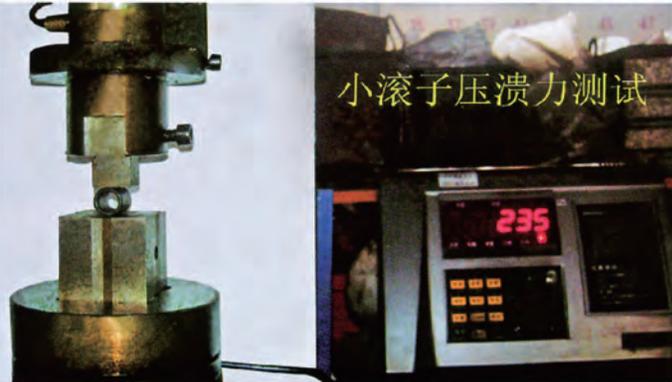


自动记录布洛维硬度机 Auto recording Brinell hardness gauge

## PART PERFORMANCE TEST (2) 零件性能测试(2)



大滚子压溃力测试 Big size roller crushing force tester



小滚子压溃力测试 Small size roller crushing force tester



内外节压出力测试 Push out force tester for inner link and outer link



链条压弯的要求标准 Plate bending standard



链条板压弯测试 Plate bending tester

# CHAIN PERFORMANCE TEST (1) 链条性能测试(1)



长度精度测量 Length accuracy measuring machine



抗拉强度试验 Tensile strength tester

## CHAIN PERFORMANCE TEST (2) 链条性能测试(2)



链条同步磨损试验机 Abrasion tester

# QUALITY MANGEMENT 品质管理



## 质量管理体系认证证书

注册号: 01713QH1648R0M

兹证明

**德清华宇链传动有限公司**

注册地址: 浙江省湖州市德清县乾元镇金火村, 313200

办公/生产地址: 浙江省湖州市德清县乾元镇杭木路 1199 号, 313200

建立的质量管理体系符合  
**GB/T 19001-2008/ISO 9001:2008** 标准

认证/注册范围

精密滚子链、农机链、板式链的生产和工程输送链的设计和生

初评获证日期: 2013-10-15 证书有效期: 2013-10-15 ~ 2016-10-14

证书在国家规定的各行政、资质许可有效期内使用有效;  
证书的有效性需经 XGQC 年度监督审核予以确认, 并与监督审核结论  
一并使用有效;  
证书的有效信息可查询 <http://www.xgqc.com> 网站。

第一次评审

第二次评审

合格标志粘贴处

监督标志粘贴处



体系认证  
CNAS C017-0



签发



北京兴国全球认证有限公司  
中国·北京·西城区·广义街5号8层3-803 邮编: 100053



## QUALITY MANAGEMENT SYSTEM CERTIFICATE

Registration No. 01713Q11648R0M

We hereby certify that

### Deqing Huayu Chain Drive Co., Ltd.

Registration Add: Jinhua Village, Qiayuan Town, Deqing County, Huzhou City, Zhejiang Province. 313200

Office/Production Add: No.1199, Hangnu Road, Qiayuan Town, Deqing County, Huzhou City, Zhejiang Province. 313200

by reason of its **Quality Management System**  
has been awarded this certificate for compliance with the standard  
**GB/T 19001—2008/ISO 9001:2008**

Scope of certification/registration

**Production of Precision Roller Chain, Agricultural Machinery Chain and  
Leaf Chain, Design and Production of Engineering Conveyor Chain**

Initial Issuance Date: 2013-10-15

This certificate is valid during: 2013-10-15 ~ 2016-10-14

The certificate is valid within the term of validity of all the administration and qualification stipulated in accordance with the regulation of PRC;

The effectiveness of this certificate shall be validated by annual surveillance audit of XGQC, the certificate shall be valid when used together with the surveillance audit conclusion;  
Effective information of certificate can be checked <http://www.xgqc.com>

1<sup>st</sup> surveillance  
audit conformity

2<sup>nd</sup> surveillance  
audit conformity



MANAGEMENT SYSTEM  
CNAS C017-Q



ISSUED BY

Beijing Xingguo Global Certification Co., Ltd.  
Room 3-803, 8/F, No.5 Guangyi Street, Xicheng District, Beijing, 100053, P.R.China

## USER NOTIFICATION 用户告知书

1

Due to chain industry development, there's more and more types chains, this catalogue only include part types. We have a strong development team; and according to the customer's drawing(s), sample(s) or specification(s), we can produce factory samples immediately for customer testing, to ensure customer satisfaction.

2

Please contact us for any request of "high strength" roller chain, we can produce high strength chain which with 1.6times tensile strength than standard.

High strength chain application:  
High strength traction requested  
High safety coefficient requested  
High extraction force of chain roller requested  
Space limitation, which bigger size chain unaccepted

3

for various user's request, we offer different options of chain surface treatment.

Surface treatment	function	factory principle	remarks
Natural color	keep natural steel color	recommend	energy saving&environmental protection standard
Shot blasting	increase fatigue strength	recommend	customer request
Surface dacromet	increase anti-rust	recommend	environmental pollution
Surface blackening	increase anti-rust	not recommend	environmental pollution, higher price
Surface nickel plated	increase anti-rust	not recommend	reduce chain strength, hydrogen embrittlement
Surface zinc plated	increase anti-rust	not recommend	



4

more options of different parts, for more different options of chains.

**ISO standard chains**

**ANSI, DIN standard chains and derived models**

**Roller chain, bush chain, conveyor chains etc.**

**Chain strength option**

- ◊ Standard strength chain
- ◊ High strength chain

**Chain pin option**

- ◊ Standard straight type pin
- ◊ Rotating round rivet pin
- ◊ Step pin
- ◊ Hollow pin
- ◊ Pin surface with carburized, hard chromed, induction hardened

**Chain plate option**

- ◊ Standard peanut type plate, standard straight type plate
- ◊ Plate with central hole
- ◊ Plate with various bending attachment
- ◊ Plate with various welded attachment
- ◊ Plate with shot blasting, dacromet or zinc plate.

**Chain bush option**

- ◊ Standard straight bush
- ◊ Step bush
- ◊ Bush with locking ring

**Chain roller option**

- ◊ Standard cylinder shaped (smaller) roller
- ◊ Standard cylinder shaped (bigger) roller
- ◊ F roller
- ◊ Non-metal material roller

5

how to choose good quality chain among different factories with different level quality.

Quality request

Price request

Delivery time request

#### Site inspection for production process

- Inspect chain parts forming equipment and ability
- Inspect heat treatment equipment and ability
- Inspect chain assembly equipment and ability

#### Site inspection for chain assembling equipment and ability

- Check daily quality record
- Check monthly quality record
- Check customer complaint disposal record

#### Site inspection for quality test

- Site checking ultimate strength
- Site checking pin, bush surface HV hardness
- Check abrasion test history record

#### Site inspection of factory environment and culture

产品目录  
PRODUCT CATALOG



01 标准链条  
DRIVING CHAINS



19 标准派生链条  
LIGHT CONVEYOR CHAINS



51 板式链  
LEAF CHAINS



59 工程用输送链条  
ENGINEERING CONVEYOR CHAINS



81 专门用途链条  
SPECIAL CHAINS



德清华宇链传动有限公司  
DEQING HUAYU CHAIN DRIVE CO.,LTD.

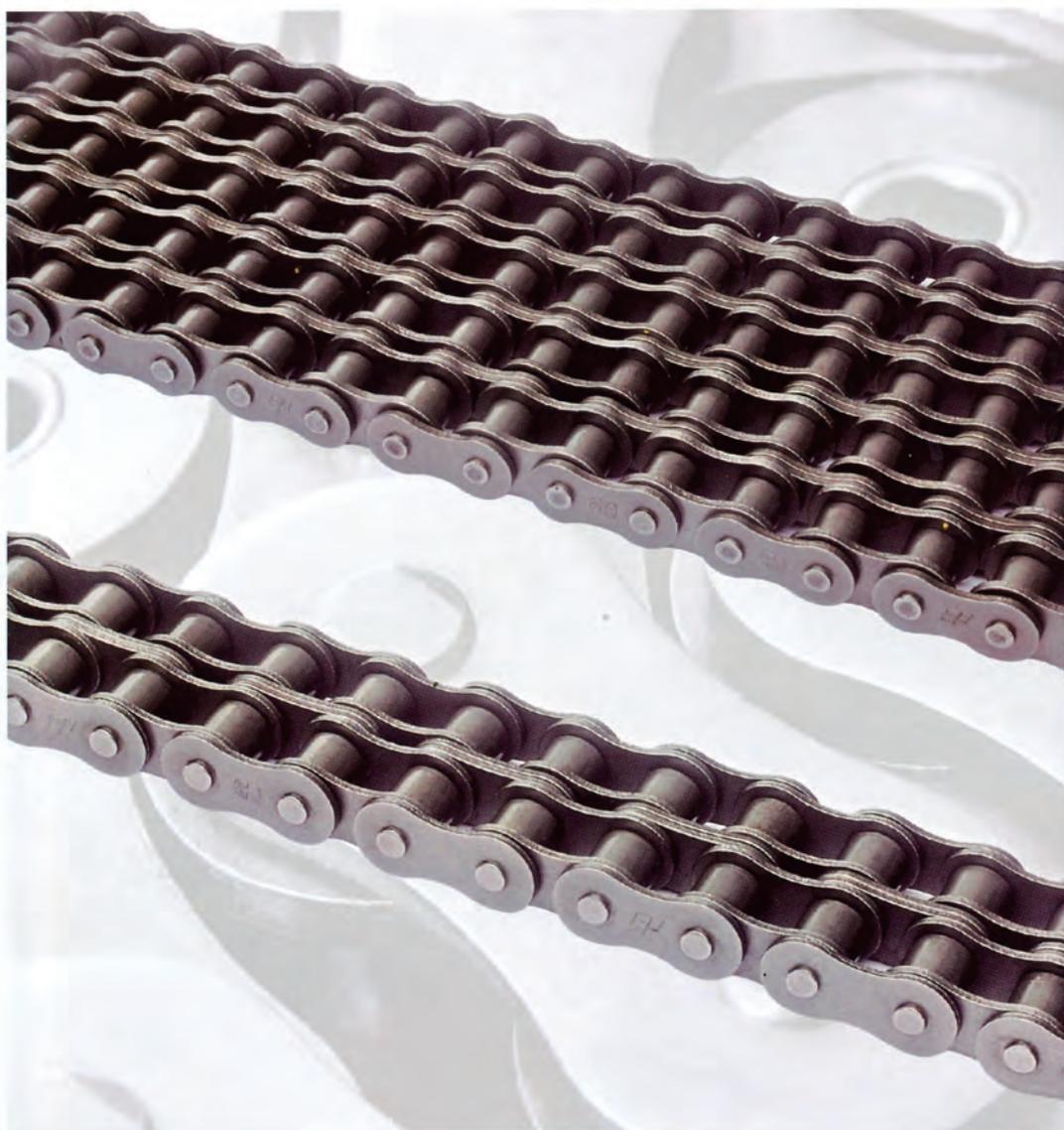


德清华宇链传动有限公司  
DEQING HUAYU CHAIN DRIVE CO., LTD.



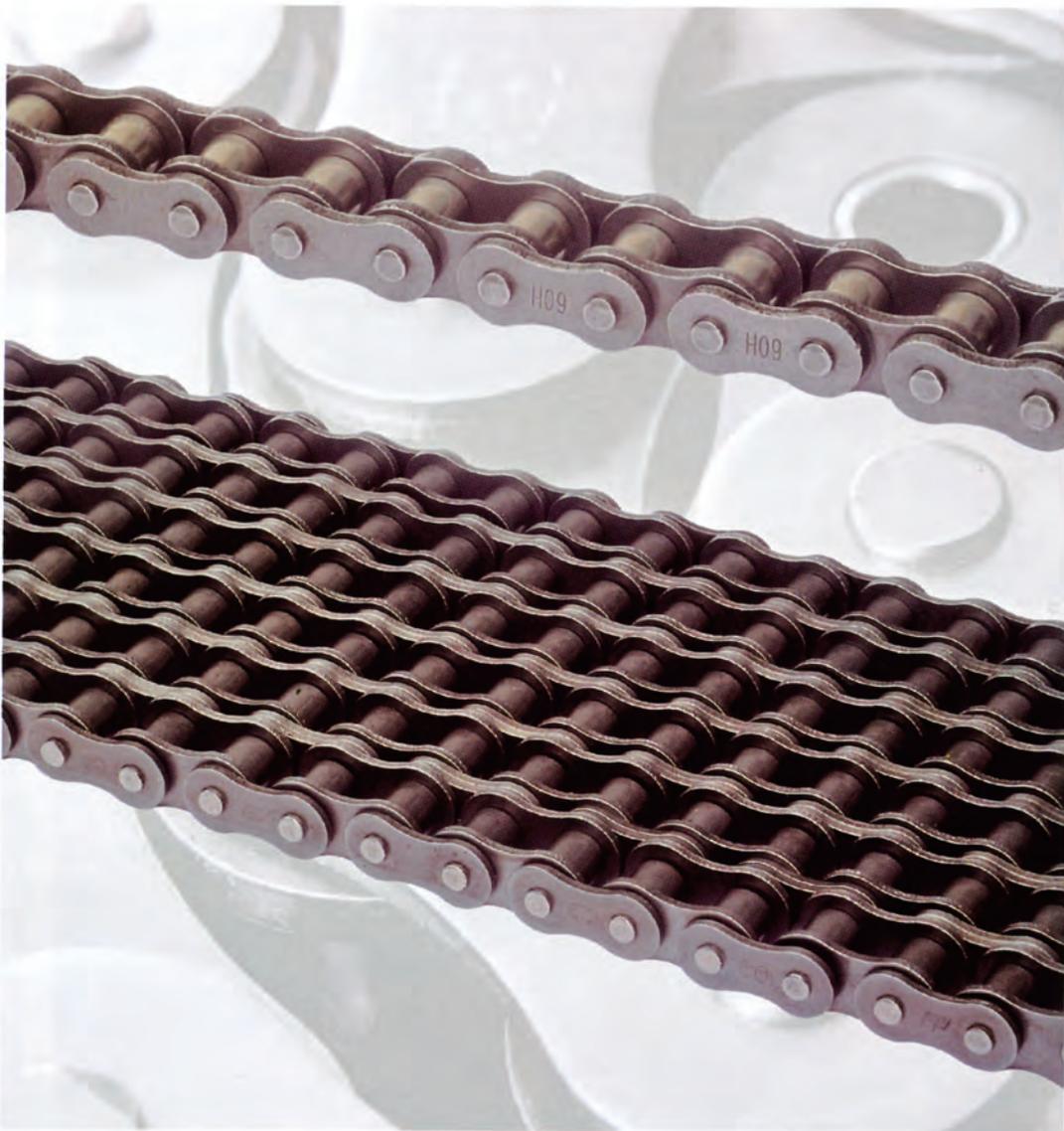
## 标准链条

### DRIVING CHAINS

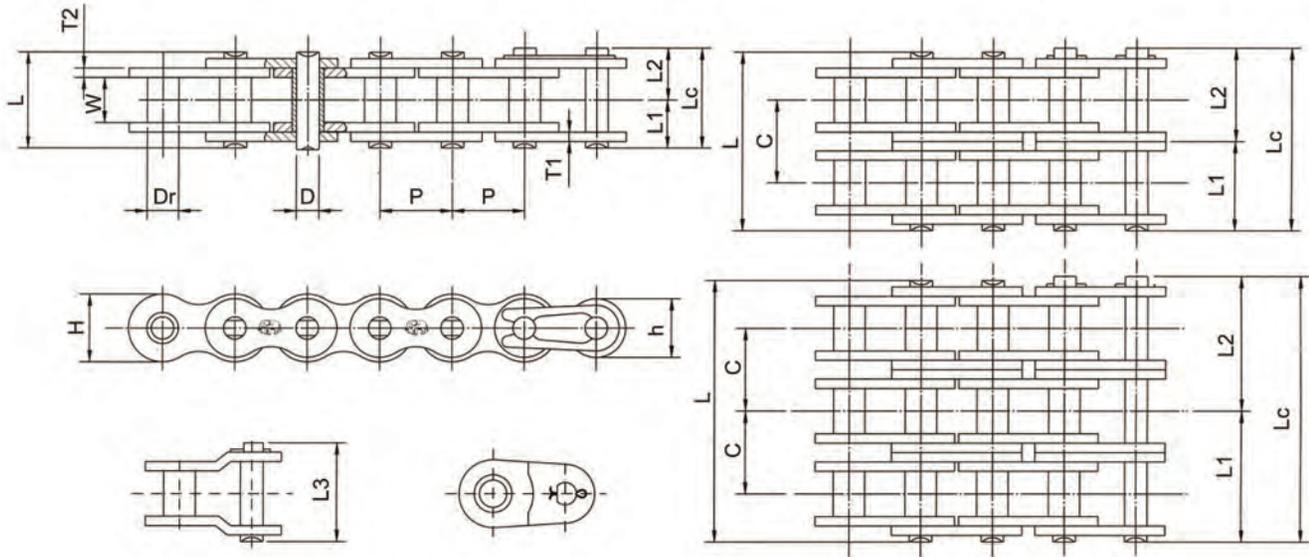




德清华宇鏈傳動有限公司  
DEQING HUAYU CHAIN CO., LTD.



● A系列短节距精密传动套筒链条  
Short pitch transmission precision bush Chains (A series)



标准链条  
01/02

25、35 通用尺寸 General Dimensions 单位 (Unit) :mm

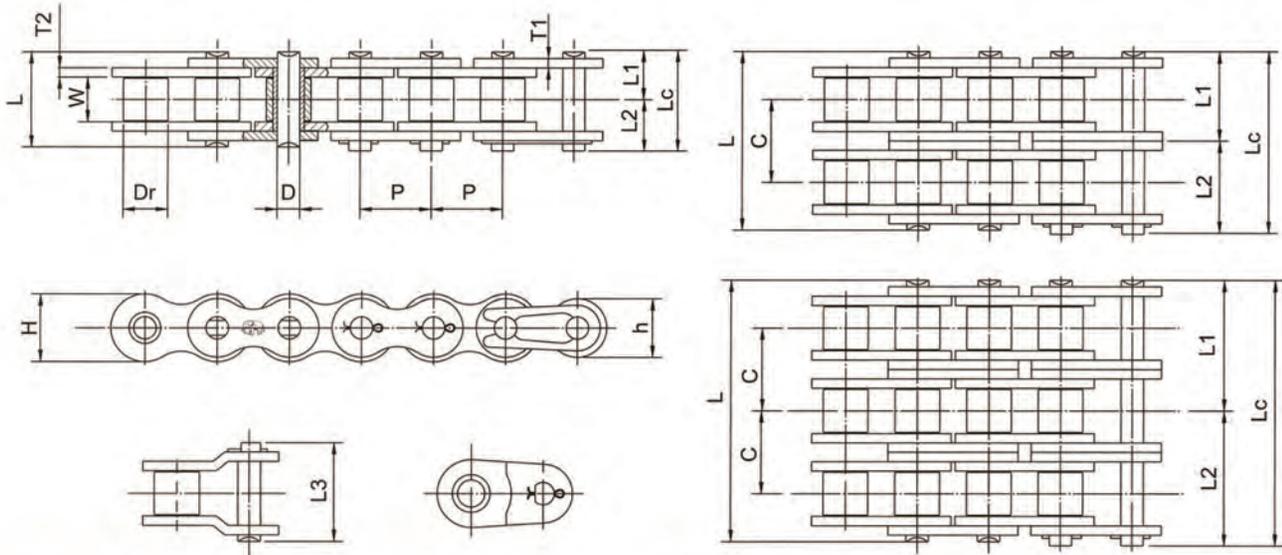
链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	套筒直径 Both Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
04c	25	6.35	3.30	3.10	2.31	0.8	0.8	6.02	5.21
06c	35	9.525	5.08	4.68	3.58	1.30	1.30	9.05	7.80

25、35 各部尺寸 Dimensions of strands

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
25-1	9.10	9.35	4.55	4.80	9.65	6.40	4.30	3.50	0.15
25-2	15.5	15.75	7.75	8.00	16.05		8.60	7.00	0.29
25-3	21.8	22.10	10.90	11.20	22.45		12.90	10.50	0.45
35-1		13.45	6.60	6.85	14.25	10.13	9.00	7.90	0.31
35-2		23.60	11.70	11.90	25.30		18.20	15.80	0.72
35-3		33.65	16.75	16.90	35.35		27.30	23.70	1.10

### A系列短节距精密传动滚子链条

Short pitch transmission precision roller Chains (A series)



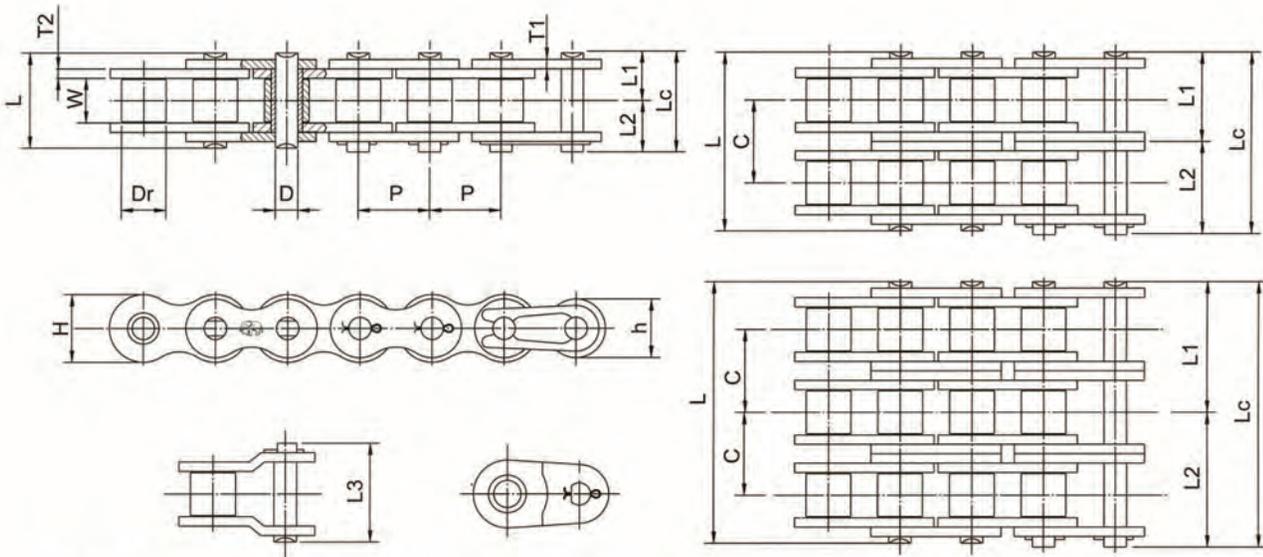
#### 40、50 通用尺寸 General Dimensions 单位 (Unit) :mm

链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
08A	40	12.7	7.92	7.85	3.98	1.5	1.5	12.07	10.41
10A	50	15.875	10.16	9.40	5.09	2.03	2.03	15.09	13.03

#### 40、50 各部尺寸 Dimensions of strands

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
40-1	17.80	18.85	8.90	9.95	19.05	14.38	17.80	13.80	0.64
40-2	32.30	33.30	16.15	17.15	34.10		35.60	27.60	1.28
40-3	46.70	47.50	23.35	24.15	48.60		53.40	41.40	1.93
40-4	61.15	61.87	30.57	31.3	62.97		71.20	-	2.55
40-5	75.60	76.40	37.80	38.6	77.50		89.00	-	3.18
40-6	90.05	90.82	45.02	45.8	91.92		106.80	-	3.80
50-1	21.80	22.90	10.90	12.00	23.10	18.11	29.20	21.80	1.05
50-2	39.90	41.10	19.95	21.15	42.40		58.40	43.60	2.01
50-3	57.90	59.15	28.95	30.20	60.45		87.67	65.40	3.13
50-4	76.10	77.30	38.05	39.25	78.70		116.80	-	4.15
50-5	94.30	95.45	47.15	48.30	96.85		146.00	-	5.19
50-6	112.50	113.65	56.25	57.40	115.05		175.20	-	6.21

● **A系列短节距精密传动滚子链条**  
Short pitch transmission precision roller Chains (A series)



标准链条  
03/04

**60、80 通用尺寸 General Dimensions** 单位 (Unit) :mm

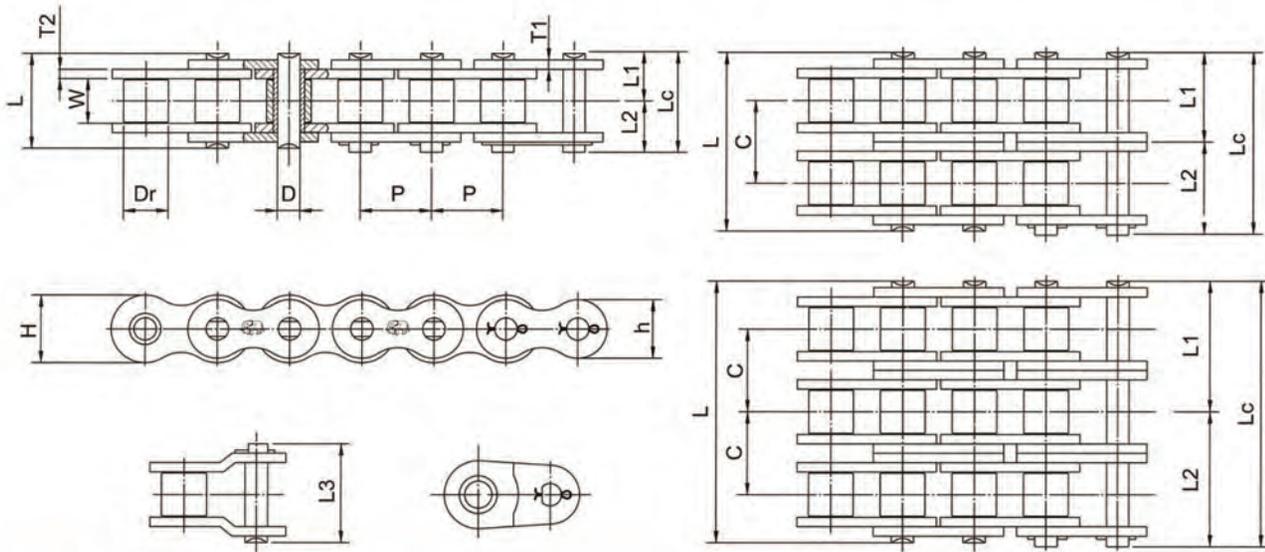
链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
12A	60	19.05	11.91	12.57	5.96	2.42	2.42	18.08	15.62
16A	80	25.40	15.88	15.75	7.94	3.25	3.25	24.13	20.83

**60、80 各部尺寸 Dimensions of strands**

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
60-1	26.90	28.20	13.45	14.75	28.80	29.78	41.60	31.10	1.54
60-2	49.80	51.15	24.90	26.25	52.85		83.20	62.30	3.06
60-3	72.60	74.45	36.30	38.15	76.15		124.80	93.40	4.57
60-4	95.40	97.25	47.70	49.55	98.95		166.40	-	6.08
60-5	118.20	120.10	59.10	61.00	121.80		208.00	-	7.59
60-6	141.00	143.00	70.50	72.50	144.70		249.60	-	9.11
80-1	33.50	36.00	16.75	19.25	36.50	29.29	72.00	55.60	2.70
80-2	62.70	65.25	31.35	33.90	67.95		142.00	111.20	5.32
80-3	91.90	94.45	45.95	48.50	97.15		216.00	166.80	8.01
80-4	121.20	123.85	60.60	63.25	126.55		288.00	-	10.66
80-5	150.50	153.20	75.25	77.95	155.90		360.00	-	13.31
80-6	179.80	182.40	89.90	92.50	185.10		432.00	-	15.98

## A系列短节距精密传动滚子链条

Short pitch transmission precision roller Chains (A series)



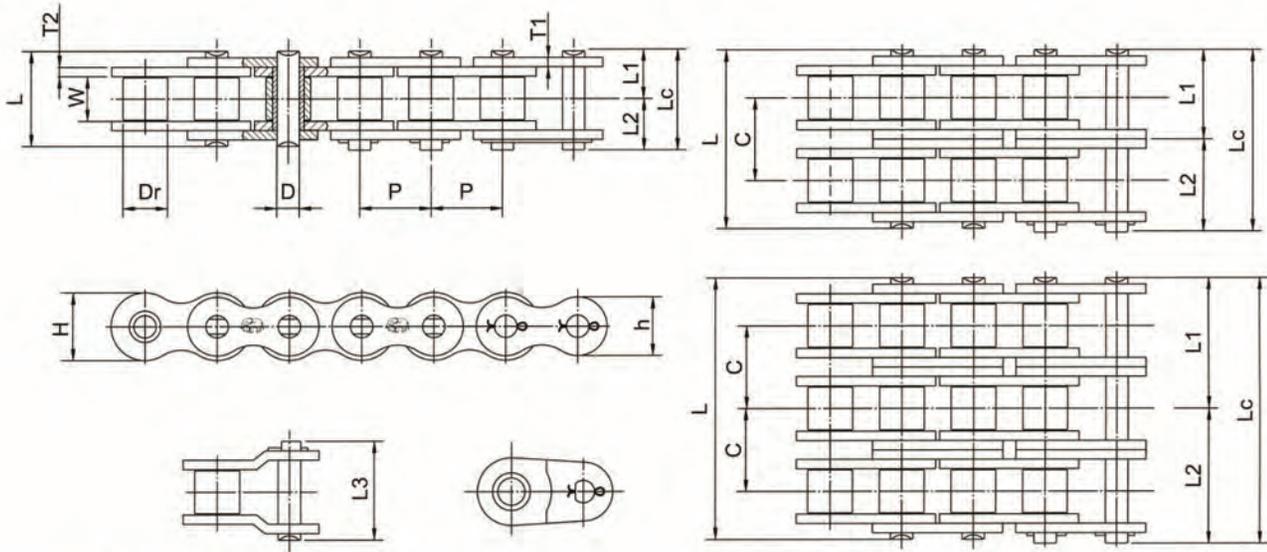
### 100、120 通用尺寸 General Dimensions 单位 (Unit) :mm

链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
20A	100	31.75	19.05	18.90	9.54	4.0	4.0	30.18	26.04
24A	120	38.10	22.23	25.22	11.11	4.8	4.8	36.20	31.24

### 100、120 各部尺寸 Dimensions of strands

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
100-1	41.10	43.40	20.55	22.85	45.20	35.76	110.20	86.70	4.00
100-2	77.00	79.30	38.50	40.80	82.10		220.40	173.50	7.87
100-3	113.00	115.25	56.50	58.75	118.05		330.00	260.20	11.80
100-4	148.90	151.10	74.45	76.65	153.90		440.80	-	15.74
100-5	184.80	187.00	92.40	94.60	189.80		551.00	-	19.58
100-6	220.70	222.90	110.35	112.55	225.70		662.00	-	23.84
120-1	50.80	54.30	25.40	28.90	56.30	45.44	157.20	124.60	5.95
120-2	96.30	99.75	48.15	51.60	103.55		314.40	249.10	11.73
120-3	141.70	145.25	70.85	74.40	149.05		471.60	373.70	17.55
120-4	187.20	190.70	93.60	97.10	194.50		628.80	-	23.40
120-5	232.70	236.20	116.35	119.85	240.00		786.00	-	29.20
120-6	278.20	281.65	139.10	142.55	285.45		943.20	-	35.00

● **A系列短节距精密传动滚子链条**  
Short pitch transmission precision roller Chains (A series)



标准链条  
05/06

**140、160 通用尺寸 General Dimensions** 单位 (Unit) :mm

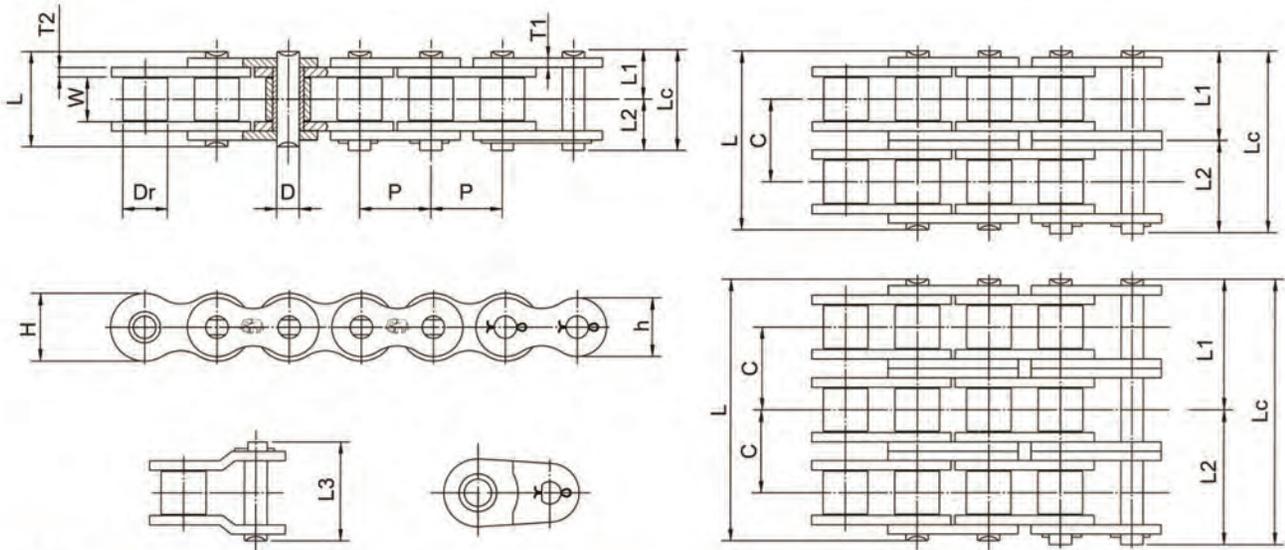
链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
28A	140	44.45	25.40	25.22	12.71	5.6	5.6	42.24	36.45
32A	160	50.8	28.58	31.55	14.29	6.4	6.4	48.26	41.66

**140、160 各部尺寸 Dimensions of strands**

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
140-1	54.90	59.15	27.45	31.70	60.05	48.87	210.00	169.00	7.50
140-2	103.60	107.95	51.80	56.15	112.65		420.00	338.10	14.88
140-3	152.40	156.95	76.20	80.75	161.65		630.00	507.10	22.26
140-4	201.30	205.85	100.65	105.20	210.55		840.00	-	28.66
140-5	250.20	254.70	125.10	129.60	259.40		1050.00	-	37.06
140-6	299.10	303.75	149.55	154.20	308.45		1260.00	-	44.40
160-1	65.50	69.60	32.75	36.85	71.90	58.55	275.00	222.40	10.12
160-2	124.20	128.25	62.10	66.15	133.05		550.00	444.80	20.08
160-3	182.90	186.90	91.45	95.45	191.70		825.00	667.20	30.08
160-4	241.50	245.40	120.75	124.65	250.20		1100.00	-	40.14
160-5	300.10	304.00	150.05	153.95	308.80		1375.00	-	50.00
160-6	358.70	362.65	179.35	183.30	367.45		1650.00	-	60.05

## A系列短节距精密传动滚子链条

Short pitch transmission precision roller Chains (A series)



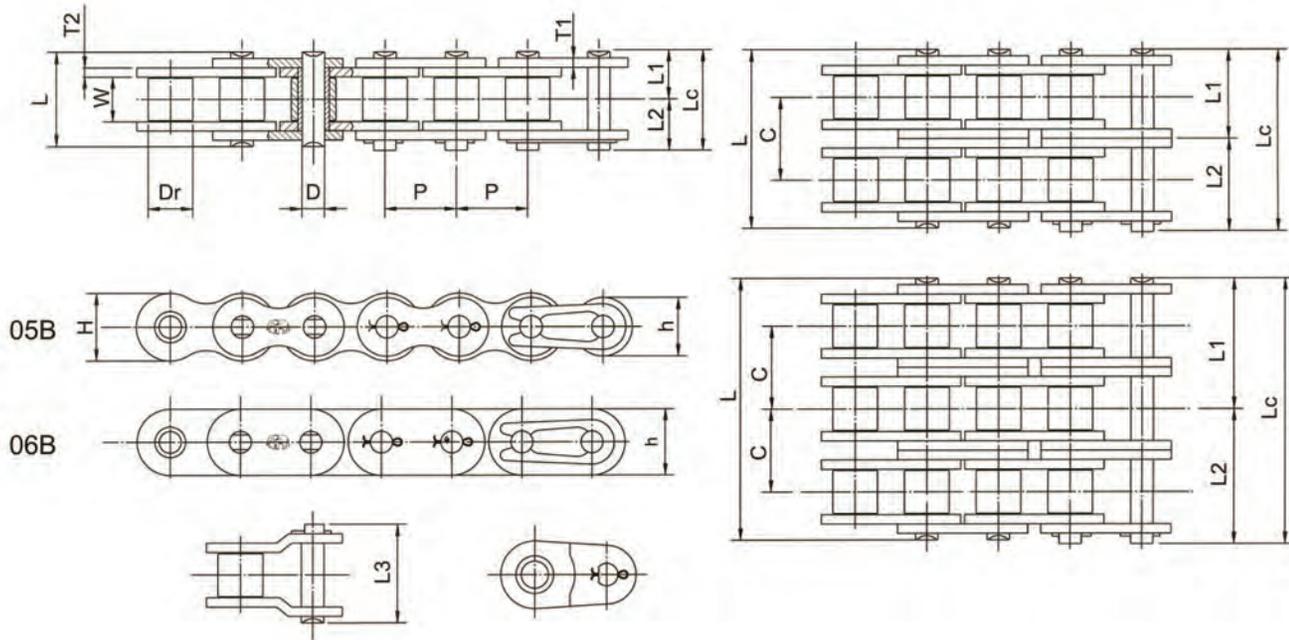
### 200、240 通用尺寸 General Dimensions 单位 (Unit) :mm

链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
40A	200	63.50	39.68	37.85	19.85	8.0	8.0	60.33	52.07
48A	240	76.2	47.63	47.35	23.81	9.5	9.5	72.39	62.48

### 200、240 各部尺寸 Dimensions of strands

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
200-1	80.30	84.95	40.15	44.80	88.45	71.55	456.00	347.00	16.52
200-2	151.90	156.60	75.95	80.65	162.40		912.00	693.90	32.69
200-3	223.50	228.20	111.75	116.45	234.00		1368.00	1040.90	49.11
200-4	295.20	299.90	147.60	152.30	305.70		1824.00	-	65.29
200-5	366.90	371.65	183.45	188.20	377.45		2280.00	-	82.48
200-6	438.60	443.35	219.30	224.05	449.15		2736.00	-	97.77
240-1	90.50	100.75	45.25	55.5	104.25	87.83	627.00	500.40	24.53
240-2	183.40	191.10	91.70	99.40	198.30		1254.00	1000.80	48.16
240-3	271.30	278.80	135.65	143.15	286.00		1881.00	1501.30	71.69
240-4	359.20	366.90	179.60	187.30	374.10		2508.00	-	95.22
240-5	447.10	454.80	223.55	231.25	462.00		3135.00	-	118.75
240-6	535.00	542.60	267.50	275.10	549.80		3762.00	-	142.28

● **B系列短节距精密传动滚子链条**  
Short pitch transmission precision roller Chains (B series)



标准链条

07/08

**05B、06B 通用尺寸 General Dimensions** 单位 (Unit) :mm

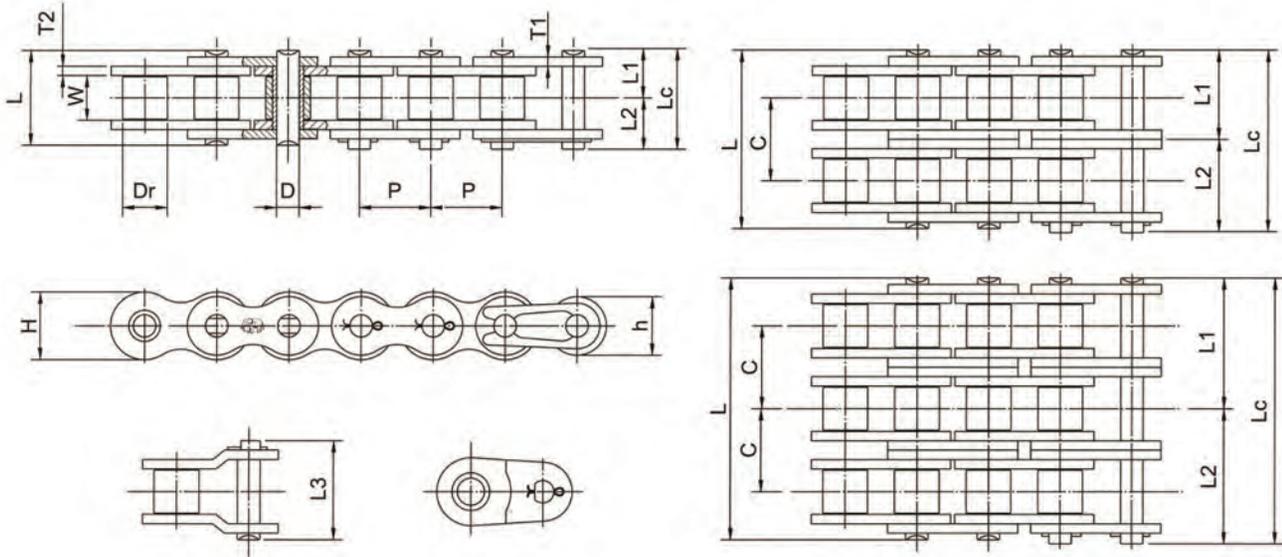
链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
05B	05B	8.0	5.0	3.0	2.31	0.80	0.80	7.11	7.11
06B	06B	9.525	6.35	5.72	3.28	1.30	1.30	8.26	8.26

**05B、06B 各部尺寸 Dimensions of strands**

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
05B-1	8.60	9.10	4.30	4.80	9.90	5.64	5.75	4.40	0.19
05B-2	14.30	14.80	7.15	7.65	16.40		9.80	7.80	0.37
05B-3	19.90	20.40	9.95	10.45	22.00		13.60	11.10	0.49
06B-1	13.50	14.40	6.75	7.65	14.60	10.24	9.80	8.90	0.44
06B-2	23.80	24.47	11.90	12.57	24.70		18.00	16.90	0.85
06B-3	34.00	34.50	17.00	17.50	34.70		28.80	24.90	1.26

## B系列短节距精密传动滚子链条

Short pitch transmission precision roller Chains (B series)



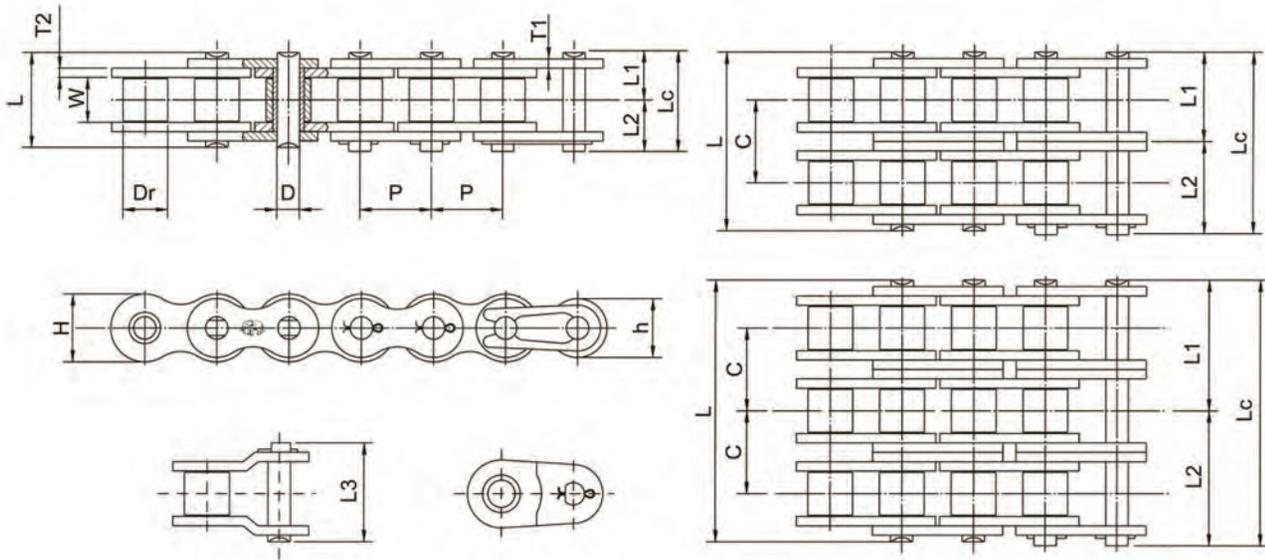
### 08B、10B 通用尺寸 General Dimensions 单位 (Unit) :mm

链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
08B	08B	12.70	8.51	7.75	4.45	1.6	1.6	11.81	10.92
10B	10B	15.875	10.16	9.65	5.08	1.7	1.7	14.73	13.72

### 08B、10B 各部尺寸 Dimensions of strands

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
08B-1	17.00	18.50	8.50	10.00	18.80	13.92	18.60	17.80	0.75
08B-2	31.00	32.50	15.5	17.00	33.80		35.00	31.10	1.45
08B-3	44.90	46.40	22.45	23.95	47.80		48.80	44.50	2.15
10B-1	19.60	21.05	9.80	11.25	21.35	16.59	25.60	22.20	1.05
10B-2	36.20	37.65	18.10	19.55	39.65		50.20	44.50	2.05
10B-3	52.80	54.20	26.40	27.80	56.30		75.80	66.70	3.15

● B系列短节距精密传动滚子链条  
Short pitch transmission precision roller Chains (B series)



标准链条  
09/10

12B、16B 通用尺寸 General Dimensions 单位 (Unit) :mm

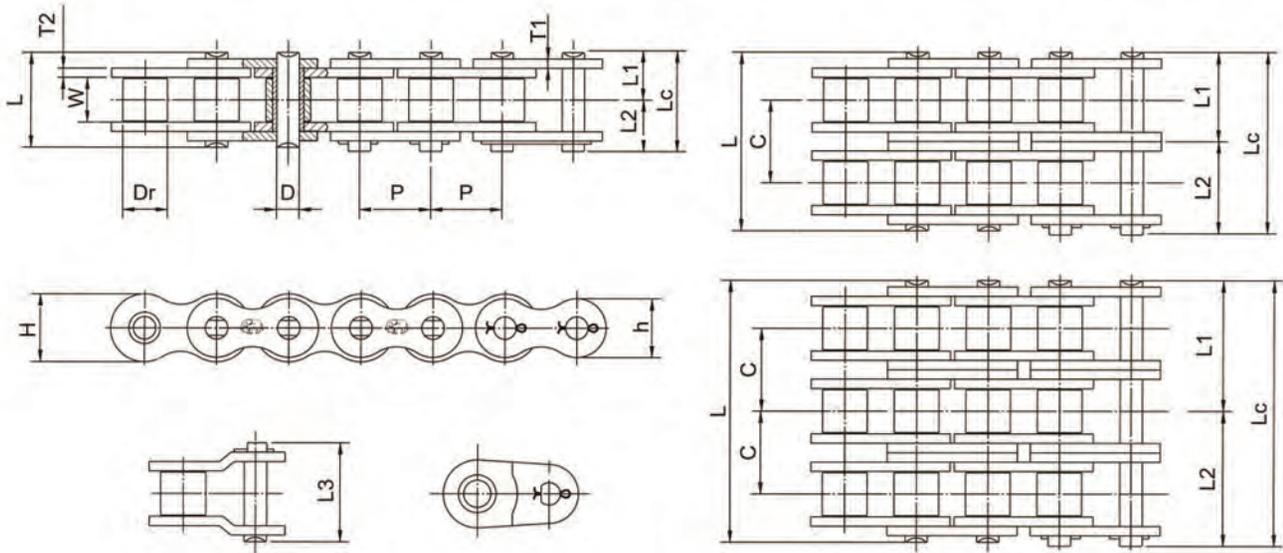
链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
12B	12B	19.05	12.07	11.68	5.72	1.85	1.85	16.13	16.13
16B	16B	25.40	15.88	17.02	8.28	3.10	4.15	21.08	21.08

12B、16B 各部尺寸 Dimensions of strands

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
12B-1	22.70	24.35	11.35	13.0	25.05	19.46	30.30	28.90	1.28
12B-2	42.20	43.80	21.10	22.70	46.50		60.30	57.80	2.56
12B-3	61.70	63.30	30.85	32.45	66.20		91.00	86.70	3.89
16B-1	36.10	37.95	18.05	19.90	39.05	31.88	68.80	60.0	2.72
16B-2	68.00	69.90	34.00	35.90	73.90		136.00	106.0	5.45
16B-3	99.90	101.80	49.95	51.85	106.00		205.60	160.0	8.06

## B系列短节距精密传动滚子链条

Short pitch transmission precision roller Chains (B series)



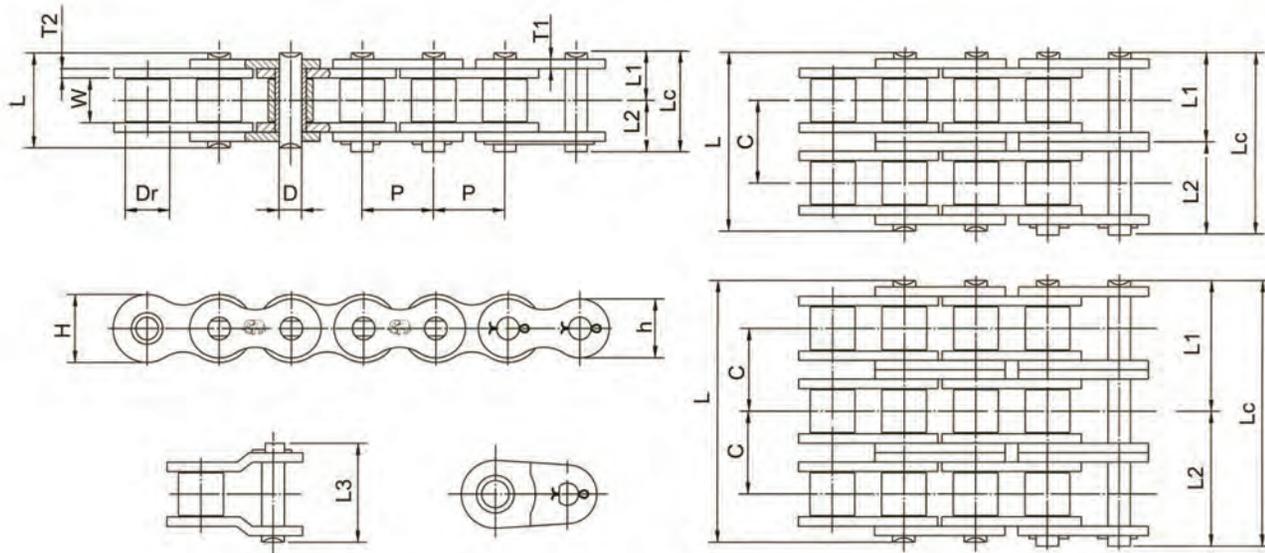
### 20B、24B 通用尺寸 General Dimensions 单位 (Unit) :mm

链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
20B	20B	31.75	19.05	19.56	10.19	3.7	4.6	26.42	26.42
24B	24B	38.10	25.40	25.40	14.63	5.2	6.0	33.4	33.4

### 20B、24B 各部尺寸 Dimensions of strands

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
20B-1	43.20	44.67	21.60	23.07	48.57	36.45	108.60	95.00	3.99
20B-2	79.70	81.07	39.85	41.22	86.57		208.40	170.00	7.93
20B-3	116.10	117.40	58.05	59.35	123.15		285.30	250.00	11.82
24B-1	53.4	58.20	26.70	31.5	62.30	48.36	176.80	160.00	7.55
24B-2	101.8	106.65	50.9	55.75	112.95		322.60	280.00	14.75
24B-3	150.2	155.2	75.1	80.1	161.50		489.50	425.00	21.90

● B系列短节距精密传动滚子链条  
Short pitch transmission precision roller Chains (B series)



标准链条

11/12

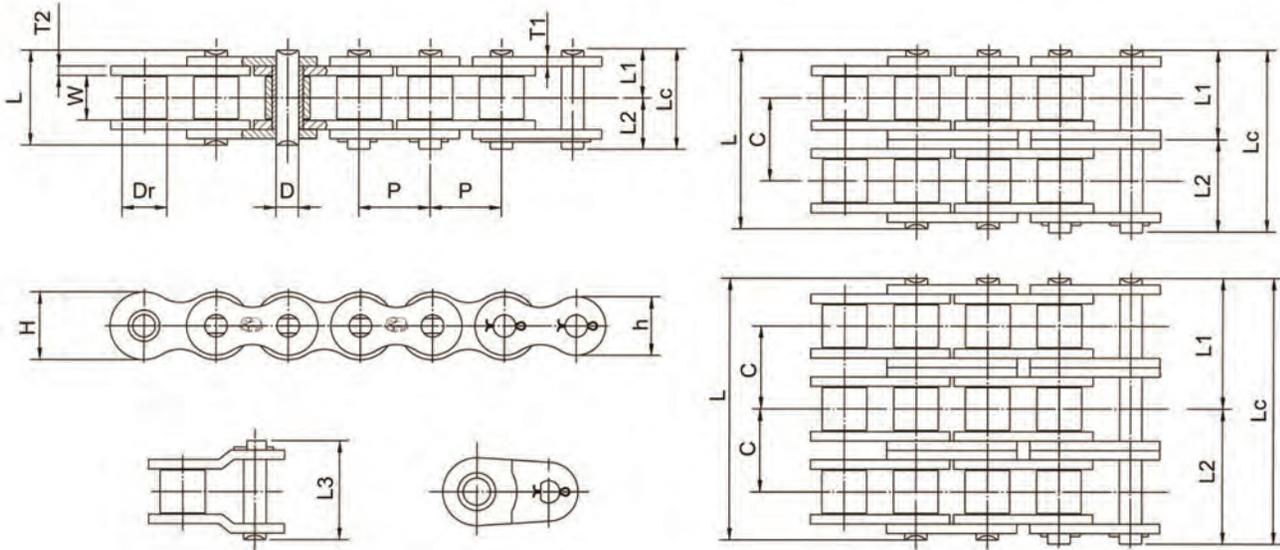
28B、32B 通用尺寸 General Dimensions 单位 (Unit) :mm

链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
28B	28B	44.45	27.94	30.99	15.90	6.3	7.5	37.08	37.08
32B	32B	50.8	29.21	30.99	17.81	6.3	7.0	42.29	42.29

28B、32B 各部尺寸 Dimensions of strands

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
28B-1	65.10	70.00	32.55	37.45	74.60	59.56	223.60	200.00	9.60
28B-2	124.70	129.57	62.35	67.22	136.97		407.50	360.00	18.90
28B-3	184.3	189.17	92.15	97.02	196.57		610.00	530.00	28.36
32B-1	67.40	71.40	33.70	37.70	75.10	58.55	278.20	250.00	10.34
32B-2	126.00	129.97	63.00	66.97	136.87		510.30	450.00	20.28
32B-3	184.50	188.50	92.25	96.25	195.40		771.20	670.00	30.18

● **B系列短节距精密传动滚子链条**  
 Short pitch transmission precision roller Chains (B series)



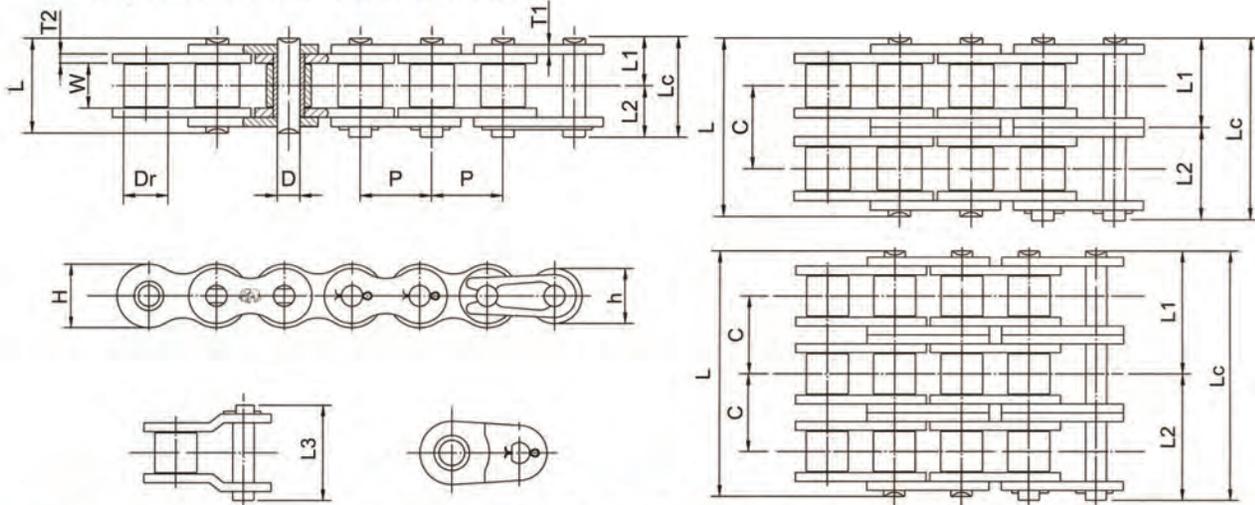
**40B、48B 通用尺寸 General Dimensions** 单位 (Unit) :mm

链号 ISO Chain NO.	链号 ANSI Chain NO.	节距 Pitch P	滚子直径 Roller Diameter max Dr	内节内宽 Width Between Inner Plates min W	销子直径 Pin Diameter max D	链板厚度 Plate Thickness max T1 T2		内链板高度 Inner Plate Depth max H	外链板高度 Outer Plate Depth max h
40B	40B	63.5	39.37	38.1	22.89	8.0	8.5	52.96	52.96
48B	48B	76.2	48.26	45.72	29.24	10.0	12.0	63.88	63.88

**40B、48B 各部尺寸 Dimensions of strands**

链号 ISO Chain NO.	销轴长度 Pin Length					排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	ISO抗拉载荷 Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
	L max	Lc max	L1 max	L2 max	L3 max				
40B-1	82.60	86.35	41.30	45.05	90.90	72.29	388.20	355.00	16.64
40B-2	154.90	158.67	77.45	81.22	165.57		718.60	630.00	32.54
40B-3	227.20	230.97	113.60	117.37	237.87		1100.00	950.00	48.68
48B-1	99.10	107.0	49.55	57.45	110.5	91.21	628.50	560.00	25.10
48B-2	190.40	198.2	95.20	103.00	201.9		1136.00	1000.00	50.20
48B-3	281.60	289.4	140.80	148.60	293.1		1716.00	1500.00	75.30

● H 系列滚子链(标准强度)  
Heavy series roller chains cottered execution

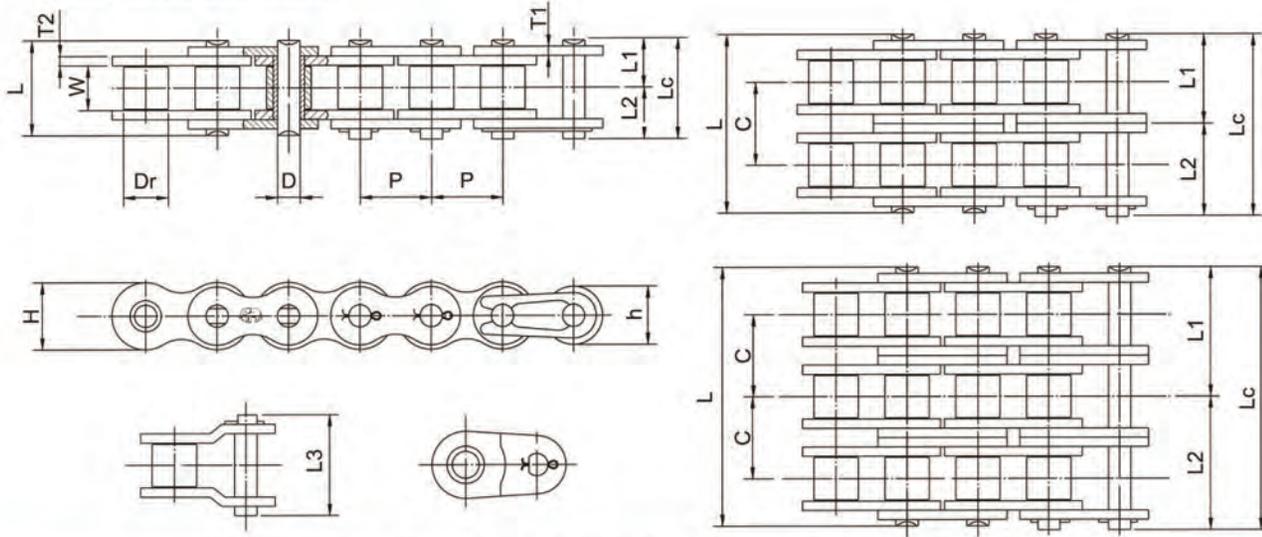


标准链条  
13/14

华宇链号 HUAYU Chain NO.	链号 ANSI Chain NO.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销子直径 Pin Diameter	链板厚度 Plate Thickness	内链板高度 Inner Plate Depth	销轴长度 Pin Length			排距 Transverse Pitch	平均抗拉载荷 Average Tensile Strength	极限抗拉载荷 Ultimate Tensile Strength min	每米重量 Weight Per Meter
		P mm	Dr max mm	W min mm	D max mm	T max mm	H max mm	L max mm	Lc max mm	L3 max mm	C mm	KN	KN	Kg/m
08AH-1	40H	12.7	7.92	7.85	3.98	2.03	12.07	20.10	22.10	23.16		17.80	13.8	0.83
10AH-1	50H	15.875	10.16	9.40	5.09	2.42	15.09	23.36	25.36	26.42		29.20	21.8	1.27
12AH-1	60H-1							29.90	32.40	33.46		41.60	31.10	1.88
12AH-2	60H-2	19.05	11.91	12.57	5.96	3.25	18.08	56.00	58.50	59.56	26.11	83.20	62.30	3.75
12AH-3	60H-3							82.10	84.60	85.66		124.80	93.40	5.60
16AH-1	80H-1							36.60	39.60	41.60		72.0	55.60	3.16
16AH-2	80H-2	25.4	15.88	15.75	7.94	4.0	24.13	69.20	72.20	74.30	32.59	142.0	111.2	6.30
16AH-3	80H-3							101.80	104.80	106.90		216.0	166.8	9.40
20AH-1	100H-1							44.10	47.60	50.10		110.2	86.7	4.55
20AH-2	100H-2	31.75	19.05	18.90	9.54	4.8	30.18	83.20	86.70	89.30	39.09	220.4	173.5	9.10
20AH-3	100H-3							122.30	125.80	128.50		330.0	260.2	13.60
24AH-1	120H-1							53.80	58.8	62.05		157.2	124.60	6.68
24AH-2	120H-2	38.10	22.23	25.22	11.11	5.6	36.20	102.70	107.70	110.05	48.87	314.4	249.1	13.30
24AH-3	120H-3							151.50	156.50	159.95		417.6	373.7	20.00
28AH-1	140H-1							57.90	63.40	66.65		210.00	169.0	8.36
28AH-2	140H-2	44.45	25.40	25.22	12.71	6.4	42.24	110.10	115.60	118.95	52.20	420.00	338.1	16.70
28AH-3	140H-3							162.30	167.80	171.25		630.0	507.1	25.00
32AH-1	160H-1							68.50	74.50	78.5		275.0	222.4	10.36
32AH-2	160H-2	50.80	28.58	31.55	14.29	7.15	48.26	130.40	136.40	140.50	61.90	550.0	444.8	20.70
32AH-3	160H-3							192.3	198.30	202.50		825.0	667.2	31.00
36AH-1	180H-1							76.70	81.00	84.00		360.0	281.0	14.80
36AH-2	180H-2	57.15	35.71	35.48	17.46	8.0	54.3	146.0	149.0	152.0	69.16	720.0	562.0	29.60
36AH-3	180H-3							216.0	218.0	221.0		1067.0	834.0	44.40
40AH-1	200H-1							90.70	97.70	102.50		456.0	347.0	19.18
40AH-2	200H-2	63.50	39.68	37.85	19.85	9.50	60.33	169.00	176.00	180.90	78.31	912.0	693.9	38.30
40AH-3	200H-3							250.30	257.30	262.30		1368.0	1040.9	57.80
48AH-1	240H-1							109.0	116.0	119.0		640.0	500.0	28.29
48AH-2	240H-2	76.2	47.63	47.36	23.81	12.80	72.39	211.0	217.0	220.0	101.2	1280.0	1000.0	56.58
48AH-3	240H-3							312.0	319.0	322.0		1920.0	1500.0	84.87

## ● HE 系列滚子链 (超高强度)

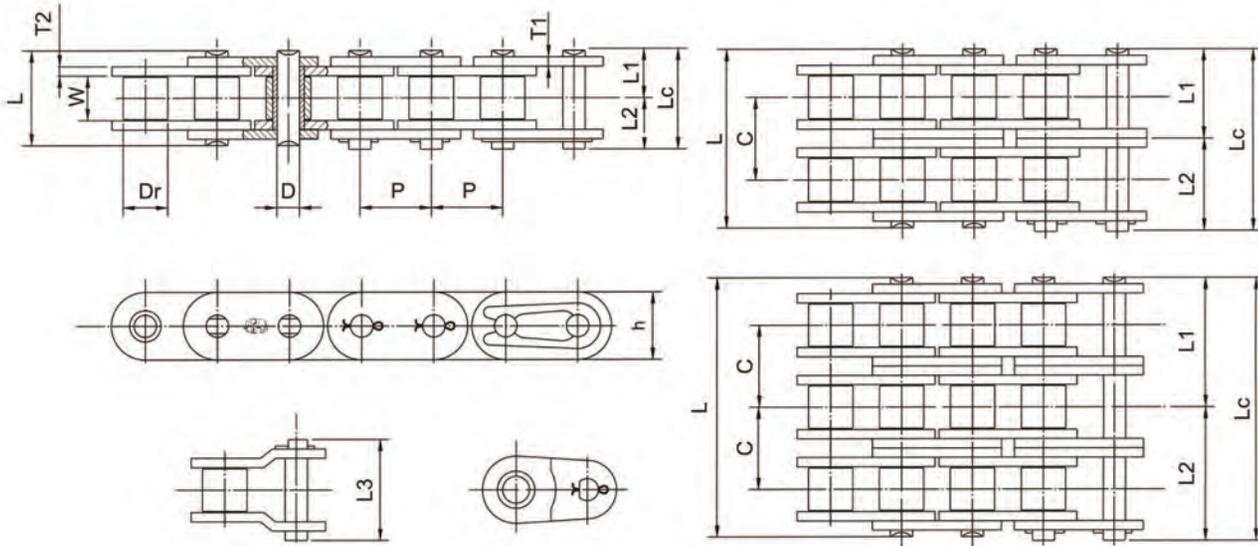
Heavy series roller chains



华宇链号 HUAYU Chain NO.	链号 ANSI Chain NO.	节距	滚子直径	内节内宽	销子直径	链板厚度	内链板高度	销轴长度			排距	平均抗拉载荷	极限抗拉载荷	每米重量
		Pitch	Roller Diameter	Width Between Inner Plates	Pin Diameter	Plate Thickness	Inner Plate Depth	L max	Lc max	L3 max	Transverse Pitch	Average Tensile Strength	Ultimate Tensile Strength min	Weight Per Meter
		P mm	Dr max mm	W min mm	D max mm	T max mm	H max mm	L max mm	Lc max mm	L3 max mm	C mm	KN	KN	Kg/m
12AH-1	60H-1							29.90	32.40	33.46		52.00	41.50	1.88
12AH-2	60H-2	19.05	11.91	12.57	5.96	3.25	18.08	56.00	58.50	59.56	26.11	104.0	83.00	3.75
12AH-3	60H-3							82.10	84.60	85.66		155.6	124.5	5.60
16AH-1	80H-1							36.60	39.60	41.60		86.5	69.20	3.16
16AH-2	80H-2	25.4	15.88	15.75	7.94	4.0	24.13	69.20	72.20	74.30	32.59	172.0	138.4	6.30
16AH-3	80H-3							101.80	104.80	106.90		258.0	207.6	9.40
20AH-1	100H-1							44.10	47.60	50.10		130.0	104.0	4.55
20AH-2	100H-2	31.75	19.05	18.90	9.54	4.8	30.18	83.20	86.70	89.30	39.09	260.0	208.0	9.10
20AH-3	100H-3							122.30	125.80	128.50		390.0	312.0	13.60
24AH-1	120H-1							53.80	58.8	62.05		193.0	146.0	6.68
24AH-2	120H-2	38.10	22.23	25.22	11.11	5.6	36.20	102.70	107.70	110.05	48.87	365.0	292.0	13.30
24AH-3	120H-3							151.50	156.50	159.95		548.0	438.0	20.00
28AH-1	140H-1							57.90	63.40	66.65		243.00	194.0	8.36
28AH-2	140H-2	44.45	25.40	25.22	12.71	6.4	42.24	110.10	115.60	118.95	52.20	485.00	388.0	16.70
28AH-3	140H-3							162.30	167.80	171.25		728.0	582.0	25.00
32AH-1	160H-1							68.50	74.50	78.5		313.0	250.0	10.36
32AH-2	160H-2	50.80	28.58	31.55	14.29	7.15	48.26	130.40	136.40	140.50	61.90	625.0	500.0	20.70
32AH-3	160H-3							192.3	198.30	202.50		935.0	750.0	31.00
36AH-1	180H-1							76.70	81.00	84.00		388.0	311.0	14.80
36AH-2	180H-2	57.15	35.71	35.48	17.46	8.0	54.3	146.0	149.0	152.0	69.16	777.0	622.0	29.60
36AH-3	180H-3							216.0	218.0	221.0		1166.0	933.0	44.40
40AH-1	200H-1							90.70	97.70	102.50		520.0	416.0	19.18
40AH-2	200H-2	63.50	39.68	37.85	19.85	9.50	60.33	169.00	176.00	180.90	78.31	1040.0	832.0	38.30
40AH-3	200H-3							250.30	257.30	262.30		1560.0	1248.0	57.80
48AH-1	240H-1							109.0	116.0	119.0		830.0	664.0	28.29
48AH-2	240H-2	76.2	47.63	47.36	23.81	12.80	72.39	211.0	217.0	220.0	101.2	1660.0	1328.0	56.58
48AH-3	240H-3							312.0	319.0	322.0		2490.0	1992.0	84.87

● 超高强度链条, 特殊环境下使用  
 Ultra-high strength chain, for special environments.

● **A 系列直板型滚子链**  
A series roller chains with straight side plates



标准链条

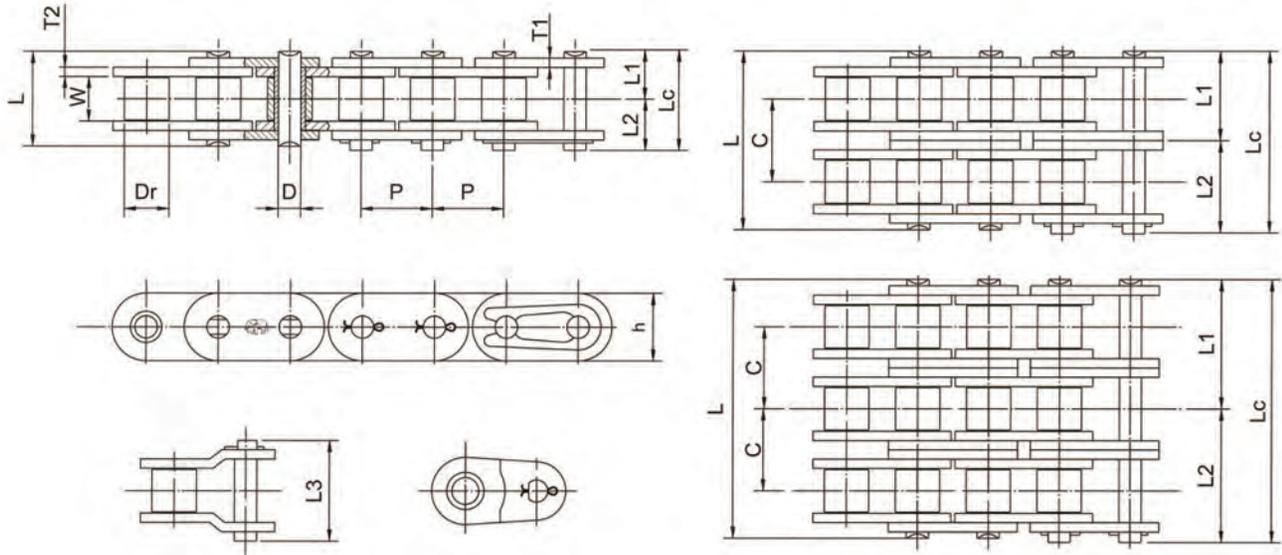
15/16

链号 ISO Chain NO.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销子直径 Pin Diameter	链板厚度 Plate Thickness	链板高度 Plate Depth	销轴长度 Pin Length			排距 Transverse Pitch	平均抗拉载荷 Average Tensile Strength	极限抗拉载荷 Ultimate Tensile Strength min	每米重量 Weight Per Meter
							L max	Lc max	L3 max				
							mm	mm	mm				
C08A-1							17.8	18.85	19.05		17.80	13.80	0.73
C08A-2	12.70	7.92	7.85	3.98	1.50	12.07	32.30	33.30	34.10	14.38	35.60	27.60	1.46
C08A-3							46.70	47.50	48.60		53.40	41.40	2.20
C10A-1							21.80	22.90	23.10		29.20	21.80	1.19
C10A-2	15.875	10.16	9.40	5.09	2.03	15.09	39.90	41.10	42.40	18.11	58.40	43.60	2.30
C10A-3							57.90	59.15	60.45		87.67	65.40	3.57
C12A-1							26.90	28.20	28.80		41.60	31.10	1.76
C12A-2	19.05	11.91	12.57	5.96	2.42	18.08	49.80	51.15	52.85	22.78	83.20	62.30	3.49
C12A-3							72.60	74.45	76.15		124.80	93.40	5.20
C16A-1							33.50	36.00	36.50		72.00	55.60	3.08
C16A-2	25.40	15.88	15.75	7.94	3.25	24.13	62.70	65.25	67.95	29.29	142.00	111.20	6.08
C16A-3							91.90	94.45	97.15		216.00	166.80	9.13
C20A-1							41.10	43.40	45.20		110.2	86.7	4.56
C20A-2	31.75	19.05	18.90	9.54	4.00	30.18	77.00	79.30	82.10	35.76	220.4	173.5	8.87
C20A-3							113.00	115.25	118.05		330.0	260.20	13.5
C24A-1							50.80	54.30	56.30		157.20	124.60	6.38
C24A-2	38.1	22.23	25.22	11.11	4.80	36.20	96.30	99.75	103.55	45.44	314.40	249.10	13.40
C24A-3							141.70	145.25	149.05		417.60	373.70	20.00
C28A-1							54.90	59.15	60.05		210.00	169.00	8.55
C28A-2	44.45	25.40	25.22	12.71	5.60	42.24	103.60	107.95	112.65	48.87	420.00	338.10	17.00
C28A-3							152.40	156.95	161.65		630.00	507.10	25.40
C32A-1							65.50	69.60	71.90		275.00	222.40	11.53
C32A-2	50.8	28.58	31.55	14.29	6.40	48.26	124.20	128.25	133.05	58.55	550.00	444.80	22.90
C32A-3							182.90	186.90	191.70		825.00	667.20	34.30

● 如果需要超高强度链条，请与销售人员联系  
If you need Ultra-high strength chain, please contact sales department.

## ● B 系列直板型滚子链

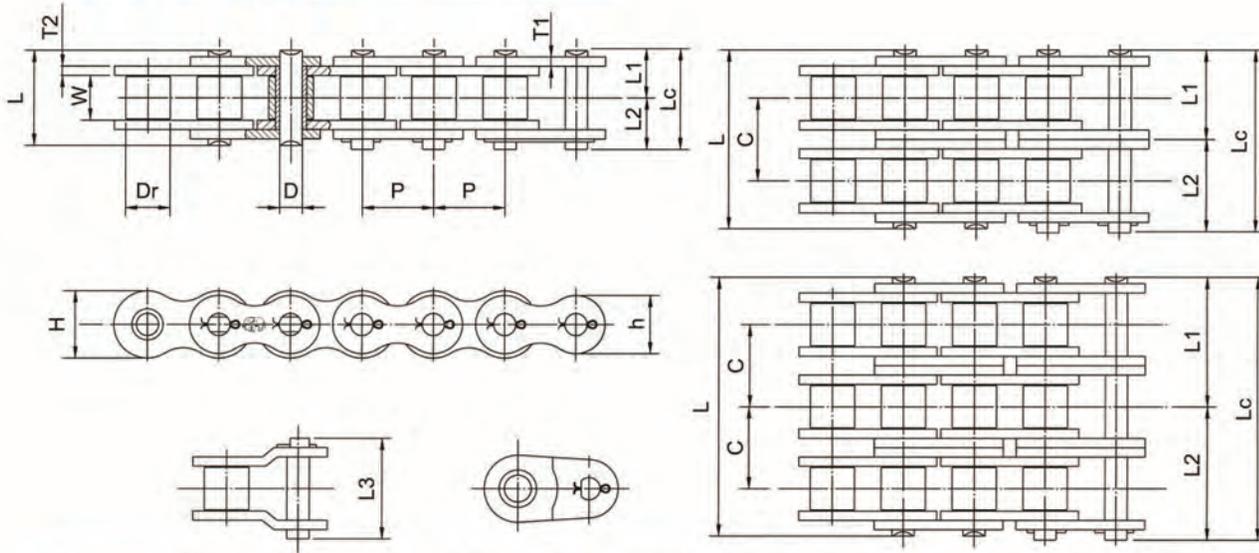
B series roller chains with straight side plates



链号 ISO Chain NO.	节距 Pitch P	滚子直径 Roller Diameter Dr max	内节内宽 Width Between Inner Plates W min	销子直径 Pin Diameter D max	链板厚度 Plate Thickness		链板高度 Plate Depth H max	销轴长度 Pin Length			排距 Transverse Pitch C	平均抗拉载荷 Average Tensile Strength KN	极限抗拉载荷 Ultimate Tensile Strength min KN	每米重量 Weight Per Meter Kg/m
					T1 max	T2 max		L max	Lc max	L3 max				
C08B-2								17.00	18.50	18.50		18.60	17.80	0.86
C08B-2	12.7	8.51	7.75	4.45	1.6	1.6	11.81	31.00	32.50	33.80	13.92	35.00	31.10	1.66
C08B-3								44.90	46.40	47.80		48.80	44.50	2.46
C10B-1								19.60	21.05	21.35		25.60	22.20	1.20
C10B-2	15.875	10.16	9.65	5.08	1.7	1.7	14.73	36.20	37.65	39.65	16.59	50.20	44.50	2.34
C10B-3								52.80	54.20	56.30		75.80	66.70	3.60
C12B-1								22.70	24.35	25.05		30.30	28.90	1.46
C12B-2	19.05	12.07	11.68	5.72	1.85	1.85	16.13	42.20	43.80	46.50	19.46	60.30	57.80	2.93
C12B-3								61.70	63.30	66.20		91.00	86.70	4.45
C16B-1								36.10	37.95	39.05		68.80	60.0	3.10
C16B-2	25.4	15.88	17.02	8.28	3.10	4.15	21.08	68.00	69.90	73.90	31.88	136.00	106.0	6.22
C16B-3								99.90	101.80	106.00		205.60	160.0	9.20
C20B-1								43.20	44.67	48.57		108.60	95.00	4.56
C20B-2	31.75	19.05	19.56	10.19	3.7	4.6	26.42	79.70	81.07	86.57	36.45	208.40	170.00	9.06
C20B-3								116.10	117.40	123.15		285.30	250.00	13.50
C24B-1								53.40	58.20	62.30		176.80	160.00	8.63
C24B-2	38.1	25.40	25.40	14.63	5.2	6.0	33.4	101.80	106.65	112.95	48.36	322.60	280.00	16.84
C24B-3								150.20	155.20	161.50		489.50	425.00	25.00
C28B-1								65.10	70.00	74.60		223.60	200.00	10.96
C28B-2	44.45	27.94	30.99	15.90	6.3	7.5	37.08	124.70	129.57	136.97	59.56	407.50	360.00	21.60
C28B-3								184.30	189.17	196.57		610.00	530.00	32.39
C32B-1								67.40	71.40	75.10		278.20	250.00	11.81
C32B-2	50.8	29.21	30.99	17.81	6.3	7.0	42.29	126.00	129.97	136.87	58.55	510.30	450.00	23.16
C32B-3								184.50	188.50	195.40		771.20	670.00	34.46

● 如果需要超高强度链条，请与销售人员联系  
 Ultra-high strength chain, for special environments.

● A 系列CC型滚子链  
A series CC-shaped roller chains cottered esecution



标准链条  
17/18

华宇 链号 HUAYU Chain NO.	节距	滚子 直径	内节 内宽	销子 直径	链板 厚度	内链板 高度	销轴长度		排距	平均抗 拉载荷	极限抗 拉载荷	每米 重量
	Pitch	Roller Diameter	Width Between Inner Plates	Pin Diameter	Plate Thickness	Inner Plate Depth	Pin Length		Transverse Pitch	Average Tensile Strength	Ultimate Tensile Strength min	Weight Per Meter
	P mm	Dr max mm	W min mm	D max mm	T max mm	H max mm	Lc max mm	L3 max mm	C mm	KN	KN	Kg/m
50-1C							23.10	23.60		29.20	21.80	1.15
50-2C	15.875	10.16	9.40	5.09	2.03	15.09	42.40	42.90	18.11	58.40	43.60	2.11
50-3C							60.45	60.95		87.67	65.40	3.23
60-1C							28.80	29.30		41.60	31.10	1.64
60-2C	19.05	11.91	12.57	5.96	2.42	18.08	52.85	53.35	22.78	83.2	62.30	3.16
60-3C							76.15	76.65		124.8	93.40	4.67
80-1C							36.50	37.00		72.00	55.60	2.80
80-2C	25.4	15.88	15.75	7.94	3.25	24.13	67.95	68.45	29.29	142.00	111.20	5.42
80-3C							97.15	97.65		216.00	166.80	8.11
100-1C							45.20	45.70		110.20	86.70	4.10
100-2C	31.75	19.05	18.90	9.54	4.00	30.18	82.10	82.60	35.76	220.40	173.50	7.97
100-3C							118.05	118.55		330.00	260.20	11.90
120-1C							56.3	56.80		157.20	124.60	6.15
120-2C	38.1	22.23	25.22	11.11	4.8	36.20	103.55	104.05	45.44	314.40	249.10	11.93
120-3C							149.05	149.55		471.60	373.70	17.75
140-1C							60.05	60.55		210.00	169.00	7.70
140-2C	44.45	25.40	25.22	12.71	5.6	42.24	112.65	113.15	48.87	420.00	338.10	15.08
140-3C							161.65	162.15		630.00	507.10	22.46
160-1C							71.90	72.40		275.00	222.40	10.32
160-2C	50.8	28.58	31.55	14.29	6.4	48.26	133.05	133.55	58.55	555.00	444.80	22.28
160-3C							191.70	192.20		825.00	667.20	30.28
200-1C							88.45	88.95		456.00	347.00	16.72
200-2C	63.5	39.68	37.85	19.85	8.0	60.36	162.40	162.90	71.55	912.00	693.90	32.89
200-3C							234.00	234.50		1368.00	1040.90	49.31
240-1C							104.25	104.75		627.00	500.40	24.73
240-2C	76.2	47.63	47.35	23.81	9.5	72.39	198.30	198.80	87.83	1254.00	1000.80	48.36
240-3C							286.0	286.5		1881.00	1501.30	71.89

● 如果需要超高强度链条, 请与销售人员联系  
If you need Ultra-high strength chain, please contact sales department.



德清华宇链传动有限公司  
DEQING HUAYU CHAIN DRIVE CO.,LTD.



德清华宇链传动有限公司  
DEQING HUAYU CHAIN DRIVE CO., LTD.

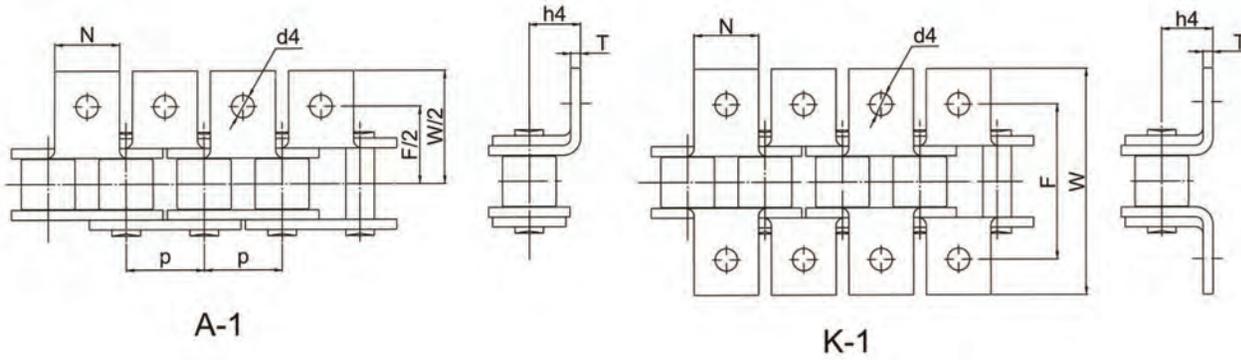


## 标准派生链条 >

LIGHT CONVEYOR CHAIN.



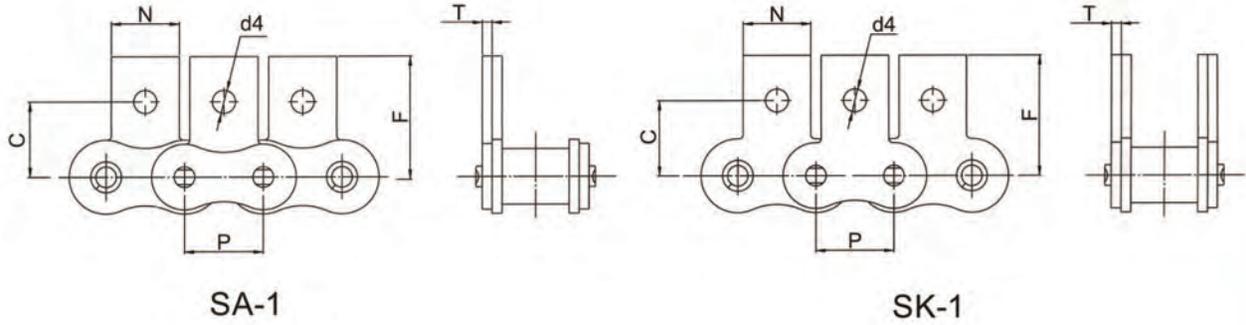
●短节距带附件输送链条--弯板  
 Short pitch conveyor chain with attachments



链号	P	N	F	W	T	h4	d4	
Chain No.	Chain No.	mm	mm	mm	mm	mm	mm	
04C	25	6.350	5.6	13.80	23.2	0.80	4.30	3.4
06C	35	9.525	7.9	19.00	28.6	1.30	6.35	3.4
08A	40	12.700	9.5	25.40	35.2	1.50	7.90	3.4
085	41	12.700	9.5	24.00	33.4	1.30	6.90	3.6
10A	50	15.875	12.7	31.75	46.2	2.03	10.30	5.5
12A	60	19.050	15.9	38.10	55.6	2.42	11.90	5.5
16A	80	25.400	19.1	50.80	64.8	3.25	15.90	6.8
20A	100	31.750	25.4	63.50	89.8	4.00	19.80	9.2
24A	120	38.100	28.6	76.20	108.5	4.80	23.00	9.8
28A	140	44.450	34.9	88.90	123.0	5.60	28.60	11.4
32A	160	50.800	38.1	101.60	142.8	6.40	31.75	13.1
40A	200	63.500	50.8	127.00	179.0	8.00	42.88	16.3
*06B	-	9.525	8.0	19.04	27.0	1.30	6.50	3.5
08B	-	12.700	9.5	25.40	36.4	1.60	8.90	4.5
10B	-	15.875	14.3	31.75	44.6	1.70	10.31	5.3
12B	-	19.050	16.0	38.10	52.4	1.85	13.46	6.4
16B	-	25.400	19.1	50.80	72.6	3.10	15.88	6.4
20B	-	31.750	35.0	63.50	100.5	3.50	19.80	9.0
24B	-	38.100	30.0	76.20	108.4	4.80	26.67	10.5
28B	-	44.450	35.0	88.90	123.0	6.00	28.58	13.1
32B	-	50.800	38.1	101.60	142.8	6.00	31.75	13.1

\*直腰型链板  
 \*Straigh plate chain

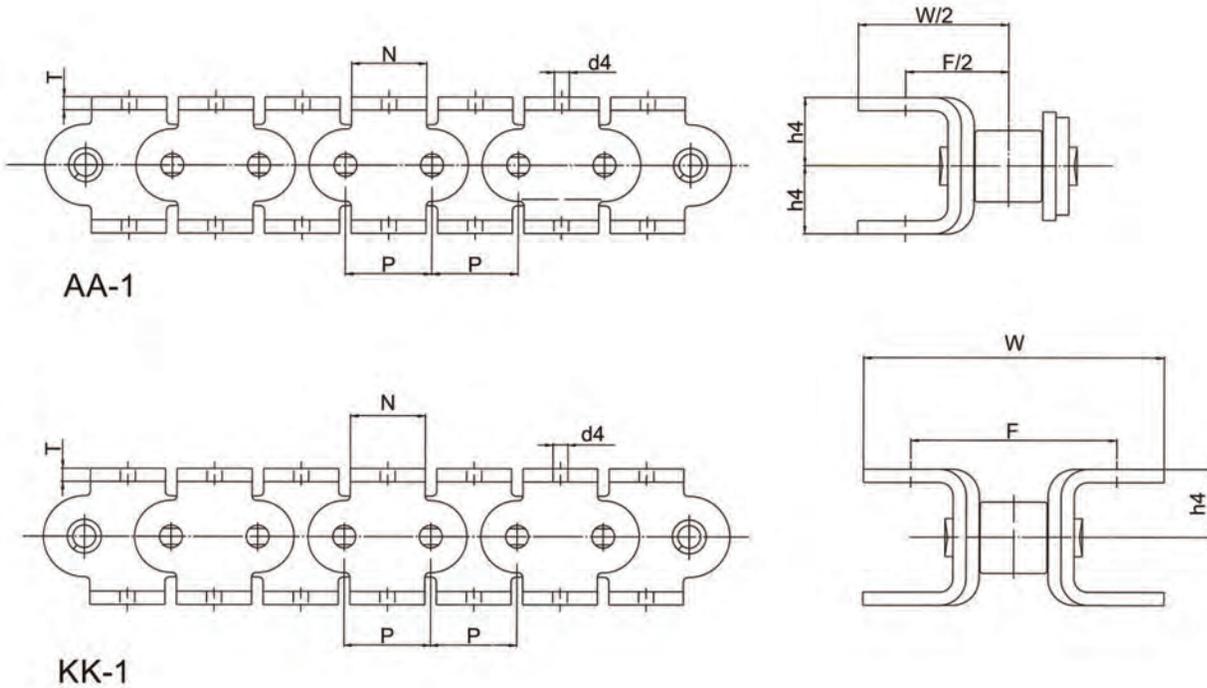
● 短节距带附件输送链条--竖版  
Short pitch conveyor chain with attachments



链号	P	N	C	F	T	d4	
Chain No.	Chain No.	mm	mm	mm	mm	mm	
04C	25	6.350	5.6	7.95	11.7	0.80	3.4
06C	35	9.525	7.9	9.50	14.55	1.30	3.4
08A	40	12.700	9.5	12.70	19.05	1.50	3.4
085	41	12.700	9.5	11.85	16.55	1.30	3.6
10A	50	15.875	12.7	15.90	25.25	2.03	5.5
12A	60	19.050	15.9	18.30	29.33	2.42	5.5
16A	80	25.400	19.1	24.60	34.70	3.25	6.8
20A	100	31.750	25.4	31.80	43.30	4.00	9.2
24A	120	38.100	28.6	36.50	51.60	4.80	9.8
28A	140	44.450	34.9	44.50	62.00	5.60	11.4
32A	160	50.800	38.1	50.80	69.85	6.40	13.1
40A	200	63.500	50.8	63.50	88.90	8.00	16.3
*06B	-	9.525	8.0	9.52	13.50	1.30	3.5
08B	-	12.700	9.5	13.35	18.90	1.60	4.3
10B	-	15.875	14.3	16.50	22.95	1.70	5.3
12B	-	19.050	16.0	21.45	28.60	1.85	6.4
16B	-	25.400	19.1	23.15	34.00	3.10	6.4
20B	-	31.750	35.0	30.50	45.70	3.50	9.0
24B	-	38.100	30.0	36.00	61.50	4.80	10.5

\*直腰型链板  
\*Straigh plate chain

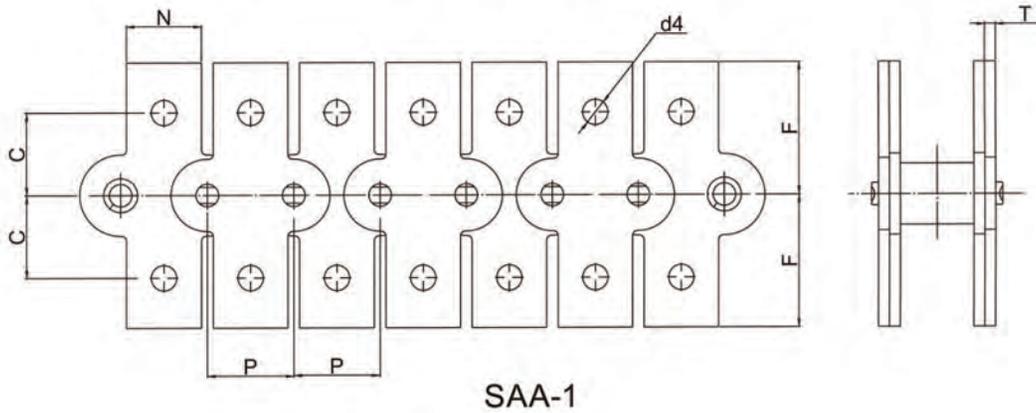
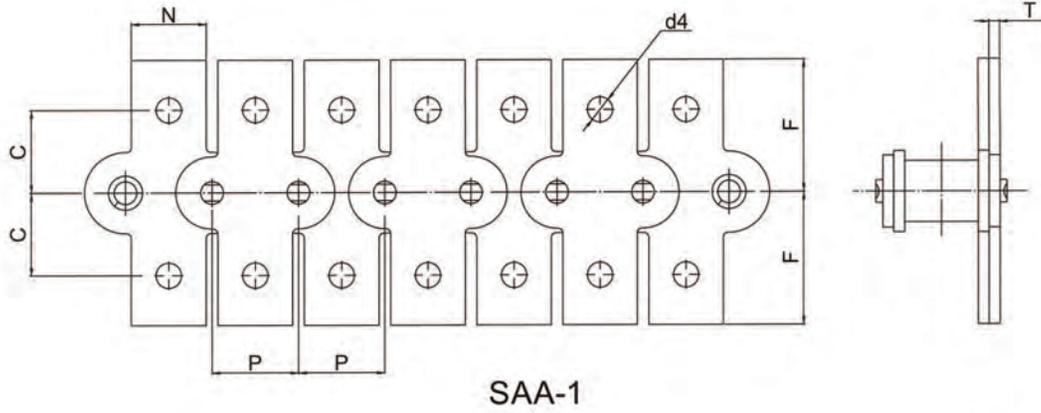
● 短节距带附件输送链条--双面弯板  
 Short pitch conveyor chain with attachments



链号	P	N	F	W	T	h4	d4
Chain No.	Chain No.	mm	mm	mm	mm	mm	mm
08A	40	12.700	9.5	25.40	35.2	1.50	7.90
10A	50	15.875	12.7	31.75	46.2	2.03	10.30
12A	60	19.050	15.9	38.10	55.6	2.42	11.90
16A	80	25.400	19.1	50.80	64.8	3.25	15.90
20A	100	31.750	25.4	63.50	87.3	4.00	19.80
24A	120	38.100	28.6	76.20	108.5	4.80	23.00
*06B	-	9.525	8.0	19.04	27.0	1.30	6.50
08B	-	12.700	9.5	25.40	36.4	1.60	8.90
10B	-	15.875	14.3	31.75	44.6	1.70	10.31
12B	-	19.050	16.0	38.10	52.4	1.85	13.46
16B	-	25.400	19.1	50.80	72.6	3.10	15.88
20B	-	31.750	35.0	63.50	100.5	3.50	19.80
24B	-	38.100	30.0	76.20	108.4	4.80	26.67

\*直腰型链板  
 \*Straigh plate chain

● 短节距带附件输送链条—双面竖版  
Short pitch conveyor chain with attachments



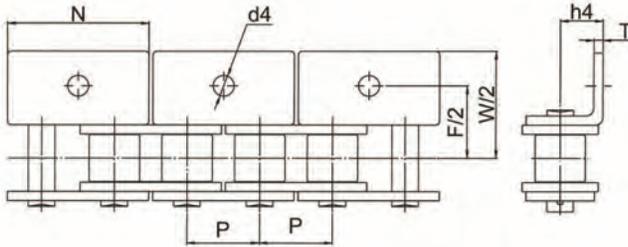
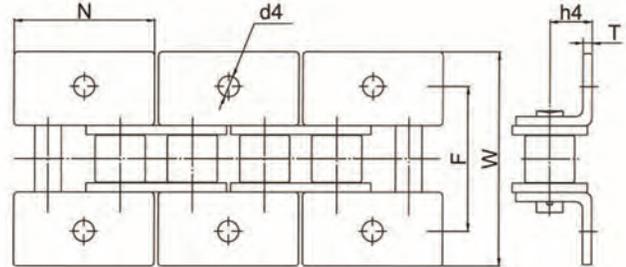
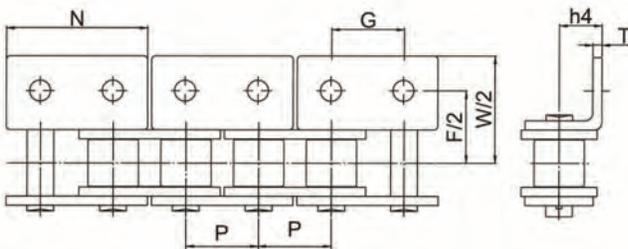
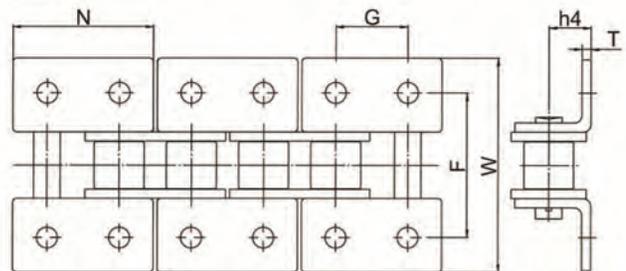
标准派生链条  
21/22

链号	P	N	C	F	T	d4
Chain No.	Chain No.	mm	mm	mm	mm	mm
08A	40	12.700	9.5	12.70	9.05	3.4
10A	50	15.875	12.7	15.90	25.25	5.5
12A	60	19.050	15.9	18.30	29.33	5.5
16A	80	25.400	19.1	24.60	34.70	6.8
20A	100	31.750	25.4	31.80	43.30	9.2
24A	120	38.100	28.6	73.00	103.20	9.8
*06B	-	9.525	8.0	9.52	13.50	3.5
08B	-	12.700	9.5	13.35	18.90	4.3
10B	-	15.875	14.3	16.50	22.95	5.3
12B	-	19.050	16.0	21.45	28.60	6.4
16B	-	25.400	19.1	23.15	34.00	6.4
20B	-	31.750	35.0	30.50	45.70	9.0
24B	-	38.100	36.0	85.40	123.0	10.5

\*直腰型链板  
\*Straigh plate chain

## ●短节距带附件输送链条—短弯板

Short pitch conveyor chain with attachments

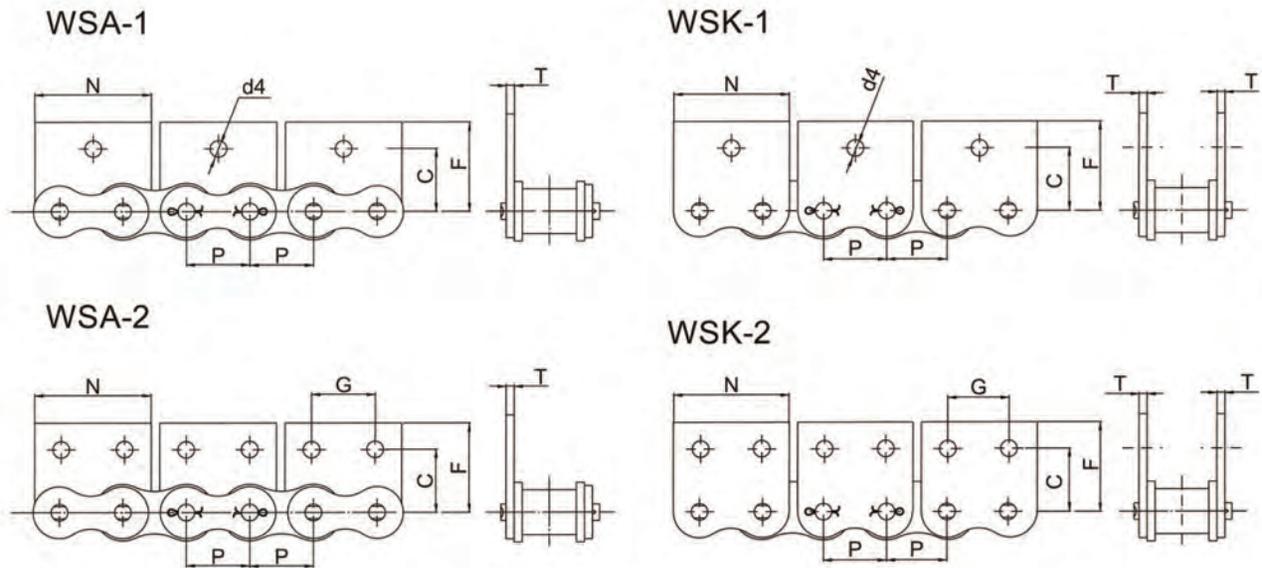
**WA-1**

**WK-1**

**WA-2**

**WK-2**


链号	P	N	G	F	W	T	h4	d4	
Chain No.	Chain No.	mm	mm	mm	mm	mm	mm	mm	
04C	25	6.350	11.41	6.350	13.80	23.20	0.80	4.30	3.4
06C	35	9.525	17.32	9.525	19.00	28.60	1.30	6.35	2.8
08A	40	12.700	23.00	12.700	25.40	35.60	1.50	7.90	3.4
085	41	12.700	21.20	12.700	24.00	35.00	1.30	7.20	3.6
10A	50	15.875	28.80	15.875	31.75	46.80	2.03	10.30	5.5
12A	60	19.050	34.65	19.050	38.10	56.40	2.42	11.90	5.5
16A	80	25.400	45.90	25.400	50.80	73.20	3.25	15.90	6.8
20A	100	31.750	57.65	31.750	63.50	89.80	4.00	19.80	9.2
24A	120	38.100	69.30	38.100	76.20	108.80	4.80	23.00	9.8
28A	140	44.450	80.45	44.450	88.90	123.00	5.60	28.60	11.4
32A	160	50.800	92.00	50.800	101.60	142.80	6.40	31.75	13.1
40A	200	63.500	115.50	63.500	127.00	179.00	8.00	42.88	16.3
*06B	-	9.525	17.72	9.525	19.04	27.00	1.30	6.50	3.5
08B	-	12.700	23.30	12.700	25.40	36.40	1.60	8.90	4.3
10B	-	15.875	29.58	15.875	31.80	44.60	1.70	10.31	5.3
12B	-	19.050	34.05	19.050	38.10	52.40	1.85	13.46	6.4
16B	-	25.400	46.40	25.400	50.80	72.60	3.10	15.88	6.4
20B	-	31.750	58.10	31.750	63.00	100.50	3.50	19.80	9.0
24B	-	38.100	71.30	38.100	76.20	108.40	4.80	26.67	10.5
28B	-	44.450	81.10	44.450	88.90	123.00	6.00	28.58	13.10
32B	-	50.800	92.80	50.800	101.60	142.80	6.00	31.75	13.10

\*直腰型链板

\*Straight plate chain

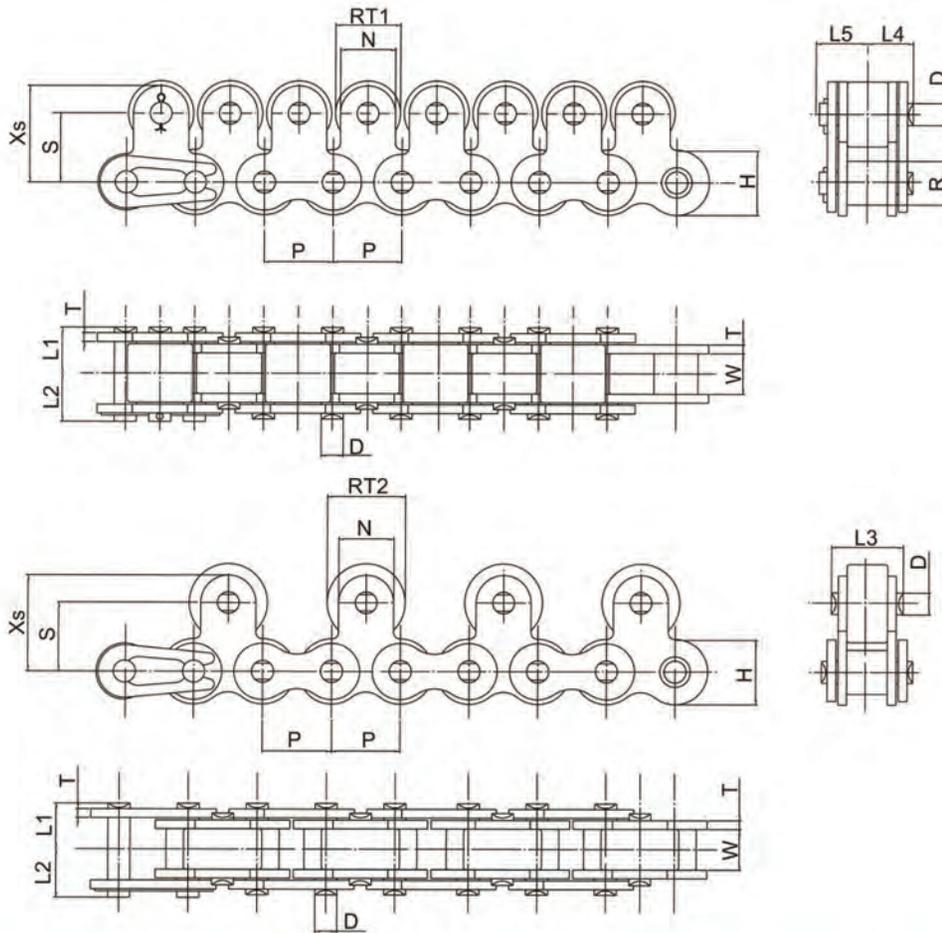
● 短节距带附件输送链条--宽竖版  
Short pitch conveyor chain with attachments



链号	P	N	G	C	F	T	d4	
Chain No.	Chain No.	mm	mm	mm	mm	mm	mm	
04C	25	6.350	11.41	6.350	7.95	11.70	0.80	3.4
06C	35	9.525	17.32	9.525	9.50	14.55	1.30	2.8
08A	40	12.700	23.00	12.700	12.70	17.40	1.50	3.4
085	41	12.700	21.20	12.700	11.85	16.55	1.30	3.6
10A	50	15.875	28.80	15.875	15.90	23.05	2.03	5.5
12A	60	19.050	34.65	19.050	18.30	26.86	2.42	5.5
16A	80	25.400	45.90	25.400	24.60	35.45	3.25	6.8
20A	100	31.750	57.65	31.750	31.80	44.00	4.00	9.2
24A	120	38.100	69.30	38.100	36.50	51.60	4.80	9.8
28A	140	44.450	80.45	44.450	44.50	62.00	5.60	11.4
32A	160	50.800	92.00	50.800	50.80	69.85	6.40	13.1
40A	200	63.500	115.5	63.500	63.50	88.90	8.00	16.3
*06B	-	9.525	17.72	9.525	9.50	13.50	1.30	3.5
08B	-	12.700	23.30	12.700	13.35	18.90	1.60	4.3
10B	-	15.875	29.58	15.875	16.50	22.95	1.70	5.3
12B	-	19.050	34.05	19.050	21.45	28.60	1.85	6.4
16B	-	25.400	46.40	25.400	23.15	34.00	3.10	6.4
20B	-	31.750	58.10	31.750	30.50	45.70	3.50	9.0
24B	-	38.100	71.30	38.100	42.70	61.50	4.80	10.5

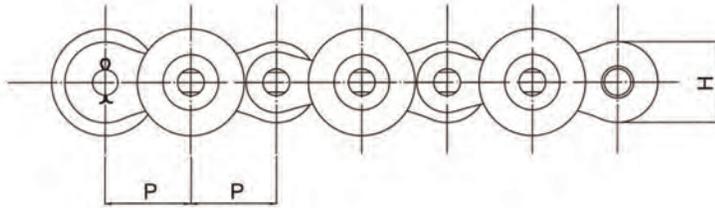
\*直腰型链板  
\*Straight plate chain

● 短节距带附件输送链条——顶滚轮  
 Short pitch conveyor accumulation chain.

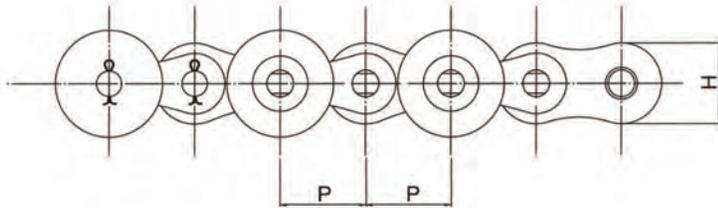
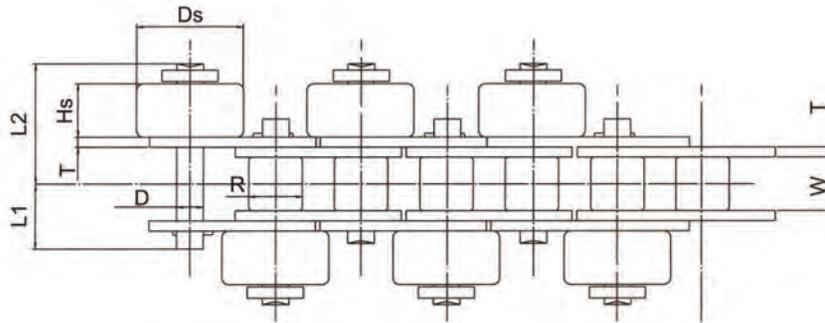


链号 Chain NO.	节距 Pitch	内节内宽 Width Between Inner Plates	滚子直径 Roller Diameter	销轴直径 Pin Diameter	销轴长度 Pin Length		链板尺寸 Plate Dimensions		每米重量 Kg/m	
					L1 max	L2 max	H max	T max	At Every Link	At Every Second Link
					mm	mm	mm	mm	mm	mm
40TOP	12.7	7.95	7.94	3.97	8.25	9.95	12.00	1.50	1.83	1.41
50TOP	15.875	9.53	10.16	5.09	10.30	12.00	15.00	2.03	2.39	2.18
60TOP	19.05	12.70	11.91	5.96	12.85	14.75	18.10	2.40	3.60	3.18
80TOP	25.40	15.88	15.88	7.94	16.25	19.25	24.10	3.20	6.09	5.27
100TOP	31.75	19.05	19.05	9.54	19.75	22.85	30.10	4.00	9.30	8.85
其他尺Other measures										
链号 Chain NO.	Top Roller		S	N	Xs	L3	L4	L5	d	
	RT1 mm	RT2 mm								
40TOP	11.00	15.88	12.70	9.50	17.45	13.20	8.25	9.65	3.97	
50TOP	15.00	19.05	15.90	12.70	22.25	16.20	10.30	11.90	5.09	
60TOP	18.00	22.23	18.30	15.90	26.25	20.60	12.85	15.25	5.96	
80TOP	24.00	28.58	24.60	19.10	34.15	25.70	16.25	19.25	7.94	
100TOP	30.00	39.69	31.80	25.40	44.50	31.00	19.75	22.85	9.54	

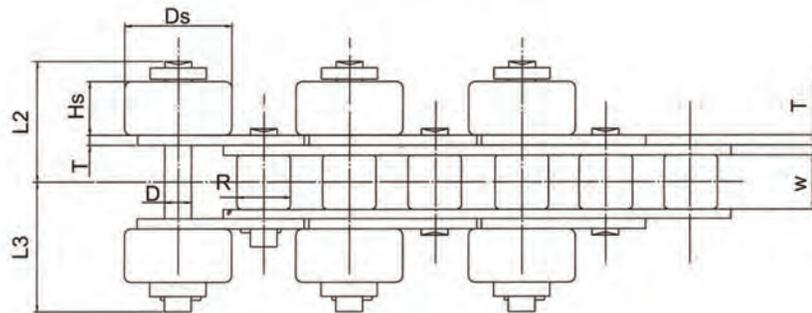
● 短节距带附件输送链条--侧滚轮  
Short pitch conveyor accumulation chain.



A型



B型

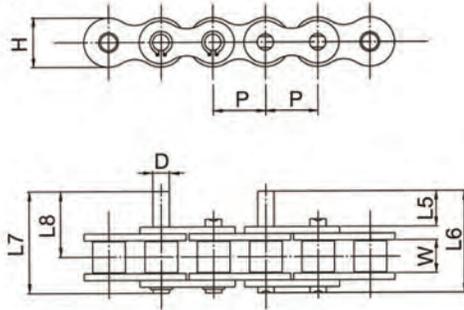
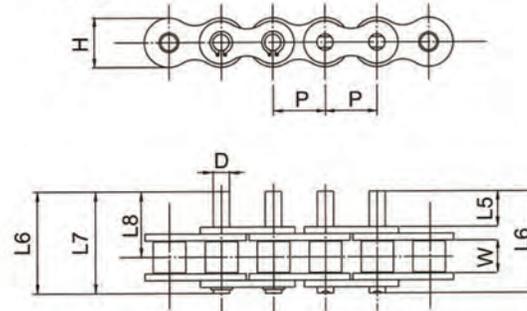
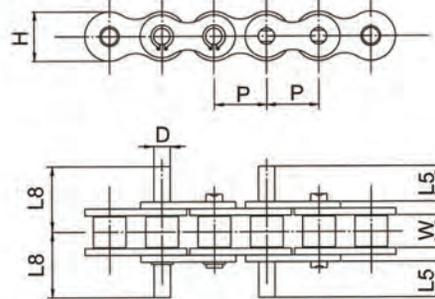
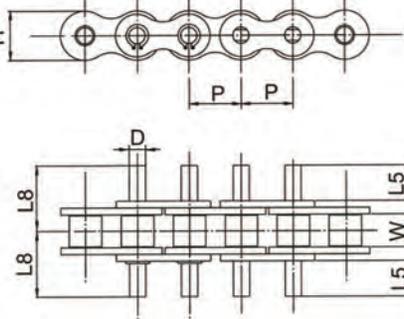


标准派生链条  
25/26

链号 Chain NO.		节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 Pin Diameter	链板厚度 Plate Thickness	内链板高度 Inner Plate Depth	销轴长度 Pin Length			钢制滚轮尺寸 Outboard Roller		每米长量 Weight Per Meter
A型	B型	P	R max	W min	D max	T max	H max	L1 max	L2 max	L3 max	Ds max	Hs max	Kg/m
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
40	40	12.70	7.92	7.85	3.98	1.50	12.07	9.95	18.00	19.50	15.88	7.80	1.85
50	50	15.875	10.16	9.40	5.09	2.03	15.09	12.00	21.80	23.50	19.05	9.40	2.64
60	60	19.05	11.91	12.57	5.96	2.42	18.08	14.75	28.00	30.60	22.23	12.60	3.85
80	80	25.40	15.88	15.75	7.94	3.25	24.13	19.25	35.20	38.20	28.58	15.80	6.16
100	100	31.75	19.05	18.90	9.54	4.00	30.18	22.85	43.00	45.90	39.69	19.00	10.22

## 短节距带附件输送链条--加长销

Short pitch conveyor chain with extended pins

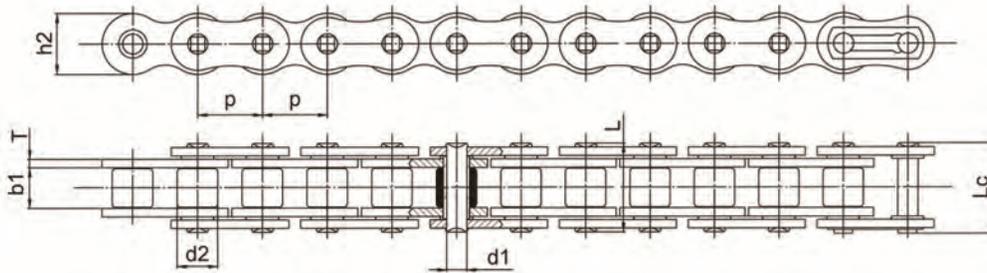
**D-1**

**D-3**

**D-2**

**D-4**


ANSI 链号 ANSI Chain No.	P	W	D	L5	L6	L7	L8	H
	mm	mm	mm	mm	mm	mm	mm	mm
35	9.525	4.68	3.58	9.50	20.75	21.55	14.70	9.05
40	12.70	7.85	3.98	9.50	25.65	26.75	16.80	12.07
50	15.875	9.40	5.09	11.90	31.20	33.00	21.00	15.09
60	19.05	12.57	5.96	14.30	38.60	40.60	25.85	18.08
80	25.40	15.75	7.94	19.10	50.15	53.15	33.90	24.13
100	31.75	18.90	9.54	23.80	60.30	64.60	41.75	30.18
120	38.10	25.22	11.11	28.60	75.94	79.94	51.04	36.20
140	44.45	25.22	12.71	33.30	84.60	89.20	57.50	42.24
160	50.80	31.55	14.29	38.10	99.85	104.25	67.40	48.26

**ISO链号**

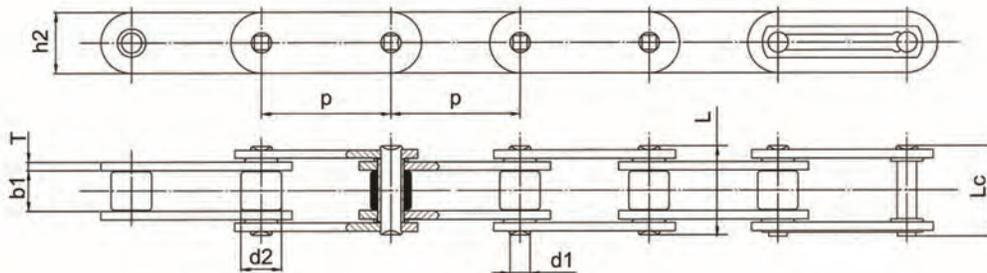
08B	12.70	7.75	4.45	9.50	25.30	26.80	16.95	11.81
10B	15.875	9.65	5.08	11.90	29.70	31.20	20.30	14.73
12B	19.05	11.68	5.72	14.30	35.30	37.00	24.30	16.13
16B	25.40	17.02	8.28	19.10	53.20	54.50	35.30	21.08
20B	31.75	19.58	10.19	41.00	79.90	83.00	58.30	26.42
24B	38.10	25.40	14.63	50.70	101.40	105.80	74.70	33.40
28B	44.5	30.99	15.90	60.90	124.00	128.40	91.45	37.08
32B	50.8	30.99	17.80	64.80	126.80	131.80	92.30	42.29

● 短节距带密封圈链条  
O-Ring chains



华翔 链号	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 Pin Diameter	链板厚度 Plate Thick- ness	内链板高度 Inner Plate Depth	销轴长度 Pin Length		极限拉伸载荷 Ultimate Tensile Strength	每米重量 Weight Per Meter
Chain No.	P	d2	b1	d1	T	h2	L	Lc	KN	Kg/m
	mm	max mm	min mm	max mm	mm	max mm	max mm	max mm	min	
08BH-OR	12.70	8.51	7.75	4.45	2.03	11.81	22.80	23.90	18.60	0.85
40---OR	12.70	7.920	7.85	3.96	1.5	12.00	18.30	19.60	17.80	0.69
50---OR	15.875	10.16	9.40	5.09	2.03	15.09	24.80	26.00	29.20	1.20
60---OR	19.05	11.91	12.57	5.94	2.42	18.08	30.40	31.90	41.60	1.65
80---OR	25.40	15.88	15.75	7.94	3.25	24.13	35.50	37.00	72.00	2.80
100--OR	31.75	19.05	18.95	9.53	4.00	30.00	43.2	47.00	110.20	3.95
120--OR	38.10	22.23	25.22	11.11	4.80	35.70	54.00	57.5	158.20	6.50

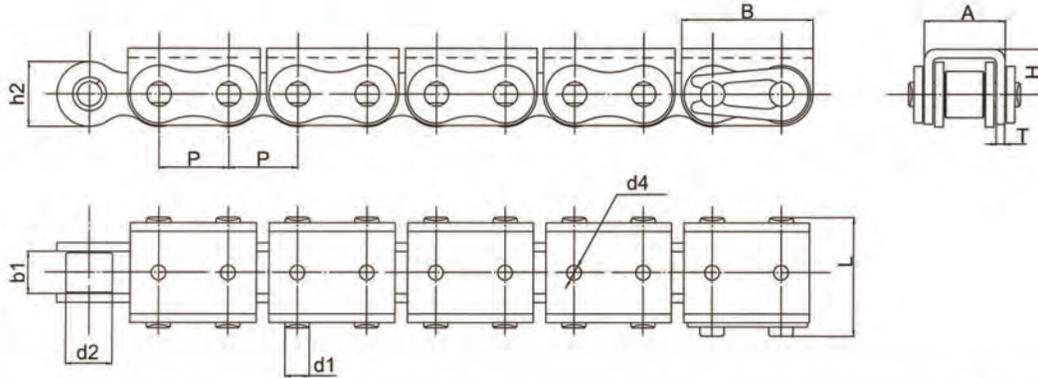
● 双节距带密封圈链条  
O-Ring chains



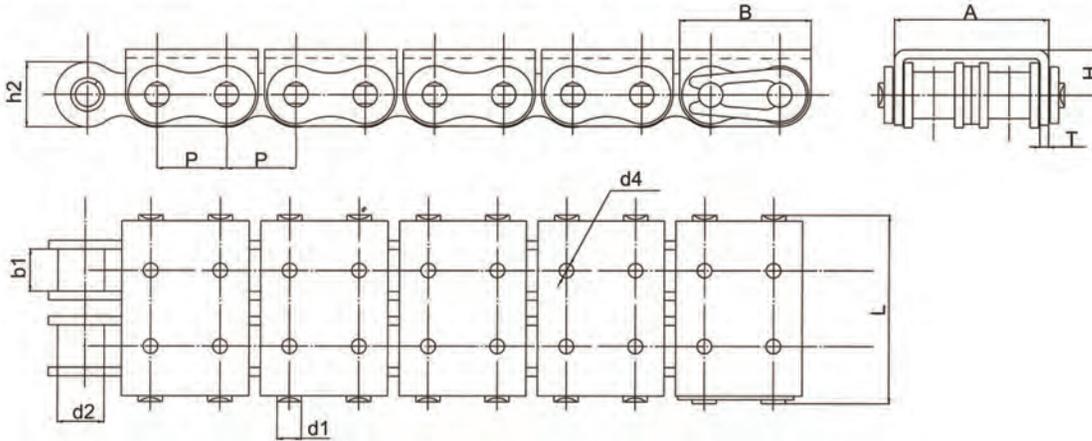
华翔 链号	节距 Pitch	滚子直径 Roller Diameter	内节内宽 width Between Inner Plates	销轴直径 Pin Diameter	链板厚度 Plate Thick- ness	内链板高度 Inner Plate Depth	销轴长度 Pin Length		极限拉伸载荷 Ultimate Tensile Strength	每米重量 Weight Per Meter
Chain No.	P	d2	b1	d1	T	h2	L	Lc	KN	Kg/m
	mm	max mm	min mm	max mm	mm	max mm	max mm	max mm	min	
C2040-OR	25.40	7.920	7.85	3.96	1.5	12.00	18.30	19.60	17.80	0.60
C2050-OR	31.75	10.16	9.40	5.09	2.03	15.09	24.80	26.00	29.20	0.82
C2060-OR	38.10	11.91	12.57	5.94	2.42	18.08	30.40	31.90	41.60	1.17
C2080-OR	50.80	15.88	15.75	7.94	3.25	24.13	35.50	37.00	72.00	2.13
C2100-OR	63.50	19.05	18.95	9.53	4.00	30.00	43.2	47.00	110.20	3.10
C2120-OR	76.20	22.23	25.22	11.11	4.80	35.70	54.00	57.5	158.20	4.70

### ● 带U型附件的滚子链条

Roller chain with U type attachment

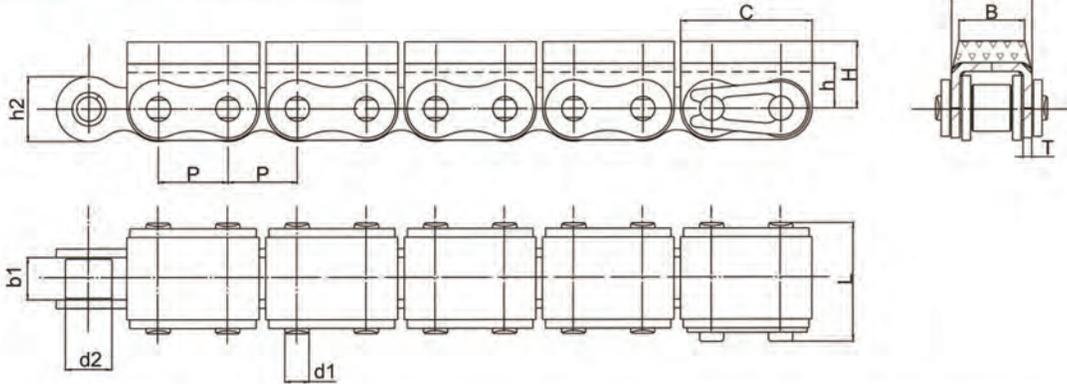


华宇链号 Chain No.	节距 Pitch P	滚子直径 Roller Diameter d2	内节内宽 Width Between Inner Plates b1	销轴尺寸 Pin Diameter			链板尺寸与附件尺寸 Plate and attachment dimensions					极限拉伸载荷 Ultimate Tensile Strength KN	每米重量 Weight Per Meter Kg/m
				d1	L	h2	A	B	H	d4	T		
08B-U1	12.70	8.51	7.75	4.45	21.7	11.81	14.6	24.2	8.3	4	1.60	18.00	1.16
10B-U1	15.875	10.16	9.65	5.08	24.3	14.73	16.8	30.0	11.3	5	1.60	22.00	1.55
12B-U1	19.05	12.07	11.68	5.72	28.1	16.13	19.6	36.0	13.0	5	1.85	30.0	1.93
16B-U1	25.40	15.88	17.02	8.28	41.2	21.08	29.1	49.0	15.4	6	1.60	60.00	3.75
20B-U1	31.75	19.05	19.56	10.19	51.7	26.42	36.0	57.0	21.0	10	3.50	87.00	6.00
24B-U1	38.10	25.40	25.40	14.63	67.2	33.40	47.0	72.6	28.0	10	4.50	163.00	10.88

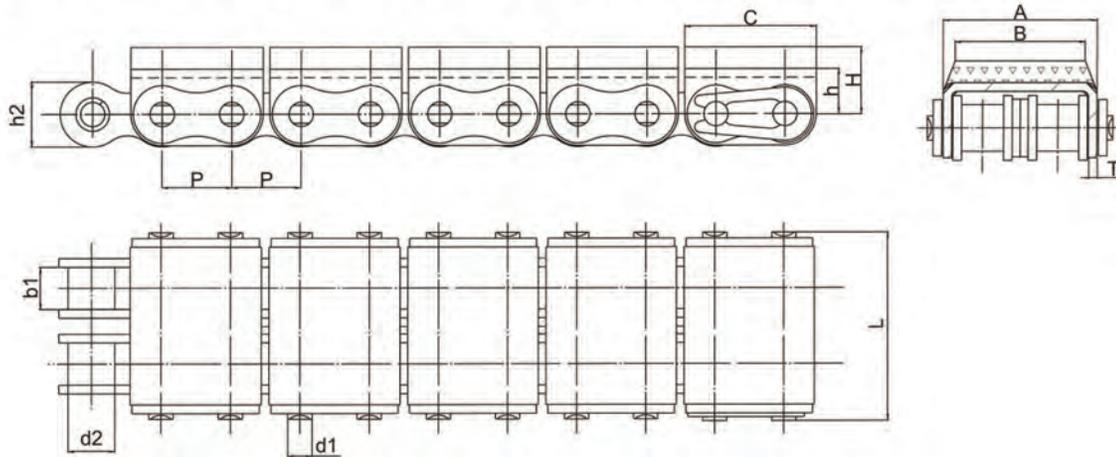


华宇链号 Chain No.	节距 Pitch P	滚子直径 Roller Diameter d2	内节内宽 Width Between Inner Plates b1	销轴尺寸 Pin Diameter			链板尺寸与附件尺寸 Plate and attachment dimensions					极限拉伸载荷 Ultimate Tensile Strength KN	每米重量 Weight Per Meter Kg/m
				d1	L	h2	A	B	H	d4	T		
08B-U2	12.70	8.51	7.75	4.45	35.5	11.81	28.4	24.2	8.3	4	1.50	35.00	2.00
10B-U2	15.875	10.16	9.65	5.08	40.7	14.73	33.3	30.0	11.3	5	1.50	46.00	2.50
12B-U2	19.05	12.07	11.68	5.72	47.5	16.13	39.1	36.0	12.0	5	1.85	58.00	3.08
16B-U2	25.40	15.88	17.02	8.28	73.2	21.08	60.93	49.0	16.2	6	1.60	110.00	6.17

● 带U形橡胶附件的滚子链条  
Roller chain with U type vulcanised profiles

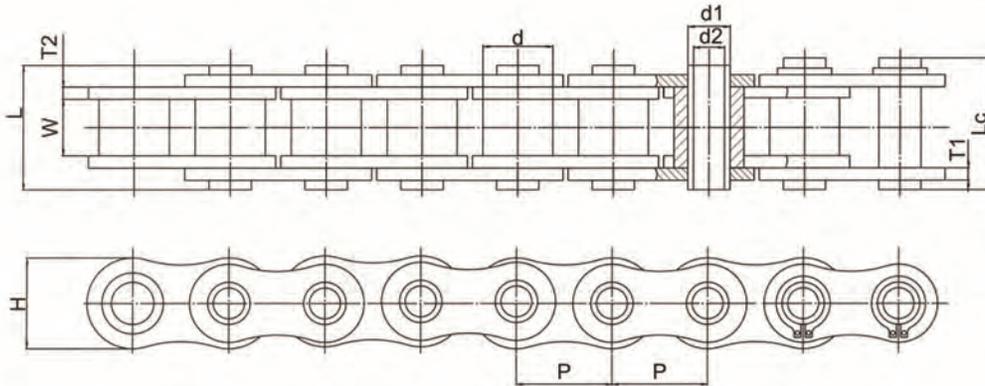


华宇链号 Chain No.	节距 Pitch P mm	滚子直径 Roller Diameter d2 mm	内节内宽 Width Between Inner Plates b1 mm	销轴尺寸 Pin Diameter d1 mm	链板尺寸与附件尺寸 Plate and attachment dimensions Depth								极限拉伸载荷 Ultimate Tensile Strength KN min	每米重量 Weight Per Meter Kg/m
					L	h2	A	B	C	h	H	T		
08B-G1	12.70	8.51	7.75	4.45	21.7	11.81	14.6	11.6	24.2	8.3	12.3	1.60	18.00	1.20
10B-G1	15.875	10.16	9.65	5.08	24.3	14.73	16.8	14.5	30.0	11.3	17.0	1.60	22.00	1.65
12B-G1	19.05	12.07	11.68	5.72	28.1	16.13	19.6	16.6	36.0	13.0	21.0	1.85	30.0	2.03
16B-G1	25.40	15.88	17.02	8.28	41.2	21.08	29.1	26.1	49.0	15.4	21.4	1.60	60.00	4.00
20B-G1	31.75	19.05	19.56	10.19	51.7	26.42	36.0	30.0	57.0	21.0	27.0	3.50	87.00	6.23
24B-U1	38.10	25.40	25.40	14.63	67.2	33.40	47.0	39.0	72.6	28.0	34.0	4.50	163.00	11.30

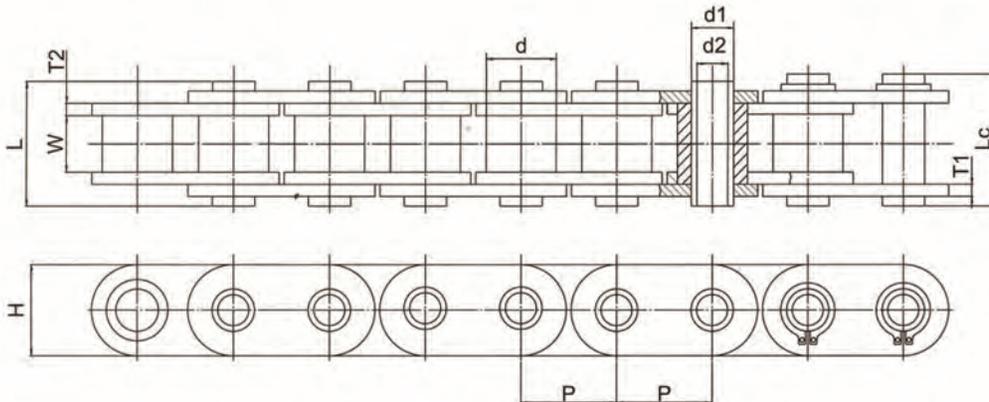


华宇链号 Chain No.	节距 Pitch P mm	滚子直径 Roller Diameter d2 mm	内节内宽 Width Between Inner Plates b1 mm	销轴尺寸 Pin Diameter d1 mm	链板尺寸与附件尺寸 Plate and attachment dimensions								极限拉伸载荷 Ultimate Tensile Strength KN min	每米重量 Weight Per Meter Kg/m
					L	h2	A	B	C	h	H	T		
08B-G2	12.70	8.51	7.75	4.45	35.5	11.81	28.4	23.4	24.2	8.3	12.3	1.50	35.00	2.10
10B-G2	15.875	10.16	9.65	5.08	40.7	14.73	33.3	28.3	30.0	11.3	17.0	1.50	46.00	2.60
12B-G2	19.05	12.07	11.68	5.72	47.5	16.13	39.1	34.1	36.0	13.0	16.0	1.85	58.00	3.25

## ● 短节距空心销 Hollow pin chains

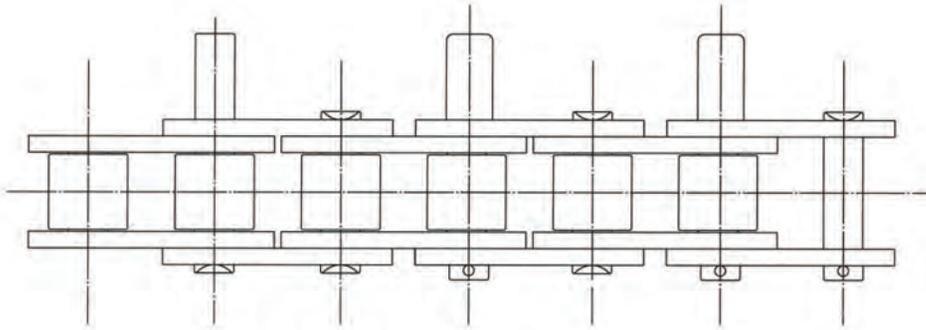


华翔 链号  HUAXIANG Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width Between Inner Plate	空心销轴直径 Pin Diameter		销轴长度 Pin Length		内链板高度 Plate Thickness	链板厚度 Plate Thickness		极限拉伸载荷 Ultimate Tensile Strength	每米长重 Weight Per Meter
	P	d max	w min	d1 max	d2 min	L max	Lc max	H max	T1 max	T2 max	min	Kg/m
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	
40HP	12.70	7.94	7.85	5.68	4.00	16.0	17.50	12.07	1.5	1.5	11.0	0.55
50HP	15.875	10.16	9.40	7.22	5.12	20.1	21.70	15.09	2.03	2.03	20.0	0.90
60HP	19.05	11.91	12.57	8.38	5.99	25.1	26.80	18.08	2.42	2.42	26.0	1.30
80HP	25.40	15.88	15.75	11.375	8.02	32.5	34.05	24.13	3.25	3.25	48.0	2.28

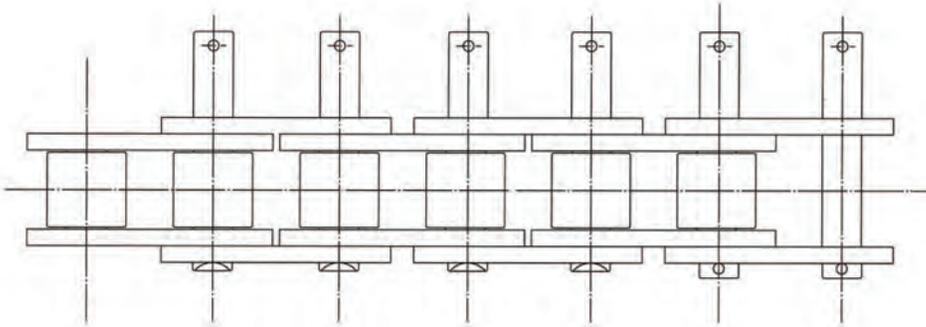


华翔 链号  HUAXIANG Chain No.	节距 Pitch	套筒直径 Bush diameter	内节内宽 Width Between Inner Plate	空心销轴直径 Pin Diameter		销轴长度 Pin Length		内链板高度 Plate Thickness	链板厚度 Plate Thickness		极限拉伸载荷 Ultimate Tensile Strength	每米长重 Weight Per Meter
	P	d max	w min	d1 max	d2 min	L max	Lc max	H max	T1 max	T2 max	min	Kg/m
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	
C40HP	12.70	7.94	7.85	5.68	4.00	16.0	17.50	12.07	1.5	1.5	11.0	0.50
C50HP	15.875	10.16	9.40	7.22	5.12	20.1	21.70	15.09	2.03	2.03	20.0	0.85
C60HP	19.05	11.91	12.57	8.38	5.99	25.1	26.80	18.08	2.42	2.42	26.0	1.25
C80HP	25.40	15.88	15.75	11.375	8.02	32.5	34.05	24.13	3.25	3.25	48.0	2.23

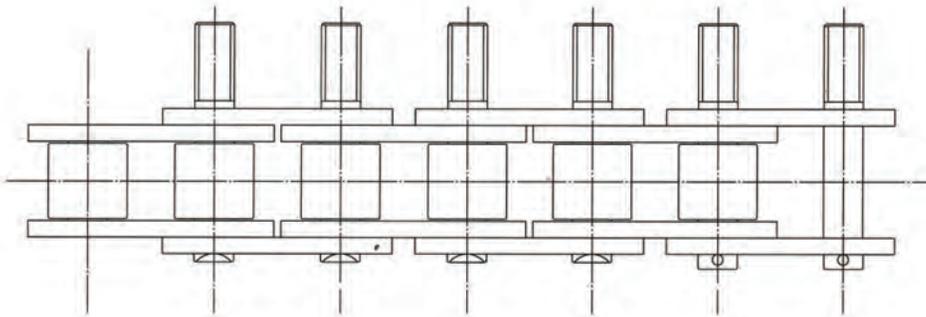
● 其他形状-加长销轴-输送链条  
Examples of other executions available



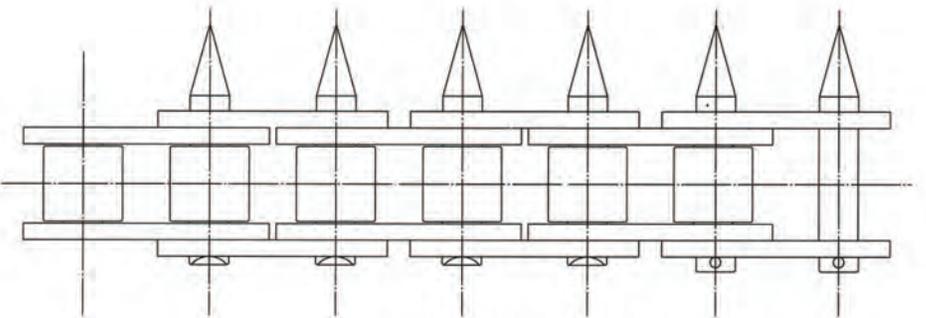
带台阶的销轴  
Oversize extended pins



带端孔的销轴  
Extended cotter pins



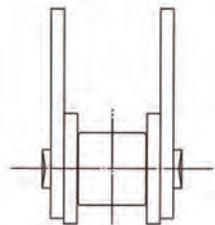
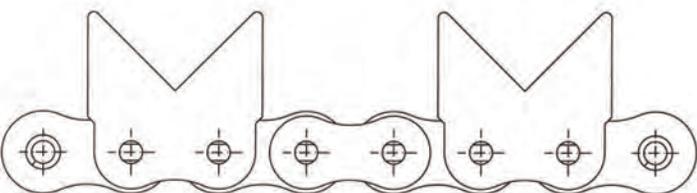
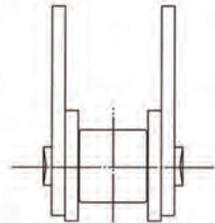
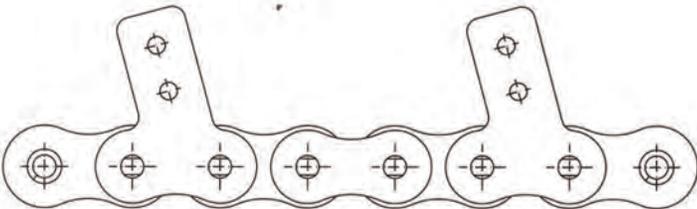
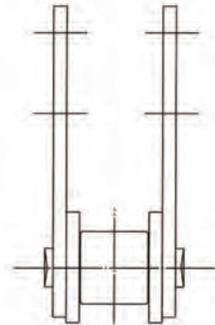
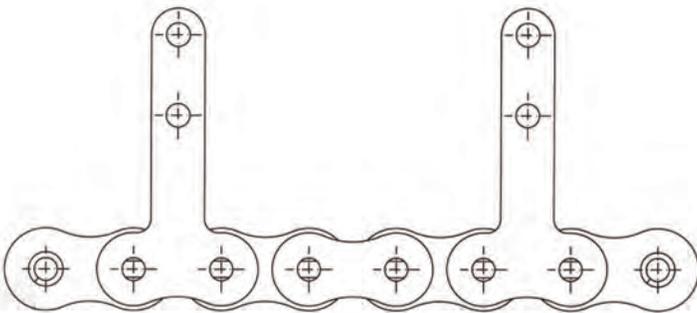
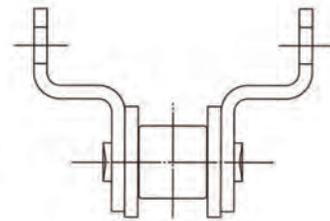
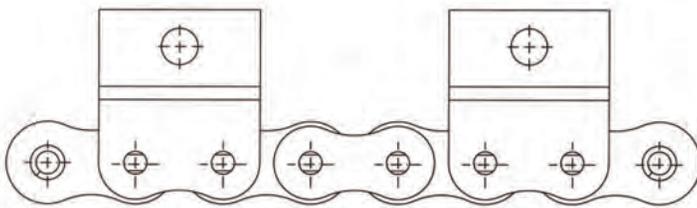
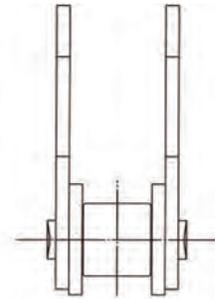
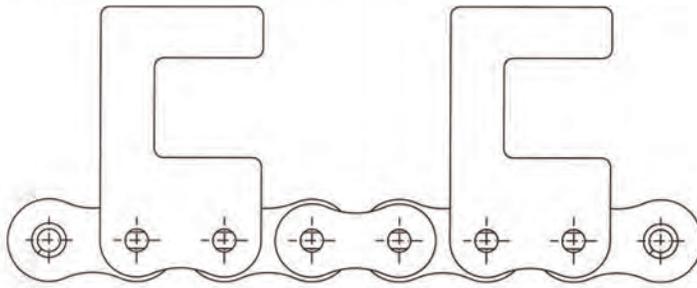
带螺纹的销轴  
Threaded pins



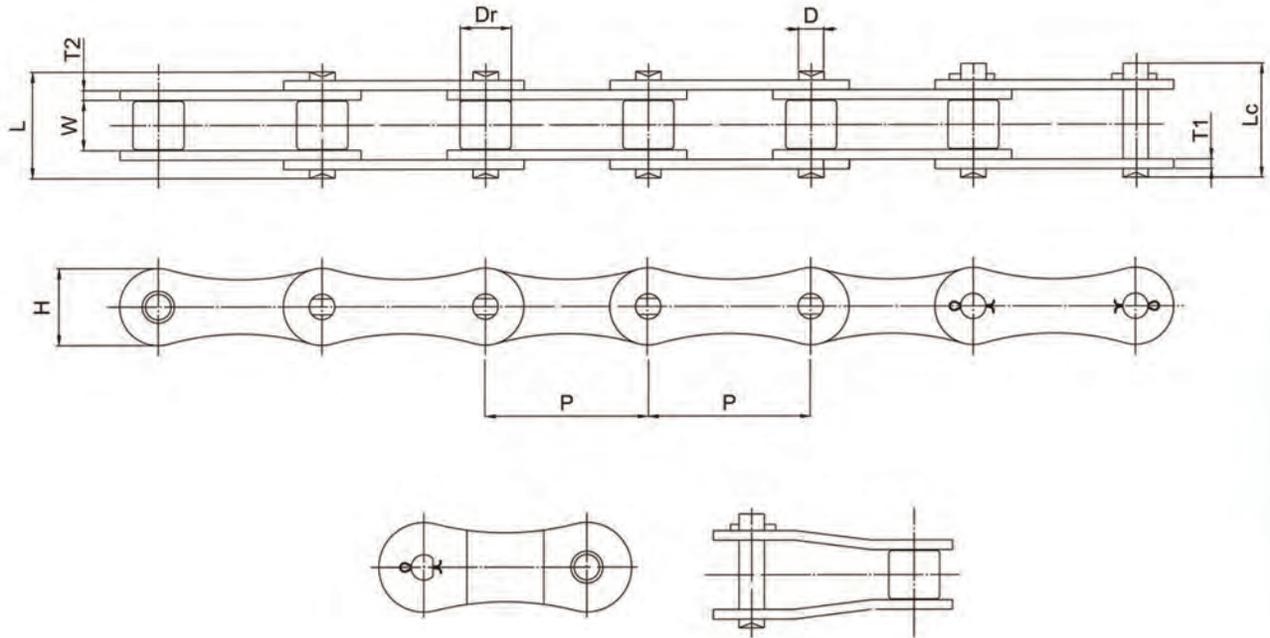
带尖刺的销轴  
Spiked pins

- 需要各种形状的销轴的链条，请与销售人员联系。  
Contact with our sales department, for other executions

● 单节距-特殊链板-输送链条  
Short pitch chain, special attachments examples

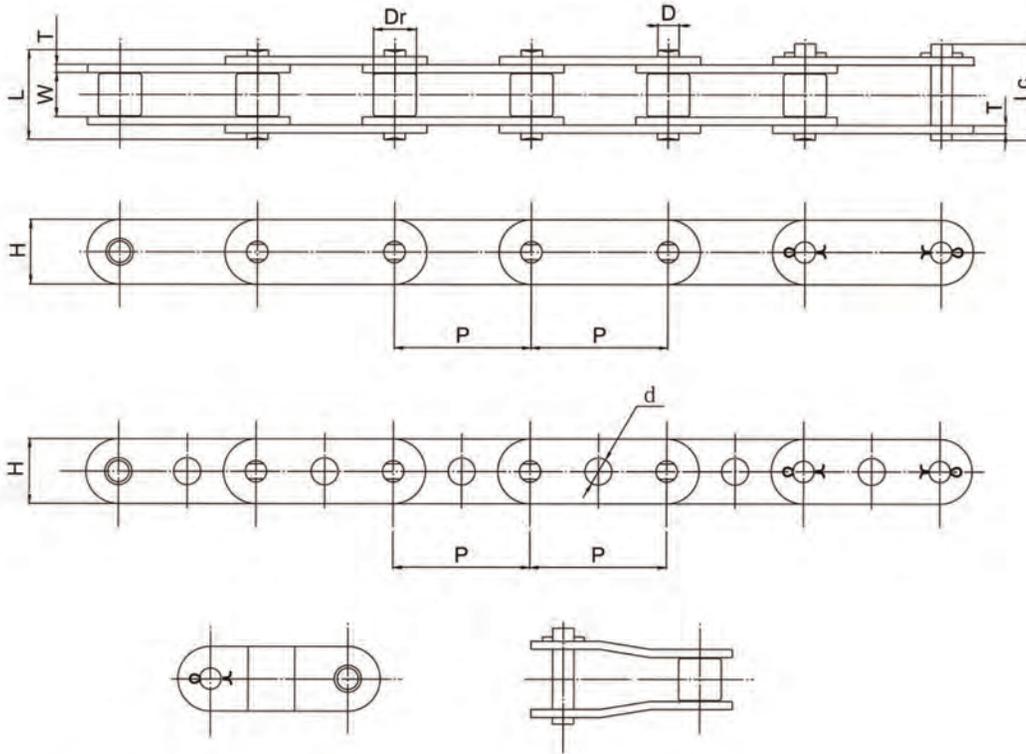


● 双节距标准输送链条  
Double pitch drive chain



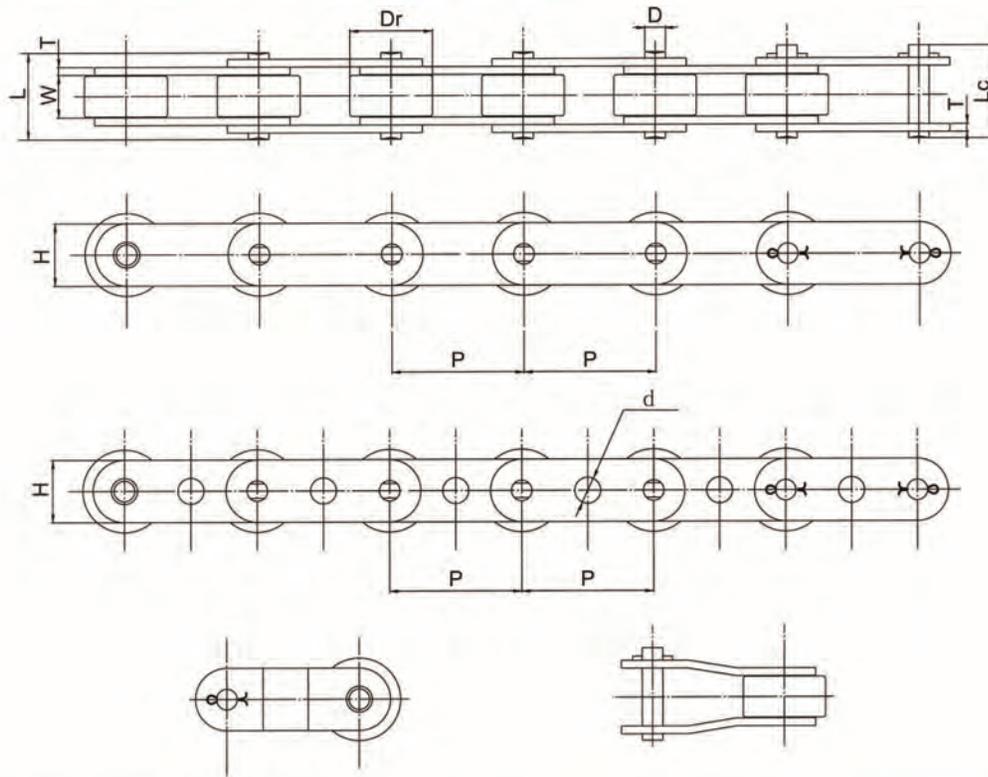
ISO 链号 ISO Chain NO.	ANSI 链号 ANSI Chain NO.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 Pin Diameter	销轴长度 Pin Length		内链板高度 Plate Depth	链板厚度 Plate Thickness		ISO 抗拉载荷 Ultimate Tensile Strenght	平均拉伸载荷 Average Tensile Strenght	每米重量 Weight Per Meter
		P	Dr max	W min	D max	L max	Lc max	H max	T1 max	T2 max	min	KN	Kg/m
		mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	KN	Kg/m
208A	2040	25.40	7.92	7.85	3.98	17.80	19.80	12.07	1.50	1.50	13.80	17.80	0.45
210A	2050	31.75	10.16	9.40	5.09	21.80	23.80	15.09	2.03	2.03	21.80	29.20	0.75
212A	2060	38.10	11.91	12.57	5.96	26.90	29.40	18.08	2.42	2.42	31.10	41.60	1.05
216A	2080	50.80	15.88	15.75	7.94	33.50	36.50	24.13	3.25	3.25	55.60	72.00	1.75
220A	2100	63.50	19.05	18.90	9.54	41.10	44.60	30.18	4.00	4.00	86.70	110.20	2.60
224A	2120	76.20	22.23	25.22	11.11	50.80	54.80	36.20	4.80	4.80	124.60	157.20	4.10
208B	-	25.40	8.51	7.75	4.45	17.00	19.00	11.81	1.60	1.60	17.80	18.60	0.48
210B	-	31.75	10.16	9.65	5.08	19.60	21.60	14.73	1.70	1.70	22.20	25.60	0.68
212B	-	38.10	12.07	11.68	5.72	22.70	25.20	16.13	1.85	1.85	28.90	30.30	0.79
216B	-	50.80	15.88	17.02	8.28	36.10	39.10	21.08	3.10	4.15	60.00	68.60	1.80
220B	-	63.50	19.05	19.56	10.19	43.20	46.70	26.42	3.70	4.60	95.00	108.60	2.65
224B	-	76.20	25.40	25.40	14.63	53.40	58.40	33.40	5.20	6.00	160.00	176.80	4.75
228B	-	88.90	27.94	30.99	15.90	65.10	70.60	37.08	6.30	7.50	200.00	223.00	6.25
232B	-	101.60	29.21	30.99	17.81	67.40	73.40	42.29	6.30	7.00	250.00	278.00	6.75

● 双节距C型输送链条--小滚子  
 Double pitch small roller chain with " G " type attachments



ISO 链号 ISO Chain NO.	ANSI 链号 ANSI Chain NO.	节距	滚子 直径	内节内宽	销轴 直径	中心孔 直径	销轴长度		内链板 高度	链板厚度	ISO 抗拉载荷	平均 拉伸载荷	每米重量
		Pitch	Roller Diameter	Width Between Inner Plates	Pin Diameter	Center Hole Diameter	L max	Lc max	H max	Plate Thickness	Ultimate Tensile Strenght	Average Tensile Strenght	Weight Per Meter
		mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	KN	Kg/m
C208A	C2040	25.40	7.92	7.85	3.98	4.10	17.80	19.80	12.07	1.50	13.80	17.80	0.56
C210A	C2050	31.75	10.16	9.40	5.09	5.20	21.80	23.80	15.09	2.03	21.80	29.20	0.80
C212A	C2060	38.10	11.91	12.57	5.96	6.10	26.90	29.40	18.08	2.42	31.10	41.60	1.15
C216A	C2080	50.80	15.88	15.75	7.94	8.10	33.50	36.50	24.13	3.25	55.60	72.00	2.10
C220A	C2100	63.50	19.05	18.90	9.54	9.70	41.10	44.60	30.18	4.00	86.70	110.20	3.08
C224A	C2120	76.20	22.23	25.22	11.11	11.30	50.80	54.80	36.20	4.80	124.60	157.20	4.68
C232A	C2160	101.6	28.58	7.75	14.29	14.50	65.50	70.50	48.26	6.40	222.40	275.00	8.25
C208AHC	C2040H	25.40	7.92	9.65	3.98	4.10	20.10	22.10	12.07	2.03	13.80	17.80	0.68
C210AHC	C2050H	31.75	10.16	11.68	5.09	5.20	23.80	25.80	15.09	2.42	21.80	29.20	0.96
C212AHC	C2060H	38.10	11.91	17.02	5.96	6.10	30.40	32.90	18.08	3.25	31.10	41.60	1.46
C216AHC	C2080H	50.80	15.88	19.56	7.94	8.10	36.70	39.70	24.13	4.00	55.60	72.00	2.58
C220AHC	C2100H	63.50	19.05	25.40	9.54	9.70	44.50	48.00	30.18	4.80	86.70	110.20	3.59
C224AHC	C2120H	76.20	22.23	30.99	11.11	11.30	54.20	58.20	36.20	5.60	124.60	157.20	5.29
C232AHC	C2160H	101.60	28.58	30.99	14.29	14.50	68.70	73.70	48.26	7.15	222.40	275.00	9.10

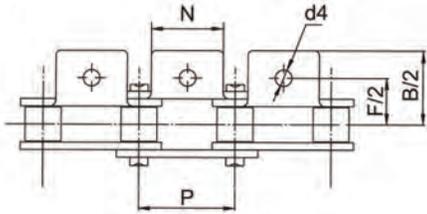
● 双节距C型输送链条—大滚子  
Double pitch oversize roller chain with "G" type attachments



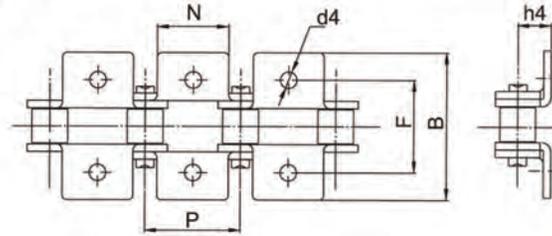
ISO 链号 ISO Chain NO.	ANSI 链号 ANSI Chain NO.	节距	滚子 直径	内节 内宽	销轴 直径	中心孔 直径	销轴长度		内链板 高度	链板 厚度	ISO 抗拉载荷	平均 拉伸载荷	每米 重量
		Pitch	Roller Diameter	Width Between Inner Plates	Pin Diameter	Center Hole Diameter	L	Lc	Plate Depth	Plate Thickness	Ultimate Tensile Strenght	Average Tensile Strenght	Weight Per Meter
		P mm	Dr max mm	W min mm	D max mm	d max mm	L max mm	Lc max mm	H max mm	T max mm	min KN	KN	Kg/m
C208AL	C2042	25.40	15.88	7.85	3.98	4.10	17.80	19.80	12.07	1.50	13.80	17.80	0.86
C210AL	C2052	31.75	19.05	9.40	5.09	5.20	21.80	23.80	15.09	2.03	21.80	29.20	1.29
C212AL	C2062	38.10	22.23	12.57	5.96	6.10	26.90	29.40	18.08	2.42	31.10	41.60	1.65
C216AL	C2082	50.80	28.58	15.75	7.94	8.10	33.50	36.50	24.13	3.25	55.60	72.00	3.15
C220AL	C2102	63.50	39.67	18.90	9.54	9.70	41.10	44.60	30.18	4.00	86.70	110.20	4.88
C224AL	C2122	76.20	44.45	25.22	11.11	11.30	50.80	54.80	36.20	4.80	124.60	157.20	7.69
C232AL	C2162	101.6	57.15	31.55	14.29	14.50	65.50	70.50	48.26	6.40	222.40	275.00	12.00
C208AHL	C2042H	25.40	15.88	7.85	3.98	4.10	20.10	22.10	12.07	2.03	13.80	17.80	1.08
C210AHL	C2052H	31.75	19.05	9.40	5.09	5.20	23.80	25.80	15.09	2.42	21.80	29.20	1.63
C212AHL	C2062H	38.10	22.23	12.57	5.96	6.10	30.40	32.90	18.08	3.25	31.10	41.60	2.10
C216AHL	C2082H	50.80	28.58	15.75	7.94	8.10	36.70	39.70	24.13	4.00	55.60	72.00	3.62
C220AHL	C2102H	63.50	39.67	18.90	9.54	9.70	44.50	48.00	30.18	4.80	86.70	110.20	5.40
C224AHL	C2122H	76.20	44.45	25.22	11.11	11.30	54.20	58.20	36.20	5.60	124.60	157.20	8.30
C232AHL	C2162H	101.6	57.15	31.55	14.29	14.50	68.70	73.70	48.26	7.15	222.40	275.00	12.90

● 双节距带附件输送链条--弯板  
Double pitch conveyor chain with attachments

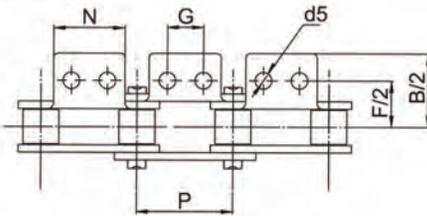
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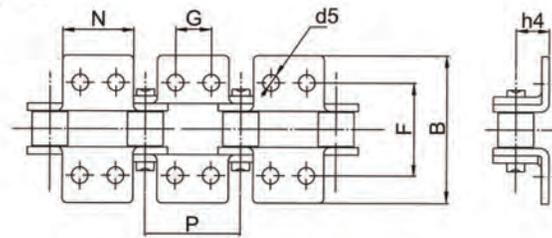
K-1



A-2



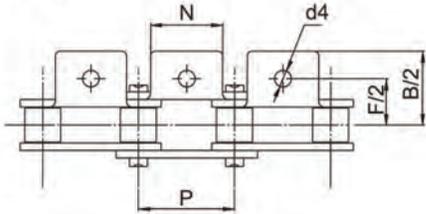
K-2



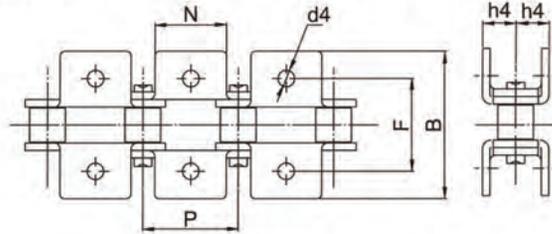
ANSI链号 ANSIChain No.				P	N	G	F	B	h4	d5
				mm	mm	mm	mm	mm	mm	mm
C2040	C2040H	C2042	C2042H	25.40	19.10	9.50	25.40	38.60	9.10	3.60
C2050	C2050H	C2052	C2052H	31.75	23.80	11.90	31.80	48.40	11.10	5.20
C2060	C2060H	C2062	C2062H	38.10	28.60	14.30	42.90	63.00	14.70	5.20
C2080	C2080H	C2082	C2082H	50.80	38.10	19.10	55.60	71.40	19.10	6.80
C2100	C2100H	C2102	C2102H	63.50	47.60	23.80	66.70	99.80	23.40	8.70
C2120	C2120H	C2122	C2122H	76.20	57.20	28.60	79.40	121.40	27.80	14.00
C2160	C2160H	C2162	C2162H	101.60	76.20	38.10	104.80	155.60	36.50	18.00

● 双节距带附件输送链条--双面弯板  
Double pitch conveyor chain with attachments

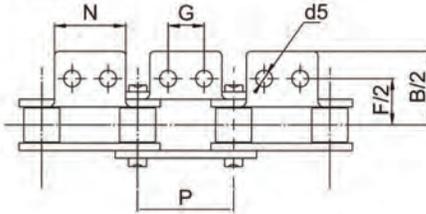
AA-1



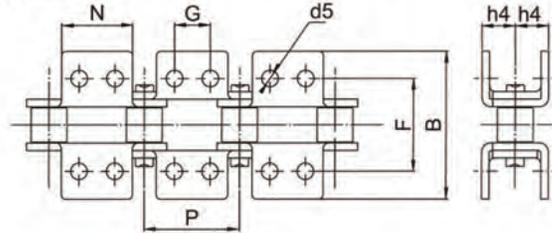
KK-1



AA-2



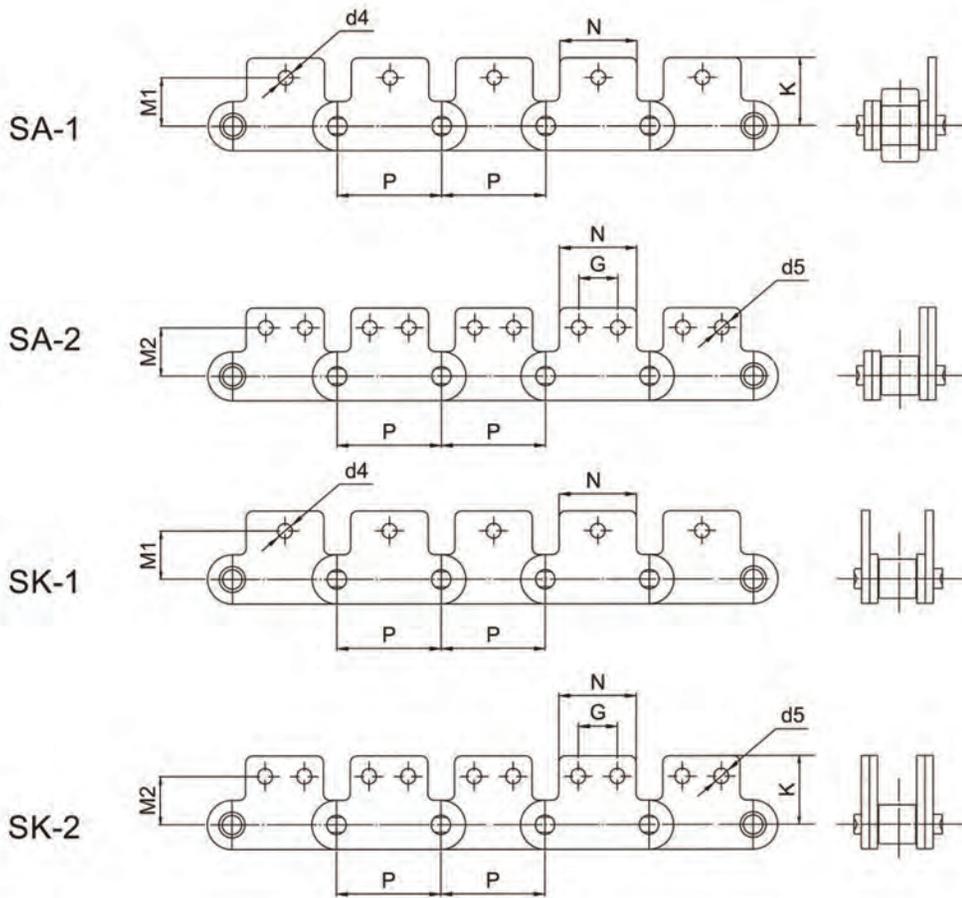
KK-2



ANSI链号 ANSI Chain No.				P	N	G	F	B	h4	d5
				mm	mm	mm	mm	mm	mm	mm
C2040	C2040H	C2042	C2042H	25.40	19.10	9.50	25.40	38.60	9.10	3.60
C2050	C2050H	C2052	C2052H	31.75	23.80	11.90	31.80	48.40	11.10	5.20
C2060	C2060H	C2062	C2062H	38.10	28.60	14.30	42.90	63.00	14.70	5.20
C2080	C2080H	C2082	C2082H	50.80	38.10	19.10	55.60	71.40	19.10	6.80
C2100	C2100H	C2102	C2102H	63.50	47.60	23.80	66.70	99.80	23.40	8.70
C2120	C2120H	C2122	C2122H	76.20	57.20	28.60	79.40	121.40	27.80	14.00
C2160	C2160H	C2162	C2162H	101.60	76.20	38.10	104.80	155.60	36.50	18.00

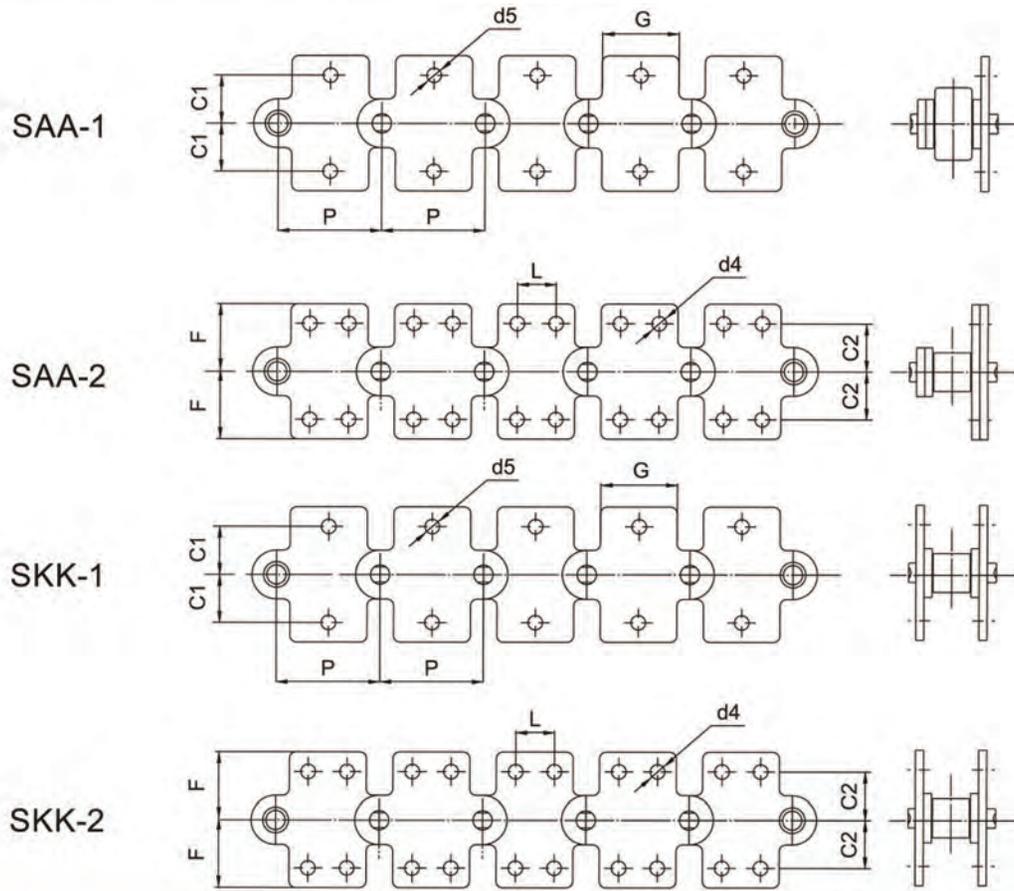
### ● 双节距带附件输送链条——竖版

Double pitch conveyor chain with attachments



ANSI链号 ANSIChain No.				P	N	G	M1	M2	K	d4	d5
				mm	mm	mm	mm	mm	mm	mm	mm
C2040	C2040H	C2042	C2042H	25.40	19.10	9.50	11.10	13.60	19.80	5.20	3.60
C2050	C2050H	C2052	C2052H	31.75	23.80	11.90	14.30	15.90	24.60	6.80	5.20
C2060	C2060H	C2062	C2062H	38.10	28.60	14.30	17.50	19.10	30.60	8.70	5.20
C2080	C2080H	C2082	C2082H	50.80	38.10	19.10	22.20	25.40	40.50	10.30	6.80
C2100	C2100H	C2102	C2102H	63.50	47.60	23.80	28.60	31.80	50.40	14.30	8.70
C2120	C2120H	C2122	C2122H	76.20	57.20	28.60	33.30	37.30	59.90	16.00	14.00
C2160	C2160H	C2162	C2162H	101.60	76.20	38.10	44.50	50.80	78.60	22.00	18.00

● 双节距带附件输送链条——双面竖版  
Double pitch conveyor chain with attachments

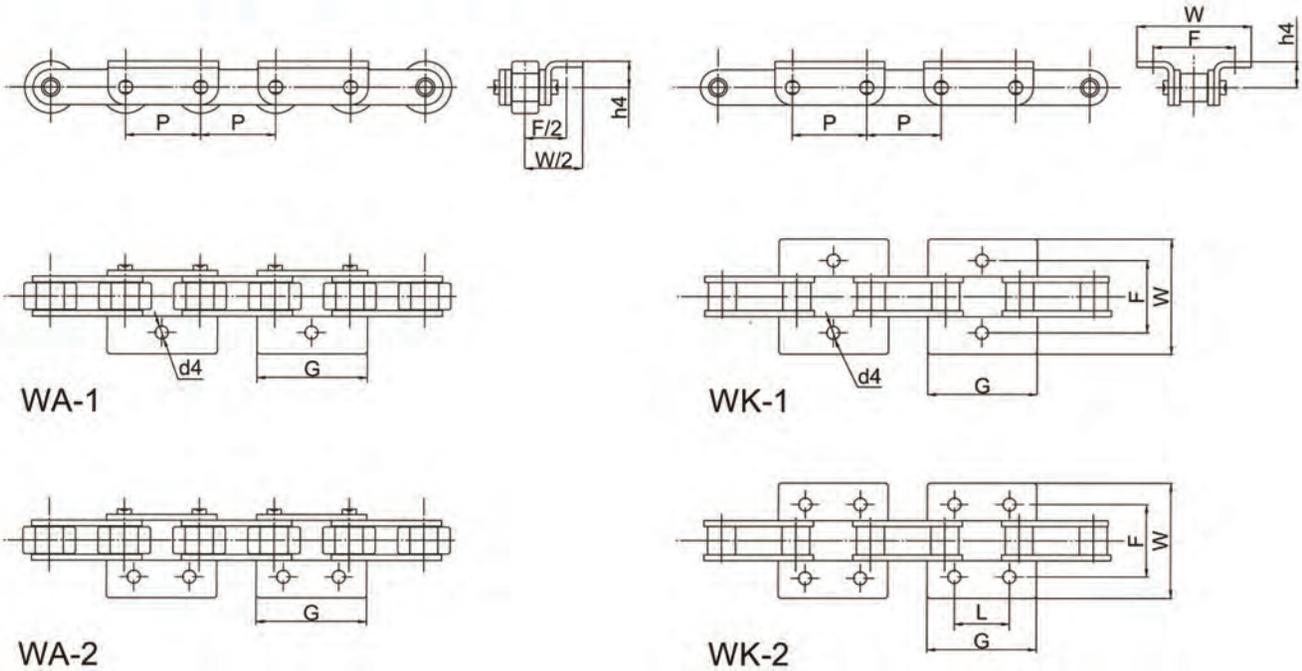


标准派生链条  
39/40

链号	P	G	L	C1	C2	F	d4	d5	
Chain No.	Chain No.	mm	mm	mm	mm	mm	mm	mm	
C208A C208AL	C2040 C2042	25.40	19.10	9.50	11.10	13.50	20.50	3.40	5.50
C208B B208BL		25.40	23.20	12.70	11.10	13.50	20.50	4.50	5.50
C210A C210AL	C2050 C2052	31.75	23.80	11.90	14.30	15.90	25.00	5.50	6.60
C212A C212AL	C2060 C2062	38.10	28.60	14.30	17.50	19.10	32.90	5.50	9.20
C212AH C212AHL	C2060H C2062H	38.10	28.60	14.30	17.50	19.10	32.90	5.50	9.20
C216A C216AL	C2080 C2082	50.80	38.10	19.10	22.20	25.40	43.50	6.60	11.00
C216AH A216AHL	C2080H A2082H	50.80	38.10	19.10	22.20	25.40	43.50	6.60	11.00

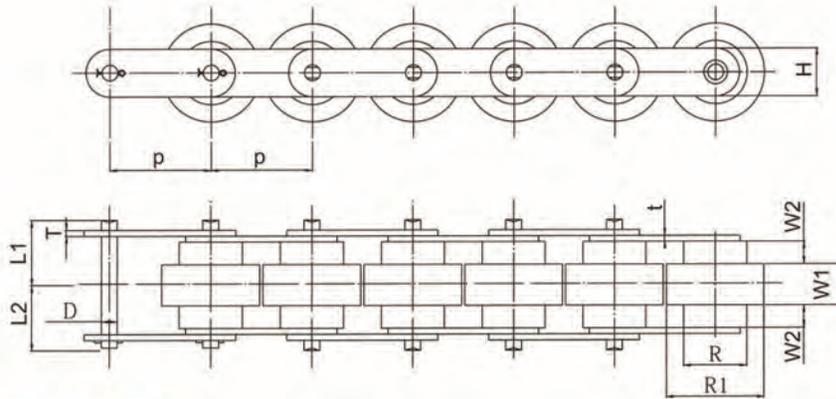
## ● 双节距带附件输送链条--宽弯板

Double pitch conveyor chain with attachments



链号 Chain No.	P mm	G mm	L mm	F mm	W mm	h4 mm	d4 mm
C2040K1F2	25.40	37.00	-	62.00	110.00	9.10	7.00
C2042HF1	25.40	37.40	-	42.50	65.50	6.00	7.00
C2052WA1F2	31.75	46.80	-	76.20	95.20	7.50	7.10
C2062WA2F1	38.10	56.10	38.10	42.90	67.80	14.70	6.50
C2062WK2F2	38.10	56.10	38.10	43.00	68.00	14.70	7.80
C2062HWA1F4	38.10	55.60	-	76.20	95.30	8.70	7.10
C2062HWA2	38.10	56.10	14.30	42.90	67.80	14.70	5.50
C2062HWA2F4	38.10	55.60	38.10	76.20	95.30	8.70	7.10
C216ALF5	50.80	74.80	44.30	62.20	88.00	19.10	7.00
C2082F12	50.80	74.80	50.80	55.60	88.00	19.10	8.40
C2082F24	50.80	74.80	56.80	55.60	87.80	19.10	6.80
C2082HF1A2	50.80	74.80	30.00	60.00	84.00	18.00	8.50
C2080HWK2	50.80	74.80	50.80	55.60	87.80	19.10	6.80
C208BK2F	25.40	37.20	12.70	28.00	42.00	8.50	5.50
212BWK2F1	38.10	54.10	19.00	35.20	54.80	12.20	6.40
212BWK2F2	38.10	54.10	19.00	35.00	54.80	12.70	7.00
216BWA2F1	50.80	71.80	25.40	58.00	80.00	17.00	8.40

● 双节距输送链条——倍速链条  
Free flow chains



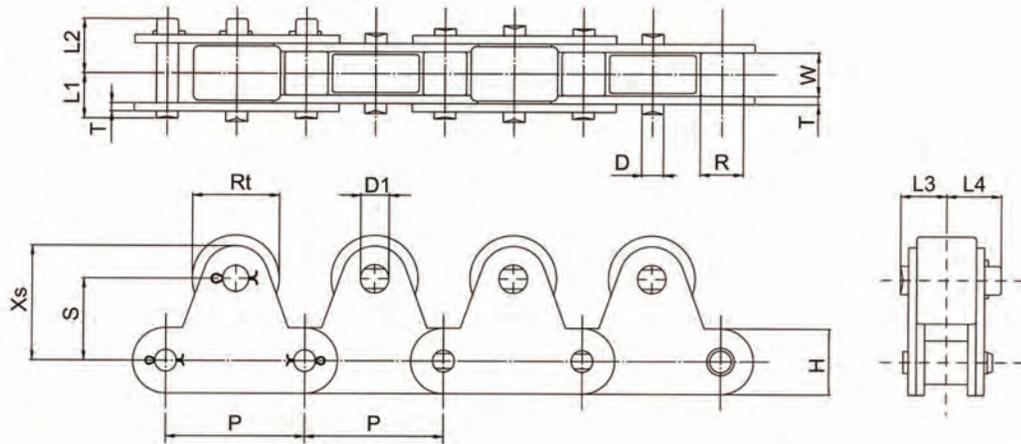
塑料滚子型 Plastic roller type

链号 Chain NO.	链号 Chain NO.	节距 Pitch	滚轮尺寸 Roller measures				链板厚度 链板高度 Plate Thickness Plate Depth			销轴直径 Pin Diameter	销轴长度 Pin Length		每米重量 Weight Per Meter
			P mm	R max mm	R1 max mm	W1 max mm	W2 max mm	t max mm	T max mm		H max mm	D max mm	
BS25-C206B	HX2030VRP	19.05	11.91	18.30	8.00	4.00	1.50	1.30	8.26	3.28	12.10	15.10	0.66
BS25-C208A	HX2040VRP	25.40	15.88	24.60	10.30	5.70	2.00	1.50	12.07	3.96	16.30	20.20	1.10
BS25-C210A	HX2050VRP	31.75	19.05	30.60	13.00	7.10	2.40	2.00	15.09	5.08	20.10	24.20	1.45
BS25-C212A	HX2060VRP	38.10	22.23	36.60	15.50	8.50	4.00	3.00	18.08	5.94	25.60	30.10	2.13
BS25-C216A	HX2080VRP	50.80	28.58	49.00	21.50	11.00	5.00	4.00	24.13	7.92	33.10	38.50	4.10
BS30-C206B	HX2030VRP-B	19.05	9.00	18.30	9.10	4.50	1.50	1.30	7.28	3.28	13.15	16.45	0.68
BS30-C208A	HX2040VRP-B	25.40	11.91	24.60	12.50	6.10	2.00	1.50	9.60	3.96	17.80	21.70	1.15
BS30-C210A	HX2050VRP-B	31.75	14.80	30.60	15.00	7.50	2.40	2.00	12.20	5.08	22.50	24.60	1.51
BS30-C212A	HX2060VRP-B	38.10	18.00	37.00	20.00	9.75	4.00	3.00	15.00	5.94	29.05	33.65	2.22
BS30-C216A	HX2080VRP-B	50.80	22.23	49.00	25.20	12.00	5.00	4.00	18.60	7.92	35.95	41.35	4.26

钢制滚子型 Steel roller type

-	HX2030VR	19.05	11.91	18.30	8.00	4.00	1.50	1.30	8.26	3.28	12.10	15.40	1.45
-	HX2040VR	25.40	15.88	24.60	10.30	5.70	2.00	1.50	12.07	3.96	16.30	20.20	2.60
-	HX2050VR	31.75	19.05	30.60	13.00	7.10	2.40	2.00	15.09	5.08	20.10	24.20	3.80
-	HX2060VR	38.10	22.23	36.60	15.50	8.50	4.00	3.00	18.08	5.94	25.60	30.10	5.60
-	HX2080VR	50.80	28.58	49.00	21.50	11.00	5.00	4.00	24.13	7.92	33.10	38.50	10.53
-	HX2030VR-B	19.05	9.00	18.30	9.10	4.50	1.50	1.30	7.28	3.28	13.15	16.45	1.52
-	HX2040VR-B	25.40	11.91	24.60	12.50	6.10	2.00	1.50	9.60	3.96	17.80	21.70	2.73
-	HX2050VR-B	31.75	14.80	30.60	15.00	7.50	2.40	2.00	12.20	5.08	22.50	24.60	4.00
-	HX2060VR-B	38.10	18.00	37.00	20.00	9.75	4.00	3.00	15.00	5.94	29.05	33.65	5.88
-	HX2080VR-B	50.80	22.23	49.00	25.50	12.00	5.00	4.00	18.60	7.92	35.95	41.35	11.06

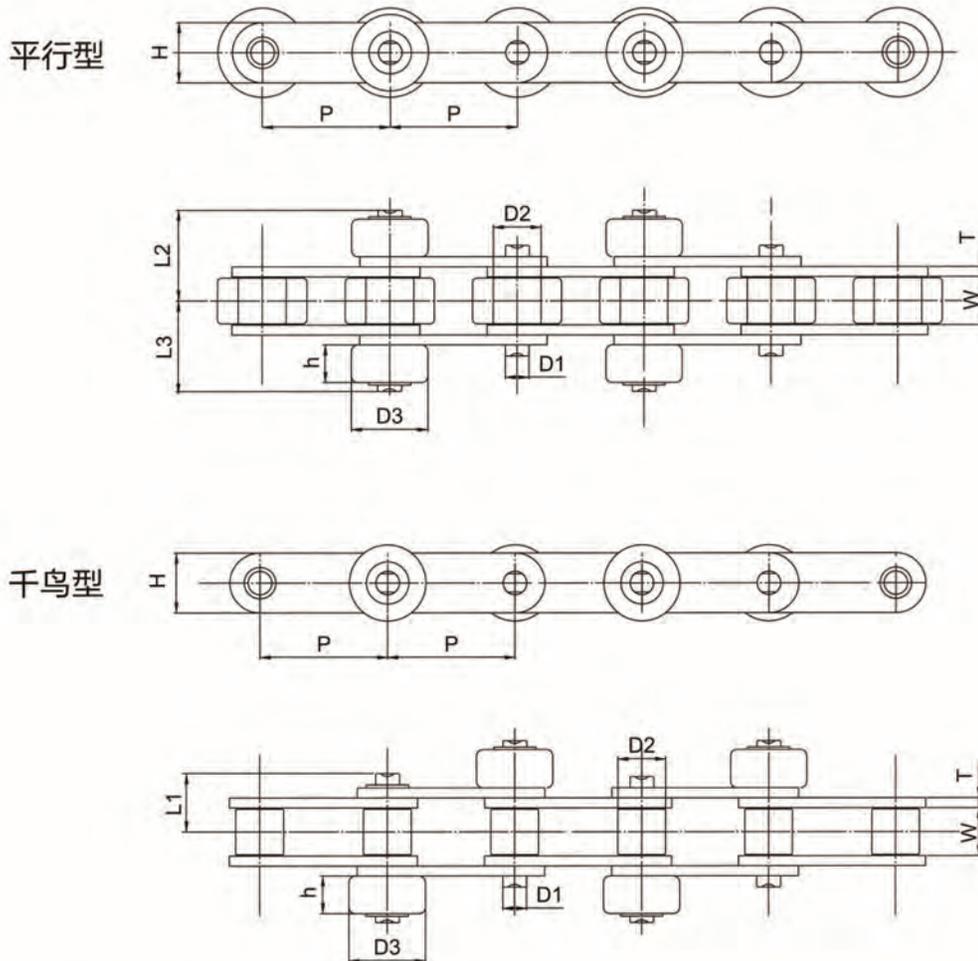
### ● 双节距带附件输送链条--顶滚轮 Double pitch accumulation chain with top roller



链号 Chain NO.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 Pin Diameter	销轴长度 Pin Length		链板尺寸 Plate Dimensions		每米重量 Weight Per Meter
					L1 max	L2 max	H max	T max	
	P mm	R max mm	W min mm	D max mm	L1 max mm	L2 max mm	H max mm	T max mm	Kg/m
2040TOP	25.40	7.92	7.85	3.98	8.90	9.95	12.07	1.50	1.35
2050TOP	31.75	10.16	9.40	5.09	10.90	12.00	15.09	2.03	2.06
2060TOP	38.10	11.91	12.57	5.96	13.45	14.75	18.08	3.25	3.70
2082TOP	50.80	15.88	15.75	7.94	16.75	19.25	24.13	4.00	5.68
2100TOP	63.50	19.05	18.90	9.54	20.55	22.85	30.18	4.80	9.15
2042TOP	25.40	15.88	7.85	3.98	8.90	9.95	12.07	1.50	1.72
2052TOP	31.75	19.05	9.40	5.09	10.90	12.00	15.09	2.03	2.56
2062TOP	38.10	22.23	12.57	5.96	13.45	14.75	18.08	3.25	4.38
2082TOP	50.80	28.58	15.75	7.94	16.75	19.25	24.13	4.00	6.80
2102TOP	63.50	39.67	18.90	9.54	20.55	22.85	30.18	4.08	11.42

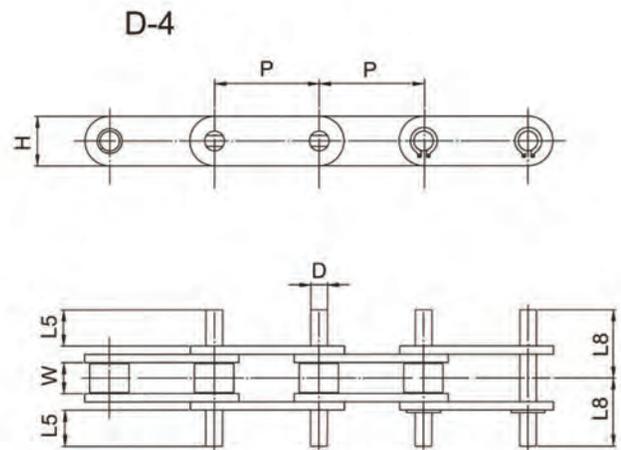
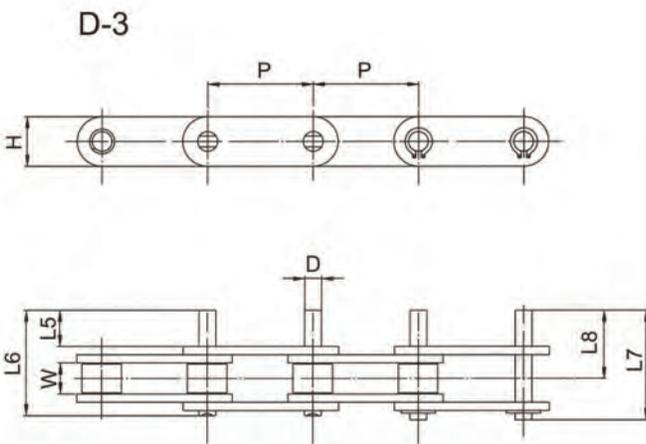
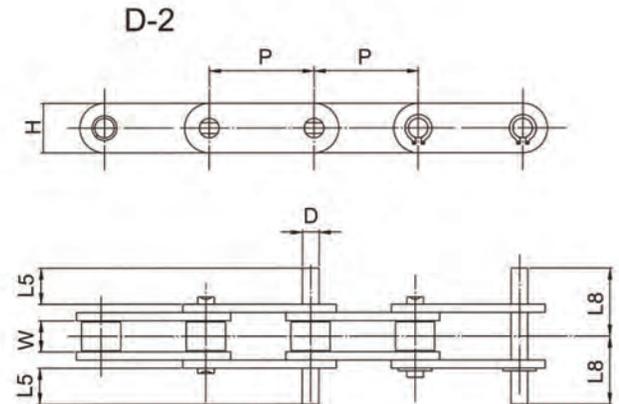
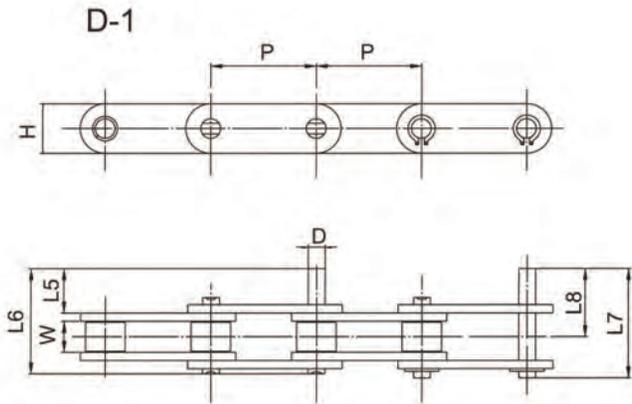
链号 Chain NO.	其他尺寸 Others dimensions					
	Rt	S	Xs	L3	L4	D1
	mm	mm	mm	mm	mm	mm
2040TOP	15.88	15.00	21.00	8.45	10.05	5.20
2050TOP	19.05	19.00	26.50	10.50	12.90	6.10
2060TOP	22.23	23.00	31.60	14.75	17.75	8.07
2082TOP	28.58	29.00	40.50	18.50	21.30	11.32
2100TOP	39.67	35.40	49.70	22.10	27.20	14.52
2042TOP	15.88	15.00	21.00	8.45	10.05	5.20
2052TOP	19.05	19.00	26.50	10.50	12.90	6.10
2062TOP	22.23	23.00	31.60	14.75	17.75	8.07
2082TOP	28.58	29.00	40.50	18.50	21.30	11.32
2102TOP	39.67	35.40	49.70	22.10	27.20	14.52

● 双节距带附件输送链条——侧滚轮  
Double pitch accumulation chain with side rollers



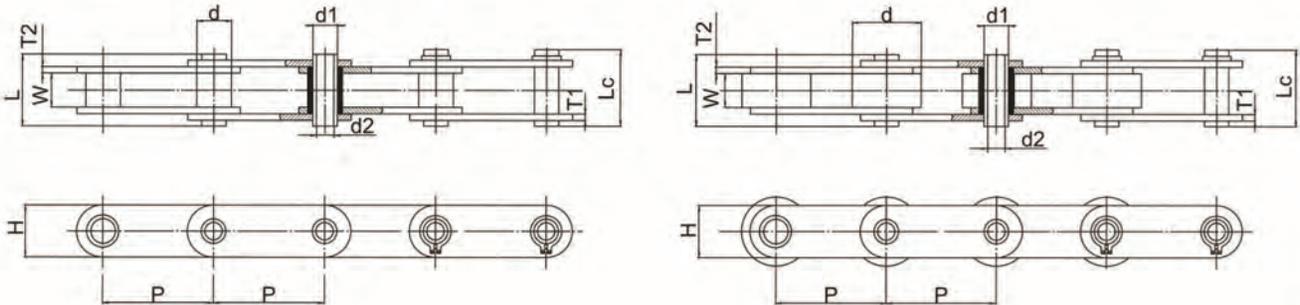
链号 Chain NO.		节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 Pin Diameter	链板厚度 Plate Thickness	内链板高度 Plate Depth	销轴长度 Pin Length			钢制滚轮尺寸 Outboard Roller		每米重量 Weight Per Meter
A型	B型	P mm	D2 max mm	W min mm	D1 max mm	T max mm	H max mm	L1 max mm	L2 max mm	L3 max mm	D3 mm	h mm	Kg/m
C2040	C2040	25.40	7.92	7.85	3.98	1.50	12.07	9.95	18.00	19.50	15.88	7.80	1.08
C2042	C2042		15.88										2.07
C2050	C2050	31.75	10.16	9.40	5.09	2.03	15.09	12.00	21.80	23.50	19.05	9.40	1.55
C2052	C2052		19.05										2.88
C2060	C2060	38.10	11.91	12.57	5.96	3.25	18.08	17.40	29.85	32.25	22.23	12.60	2.65
C2062	C2062		22.23										3.96
C2080	C2080	50.80	15.88	15.75	7.94	4.00	24.13	21.30	36.85	39.85	28.58	15.80	4.38
C2282	C2282		28.58										6.55
C2100	C2100	63.50	19.05	18.90	9.54	4.80	30.18	25.55	44.40	47.50	39.69	19.00	7.08
C2102	C2102		39.67										11.10

● 双节距带附件输送链条--加长销  
Double pitch conveyor chain with extended pins



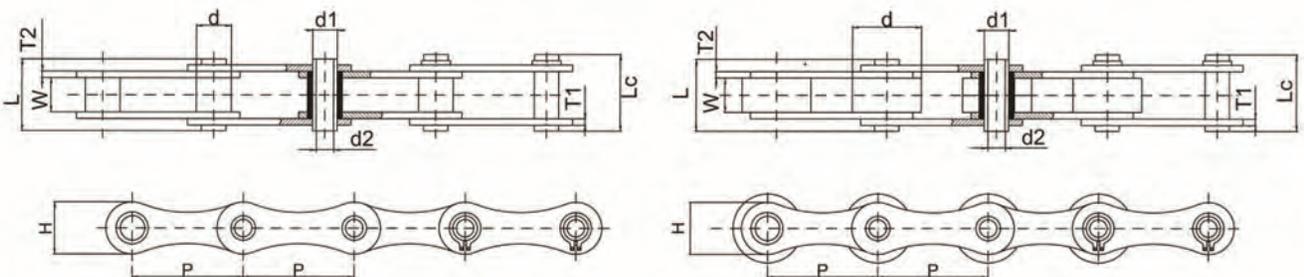
ANSI链号 ANSIChain No.	P mm	W mm	D mm	L5 mm	L6 mm	L7 mm	L8 mm	H mm
C2040 C2042	25.40	7.85	3.98	9.50	25.65	26.75	16.80	12.07
C2050 C2052	31.75	9.40	5.09	11.90	31.20	33.00	21.00	15.09
C2060 C2062	38.10	12.57	5.96	14.30	38.60	40.60	25.85	18.08
C2080 C2082	50.80	15.75	7.94	19.10	50.15	53.15	33.90	24.13
C2100 C2102	63.50	18.90	9.54	23.80	60.30	64.60	41.75	30.18
C2120 C2122	76.20	25.22	11.11	28.60	75.94	79.94	51.64	36.20
C2140 C2142	88.90	25.22	12.71	33.30	84.60	89.20	57.50	42.24
C2160 C2162	101.60	31.55	14.29	38.10	99.85	104.25	67.40	48.26

● 双节距空心销  
Double pitch hollow pin chain

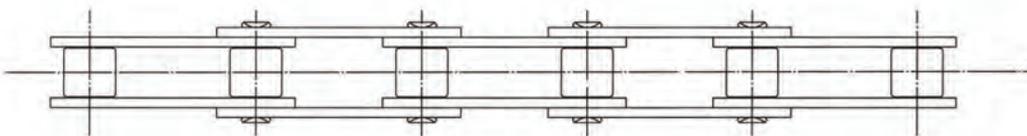
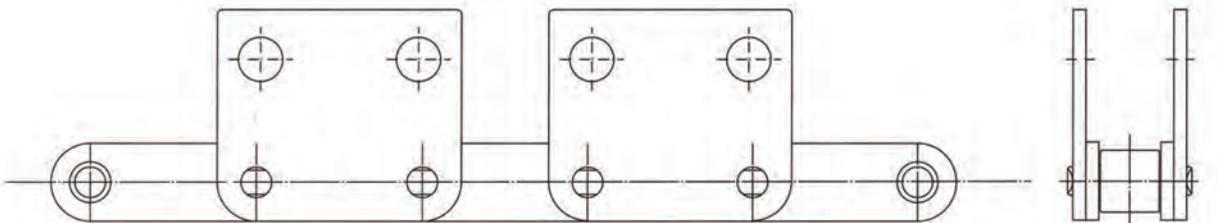
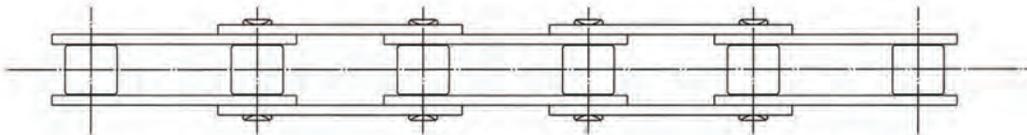
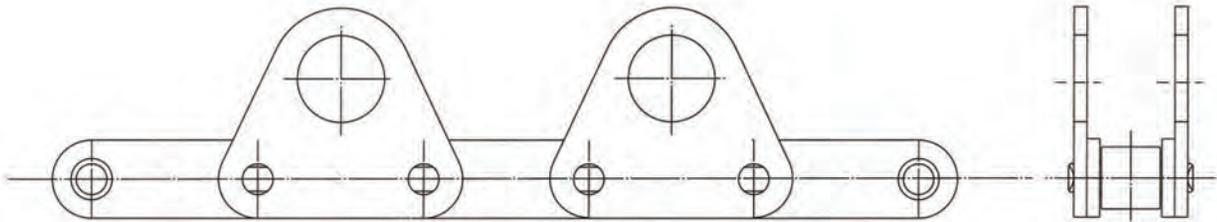
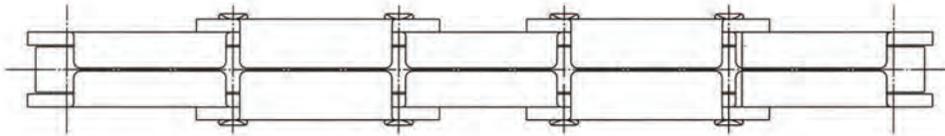
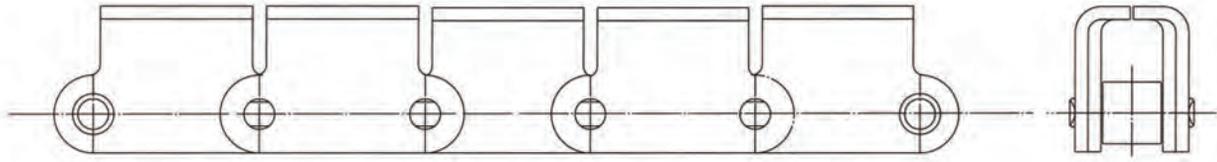


链号 Chain No.	节距 Pitch	套筒直径 Bush Diameter	内节内宽 Width Between Inner Plate	销轴直径 Pin Diameter		销轴长度 Pin Length		内链板高度 Plate Thickness		链板厚度 Plate Thickness		极限拉伸载荷 Ultimate Tensile Strength	每米长重 Weight Per Meter
				d1 max	d2 min	L max	Lc max	H max	T1 max	T2 max			
	P	d max	w min	d1 max	d2 min	L max	Lc max	H max	T1 max	T2 max	min	Kg/m	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN		
C2040HP	25.4	7.94	7.85	5.68	4.00	16.0	17.5	12.07	1.5	1.5	11.0	0.48	
C2050HP	31.75	10.16	9.4	7.22	5.12	20.1	21.7	15.09	2.03	2.03	20.0	0.77	
C2060HP	38.10	11.91	12.57	8.38	5.99	25.1	26.8	18.08	2.42	2.42	26.0	1.10	
C2080HP	50.80	15.88	15.75	11.37	8.02	32.5	34.1	24.13	3.25	3.25	48.0	1.85	

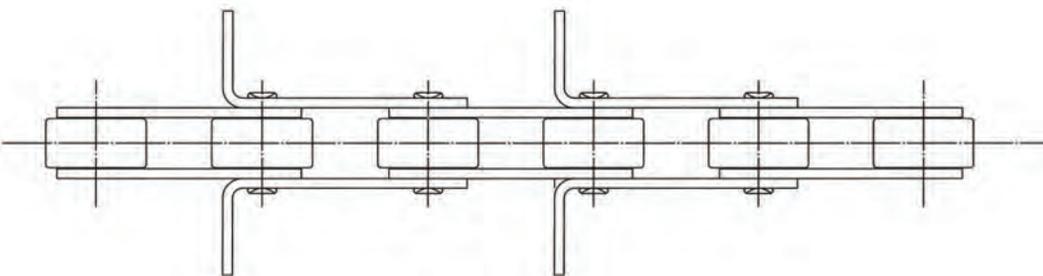
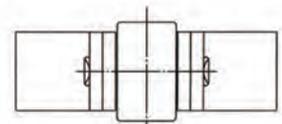
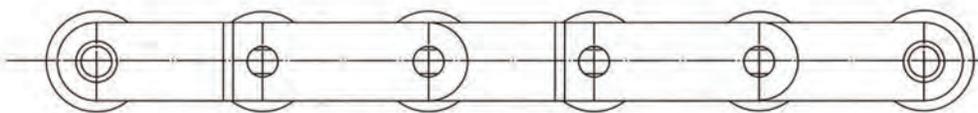
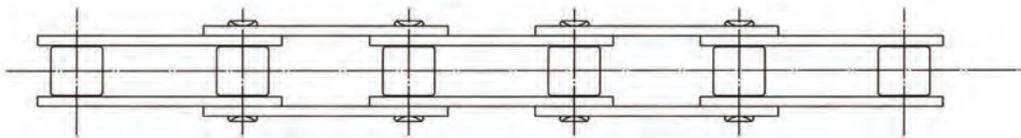
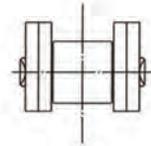
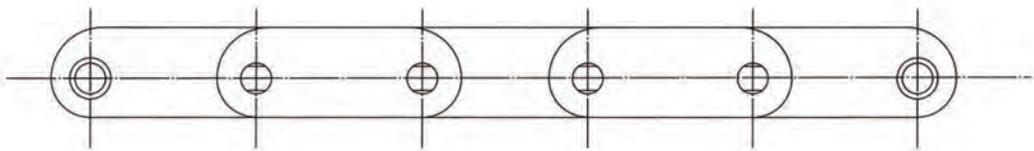
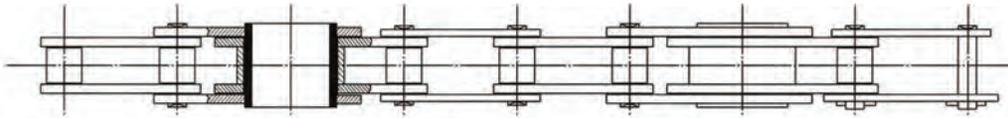
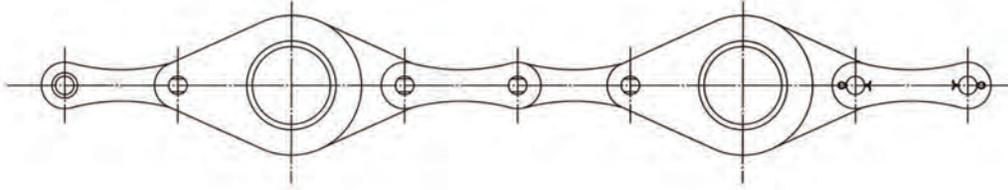
华翔 链号 HUAXIANG Chain No.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plate	销轴直径 Pin Diameter		销轴长度 Pin Length		内链板高度 Plate Thickness		链板厚度 Plate Thickness		极限拉伸载荷 Ultimate Tensile Strength	每米长重 Weight Per Meter
				d1 max	d2 min	L max	Lc max	H max	T1 max	T2 max			
	P	d max	w min	d1 max	d2 min	L max	Lc max	H max	T1 max	T2 max	min	Kg/m	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN		
C2042HP	25.4	15.88	7.85	5.68	4.00	16.0	17.5	12.07	1.5	1.5	11.0	0.85	
C2052HP	31.75	19.05	9.40	7.22	5.12	20.1	21.7	15.09	2.03	2.03	20.0	1.25	
C2062HP	38.10	22.23	12.57	8.38	5.99	25.1	26.8	18.08	2.42	2.42	26.0	2.10	
C2082HP	50.80	28.58	15.75	11.37	8.02	32.5	34.1	24.13	3.25	3.25	48.0	2.85	



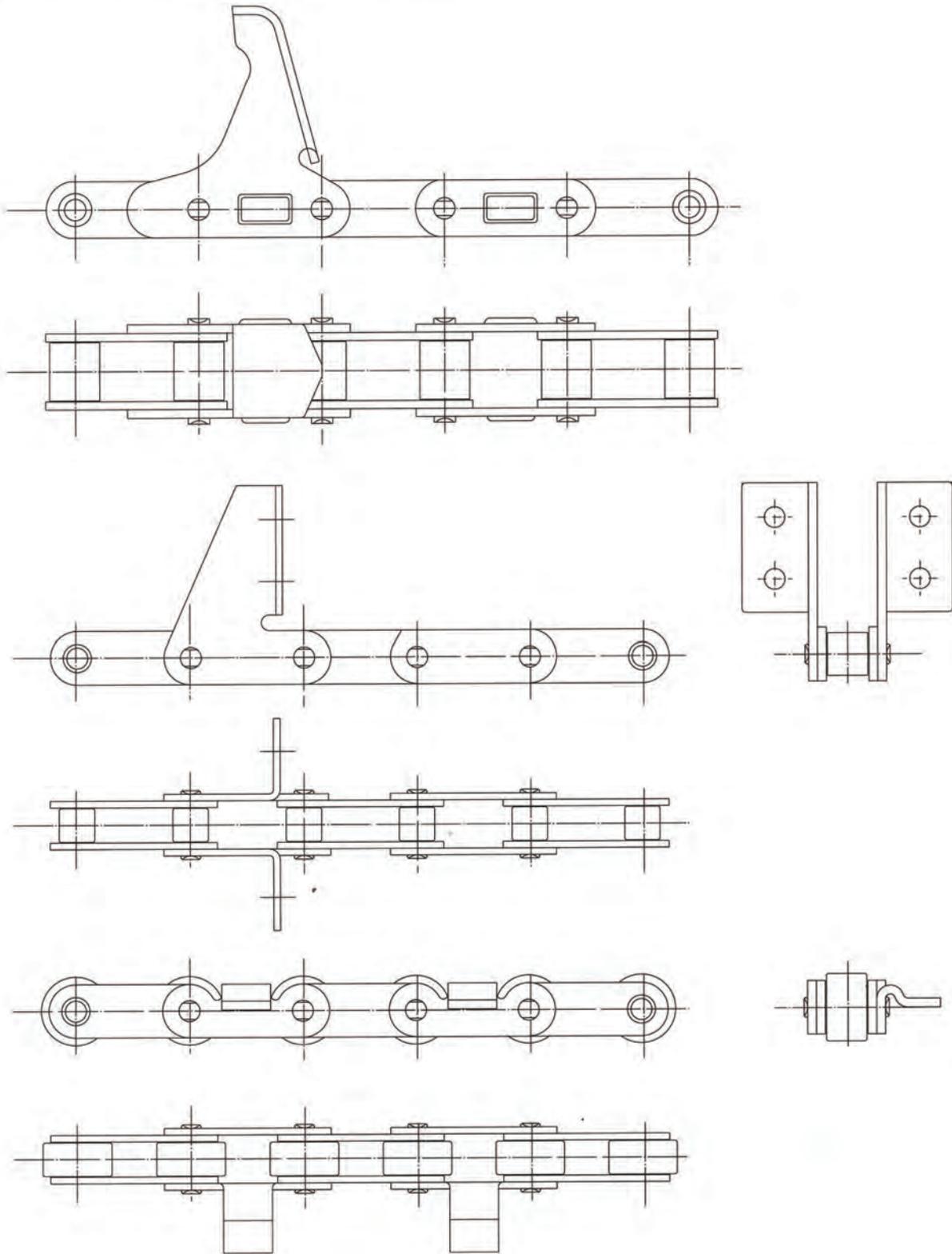
● 双节距特殊链板-输送链条(1)  
Double pitch chain special attachments examples



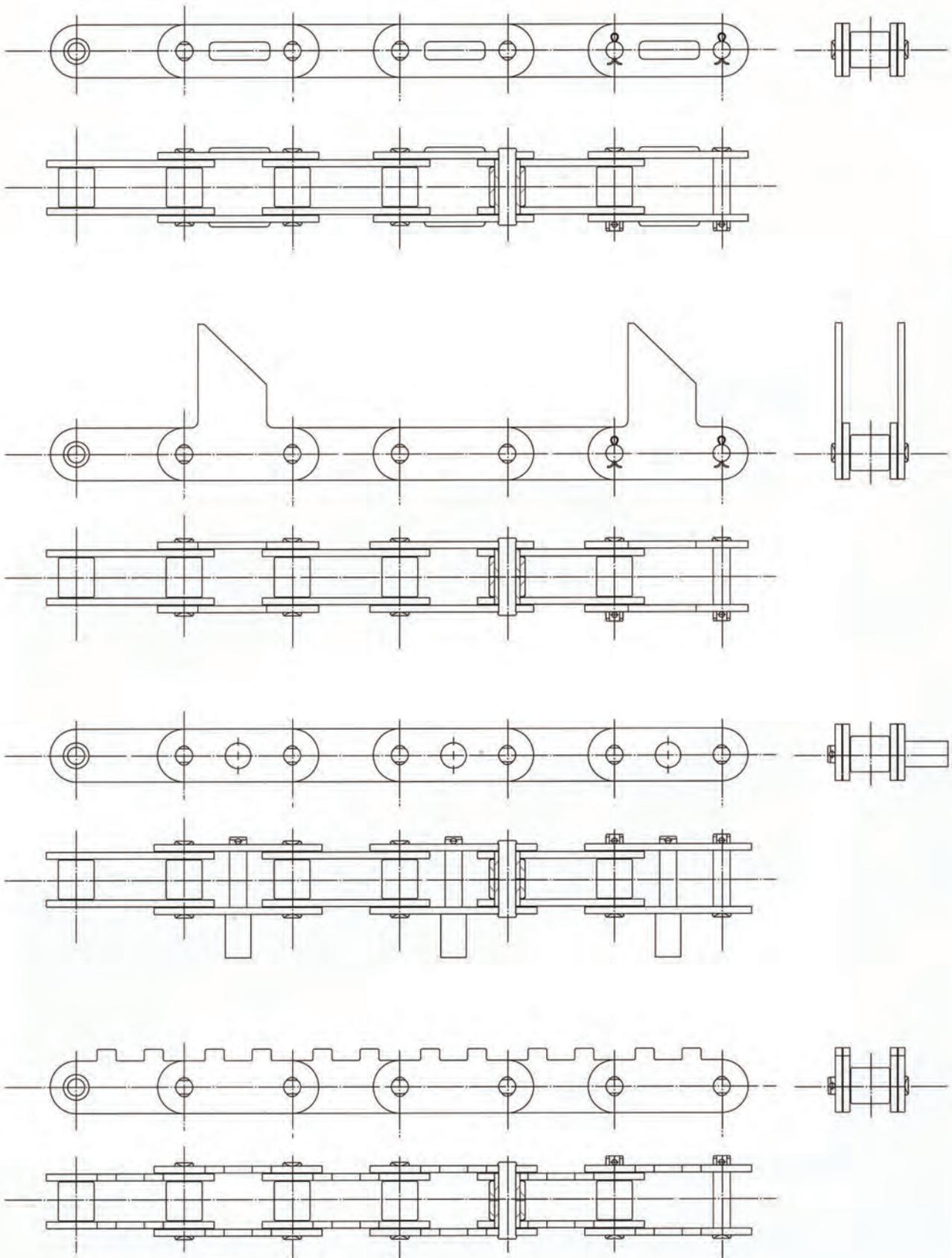
● 双节距-特殊链板-输送链条(2)  
Double pitch chain special attachments examples



● 双节距-特殊链板-输送链条(3)  
Double pitch chain special attachments examples

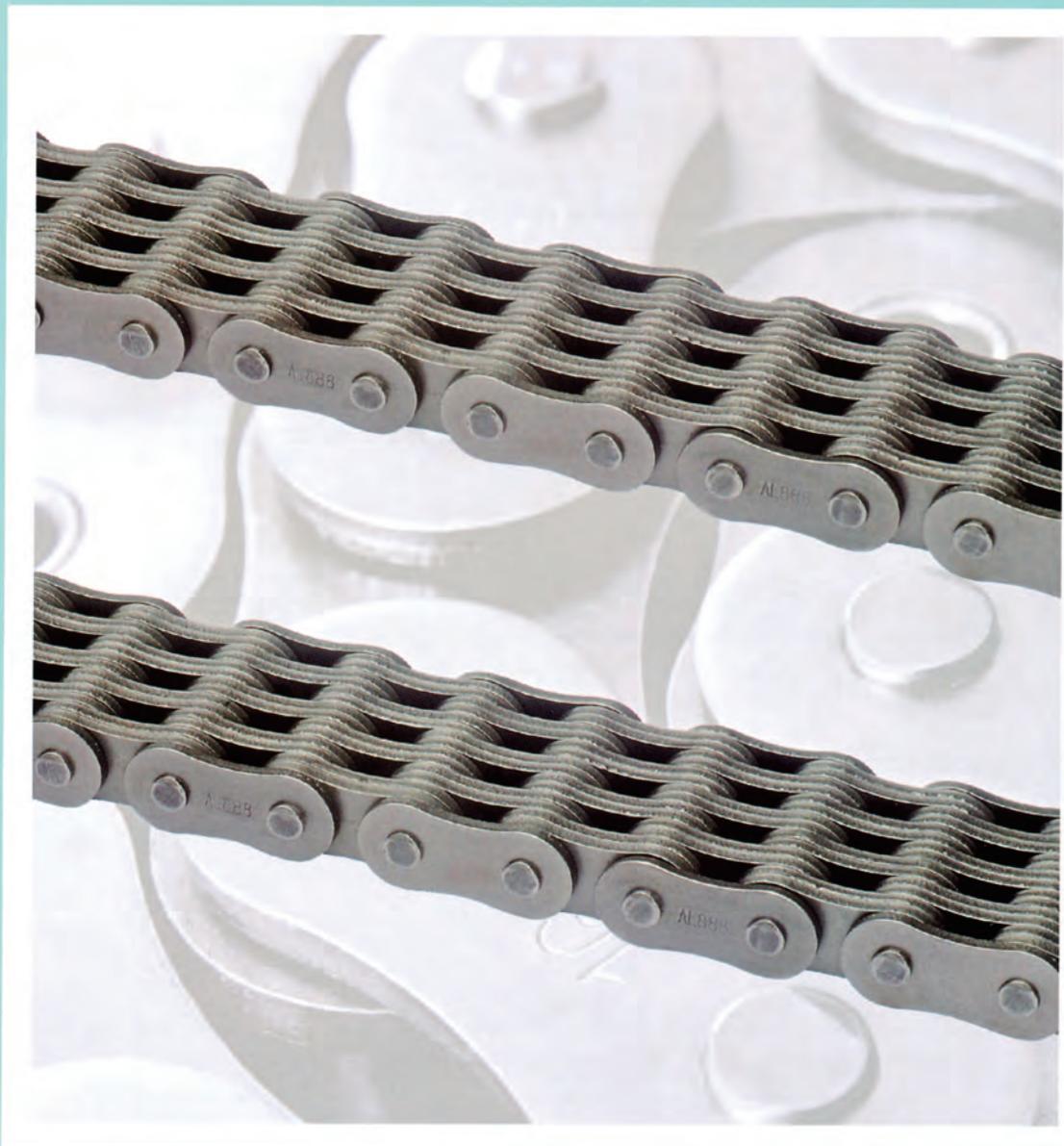


● 双节距-特殊链板-输送链条(4)  
Double pitch chain special attachments examples





德清华宇鏈傳動有限公司  
DEQING HUAYU CHAIN DRIVE CO., LTD.



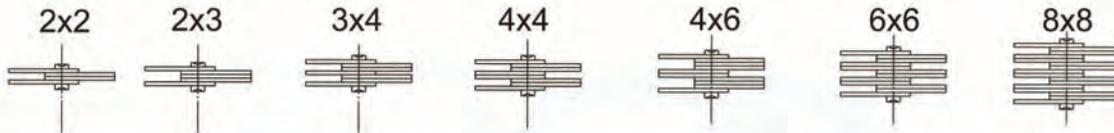
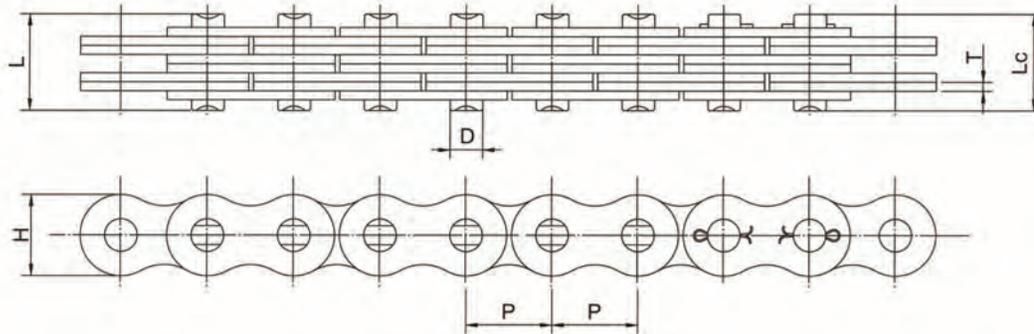
# 板式链 >

## LEAF CHAIN



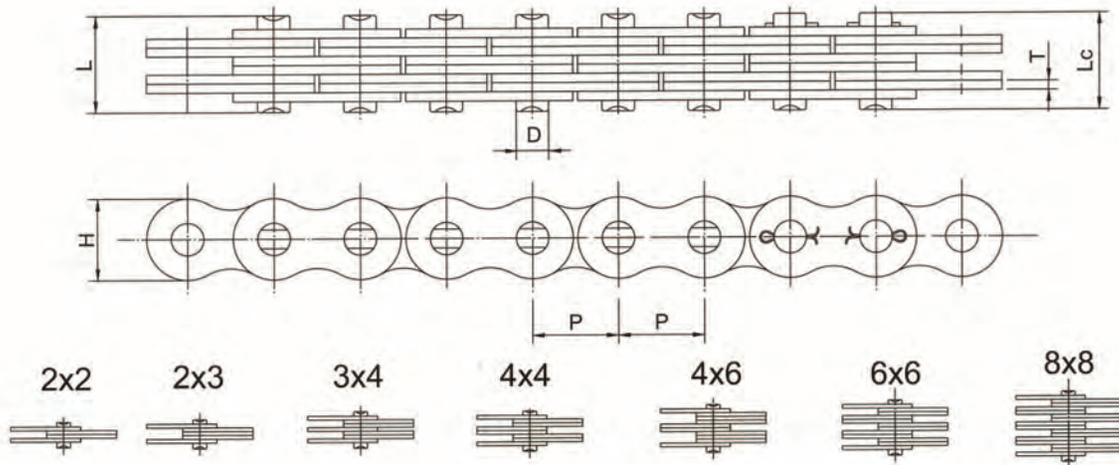
## ● BL系列板式链条

### BL Leaf Chain



ISO 链号	ANSI 链号	节距 Pitch	链板组合 Chain Lacing	链板高度 Plate Thickness	链板厚度 Plate Thickness	销轴直径 Pin Diameter	销轴长度 Pin Length		极限拉伸载荷 Ultimate Tensile Strength	平均拉伸载荷 Average Tensile Strength	每米长重 Weight Per Meter
ISO Chain No.	ANSI Chain No.	P mm		H max mm	T max mm	D max mm	L max mm	Lc max mm	min KN	KN	Kg/m
LH0822	BL422	12.7	2x2	12.07	2.08	5.09	11.05	13.05	22.2	28.2	0.64
LH0823	BL423		2x3				13.16	15.16	22.2	28.2	0.80
LH0834	BL434		3x4				17.40	19.40	33.4	42.3	1.12
LH0844	BL444		4x4				19.51	21.51	44.5	58.0	1.28
LH0846	BL446		4x6				23.75	25.75	44.5	58.0	1.60
LH0866	BL466		6x6				27.99	29.99	66.7	82.6	1.92
LH0888	BL488		8x8				36.45	38.45	89.0	110.5	2.56
LH1022	BL522	15.875	2x2	15.09	2.44	5.96	12.90	15.40	33.4	45.2	0.88
LH1023	BL523		2x3				15.37	17.87	33.4	45.2	1.10
LH1034	BL534		3x4				20.32	22.82	48.9	66.8	1.50
LH1044	BL544		4x4				22.78	25.28	66.7	86.5	1.80
LH1046	BL546		4x6				27.74	30.24	66.7	86.5	2.20
LH1066	BL566		6x6				32.69	35.19	100.1	125.5	2.65
LH1088	BL588		8x8				42.57	45.07	133.4	170.5	3.50
LH1222	BL622	19.05	2x2	18.11	3.3	7.94	17.37	20.37	48.9	65.8	1.45
LH1223	BL623		2x3				20.73	23.73	48.9	65.8	1.80
LH1234	BL634		3x4				27.43	30.43	75.6	100.0	2.50
LH1244	BL644		4x4				30.78	33.78	97.9	122.6	2.90
LH1246	BL646		4x6				37.49	40.49	97.9	122.6	3.60
LH1266	BL666		6x6				44.20	47.20	146.8	195.3	4.30
LH1288	BL688		8x8				57.61	60.61	195.7	240.8	5.80
LH1622	BL822	25.4	2x2	24.13	4.09	9.54	21.34	24.84	84.5	110.5	2.20
LH1623	BL823		2x3				25.48	28.98	84.5	110.5	2.70
LH1634	BL834		3x4				33.76	37.26	129.0	175.8	3.80
LH1644	BL844		4x4				37.90	41.40	169.0	220.2	4.30
LH1646	BL846		4x6				46.18	49.68	169.0	220.2	5.40
LH1666	BL866		6x6				54.46	57.96	253.6	326.8	6.50
LH1688	BL888		8x8				71.02	74.52	338.1	438.6	8.60

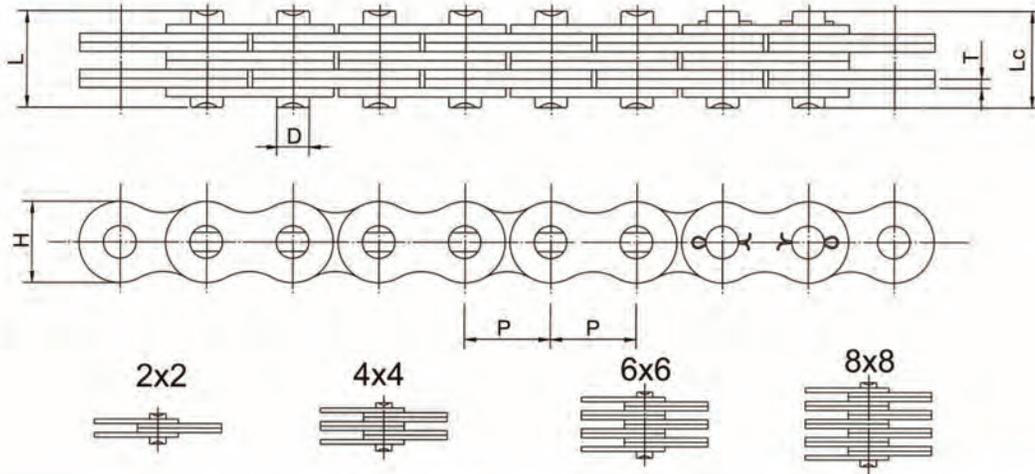
● BL系列板式链条  
BL Leaf Chain



ISO 链号	ANSI 链号	节距 Pitch	链板组合 Chain Lacing	链板高度 Plate Thickness	链板厚度 Plate Thickness	销轴直径 Pin Diameter	销轴长度 Pin Length		极限拉伸载荷 Ultimate Tensile Strength	平均拉伸载荷 Average Tensile Strength	每米长重 Weight Per Meter
ISO Chain No.	ANSI Chain No.	P mm		H max mm	T max mm	D max mm	L max mm	Lc max mm	min KN	KN	Kg/m
LH2022	BL1022	31.75	2x2	30.48	4.90	11.11	25.37	29.37	115.6	152.0	3.4
LH2023	BL1023		2x3				30.33	34.33	115.6	152.0	4.3
LH2034	BL1034		3x4				40.23	44.23	182.4	235.2	6.0
LH2044	BL1044		4x4				45.19	49.19	231.3	290.8	6.9
LH2046	BL1046		4x6				55.09	59.09	231.3	290.8	8.6
LH2066	BL1066		6x6				65.00	69.00	347.0	428.6	10.3
LH2088	BL1088		8x8				84.81	88.81	462.6	503.3	13.8
LH2422	BL1222	38.10	2x2	36.55	5.77	12.71	29.62	34.12	151.2	193.8	4.6
LH2423	BL1223		2x3				35.43	39.93	151.2	193.8	5.8
LH2434	BL1234		3x4				47.07	51.57	244.6	316.0	8.1
LH2444	BL1244		4x4				52.88	57.38	302.5	383.0	9.3
LH2446	BL1246		4x6				64.52	69.02	302.5	383.0	11.6
LH2466	BL1266		6x6				76.15	80.65	453.7	545.6	13.9
LH2488	BL1288		8x8				99.42	103.92	605.0	728.0	18.6
LH2822	BL1422	44.45	2x2	42.67	6.55	14.29	33.55	38.55	191.3	226.6	6.1
LH2823	BL1423		2x3				40.16	45.16	191.3	226.6	7.6
LH2834	BL1434		3x4				53.37	58.37	315.8	375.5	10.6
LH2844	BL1444		4x4				59.97	64.97	382.6	453.3	12.2
LH2846	BL1446		4x6				73.18	78.18	382.6	453.3	15.2
LH2866	BL1466		6x6				86.39	91.39	578.3	680.8	18.2
LH2888	BL1488		8x8				112.8	117.8	765.1	900.8	24.3
LH3222	BL1622	50.8	2x2	48.74	7.52	17.46	39.01	45.01	289.1	343.6	8.0
LH3223	BL1623		2x3				46.58	52.58	289.1	343.6	10.0
LH3234	BL1634		3x4				61.72	67.72	440.4	520.8	14.0
LH3244	BL1644		4x4				69.29	75.29	578.3	682.3	16.0
LH3246	BL1646		4x6				84.43	90.43	578.3	682.3	20.0
LH3266	BL1666		6x6				99.57	105.57	857.4	988.6	24.0
LH3288	BL1688		8x8				129.84	135.84	1156.5	1366.5	32.0
LH4022	BL2022	63.5	2x2	60.33	9.91	23.81	51.74	60.0	433.7	520.0	15.9
LH4023	BL2023		2x3				61.70	69.7	433.7	520.0	20.0
LH4034	BL2034		3x4				81.61	89.61	649.4	780.0	27.8
LH4044	BL2044		4x4				91.57	99.57	867.4	1040.5	31.8
LH4046	BL2046		4x6				111.48	119.5	867.4	1040.5	40.0
LH4066	BL2066		6x6				131.40	139.4	1301.1	1560.0	47.5
LH4088	BL2088		8x8				171.22	179.22	1734.8	2080.5	63.5

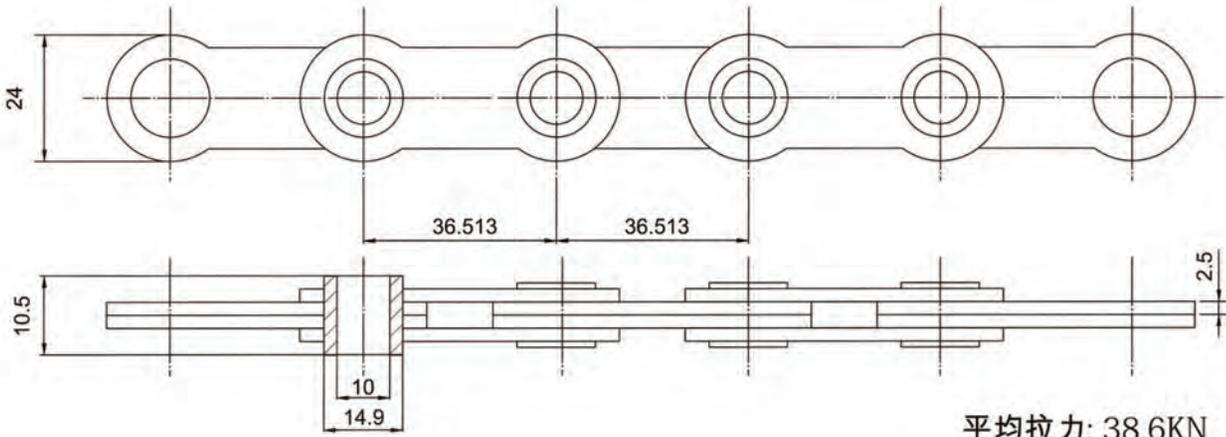
## ● LL系列板式链条

### LL Leaf Chain

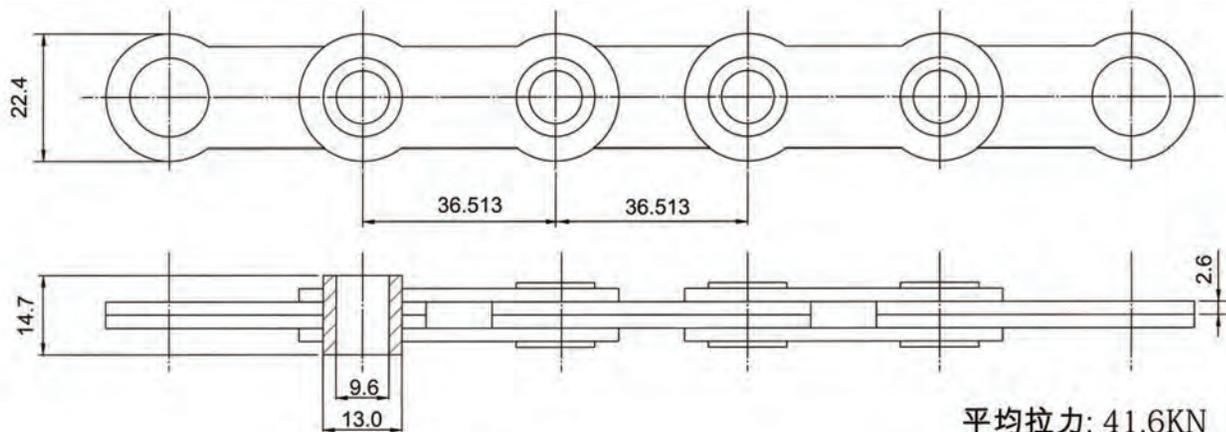


ANSI 链号	节距 Pitch	链板组合 Chain Lacing	链板高度 Plate Thickness	链板厚度 Plate Thickness	销轴直径 Pin Diameter	销轴长度 Pin Length		极限拉伸载荷 Ultimate Tensile Strength	平均拉伸载荷 Average Tensile Strength	每米长重 Weight Per Meter
ANSI Chain No.	P mm		H max mm		D max mm	L max mm	Lc max mm	min KN	KN	Kg/m
LL0822	12.7	2x2	10.60	1.30	4.45	7.6	9.6	17.8	21.5	0.40
LL0844		4x4				13.0	15.0	31.1	36.2	0.80
LL0866		6x6				18.2	20.2	44.5	51.2	1.20
LL0888		8x8				23.5	25.5	62.2	72.6	1.35
LL1022	15.875	2x2	13.70	1.60	5.08	9.2	11.2	22.3	25.6	0.50
LL1044		4x4				15.8	17.8	44.5	53.2	1.00
LL1066		6x6				22.1	24.1	66.7	78.3	1.50
LL1088		8x8				28.8	30.8	89.0	100.3	2.20
LL1222	19.05	2x2	16.00	1.85	5.72	10.4	12.9	28.9	35.2	0.70
LL1244		4x4				17.9	20.4	57.8	68.0	1.30
LL1266		6x6				25.4	27.9	86.7	98.3	2.00
LL1288		8x8				32.9	35.4	115.6	135.0	2.88
LL1622	25.4	2x2	21.00	3.10	8.28	17.2	20.2	58.0	68.0	1.50
LL1644		4x4				29.6	32.6	144.0	166.3	3.00
LL1666		6x6				42.4	45.4	200.0	232.8	4.40
LL1688		8x8				55.4	58.4	288.0	333.3	5.80
LL2022	31.75	2x2	26.40	3.70	10.19	20.1	23.6	95.0	110.8	2.30
LL2044		4x4				33.8	37.3	190.0	220.5	4.40
LL2066		6x6				50.1	53.6	285.0	325.6	6.60
LL2088		8x8				65.4	68.9	380.0	436.2	8.80
LL2422	38.1	2x2	33.40	5.00	14.63	28.4	33.4	170.0	196.3	4.40
LL2444		4x4				46.3	51.3	340.0	380.5	8.50
LL2466		6x6				66.4	71.4	510.0	576.8	12.50
LL2488		8x8				86.6	91.6	680.0	776.2	17.00
LL2822	44.45	2x2	37.08	6.00	15.90	32.2	37.7	200.0	226.2	5.40
LL2844		4x4				56.4	61.9	400.0	448.1	10.50
LL2866		6x6				80.6	86.1	600.0	675.8	15.50
LL2888		8x8				105.2	110.7	800.0	893.8	20.00
LL3222	50.8	2x2	42.00	6.00	17.81	33.2	39.2	260.0	298.2	6.20
LL3244		4x4				57.4	63.4	520.0	582.5	12.10
LL3266		6x6				81.6	87.6	780.0	875.5	18.00
LL3288		8x8				105.0	110.0	1050.0	1180.8	25.00
LL4022	63.5	2x2	52.76	8.00	22.89	42.2	48.2	360.0	432.0	10.33
LL4044		4x4				74.4	80.4	780.0	936.0	20.03
LL4066		6x6				106.6	112.6	1080.0	1300.0	30.05
LL4088		8x8				140.0	146.0	1440.0	1730.0	39.13
LL4822	76.20	2x2	63.88	10.00	29.24	54.6	64.6	560.0	670.0	18.52
LL4844		4x4				92.6	102.6	1120.0	1344.0	35.73
LL4866		6x6				133.4	143.4	1680.0	2016.0	53.05
LL4888		8x8				174.2	184.2	2240.0	2688.0	70.44

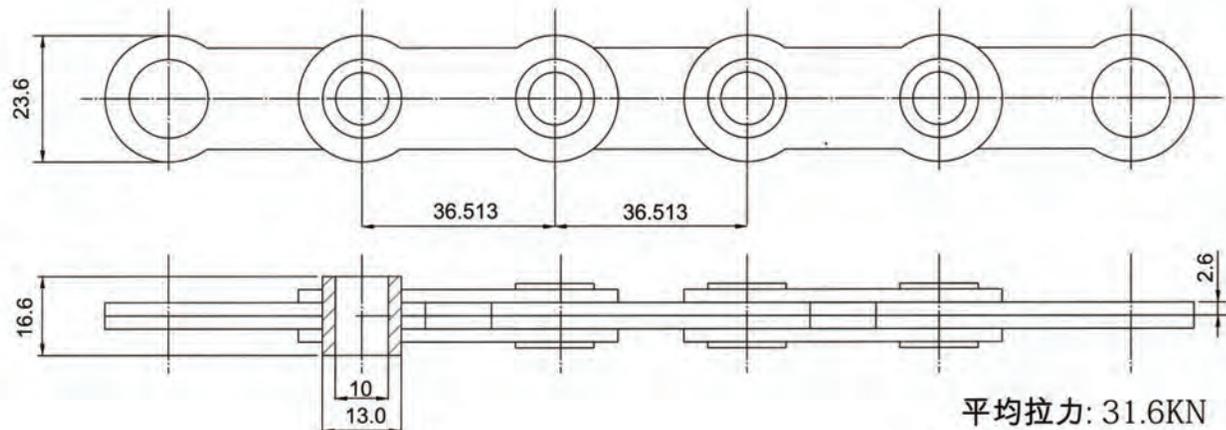
● 空心销板式链  
Textile card flat chain



平均拉力: 38.6KN  
重量: 1.2 Kg/m



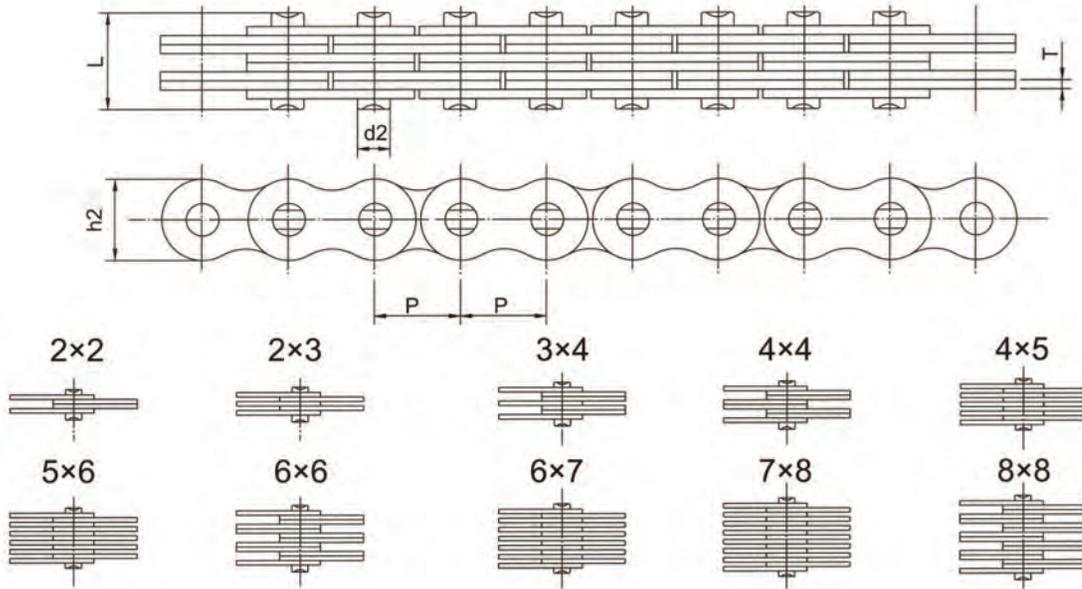
平均拉力: 41.6KN  
重量: 1.1 Kg/m



平均拉力: 31.6KN  
重量: 1.3 Kg/m

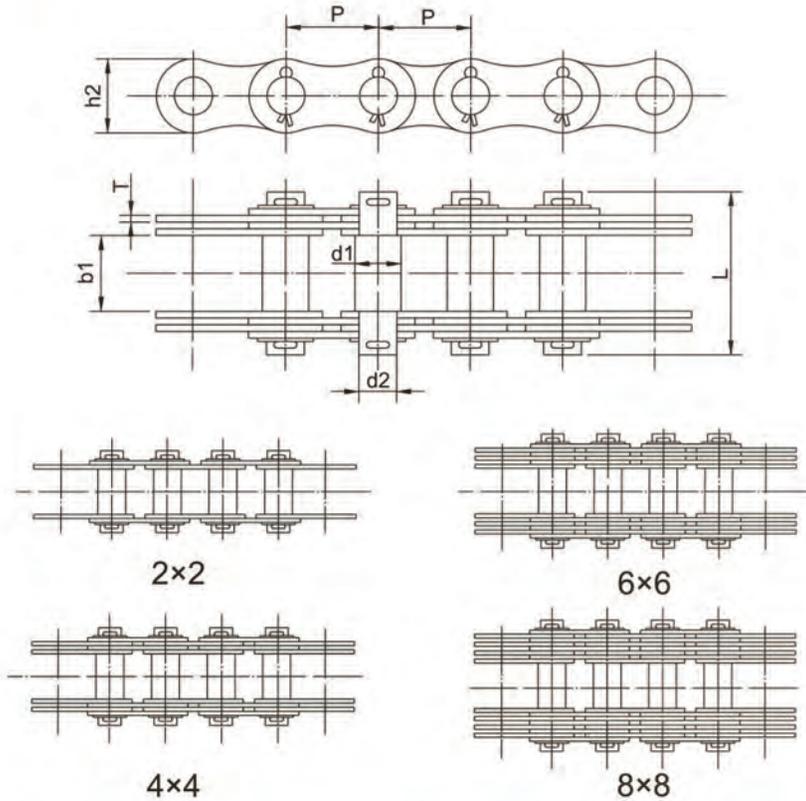
## ● FL系列板式链条

### FL Leaf Chain



链号	节距	链板组合	片高	片厚	销子直径	销子长度	极限抗拉强度	平均抗拉强度	重量
Chain No.	Pitch	Plate Lacing	Plate Depth	Plate Thickness	Pin Diameter	Pin Length	Ultimate Tensile Strength	Average Tensile Strength	Weight Per Meter
	P		h2	T	d2	L	Q	Q0	q
	mm	mm	max mm	max mm	max mm	max mm	min kN/LB	kN mm	kg/m
FL644	5.940	4X4	4.7	0.60	1.85	6.6	6.5/1477	7.8	0.13
FL666		6X6				9.3	9.75/2216	11.8	0.20
FL688		8X8				12.0	13.0/2955	15.6	0.25
FL523	8.000	2X3	6.3	1.00	2.31	6.7	7.00/1575	7.4	0.18
FL844		4X4	6.9	0.73		7.9	10.0/2273	12.1	0.25
FL944	9.525	4X4	8.7	1.04	3.28	10.4	21.0/4724	24.7	0.43
FL945		4X5				11.5	21.00/4724	23.0	0.50
FL966		6X6				14.9	31.0/7045	36.8	0.65
FL988		8X8				19.0	42.00/9450	46.2	0.87
FL1222	12.700	2X2	8.2	1.00	3.58	7.0	11.43/2598	13.6	0.19
FL1223		2X3	10.2	2.03	4.45	12.8	20.0/4545	23.8	0.61
FL1244		4X4	10.2	1.70	4.45	16.7	44.0/10000	52.3	0.83
FLC534	15.875	3X4	12.7	1.85	5.08	15.3	40.4/9181	44.4	0.99
FLC545		4X5				19.2	51.3/12340	59.7	1.27
FLC556		5X6				22.7	67.6/15363	74.3	1.54
FLC567		6X7				26.8	80.80/18176	89.0	1.82
FLC578		7X8				30.8	90.00/20250	99.0	2.10

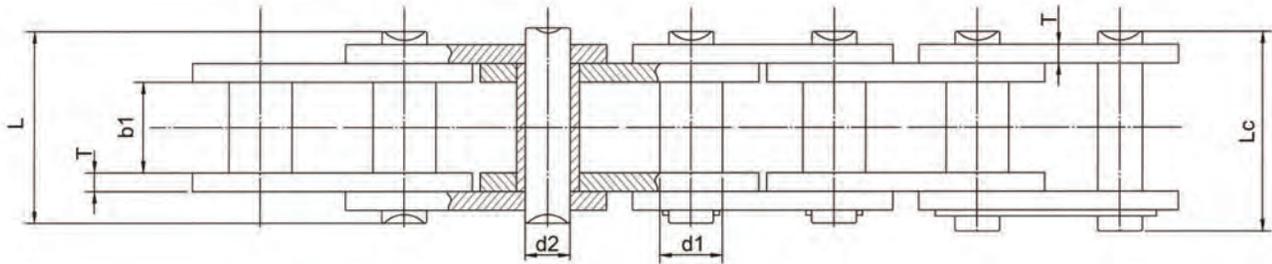
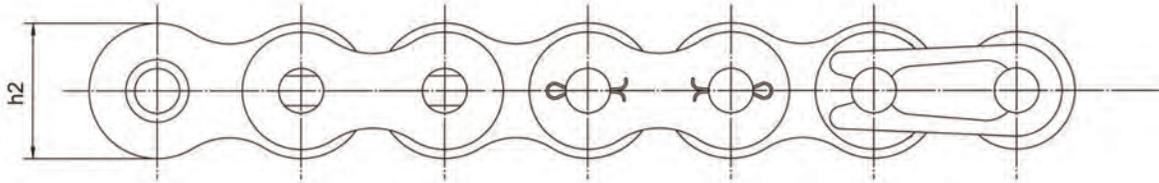
● MP系列板式链条  
Galle Chain



链号	节距	内板内宽	链板组合	销子直径		销子长度	片高	片厚	极限抗拉强度	重量
Chain No.	Pitch	Width between Inner Plates	Plate Lacing	Pin Diameter		Pin Length	Plate Depth	Plate Thickness	Ultimate Tensile Strength	Weight Per Meter
				d1	d2					
				max mm	max mm					
	P	b1			L	h2	T	Q	q	
	mm	mm			mm	mm	mm	mm	min kN/LB	kg/m
MP15	15	12	2X2	5	4	28.2	12	2.03	5.0/1125	0.7
MP20	20	15	2X2	8	6	32.0	15	2.03	12.5/2812	1.1
MP25	25	18	2X2	10	8	41.3	18	3.00	25.0/5624	1.8
MP30	30	20	4X4	11	9	57.0	20	3.00	40.0/8999	3.4
MP35	35	22	4X4	12	10	60.0	26	3.00	60.0/13498	4.5
MP40	40	25	4X4	14	12	62.0	32	3.00	80.0/17998	5.0
MP45	45	30	4X4	17	14	72.3	35	3.00	100.0/22497	7.0
MP50	50	35	4X4	22	18	102.0	40	4.50	150.0/33746	11.3
MP55	55	40	4X4	24	21	122.0	42	6.00	200.0/44994	14.5
MP60	60	45	4X4	26	23	129.3	46	6.00	250.0/56243	17.1
MP70	70	50	6X6	32	28	166.6	55	6.00	375.0/84364	34.0
MP80	80	60	6X6	36	32	180.0	60	6.00	500.0/112486	39.0
MP90	90	70	6X6	40	36	208.0	70	7.00	750.0/168728	53.0
MP100	100	80	8X8	45	40	250.6	80	7.00	1000.0/224972	77.0
MP110	110	90	8X8	50	45	266.0	90	7.00	1250.0/281215	90.0
MP120	120	100	8X8	55	50	295.3	100	8.00	1500.0/337458	112.0

## ● FL系列板式链条

ANSI rollerless Leaf Chain



链号	节距	套筒直径	内节内宽	销子直径	销子长度		内片高	片厚度	极限拉伸载荷	平均拉伸载荷	重量
Chain No.	Pitch	Bush Diameter	Width between Inner Plates	Pin Diameter	Pin Length		Inner Plate Depth	Plate Thickness	Ultimate Tensile Strength	Average Tensile Strength	Weight Per Meter
	P	d1	b1	d2	L	Lc	h2	T	Q	Q0	q
	mm	max mm	min mm	max mm	max mm	max mm	max mm	max mm	min kN	mm	kg/m
45-1	12.700	5.63	7.85	3.96	16.60	17.80	12.00	1.50	14.1	17.5	0.54
55-1	15.875	7.03	9.40	5.08	20.70	22.20	15.09	2.03	22.2	29.4	0.83
65-1	19.050	8.33	12.57	5.94	25.90	27.70	18.00	2.42	31.80	41.5	1.22
85-1	25.400	11.10	15.75	7.92	32.70	35.00	24.00	3.25	56.7	69.4	2.16
105-1	31.750	13.60	18.90	9.53	40.40	44.70	30.00	4.00	88.5	109.2	3.31
125-1	38.100	15.60	25.22	11.10	50.30	54.30	35.70	4.80	127.0	156.3	4.97
145-1	44.450	18.00	25.22	12.70	54.40	59.00	41.00	5.60	172.4	212.0	6.50
165-1	50.800	20.00	31.55	14.27	64.80	69.60	47.80	6.40	226.8	278.9	8.70

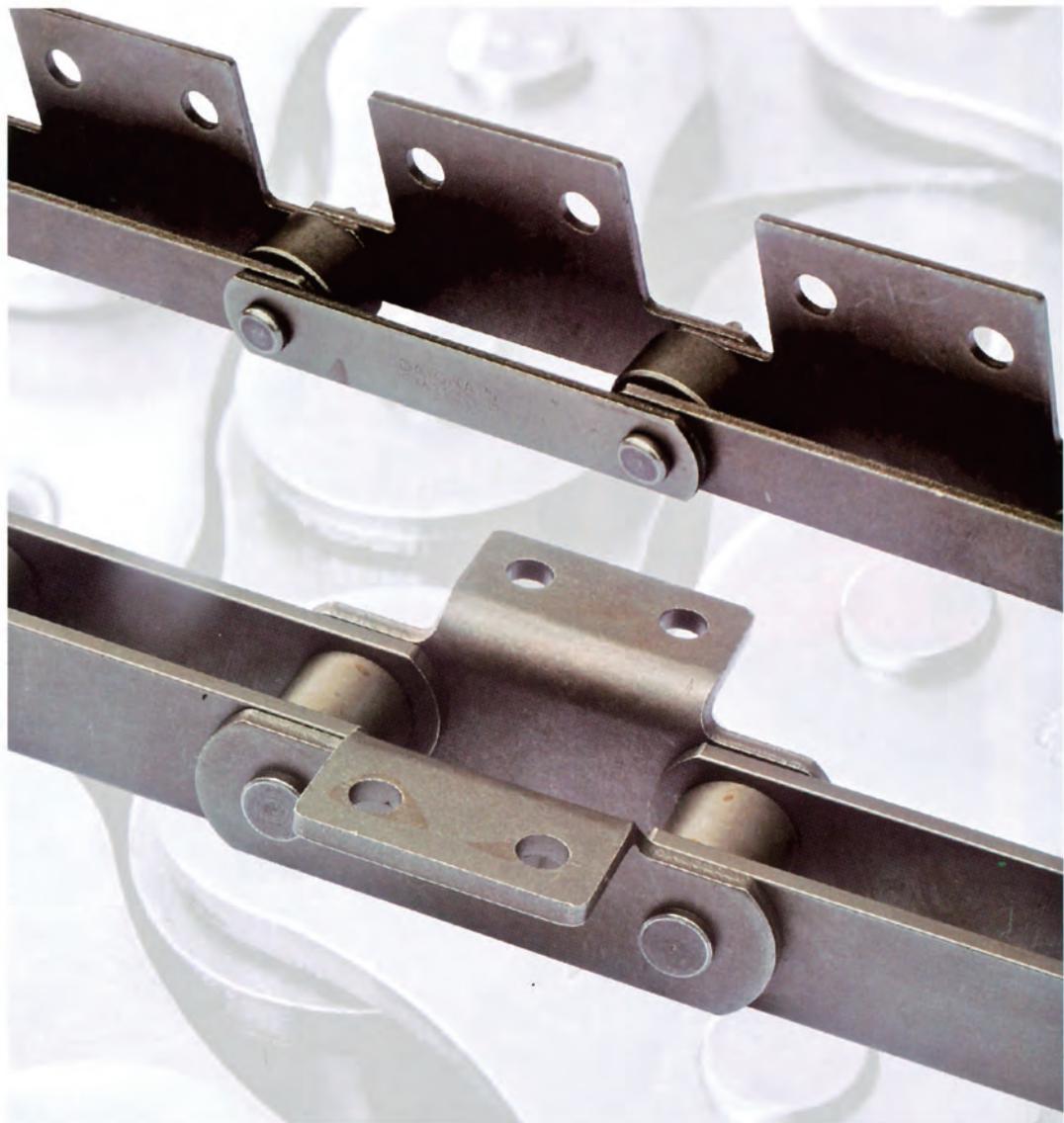


德清华宇链传动有限公司  
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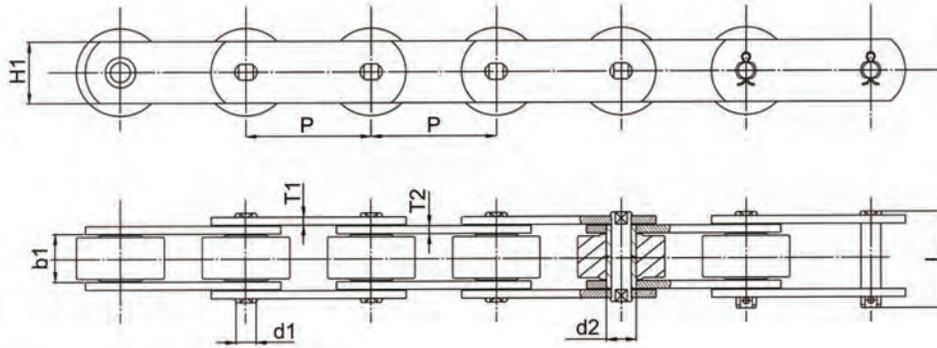
# 工程用输送链条

## CONVEYOR CHAIN



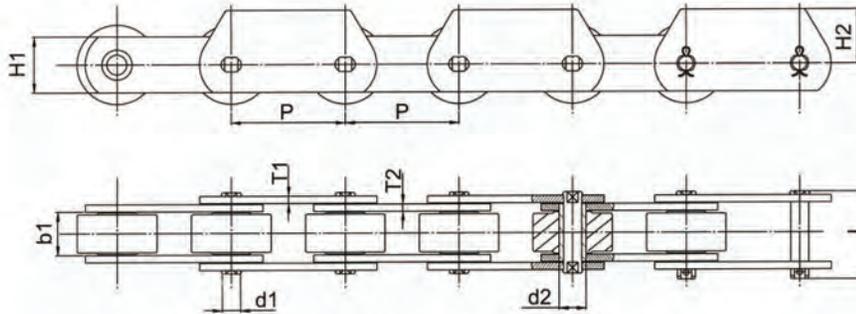
### ● BS 标准输送链 (实心销)

BS Standard Conveyor Chain ( Solid Pins )



### ● BS 标准输送链 (高链条板-实心链)

BS Standard Conveyor Chain ( Solid Pins ) with deep plates

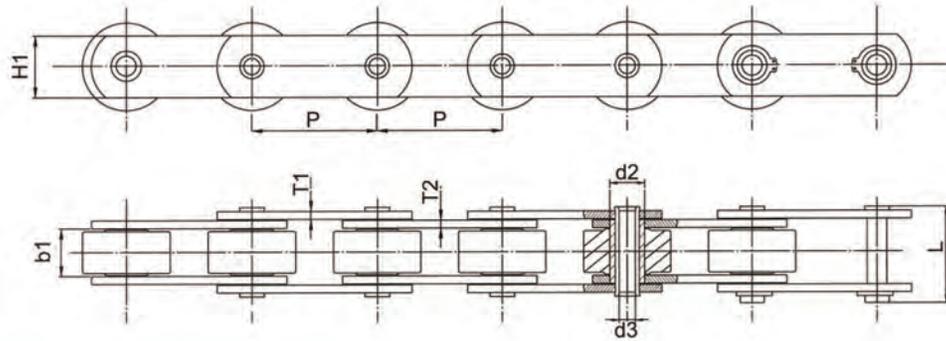


### SOLID BEARING PIN(实心销)

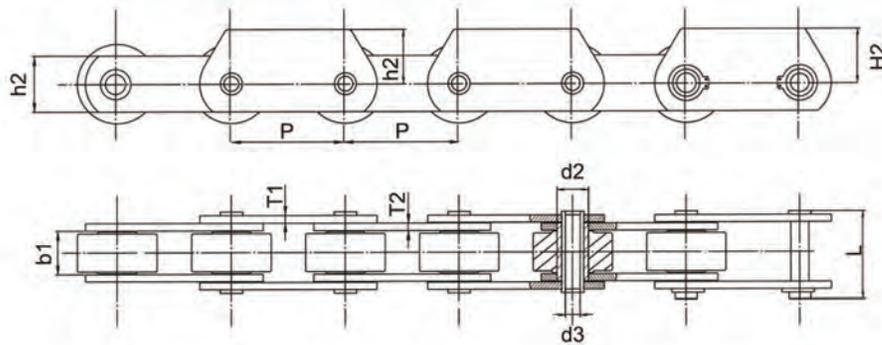
Chain Technical Details(链条数据)

载荷 Load Newtons	节距 Pitch		套筒直径 Bush Dia	空心销内径 Hollow Bearing Pin Bore Dia	内节内宽 Inside Width Inner	销轴 Pin				链板 Plate	
						直径 Dia	长度 Len	高度 Height	高度 Height	外片厚度 WidthOuter	内片厚度 WidthInner
	P	P	d2	d3	b1	d1	L	H1	H2	T1	T2
KN	Min mm	Max mm	Max mm	Min mm	Min mm	Min mm	Max mm	mm	mm	mm	mm
13	25.4	114.3	8.6	-	11.7	5.7	21.8	18.0	16.0	1.8	1.8
33	38.1	152.4	18.0	-	15.0	14.0	38.0	25.4	26.0	3.8	3.8
67	50.8	228.6	23.6	-	19.0	19.0	46.0	38.1	32.0	3.8	5.1
134	88.9	304.8	33.2	-	25.4	26.9	60.0	51.0	45.0	5.1	7.1
200	127.0	457.2	38.1	-	38.1	31.8	82.0	61.0	-	7.6	8.9
367	152.4	457.2	38.1	-	38.1	23.0	80.0	61.0	-	7.6	8.9
400	152.4	609.6	38.1	-	38.1	29.4	94.0	63.5	-	10.0	13.0

● **BS 标准输送链（空心销）**  
BS Standard Conveyor Chain (Hollow Pins)



● **BS 标准输送链（高链条板-空心链）**  
BS Standard Conveyor Chain (Hollow Pins) with deep plates



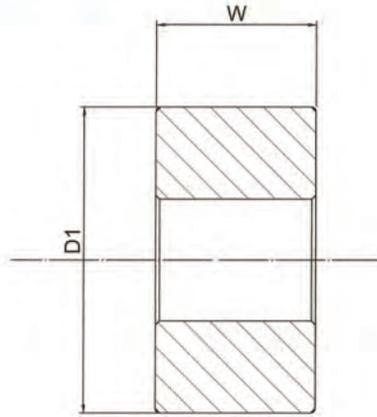
**HOLLOW BEARING PIN(空心销)**

Chain Technical Details(链条数据)

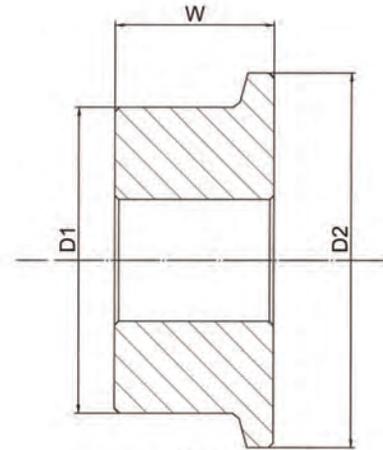
载荷 Load Newtons	节距 Pitch		套筒直径 Bush Dia	空心销内径 Hollow Bearing Pin Bore Dia	内节内宽 Inside Width Inner	销轴 Pin		链板 Plate			
						直径 Dia	长度 Len	高度 Height	高度 Height	外片厚度 WidthOuter	内片厚度 WidthInner
	Min mm	Max mm	Max mm	Min mm	Min mm	d1	L	H1	H2	T1	T2
KN	P		d2	d3	b1	d1	L	H1	H2	T1	T2
	Min mm	Max mm	Max mm	Min mm	Min mm	Min mm	Max mm	mm	mm	mm	mm
20	38.1	76.2	12.1	6.6	12.7	9.5	24.6	19.1	-	1.8	2.3
27	38.1	152.4	18.0	10.1	15.0	14.0	36.5	25.4	26.0	3.8	3.8
54	50.8	228.6	23.6	13.2	19.0	19.0	44.0	38.1	32.0	3.8	5.1
107	88.9	304.8	33.2	20.1	25.4	26.9	57.0	51.0	45.0	5.1	7.1
160	127.0	457.2	38.1	23.1	38.1	31.8	79.5	61.0	-	7.6	8.9

## ● BS 标准输送链 (滚子)

BS Standard Conveyor Chain (Rollers)



R型

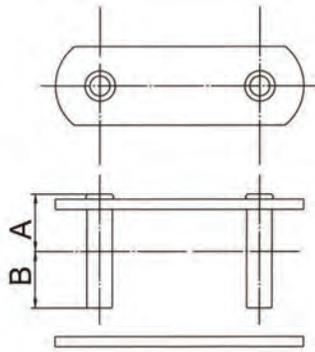


F型

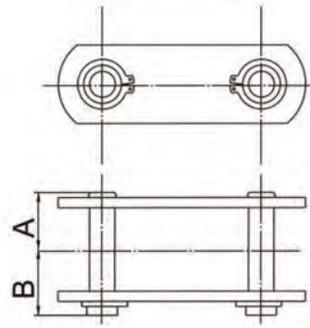
标准滚子型破断载荷 STANDARD ROLLER Breaking Load		直型滚子 STANDARD PLAIN			法兰型滚子 STANDARD FLANGED			
空心销 Hollow Pins	实心销 Solid Pins	节距 Pitch	直径 Tread Dia	高度 Roller Width	节距 Pitch	直径 Tread Dia	法兰圆直径 Flange Dia	高度 Roller Width
KN	KN	P	D1	W	P	D1	D2	W
mm	mm	mm	mm	mm	mm	mm	mm	mm
-	13	25.4	12.1	11.4	-	-	-	-
27	33	50.8	31.8	14.0	63.5	31.8	41.3	14.0
54	67	76.2	47.6	17.8	88.9	47.6	60.3	17.8
107	134	101.6	66.7	24.0	114.3	66.7	85.7	24.0
16	200	127.0	88.9	36.8	152.4	88.9	114.3	36.8
-	267	127.0	88.9	36.8	152.4	88.9	114.3	36.8
-	400	152.4	88.9	36.8	165.1	88.9	114.3	36.8

大滚子型破断载荷 LARGE ROLLER Breaking Load		直型滚子 STANDARD PLAIN			法兰型滚子 STANDARD FLANGED			
空心销 Hollow Pins	实心销 Solid Pins	节距 Pitch	直径 Tread Dia	高度 Roller Width	节距 Pitch	直径 Tread Dia	法兰圆直径 Flange Dia	高度 Roller Width
KN	KN	P	D1	W	P	D1	D2	W
mm	mm	mm	mm	mm	mm	mm	mm	mm
-	13	38.1	25.4	11.4	-	-	-	-
20	-	38.1	25.4	11.4	-	-	-	-
160	200	203.2	127.0	36.8	228.6	127.0	152.4	36.8
-	267	203.2	127.0	36.8	228.6	127.0	152.4	36.8
-	400	203.2	127.0	36.8	228.6	127.0	152.4	36.8

● **BS 标准输送链 (连接链节)**  
BS Standard Conveyor Chain ( Connecting Links )

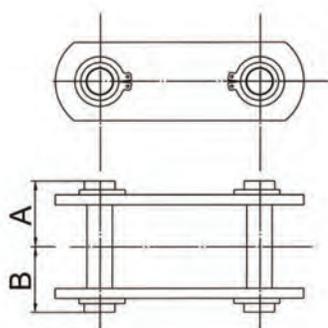


铆头连接的链节  
Riveting Link

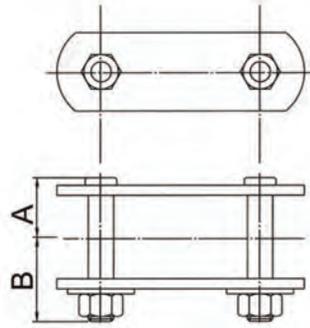


单面卡弹簧连接链节  
Soft Clip Link

标准滚子载荷 STANDARD ROLLER Breaking Load		铆头连接的链节 Riveting Link		单面卡弹簧连接链节 Soft Clip Link		双面卡弹簧连接链节 Spring Clip Link Both Sides		螺母连接的链节 Link with nuts	
空心销 Hollow Pins	实心销 Solid Pins	空心销 Hollow Pins	实心销 Solid Pins	A	B	A	B	A	B
KN	KN	A&B	A&B	mm	mm	mm	mm	mm	mm
-	13	-	11.0	11.0	13.0	-	-	11.0	17.0
20	-	12.3	-	-	-	13.8	13.8	-	-
27	33	18.3	19.0	19.0	22.0	-	-	19.0	30.0
54	67	22.0	23.0	23.0	25.0	-	-	23.0	36.0
107	134	28.5	30.0	-	-	-	-	30.0	46.0
160	200	39.8	41.0	-	-	-	-	41.0	62.0
-	267	-	40.0	-	-	-	-	40.0	56.0
-	400	-	47.0	-	-	-	-	47.0	68.0



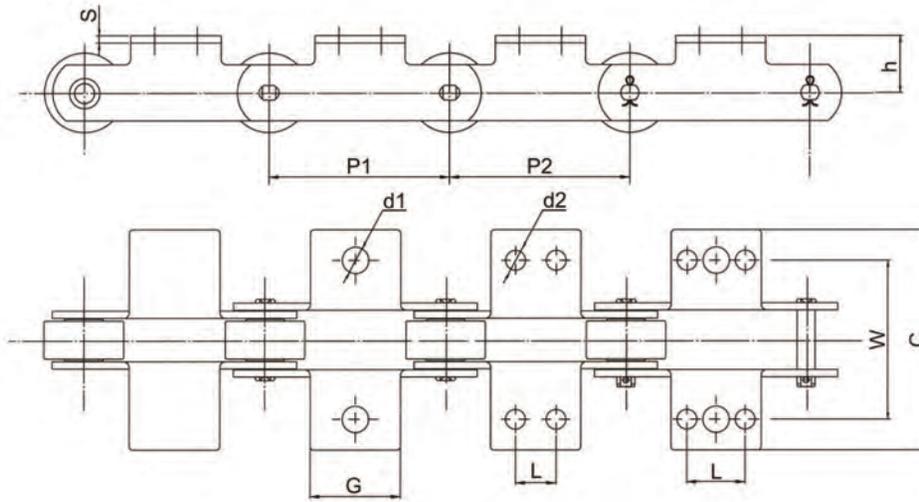
双面卡弹簧连接链节  
Spring Clip Link Both Sides



螺母连接的链节  
Link with nuts

## ● BS 标准输送链 (链板折弯)

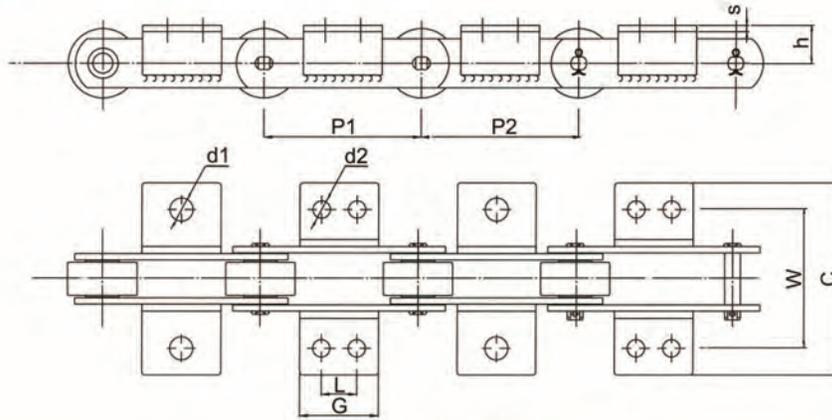
BS Standard Conveyor Chain ( Integral )



Solid Pins

破断载荷	弯板高度	附件孔间距	外宽板总宽度	弯板厚度	弯板型号	外链节最小节距	内链节最小节距	弯板中心孔直径	弯板两侧孔直径	弯板两侧孔间距	弯板宽度	附件重量
Breaking Load	Attachment Face Height	Transverse Pitch	Width Over Attachment Inner/Outer	Attachment Thickness	Attachment Type Inner/Outer	Minimum Pitch Outer Plate	Minimum Pitch Inner Plate	Centre Hole Dia	Outer Hole Dia	Attachment Hole Pitch	Platform Length	Mass
lbf	h	W	C	S		P1	P2	d1	d2	L	G	(kg/付)
磅	mm	mm	mm	mm		mm	mm	mm	mm	mm	mm	mm
3000	16.5	44.5	66/70	1.8	K1	38.1	38.1	9.2	-	-	19.0	0.009
					K3	50.8	50.8	9.2	7.4	25.4	44.5	0.018
					K3	76.2	76.2	9.2	7.4	25.4	44.5	0.018
					K3	101.6	101.6	9.2	7.4	25.4	70.0	0.027
6000/7500	19.0	76.2	106/115	3.8	K3	76.2	76.2	10.5	9.2	22.2	43.0	0.045
					K3	101.6	101.6	10.5	9.2	31.8	64.0	0.077
					K3	127.0	127.0	10.5	9.2	57.2	89.0	0.109
					K3	152.4	152.4	10.5	9.2	57.2	114.0	0.141
12000/15000	31.8	88.9	130/136	5.1/3.8	K3	76.2	76.2	13.7	10.5	31.8	63.5	0.127
					K3	101.6	101.6	13.7	10.5	31.8	63.5	0.127
					K3	152.4	152.4	13.7	10.5	57.2	114.5	0.24
24000/30000	38.0	108.0	146/157	7.1/5.7	K1	101.6	101.6	15.3	-	-	56.0	0.172
					K2	101.6	101.6	-	12.2	31.8	56.0	0.172
36000/45000	50.8	146.0	202/198	8.9/7.6	K3	152.4	152.4	15.3	12.2	57.2	107.0	0.318
					K2	152.4	152.4	-	13.7	63.5	74.0	0.31
					K2	203.2	203.2	-	13.7	88.9	125.0	0.42

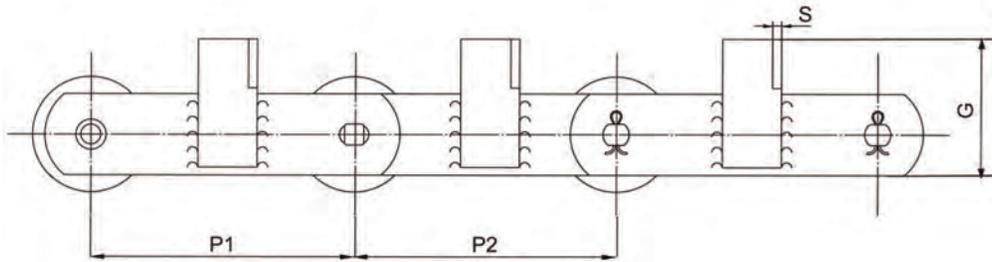
● **BS 标准输送链 (带电焊附件, 实心销)**  
BS Standard Conveyor Chain ( Solid Pins , Welded )



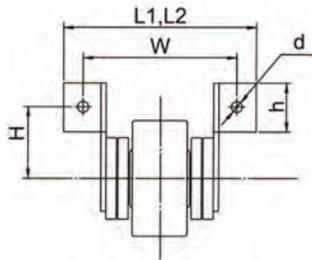
Solid Pins

破断载荷	弯板高度	附件孔间距	外宽板总宽度	弯板厚度	弯板型号	外链节最小节距	内链节最小节距	弯板中心孔直径	弯板两侧孔直径	弯板两侧孔间距	弯板宽度	附件重量
Breaking Load	Attachment Face Height	Transverse Pitch	Width Over Attachment Inner/Outer	Attachment Thickness	Attachment Type Inner/Outer	Minimum Pitch Outer Plate	Minimum Pitch Inner Plate	Centre Hole Dia	Outer Hole Dia	Attachment Hole Pitch	Platform Length	Mass
lbf	h	W	C	S		P1	P2	d1	d2	L	G	(kg/付)
磅	mm	mm	mm	mm		mm	mm	mm	mm	mm	mm	mm
6000 /7500	19.0	76.2	102/118	4.0	K1	50.8	63.5	10.6	-	-	19.0	0.028
					K1	63.5	76.2	10.6	-	-	28.0	0.054
					K1	88.9	101.6	10.6	-	-	56.0	0.104
					K2	88.9	101.6	-	9.2	31.8	56.0	0.104
					K2	114.3	127.0	-	9.2	57.2	84.0	0.163
12000 /15000	31.8	88.9	125/136	5.0	K1	76.2	88.9	13.7	-	-	35.0	0.119
					K1	88.9	101.6	13.7	-	-	56.0	0.193
					K2	88.9	101.6	-	10.5	31.8	56.0	0.193
					K2	114.3	152.4	-	10.5	57.2	84.0	0.289
					K2	152.4	177.8	-	10.5	88.9	127.0	0.443
24000 /30000	38.0	108.0	145/159	6.0	K1	127.0	127.0	15.3	-	-	56.0	0.299
					K2	127.0	127.0	-	12.2	31.8	56.0	0.299
					K2	152.4	152.4	-	12.2	57.2	84.0	0.449
					K2	177.8	177.8	-	12.2	69.9	108.0	0.581
					K2	203.2	203.2	-	12.2	88.9	127.0	0.685
K2	228.6	228.6	-	12.2	133.4	168.0	0.907					
36000 /45000 /60000	51.0	146.0	182/200	8.0	K1	152.4	152.4	16.9	-	-	70.0	0.581
					K2	152.4	152.4	-	13.7	38.1	70.0	0.581
					K2	203.2	203.2	-	13.7	76.2	112.0	0.930
					K2	228.6	228.6	-	13.7	88.9	152.0	1.27
					K2	304.8	304.8	-	13.7	165.1	229.0	1.905

● **BS 标准输送链 (带电焊附件F1)**  
 BS Standard Conveyor Chain (Welded F1)

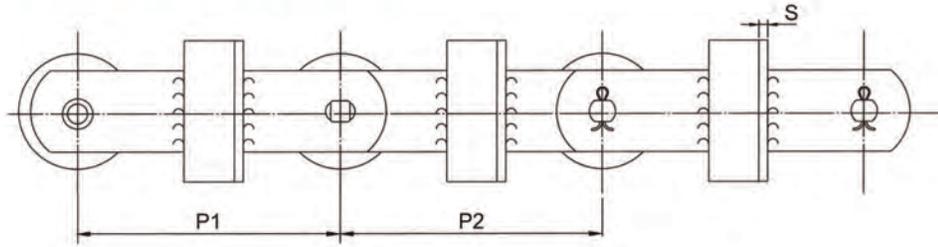


Solid Pins

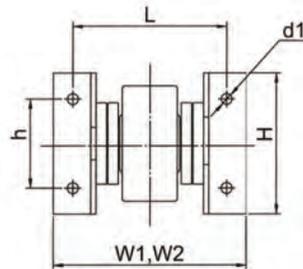


破断载荷	内链节 最小节距	外链节 最小节距	附件孔 间距	附件孔 直径	外弯板 总宽度	内弯板 总宽度	弯板厚度	弯板高度	总高度	附件孔 高度	附件 重量
Breaking Load	Minimum Pitch Inner Plate	Minimum Pitch Outer Plate	Transverse Pitch	Attachment Hole Size	Width Over Attachment Outer Plate	Width Over Attachment Inner Plate	Attachment Thickness	Attachment Face Height	Total Height of Attachment	Attachment Hole Distance From Chain Centreline	Mass
bf	P1	P2	W	d	L1	L2	S	h	G	H	(kg/付)
磅	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
3000	50.8	38.1	44.5	7.4	74.0	70.0	3.0	19.0	44.5	26.0	0.054
6000/7500	69.9	57.2	76.2	9.2	118.0	108.0	4.0	25.4	56.0	32.4	0.082
12000/15000	101.6	82.6	88.9	10.5	136.0	125.0	5.0	31.8	84.0	51.4	0.163
24000/30000	139.7	114.3	108.0	12.2	159.0	145.0	6.0	44.5	108.0	63.5	0.435
36000/45000	165.1	133.4	146.0	13.7	200.0	182.0	8.0	63.5	152.0	88.9	0.954
60000	165.1	133.4	146.0	13.7	200.0	182.0	8.0	63.5	152.0	88.9	0.950
90000	190.5	152.4	171.5	19.5	252.0	229.0	10.0	63.5	152.0	88.9	1.530

● **BS 标准输送链 (带电焊附件F2)**  
BS Standard Conveyor Chain (welded F2)

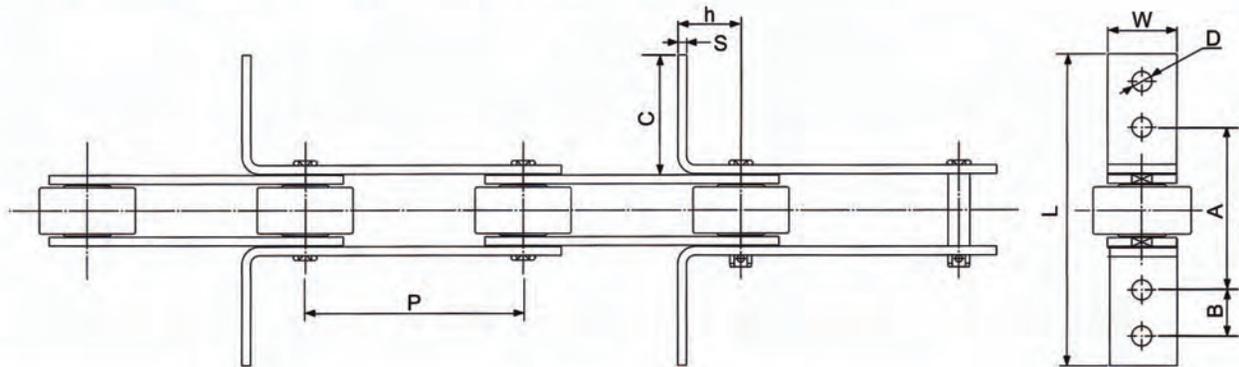


Solid Pins



破断载荷	内链节 最小节距	外链节 最小节距	附件孔 间距	附件孔 直径	外弯板 总宽度	内弯板 总宽度	弯板厚度	弯板高度	附件孔 高度	附件 重量
Breaking Load	Minimum Pitch Inner Plate	Minimum Pitch Outer Plate	Transverse Pitch	Attachment Hole Size	Width Over Attachment Outer Plate	Width Over Attachment Inner Plate	Attachment Thickness	Attachment Face Height	Pitch of Attachment Holes	Mass
bf	P1	P2	L	d1	W1	W2	S	H	h	
磅	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/付
3000	50.8	38.1	44.5	7.4	74.0	70.0	3.0	44.5	25.4	0.068
6000/7500	69.9	57.2	76.2	9.2	118.0	108.0	4.0	56.0	31.8	0.104
12000/15000	101.6	82.6	88.9	10.5	136.0	125.0	5.0	84.0	57.2	0.231
24000/30000	139.7	114.3	108.0	12.2	159.0	145.0	6.0	108.0	69.9	0.580
36000/45000	165.1	133.4	146.0	13.7	200.0	182.0	8.0	152.0	88.9	1.270
60000	165.1	133.4	146.0	13.7	200.0	182.0	8.0	152.0	88.9	1.270
90000	190.5	152.4	171.5	19.5	252.0	229.0	10.0	152.0	88.9	1.810

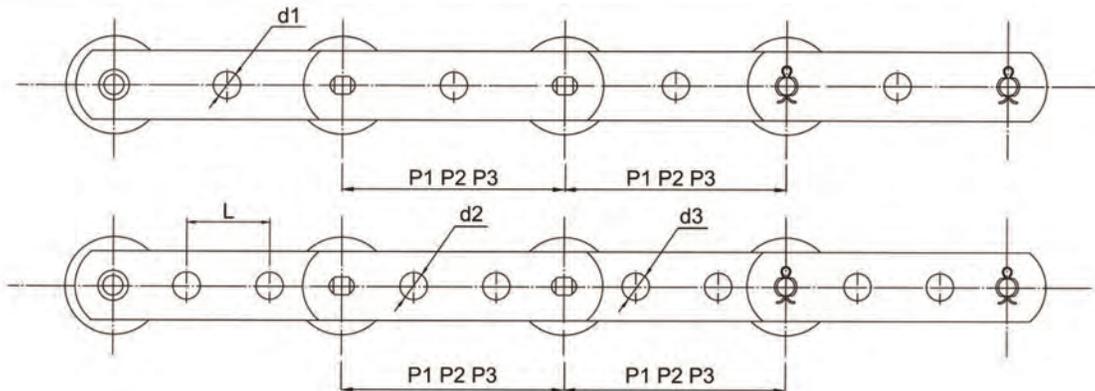
● **BS 标准输送链 (带L附件)**  
 BS Standard Conveyor Chain ( L Attachments ) scraper chain



Solid Pins

破断载荷	型号	附件孔间距	附件孔距离	折弯板高度	外弯板总宽度	附件孔直径	弯板宽度	弯板厚度	弯板偏轴距离	链条通道宽度	附件重量
Breaking Load	Type	Transverse Pitch	Pitch of Attachment Holes	Attachment Face Length	Width Over Attachment Outer	Attachment Hole Diameter	Height of Attachment	Attachment Thickness	Distance of Pitch point to Attachment Face	Box Width	Mass
bf		A	B	C	L	D	W	S	h		
磅		mm	mm	mm	mm	mm	mm	mm	mm	mm	(kg/付)
3000	L0	-	-	28.7	74.2	-	18.0	1.8	16.0	76.2	0.007
	L0	-	-	41.4	99.6	-	18.0	1.8	16.0	101.6	0.010
	L0	-	-	54.1	125.0	-	18.0	1.8	16.0	127.0	0.013
	L0	-	-	66.8	150.4	-	18.0	1.8	16.0	152.4	0.016
	L1	41.4	-	25.4	67.6	7.4	18.0	1.8	16.0	-	0.007
	L2	41.4	19.0	41.4	100.0	7.4	18.0	1.8	16.0	-	0.009
6000/7500	L0	-	-	48.3	123.5	-	25.4	3.8	19.0	127.0	0.041
	L0	-	-	61.0	148.9	-	25.4	3.8	19.0	152.4	0.051
	L0	-	-	86.4	199.7	-	25.4	3.8	19.0	203.2	0.071
	L0	-	-	111.8	250.5	-	25.4	3.8	19.0	254.0	0.091
	L0	-	-	137.2	301.3	-	25.4	3.8	19.0	304.8	0.000
	L1	58.5	-	31.8	107.0	9.2	25.4	3.8	19.0	-	0.025
	L2	58.5	21.6	48.3	123.0	9.2	25.4	3.8	19.0	-	0.041
12000/15000	L0	-	-	44.5	122.0	-	38.1	3.8	25.4	127.0	0.058
	L0	-	-	57.2	147.4	-	38.1	3.8	25.4	152.4	0.072
	L0	-	-	82.6	198.2	-	38.1	3.8	25.4	203.2	0.101
	L0	-	-	108.0	249.0	-	38.1	3.8	25.4	254.0	0.130
	L0	-	-	133.4	299.8	-	38.1	3.8	25.4	304.8	0.160
	L1	73.2	-	36.8	106.8	10.5	38.1	3.8	25.4	-	0.045
	L2	73.2	24.0	57.2	148.6	10.5	38.1	3.8	25.4	-	0.073
24000/30000	L0	-	-	128.5	300.0	-	51.0	5.1	35.0	320.0	0.267
36000/45000	L0	-	-	135.2	330.0	-	61.0	7.6	42.0	350.0	0.479
60000	L0	-	-	135.2	330.0	-	61.0	7.6	42.0	350.0	0.479

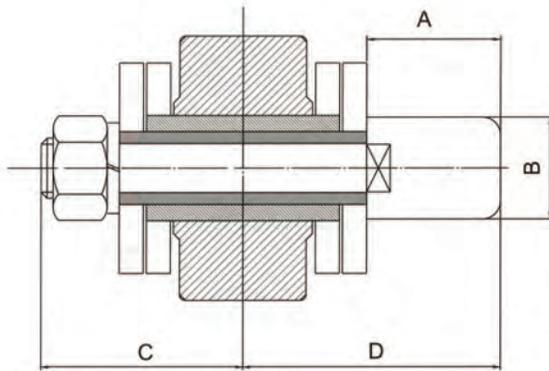
● **BS 标准输送链 (带孔链条)**  
BS Standard Conveyor Chain (Holes in link plates)



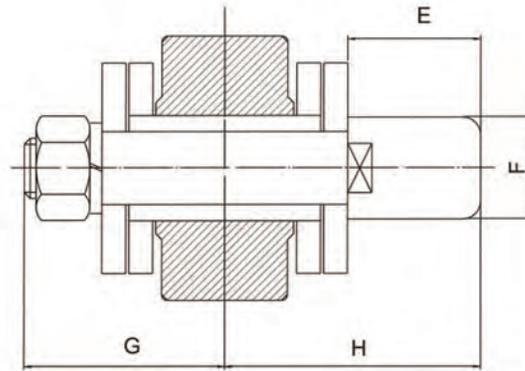
Solid Pins

破断载荷 Breaking Load	One Hole 中间单孔型				Two Holes 双孔型			
	套筒链条 最小节距	小滚子链条 最小节距	大滚子链条 最小节距	孔直径	链条 最小节距	孔间距	孔直径	孔直径
	Minimum Pitch Bush Chain	Minimum Pitch Small Roller	Minimum Pitch Large Roller	Hole Diameter	Minimum Pitch*	Attachment Hole Pitch	Hole Diameter	Cone Diameter
bf	P1	P2	P3	d1		L	d2	d3
磅	mm	mm	mm	mm	mm	mm	mm	mm
3000	50.8	50.8	76.2	6.65	-	-	-	-
6000	-	95.3	-	9.9	95.3	38.1	8.3	14.7
7500	-	95.3	-	9.9	127.0	63.5	8.3	14.7
12000/15000	-	-	133.35	13.1	101.6	25.4	9.9	17.8
					108.0	34.9	9.9	17.8
					139.7	60.3	9.9	17.8
					177.8	101.6	9.9	17.8
					127.0	34.9	9.9	17.8
24000/30000	-	-	190.5	19.4	152.4	60.3	9.9	17.8
					171.5	82.6	9.9	17.8
					190.5	101.6	9.9	17.8
					228.6	139.7	9.9	17.8
					152.4	44.5	11.5	20.8
36000/45000	241.3	241.3	317.5	22.6	190.5	82.6	11.5	20.8
					228.6	114.3	11.5	20.8
					304.8	190.5	11.5	20.8
					152.4	44.5	11.5	20.8
60000	241.3	241.3	317.5	22.6	190.5	82.6	11.5	20.8
					222.3	114.3	11.5	20.8
					298.5	190.5	11.5	20.8
					177.8	50.8	16.7	30.5
90000	279.4	279.4	330.2	29.0	228.6	108.0	16.7	30.5
					304.8	184.2	16.7	30.5

● **BS 标准输送链 (台阶销)**  
 BS Standard Conveyor Chain ( Spigot Pins )



Type A A型

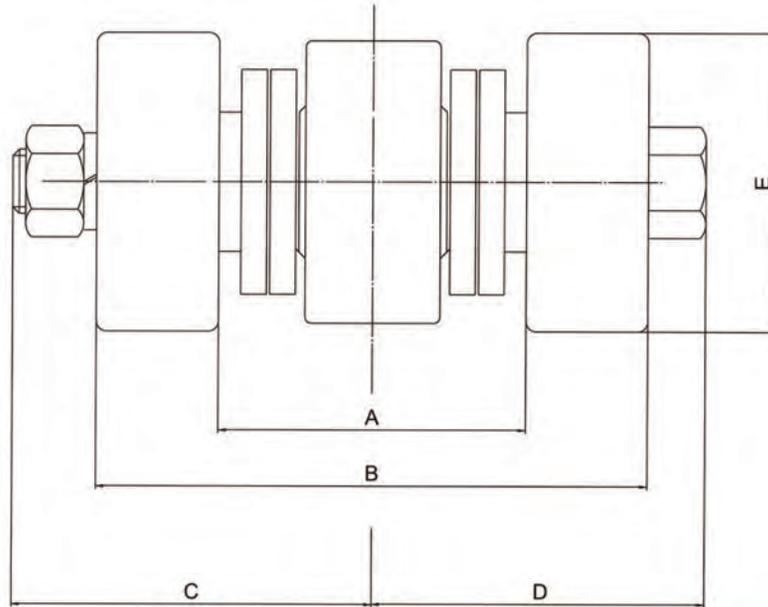


Type B B型

**Extended Bearing Pins**

破断载荷 Breaking Load	A	B	C	D	E	F	G	H	附件重量 Mass (kg/付)
磅 bf	mm	mm	mm	mm	mm	mm	mm	mm	
3000					25.4	11.0	17.0	35.0	0.036
6000	38.1	16.0	31.0	57.0	38.1	16.0	29.2	56.0	0.012
7500					38.1	16.0	29.2	56.0	0.012
12000	44.5	19.0	36.3	66.3	44.5	19.0	34.3	64.8	0.200
15000					44.5	19.0	34.3	64.8	0.200
24000	57.2	28.6	48.0	85.3	57.2	28.6	45.7	83.8	0.560
30000					57.2	28.6	45.7	83.8	0.560
36000	70.0	31.8	61.0	109.0	70.0	31.8	58.5	107.0	0.900
45000					70.0	38.1	58.5	107.0	0.900
60000					70.0	38.1	58.5	107.0	0.900
90000					70.0	38.0	71.0	113.0	1.490

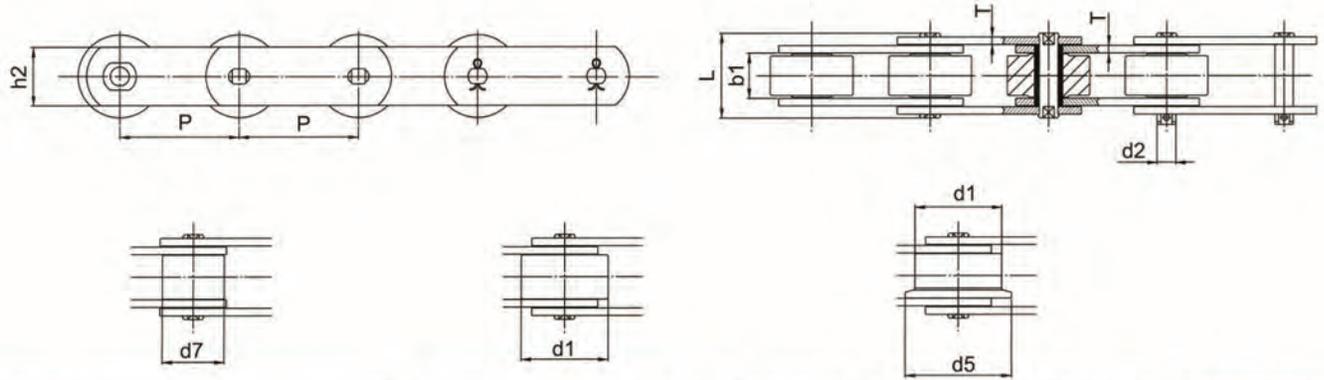
● **BS 标准输送链（台阶销）**  
BS Standard Conveyor Chain ( Spigot Pins )



破断载荷 Breaking Load	A	B	C	D	E	附件重量 Mass	每节滚子承载力 Roller Load Per Pitch Point
磅 lbf	mm	mm	mm	mm	mm	(kg/付)	Kg
6000	44.45	75.0	55.6	46.5	33.3	0.26	165
12000	50.80	88.9	68.5	57.0	50.8	0.73	290
24000	6.00	118.0	86.6	75.7	69.9	1.94	545
36000	94.00	171.5	113.5	106.0	92.1	4.74	725

### ● M 系列输送链 ( 实心销 )

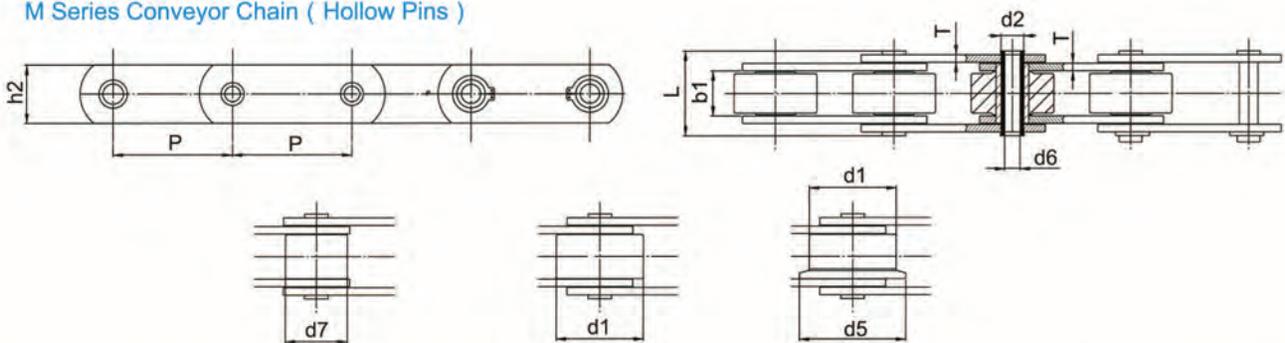
M Series Conveyor Chain ( Solid Pins )



链条 型号 Chain No	极限拉 伸载荷 Q	节距 P										滚子直径 Roller Diameter			销轴直径 Pin Diameter	销轴直径 Pin Length	内节内宽 Width Between Inner Plates	链板高度 Plate Depth	链板厚度 Plate Thickness	
		Kn	50	63	80	100	125	160	200	250	315	400	500	d7	d1	d5	d2 max	L max	b1 min	h2 max
M20	20		✓	✓	✓	✓	✓						12.5	25	32	6.0	35	16	19	3.0
M28	28		✓	✓	✓	✓	✓						15	30	36	7.0	40	18	21	3.5
M40	40		✓	✓	✓	✓	✓	✓					18	36	42	8.5	45	20	26	4.0
M56	56			✓	✓	✓	✓	✓	✓				21	42	50	10.0	52	24	31	4.5
M80	80			✓	✓	✓	✓	✓	✓	✓			25	50	60	12.0	62	28	36	5.0
M112	112				✓	✓	✓	✓	✓	✓	✓		30	60	70	15.0	73	32	41	6.0
M160	160					✓	✓	✓	✓	✓	✓	✓	36	70	85	18.0	85	37	51	7.0
M224	224						✓	✓	✓	✓	✓	✓	42	85	100	21.0	98	43	62	8.0
M315	315							✓	✓	✓	✓	✓	50	100	120	25.0	112	48	72	10.0
M450	450								✓	✓	✓	✓	60	120	140	30.0	135	56	82	12.5
M630	630									✓	✓	✓	70	140	170	36.0	154	66	103	14.5

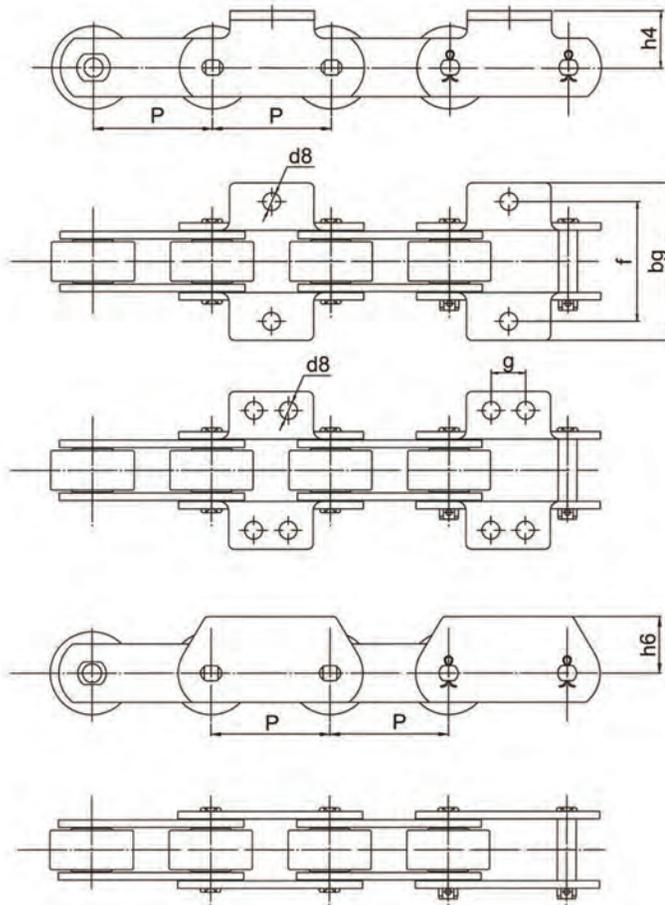
### ● M 系列输送链 ( 空心销 )

M Series Conveyor Chain ( Hollow Pins )



链条 型号 Chain No	极限拉 伸载荷 Q	节距 P										Roller Diameter			销轴直径 Pin Diameter		销轴直径 Pin Length	内节内宽 Width Between Inner Plates	链板高度 Plate Depth	链板厚度 Plate Thickness	
		Kn	50	63	80	100	125	160	200	250	315	400	500	d7	d1	d5	d2 max	d6 max	L max	b1 min	h2 max
MC28	28	✓	✓	✓	✓	✓	✓						25	36	42	13	8.2	42	20	26	3.5
MC56	56		✓	✓	✓	✓	✓						30	50	60	15.5	10.2	48	24	36	4.5
MC112	112			✓	✓	✓	✓	✓	✓	✓			42	70	85	22	14.0	67	32	51	6.0
MC224	224						✓	✓	✓	✓	✓	✓	60	100	120	31	20.3	90	43	72	8.0

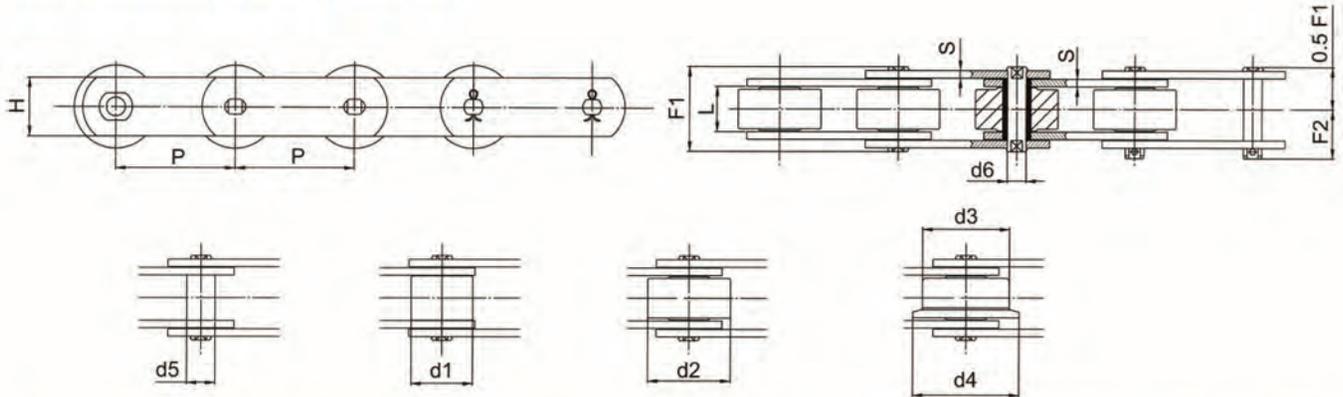
● M 系列输送链 ( 实心销 )  
M Series Conveyor Chain ( Solid Pins )



链条型号 Chain No	K附件 K attachment				P min	g	P min	g	P min	g	H型附件 H type	
	d8	h4	f	b9 max							h6	
M20	6.6	16	54	84	63	20	80	35	100	50	16	
M28	9	20	64	100	80	25	100	40	125	65	20	
M40	9	25	70	112	80	20	100	40	125	65	22.5	
M56	11	30	88	140	100	25	125	50	160	85	30	
M80	11	35	96	160	125	50	160	85	200	125	32.5	
M112	14	40	110	184	125	35	160	65	200	100	40	
M160	14	45	124	200	160	50	200	85	250	145	45	
M224	18	55	140	228	200	65	250	125	315	190	60	
M315	18	65	160	250	200	50	250	100	315	155	65	
M450	18	75	180	280	250	85	315	155	400	240	80	
M630	24	90	230	380	315	100	400	190	500	300	90	
M900	30	110	280	480	315	65	400	155	500	240	120	
MC28	9	25	70	112	80	20	100	40	125	65	22.5	
MC56	11	35	88	152	125	50	160	85	200	125	32.5	
MC112	14	45	110	192	160	50	200	85	250	145	45	
MC224	18	65	140	220	200	50	250	100	315	155	65	

### FV 系列输送链 (实心销)

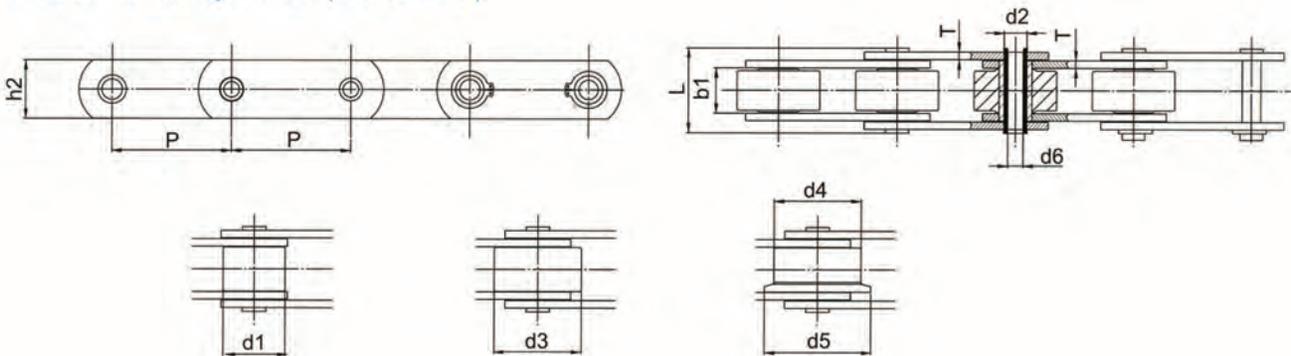
FV Series Conveyor Chain (Solid Pins)



链条型号 Chain No	节距 P										内节内宽 Width Between Inner Plates L <sub>min</sub>					滚子直径 Roller Diameter					销轴直径 Pin Diameter		链板高度 Plate Depth		链板厚度 Plate Thickness		销轴长度 Pin Length		平均拉伸长度 Average Tensile Strength KN
	50	63	80	100	125	160	200	250	315	400	d1	d2	d3	d4	d5	d6 <sub>max</sub>	H <sub>max</sub>	S <sub>max</sub>	F1	F2									
FV40	✓	✓	✓	✓	✓	✓					18	20	32	40	50	15	10	25	3	36	21	47							
FV63		✓	✓	✓	✓	✓	✓				22	26	40	50	63	18	12	30	4	45	26	75							
FV90		✓	✓	✓	✓	✓	✓	✓			25	30	48	63	78	20	14	35	5	53	30	115							
FV112			✓	✓	✓	✓	✓	✓			30	32	55	72	90	22	16	40	6	62	35	170							
FV140			✓	✓	✓	✓	✓	✓	✓		35	36	60	80	100	26	18	45	6	67	38	180							
FV180				✓	✓	✓	✓	✓	✓	✓	45	42	70	100	125	30	20	50	8	86	49	250							
FV250					✓	✓	✓	✓	✓	✓	55	50	80	125	155	36	26	60	8	97	55	300							
FV315						✓	✓	✓	✓	✓	65	60	90	140	175	42	30	70	10	113	70	480							

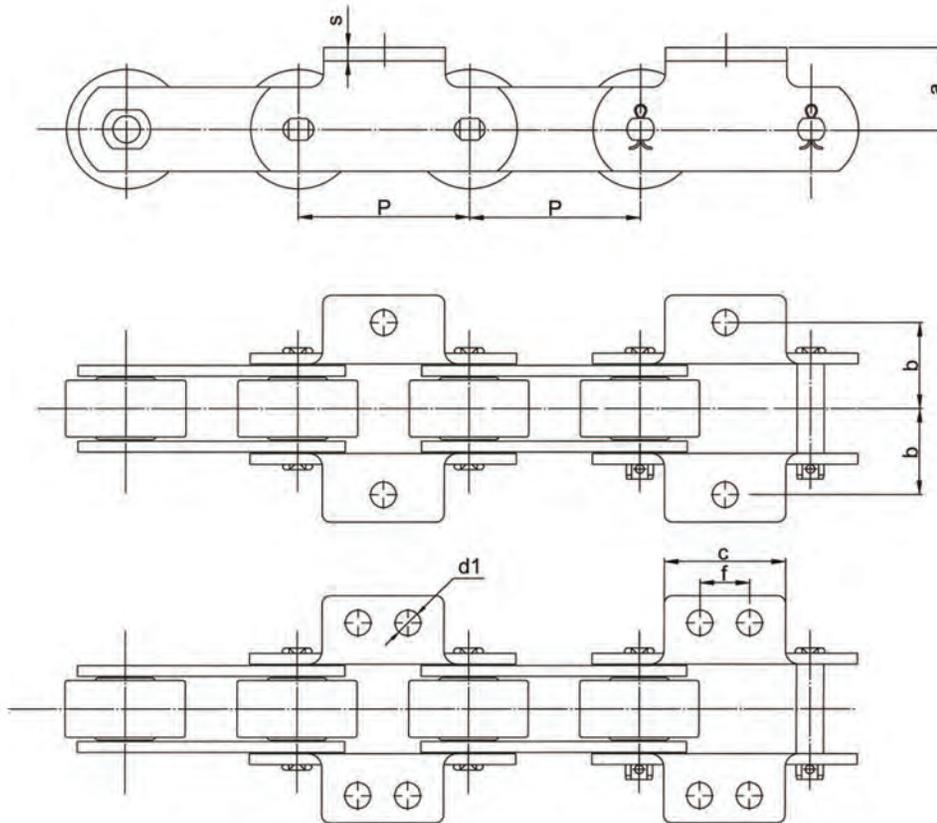
### FVC 系列输送链 (空心销)

FVC Series Conveyor Chain (Hollow Pins)



链条型号 Chain No	抗拉强度 Q kN	节距 P										滚子直径 Roller Diameter					销轴直径 Pin Diameter		销轴长度 Pin Length		内节内宽 Width Between Inner Plates		链板高度 Plate Depth		链板厚度 Plate Thickness	
		63	80	100	125	160	200	250	315	400	d1	d3	d4	d5	d2 <sub>max</sub>	d6 <sub>min</sub>	L <sub>max</sub>	b1 <sub>min</sub>	h2 <sub>max</sub>	T <sub>max</sub>						
FVC63	46	✓	✓	✓	✓	✓					26	40	50	63	12	8	45	22	30	4						
FVC90	73	✓	✓	✓	✓	✓	✓	✓			30	48	63	78	14	10	53	25	35	5						
FVC112	90			✓	✓	✓	✓	✓			32	55	72	90	16	11	62	30	40	6						
FVC140	110			✓	✓	✓	✓	✓			36	60	80	100	18	12	67	35	45	6						
FVC180	145				✓	✓	✓	✓	✓		42	70	100	125	20	14	86	45	50	8						
FVC250	215					✓	✓	✓	✓	✓	50	80	125	155	26	18	97	55	60	8						
FVC315	295						✓	✓	✓	✓	60	90	140	175	30	20	113	65	70	10						

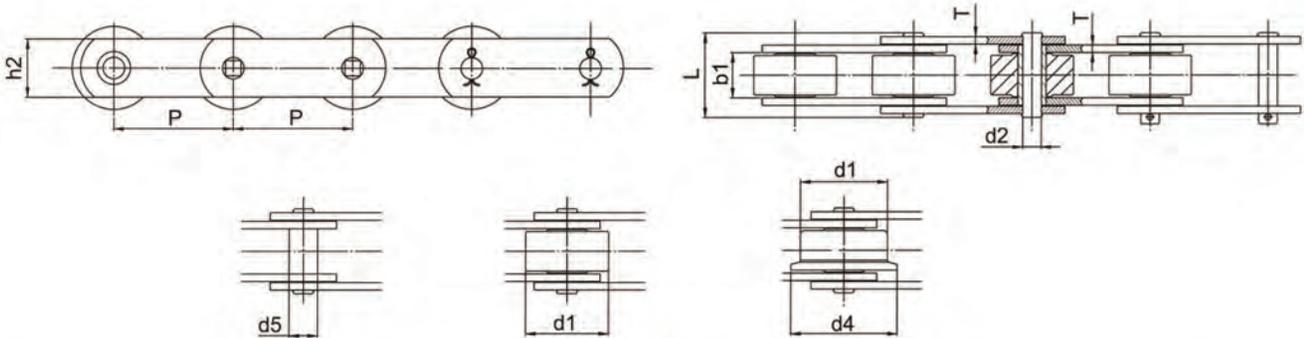
● FV 系列输送链 ( 实心销 )  
FV Series Conveyor Chain ( Solid Pins )



链条型号 Chain No	C								a	b	d1	f
	mm											
FV40	31	45	50	60					20	25	6.5	25/30
FV63	40	45	50	60	70				30	34	8.4	25/30/40/50
FV90	30	45	50	60	70	80	85		35	40	8.4	25/30/40/50/60/65
FV112	50	65	75	90	105				40	50	11	30/40/50/65/80
FV140	55	65	75	90	105				45	50	11	30/40/50/65/80
FV180	63	80	95	110	130				45	64	13	35/50/65/80/100
FV250	80	95	110	130					55	69	14	50/65/80/100
FV315	50	95	110	130					60	85	14	65/80/100

### ● SC 系列输送链 ( 实心销 )

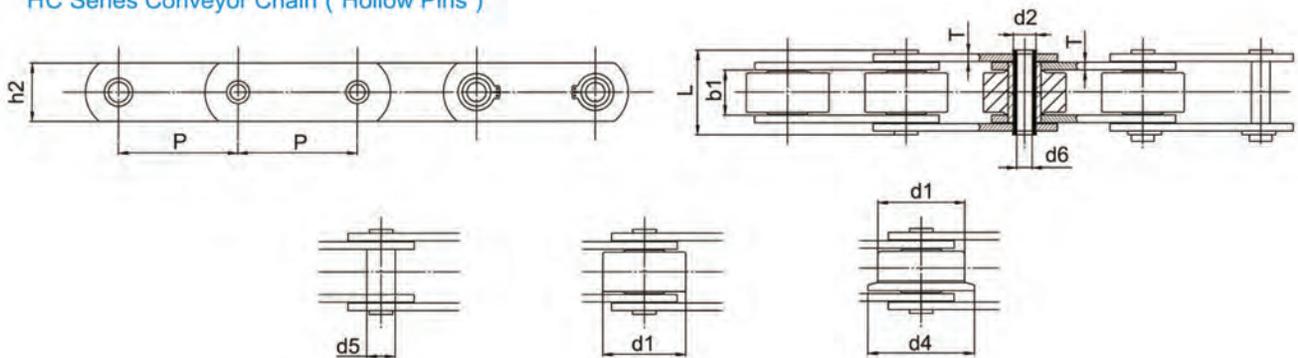
SC Series Conveyor Chain ( Solid Pins )



链条型号 Chain No	极限拉伸载荷 Q	节距 P(inch)												滚子直径 Roller Diameter max			销轴直径 Pin Diameter	销轴长度 Pin Length	内节内宽 Width Between Inner Plates	链板高度 Plate Depth	链板厚度 Plate Thickness
		2	2.5	3	3.5	4	5	6	7	8	9	10	12	d5	d1	d4	d2 max	L max	b1 min	h2 max	T max
SC75	7500	✓	✓	✓	✓	✓	✓	✓						17	31.75	40	14	37	15	25	4
SC150	15000		✓	✓	✓	✓	✓	✓	✓					23	47.5	60	19	45	19	40	5
SC300	30000				✓	✓	✓	✓	✓	✓	✓			33	66.7	82	26.9	58	26	50	7
SC600	60000						✓	✓	✓	✓	✓	✓		38	88.9	114	32	84	38	60	10

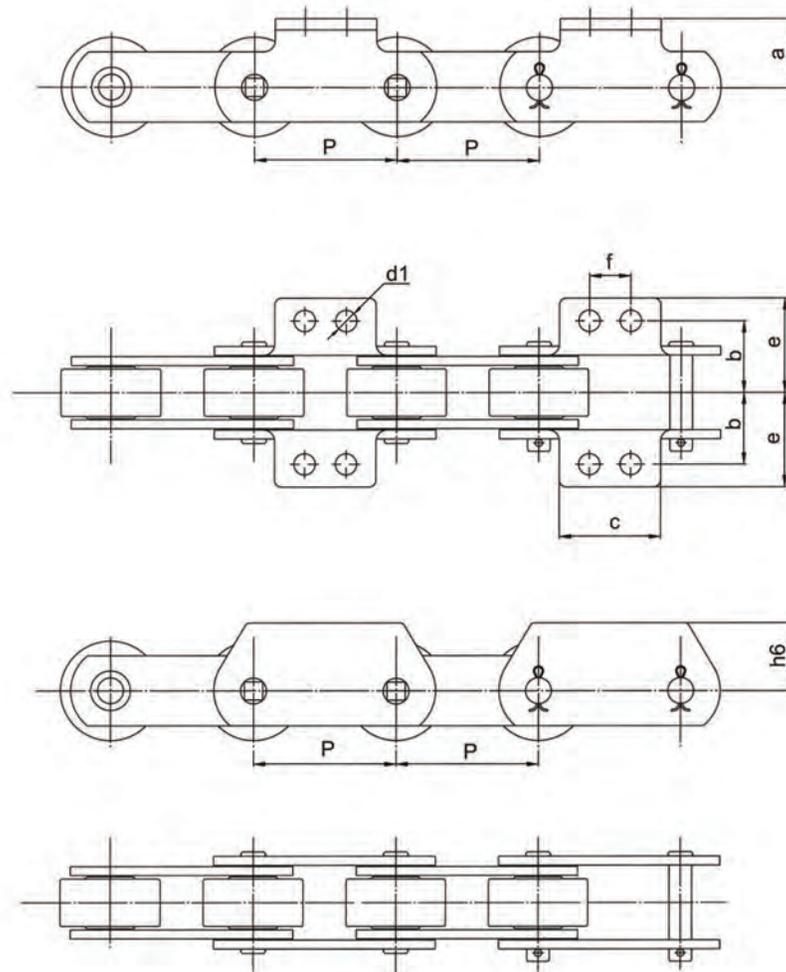
### ● HC 系列输送链 ( 空心销 )

HC Series Conveyor Chain ( Hollow Pins )



链条型号 Chain No	极限拉伸载荷 Q	节距 P(inch)												滚子直径 Roller Diameter max			销轴直径 Pin Diameter		销轴长度 Pin Length	内节内宽 Width Between Inner Plates	链板高度 Plate Depth	链板厚度 Plate Thickness	
		1.5	2	2.5	3	3.5	4	5	6	7	8	9	10	12	d5	d1	d4	d2 max	d6 min	L max	b1 min	h2 max	T max
HC45	4500	✓	✓	✓	✓										11	25.4	/	9	6.5	26	12.7	18	2.5
HC60	6000	✓	✓	✓	✓	✓	✓	✓							17	31.75	40	14	10.2	36.4	15	25	4
HC120	12000			✓	✓	✓	✓	✓	✓	✓					23	47.5	60	19	13.2	45	19	40	5
HC240	24000					✓	✓	✓	✓	✓	✓	✓			33	66.7	82	26.9	20.2	58	26	50	7
HC360	36000					✓	✓	✓	✓	✓	✓	✓			38	88.9	114	32	22.5	83	38	60	10

● SC 系列输送链 ( 实心销 )  
SC Series Conveyor Chain ( Solid Pins )

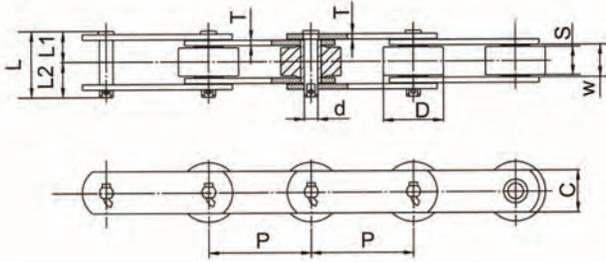


链条型号 Chain No	A型 A type						H型 H type
	a	d1	c	f	b	e	h6
SC75	19	9.3	43、45、50、64、84	22.2、31.8、57.2	38.1	55、56、64.5、65	27
SC150	32	10.5	30、64、84、114.5、110	31.8、57.2、80	44.45	65	30
SC300	38	12.3	35、56、84、130、150、170	31.7、57.2、100、135	54	77	45
SC600	51	14	70、100、152.4、225	38.1、76.2、90、190	73	100	60

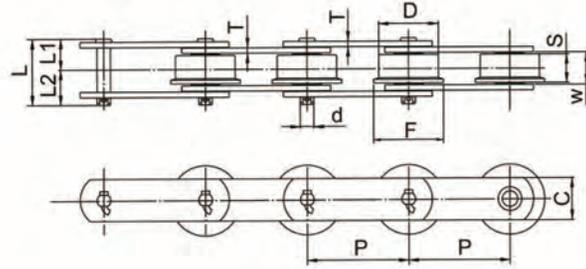
## ● FM 系列输送链 ( 实心销 )

FM Series Conveyor Chain ( Solid Pins )

### R滚子



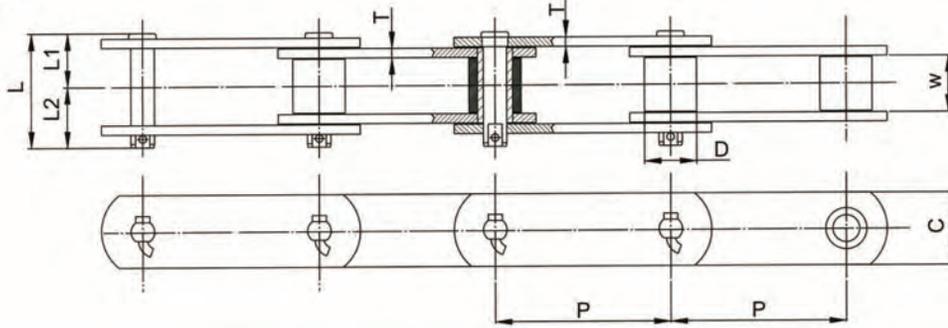
### F滚子



链号 Chain No	滚子类型 Roller Type	平均拉伸载荷 Average Tensile Strength				节距 Pitch P	R滚子 R Roller	
		FM.FE		FMH.FEH			D	S
		kN	kgf	kN	kgf			
· FM · FMH 3075	R.F.S	29.41	3,000	60.78	6,200	75	30 (31.8)	15.5
· FM · FMH 3100						100		
· FM · FMH 3125						125		
· FM · FMH 3150						150		
· FM · FMH 5075	R.F.S	68.64	7,000	138.24	14,100	75	40	19
· FM · FMH 5100						100		
· FM · FMH 5125						125		
· FM · FMH 5150						150		
· FM · FMH 7100	R.F.S	84.31	8,600	171.57	17,500	100	45	21.5
FM · FMH 7125						125		
· FM · FMH 7150						150		
FM · FMH 7175						175		
FM · FMH 7200					200			
· FM · FMH 10100	R.F.S.M	112.75	11,500	225.49	23,000	100	50	26.5
· FM · FMH 10125						125		
· FM · FMH 10150						150		
· FM · FMH 10200						200		
· FM · FMH 12200	R.F.S.M	186.32	19,000	277.45	28,300	250	65	32
FM · FMH 12250						200		
FM · FMH 17200						200		
FM · FMH 17250	R.F.S.M	245.10	25,000	392.16	40,000	250	80	45.8
FM · FMH 17300						300		
FM · FMH 20200	R.F.S	205.88	21,000	411.18	45,000	200	75	40.5
FM · FMH 20250						250		
FM · FMH 26250						250		
FM · FMH 26300	R.F.S.M	279.41	28,500	529.41	54,000	300	100	50
FM · FMH 26450						450		
FM · FMH 36250						250		
FM · FMH 36300	R.F.S.M	475.49	48,500	686.42	70,000	300	125	56
FM · FMH 36450						450		
FM · FMH 36600						600		
FM · FMH 52450	R.F.S	539.22	55,000	1078.43	110,000	450	140	65
FM · FMH 52600						600		
FE · FEH3400	R.F.S	53.92	5,500	98.04	10,000	101.60	38.1	18.7
FE · FEH5400	R.F.S.M	83.33	8,500	132.35	13,500	101.60	44.45	23.5
FE · FEH5600						152.40	50.8	26.5
FE · FEH9400	R.F.S.M	137.25	14,000	274.57	28,000	101.60	44.45	27.5
FE · FEH12600	R.F.S.M	186.32	19,000	274.57	28,000	152.40	57.2	31.5
FE · FEH17600	R.F.S.M	205.88	21,000	392.16	40,000	152.40	69.9	31.5
FE · FEH5261	S	83.33	8,500	132.35	13,500	66.27	-	-
FE · FEH7400	S	98.04	10,000	166.71	17,000	101.60	-	-
FE · FEH9307	S	117.65	12,000	225.49	23,000	78.11	-	-

● FM 系列输送链 ( 实心销 )  
FM Series Conveyor Chain ( Solid Pins )

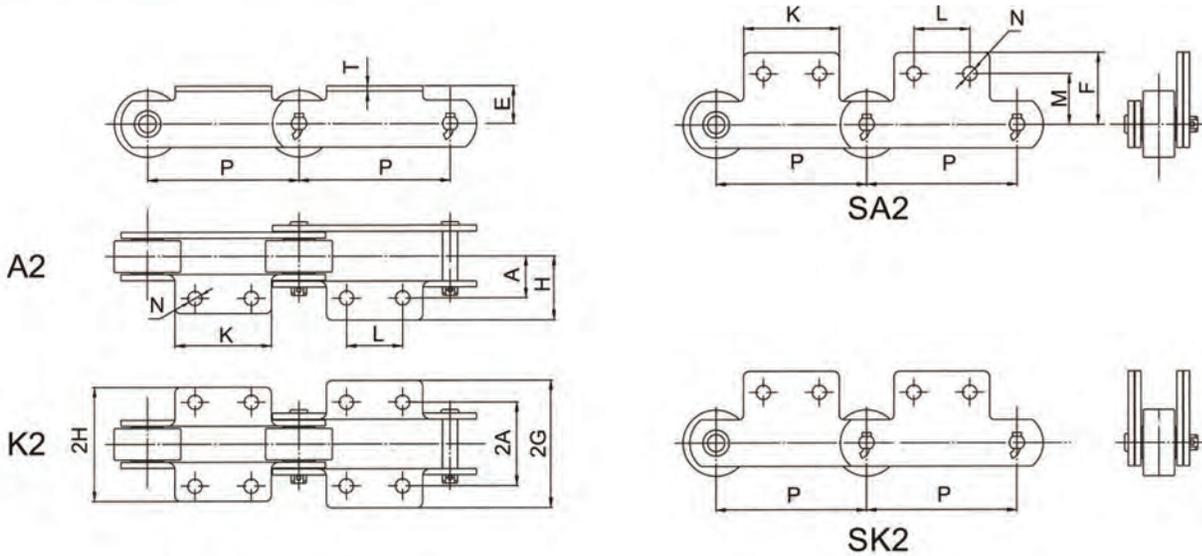
S(M)滚子



F滚子 F Roller		S滚子 S Roller	M滚子 M Roller	内节内宽 Inner Width		链板尺寸 Side Plate		销轴 Pin				每米重量 Average Weight(kg/m)			
D	F	S	D	D	W	C	T	d	L	L1	L2	R	F	S	M
30 (31.8)	38 (42)	12	19.05 (15.9)	-	18 (16.1)	22	3.2	7.49	38 (36.4)	18 (17.1)	20 (19.3)	2.5 2.2 2.0 1.9	2.7 2.3 2.1 2.0	2.0 1.8 1.6 1.4	- - - -
40	50	14	22.2	-	22.2	32	4.5	11.11	51	24	27	5.6 5.0 4.5 4.1	5.8 5.2 4.7 4.3	5.4 4.8 4.3 3.9	- - - -
45	60	16	27	-	25	32	6.0	12.7	61.5	29	32.5	6.8 6.1 5.5 5.0 4.5	7.2 6.5 5.8 5.4 4.9	6.0 5.5 5.0 4.5 4.0	- - - - -
50	65	20	30	31.8	30	38	6.3 *(6.0)	14.29	68	32	36	10.0 8.7 7.5 6.5	10.2 8.9 7.7 6.7	9.4 8.1 6.9 5.9	9.8 8.5 7.2 6.2
65	85	24	34.93	38.1	36.5	45	7.9 *(8.0)	15.88	85.5	39.5	46	11.6 10.4 10.4	12.2 10.9 10.9	8.4 7.8 7.8	8.7 8.0 8.0
80	105	34	40.08	44.5	50.8	50.8	9.5 *(9.0)	19.05	110.5	51	59.5	19.7 17.2 15.8	20.7 18.2 16.6	12.0 11.1 10.5	13.0 12.2 11.5
75	100	30	40	-	45	50.8	9.5 *(9.0)	20.64	103	47.5	55.5	16.8 14.8	17.8 15.7	- -	- -
100	130	38	44.45	50.8	56.6	63.5	9.5 *(9.0)	22.23	116	54	62	26.2 23.4 18.7	27.8 24.7 19.6	14.7 13.8 12.4	16.0 15.0 14.5
125	160	42	50.8	57.2	66	76.2	12.7 *(12.0)	25.4	141	65.5	75.5	45.7 40.4 31.8 27.8	47.6 42.0 33.3 29.0	24.0 22.9 20.2 19.0	25.0 24.0 21.0 20.0
140	180	49	57.1	-	76	90	16.0	32.0	169	79	90	45.8 39.8	48.0 41.8	26.2 24.2	- -
38.1	50	13	20.1	-	22.2	25.4	4.8 *(4.5)	9.53	51	24	27	4.3	4.7	3.0	-
44.45	60	21.5	22.2	-	27	28.6	6.3 *(6.0)	11.11	63	30	33	6.7	6.9	4.6	4.9
50.8	65	20	25.8	25.4	30	38	7.9 *(8.0)	11.11	66	31.5	34.5	7.8	8.1	5.0	-
44.45	60	19.5	31.75	34.9	31	38	7.9 *(8.0)	15.88	78.5	37	41.5	10.4	10.7	8.7	9.1
57.2	75	25	34.93	38.1	36.5	45	7.9 *(8.0)	15.88	86	40	46	12.1	12.4	9.3	9.6
69.9	90	23.5	40.08	44.4	36.5	50.8	9.5 *(9.0)	19.05	94	43.5	50.5	17.1	17.6	12.6	13.0
-	-	-	22.2	-	27	28.6	6.3 *(6.0)	11.11	63	30	33	-	-	5.6	-
-	-	-	25	-	28.6	38	6.3 *(6.0)	12.7	66	31	35	-	-	6.5	-
-	-	-	31.75	-	36.5	38	7.9 *(8.0)	14.29	81.5	39	42.5	-	-	10.3	-

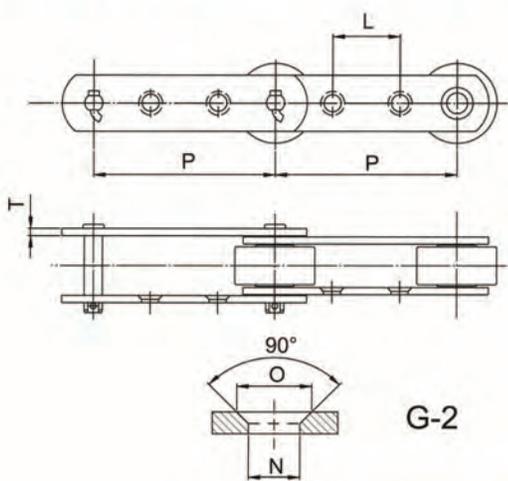
## ● FM 系列输送链 ( 实心销 )

FM Series Conveyor Chain ( Solid Pins )

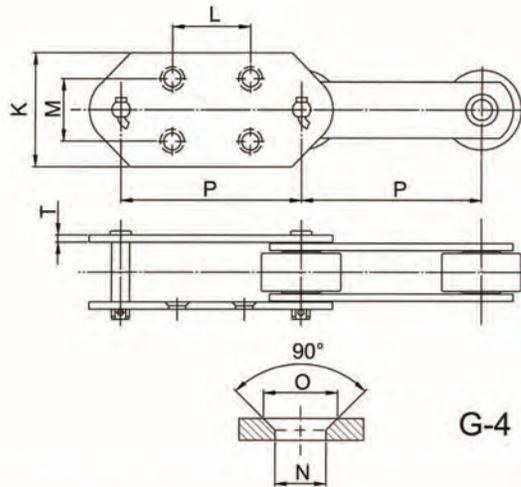


链号 Chain No	节距 Pitch	链板 Side Plate	A-2,K-2 附件 A-2,K-2 Attachment							SA-2 · SK-2 附件 SA-2 · SK-2 Attachment		每只附件重量 Weight Per Attachment												
			P	T	K	N	L	A	E	G	H	M	F	A-2(kg)	K-2(kg)									
FM 3075-R · F · S	75			60(55)		35(30)							0.05	0.10										
FM3100-R · F · S	100	3.2	65	10	40	30	15	46	42.4	30	42	0.06	0.12											
FM3125-R · F · S	125													50	(20)									
FM3150-R · F · S	150													60										
FM5075-R · F · S	75	4.5	58		35							0.07	0.14											
FM5100-R · F · S	100													65	10	40	35	22	56.5	51.6	40	54	0.08	0.16
FM5125-R · F · S	125													75		50							0.09	0.18
FM5150-R · F · S	150	85		60							0.10	0.20												
FM7100-R · F · S	100	6.0	70	12	40	40	25	63	56.6	45	58	0.20	0.40											
FM7125-R · F · S	125													80	50	40	25	63	56.6	45	58	0.22	0.44	
FM7150-R · F · S	150													90	60								0.25	0.50
FM7175-R · F · S	175	100	70								0.28	0.56												
FM10100-R · F · S · M	100	6.3	70	12	40	50	28	74	67.2	50	69	0.18	0.36											
FM10125-R · F · S · M	125													80	50	50	28	74	67.2	50	69	0.23	0.46	
FM10150-R · F · S · M	150													90	60								0.28	0.56
FM10200-R · F · S · M	200	120	80								0.37	0.74												
FM12200-R · F · S · M	200	7.9	120	15	80	60	38	85	76.5	60	82.5	0.42	0.84											
FM12250-R · F · S · M	250													170	125								0.58	1.16
FM17200-R · F · S · M	200													120	80								0.80	1.60
FM17250-R · F · S · M	250	9.5	170	15	125	75	45	108	97.7	70	100.6	1.11	2.22											
FM26250-R · F · S · M	250	9.5	170	15	125	80	55	111.5	101.2	80	111.3	1.17	2.34											
FE3400-R · F · S	101.60	4.8	70	11	40	40	22	59	53.9	40	55.3	0.15	0.30											
FE5400-R · F · S · M	101.60	6.3	70	11	40	50	28	74	67.3	50	70.7	0.20	0.40											
FE5600-R · F · S · M	152.40	6.3	90	11	60	50	32	72	65.2	50	71	0.25	0.50											
FE9400-R · F · S · M	101.60	7.9	80	15	40	55	35	84	75.6	60	81	0.30	0.60											
FE12600-R · F · S · M	152.40	7.9	100	15	60	60	38	85	76.5	60	82.5	0.40	0.80											
FE17600-R · F · S · M	152.40	9.5	100	15	60	65	45	94.5	84.3	70	94.6	0.55	1.10											

● FM 系列输送链 ( 实心销 )  
FM Series Conveyor Chain ( Solid Pins )



G-2



G-4

链号 Chain No	节距 Pitch	链板 Side Plate T	G-2 附件 G-2 Attachment			螺栓最大长度 Max.Length Of Bolt	
			N	O	L	外链接 Pin Link	内链接 Roller Link
FM 3075-R · S	75				30		
FM 3100-R · F · S	100	3.2	8	13	40	27	20
FM 5100-R · S	100				40		
FM 5150-R · F · S	150	4.5	9.5	17	60	35	25
FM 10100-S	100				30		
FM 10150-R · F · S · M	150	6.3	11	22	60	49	35
FM 12200-R · F · S · M	200				80		
FM 12250-R · F · S · M	250	7.9	15	27	125	63	45
FM 17200-R · F · S · M	200				80		
FM 17250-R · F · S · M	250	9.5	15	27	110	80	60
FM 17300-R · F · S · M	300				150		
FM 26300-R · F · S · M	300	9.5	15	27	140	86	64
FM 26450-R · F · S · M	450				220		
FM 36450-R · F · S · M	450	12.7	19	32	220	105	78
FM 36600-R · F · S · M	600				300		
FM 52450-R · F · S	450				220		
FM 52600-R · F · S	600	16.0	22	38	300	124	89
FE 5600-R · F · S	152.40	6.3	11	22	60	48	34
FE12600-R · F · S	152.40	7.9	15	27	50	62	44

链号 Chain No	节距 Pitch	链板 Side Plate T	G-4 附件 G-4 Attachment					每只附件重量 Weight Per Pc	每二节附件的每米重量 Weight At Every 2nd Link (kg/m)			
			N	O	L	M	K		R滚子 R Roller	F滚子 F Roller	S滚子 S Roller	套筒型 Bush Type
FM 5150-R · F · S	150	4.5	9.5	17	75	70	100	0.43	5.5	5.7	5.3	4.4
FM 10150-R · F · S · M	150	6.3	11	22	75	70	110	0.61	9.5	9.7	8.9	7.7
FM 12200-R · F · S · M	200				100	80	130	0.94	14.0	14.6	10.8	-
FM 12250-R · F · S · M	250	7.9	15	27	140	100	150	1.45	13.3	13.8	10.7	-
FM 17200-R · F · S · M	200				100	80	130	1.12	22.5	23.5	14.8	-
FM 17250-R · F · S · M	250	9.5	15	27	140	100	150	1.69	20.6	21.6	14.5	-
FM 17300-R · F · S · M	300				180	120	170	2.39	19.8	20.6	14.5	-
FM 26300-R · F · S · M	300	9.5	15	27	180	120	170	2.24	27.1	28.4	17.5	-
FM 26450-R · F · S · M	450				250	140	190	3.98	23.1	24.0	16.8	-
FM 36250-S	250				140	100	150	1.98	-	-	27.9	-
FM 36300-S	300	12.7	15	27	180	100	150	2.38	-	-	26.8	-
FE 5600-R · F · S · M	152.40	6.3	11	22	75	70	110	0.50	9.4	9.7	7.6	-
FE12600-R · F · S · M	152.40	7.9	15	27	75	70	120	0.53	13.8	14.1	11.0	-



德清华宇链传动有限公司  
DEQING HUAYU CHAIN DRIVE CO., LTD.



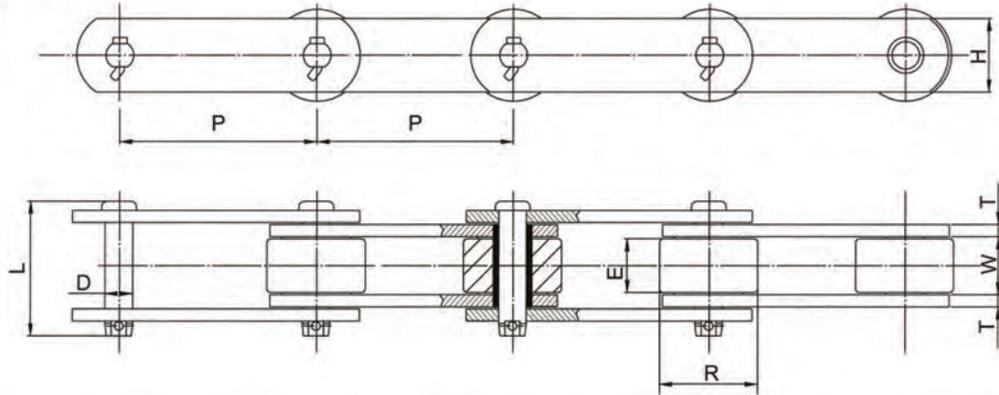
# 专门用途链条

## CONVEYOR CHAIN



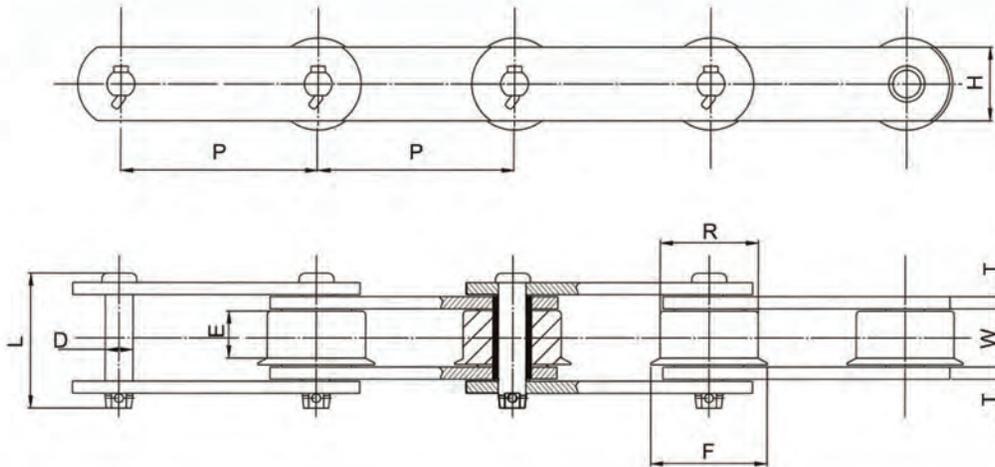
## ● 棕榈油机械输送机链条 Palm Oil Conveyor Chain

### R 滚子型



链条型号	节距	滚子		内节内宽	链板		销子		重量	破断载荷	
Chain No.	Pitch	Contact	Dia.	Width	Height	Thick	Dia.	Length	Approx Weight	Minimum Break load	
	P	E	R	W	H	T	D	L	kg/mtr	kN	kg(lb)
FC90R	101.6	19.5	47.6	22.4	32	4.5	11.1	51.4	5.8	95	9,683(21,304)
FC94R	101.6	27.5	50.8	30	38.1	6.4	14.3	68.7	9.88	159	16,208(35,658)
FC604R	152.4	27.5	50.8	30	38.1	6.4	14.3	68.7	7.85	159	16,208(35,658)
FC05100R	100	19	40	22	32	4.5	11.3	53.2	5.11	75	7,645(16,820)
FC6205R	152.4	32.3	57.2	37.1	44.5	8	15.9	85	11.87	186	18,960(41,712)

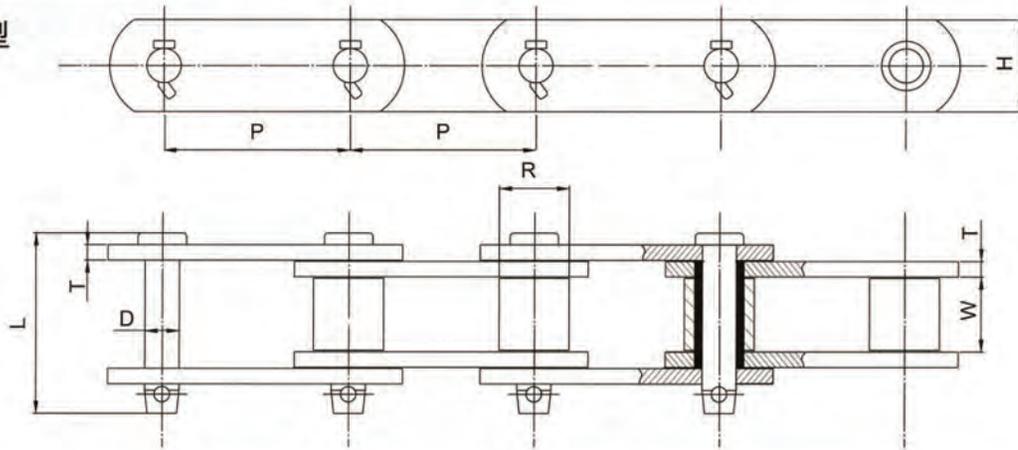
### F 滚子型



链条型号	节距	滚子				内节内宽	链板		销子		重量	破断载荷	
Chain No.	Pitch	Contact	Dia.	F	Width	Height	Thick	Dia.	Length	Approx Weight	Minimum Break load		
	P	E	R	F	W	H	T	D	L	kg/mtr	kN	kg(lb)	
FC90R	101.6	14.5	47.6	55	22.4	32	4.5	11.1	51.4	6.05	95	9,683(21,304)	
FC604F	152.4	20.6	50.8	65	30	38.1	6.4	14.3	68.7	8.3	159	16,208(35,658)	

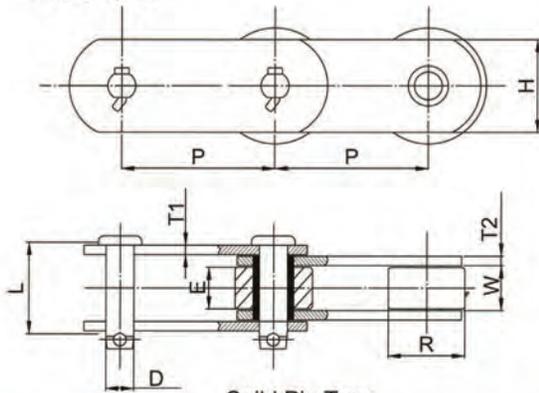
● 棕榈油机械输送机链条  
Palm Oil Conveyor Chain

S滚子型



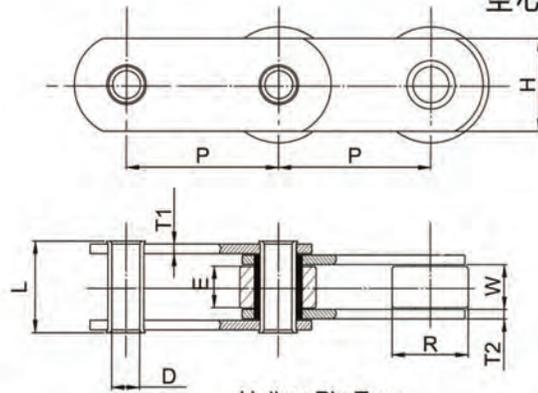
链条型号 Chain No.	节距 Pitch	滚子 Roller		内节内宽 Inner	链板 Link Plate		销子 Pin		重量 Approx Weight	破断载荷 Minimum Break load	
	P	Contact E	Dia. R	Width W	Height H	Thick T	Dia. D	Length L	kg/mtr	kN	kg(lb)
FC9503S	76.7	29.8	29	31	38.1	6.4	14.1	74.6	10.7	155	15,800(34,760)
FC05100S	100	21	22.2	22	32	4.5	11.3	53.2	3.76	75	7,645(16,820)
FC6205S	152.4	36.3	34.9	37.1	44.5	8	15.9	85	9.15	186	18,960(41,712)

实心销型



Solid Pin Type

空心销型



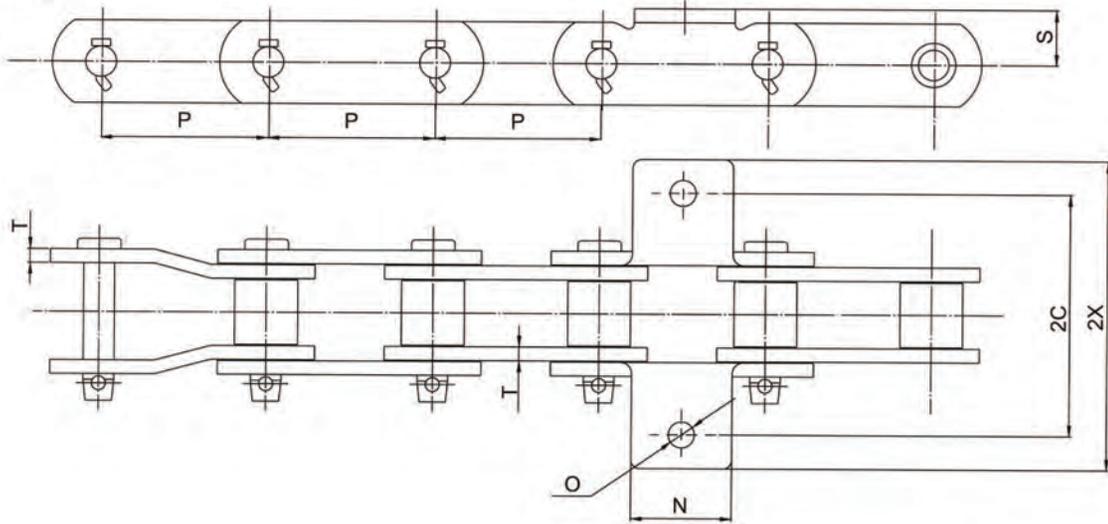
Hollow Pin Type

链条型号 Chain No.	类别 Type	节距 Pitch	滚子 Roller		内节内宽 Inner	链板 Link Plate		销子 Pin		重量 Approx Weight	破断载荷 Minimum Break load	
		P	Contact E	Dia. R	Width W	Height H	Thick T1/T2	Dia. D	Length L	kg/mtr	kN	kg(lb)
Solid Pin Type												
4SP21T	Rivet	101.4	18.4	47.6	19.1	38.1	5.1/5.1	19.1	53.2	6.99	95	9,684(21,305)
6S960T	T pin	152.4	24.6	66.7	25.4	50.8	8.0/9.0	26.9	83.8	14.16	267	27,217(59,878)
FC5289	Tpin	152.4	23.7	66.8	25	50.8	6.4/6.4	22.1	67.6	11.4	223	22,732(50,010)

链条型号 Chain No.	类别 Type	节距 Pitch	滚子 Roller		内节内宽 Inner	链板 Link Plate		销子 Pin		重量 Approx Weight	破断载荷 Minimum Break load	
		P	Contact E	Dia. R	Width W	Height H	Thick T1/T2	Dia. D	Length L	kg/mtr	kN	kg(lb)
Hollow Pin Type												
4HP21T	Rivet	101.6	18.5	47.6	19.1	39.4	5.1/5.1	13.2	47	6.53	95	9,684(21,305)
6HP40T	Rivet	152.4	24.6	66.7	25.4	50.8	6.4/7.8	20.1	62.4	10.86	220	22,426(49,337)

● 棕榈油机械输送机链条  
 Palm Oil Conveyor Chain

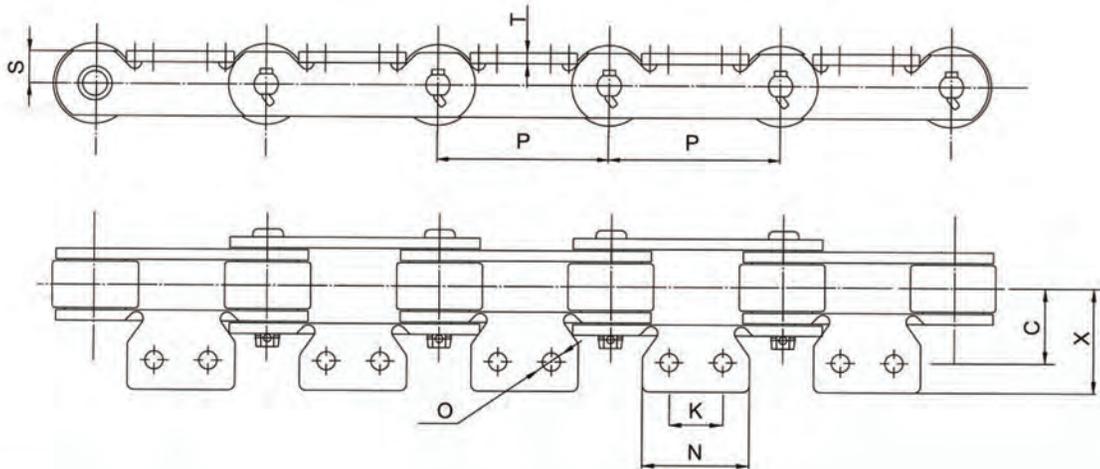
FC9503S K1



(Dimensions in mm)

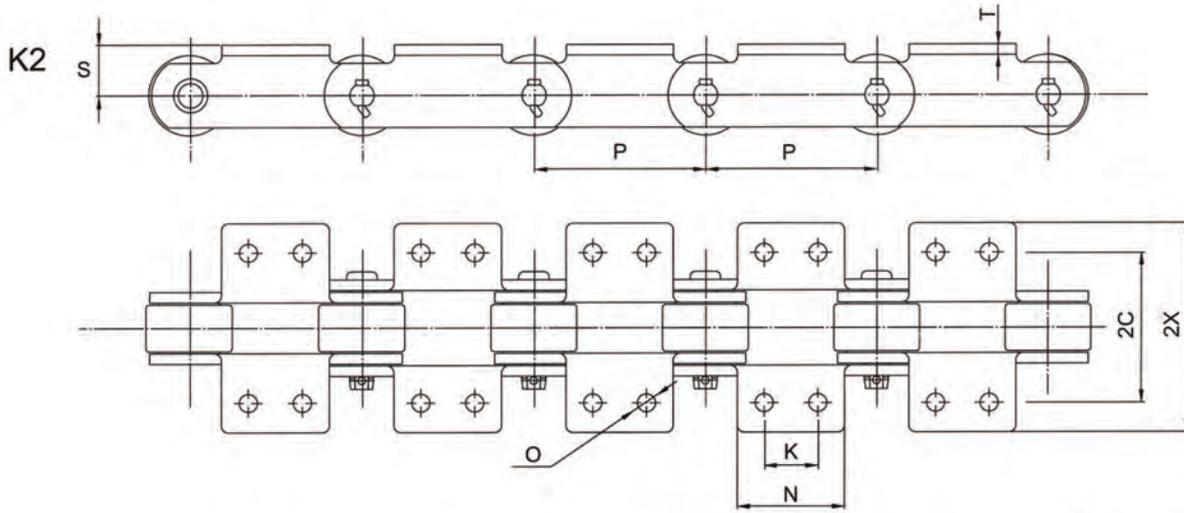
链条型号 Chain No.	P	2C	2X	N	O	S	T
	mm	mm	mm	mm	mm	mm	mm
FC9503S	76.7	111.1	143	46.5	12	25.4	6.4

A2



链条型号 Chain No.	P	C	X	K	N	O	S	T
	mm	mm	mm	mm	mm	mm	mm	mm
FC90R	101.6	44.5	61.5	31.8	63.5	11	16	4.5
FC94R	101.6	44.5	62	31.8	63.5	10.7	19.1	6.4
FC604F	152.4	50.8	50.8	50.8	90	12	19.1	6.4

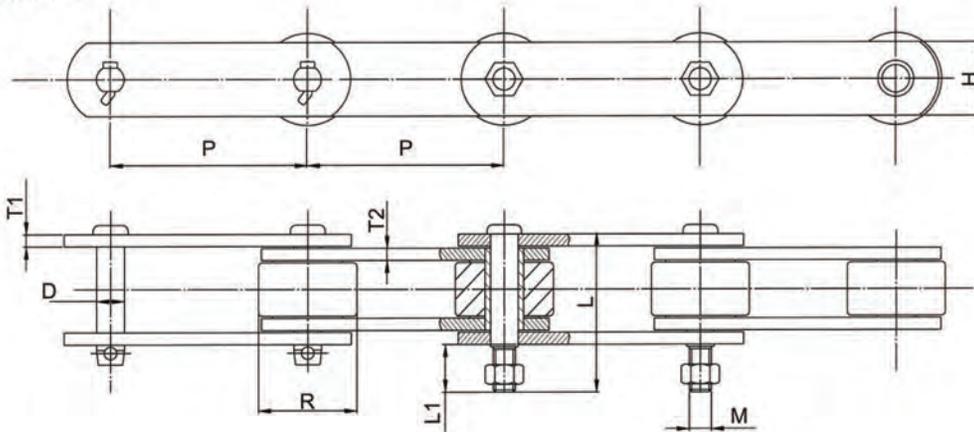
● 棕榈油机械输送机链条  
Palm Oil Conveyor Chain



(Dimensions in mm)

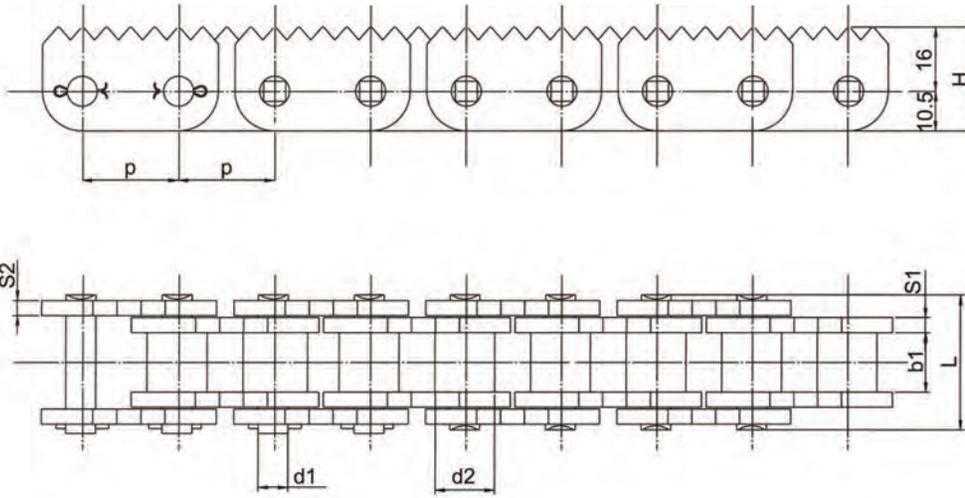
链条型号 Chain No.	P	2C	2X	K	N	O	S	T
	mm	mm	mm	mm	mm	mm	mm	mm
FC90R	101.6	89	123	31.8	63.5	11	31.8	4.5
FC94R	101.6	89	124	31.8	63.5	10.7	31.8	6.4

带螺纹销轴

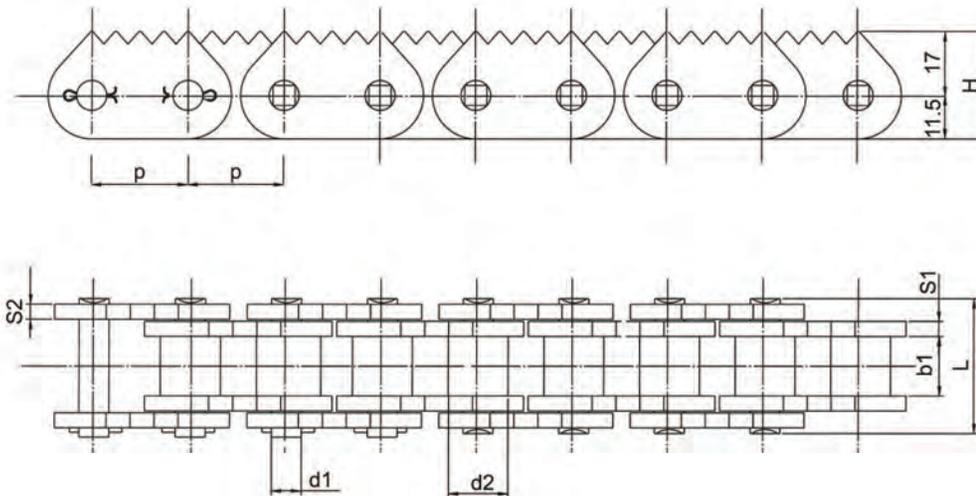


链条型号 Chain No.	Pitch P	Roller R	Link Plate H	Pin Dia. D	Pin End. M	Extended Pin. L1	L
	mm	mm	mm	mm	mm	mm	mm
FC5289	152.4	66.8	50.8	22.1	M20	40	96.8
6SP60T	152.4	66.7	50.8	26.9	M24	45	114.3

### ● 尖齿链装配图 Sharp top chain

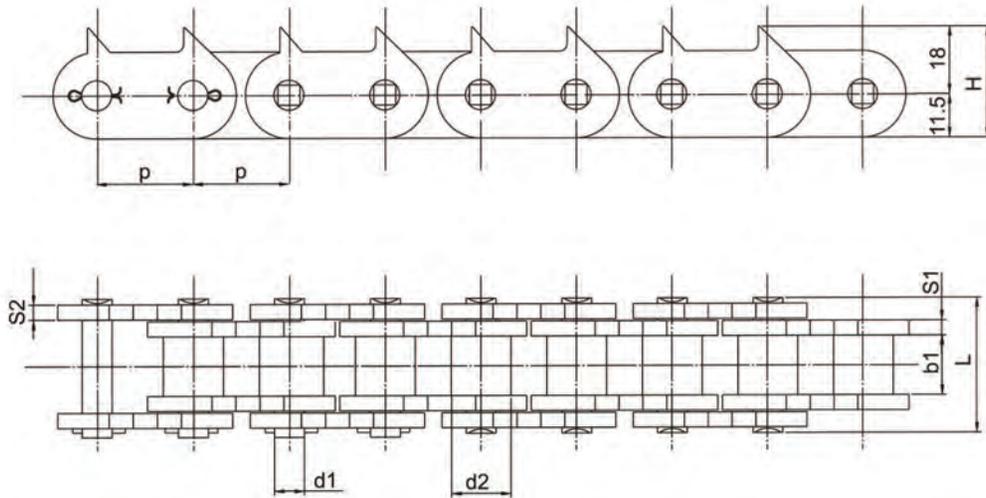


链条型号 Chain Type	P	b1	d2	d1	L	S1/S2	H	抗拉载荷	重量
	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
16B-1-1185	25.40	17.02	15.88	8.28	36.0	4.2/3.1	26.5	60	3.00
16B-2-1186	25.40	17.02	15.88	8.28	68.0	4.2/3.1	26.5	106	6.00
16B-3-1186	25.40	17.02	15.88	8.28	100.0	4.2/3.1	26.5	160	9.00

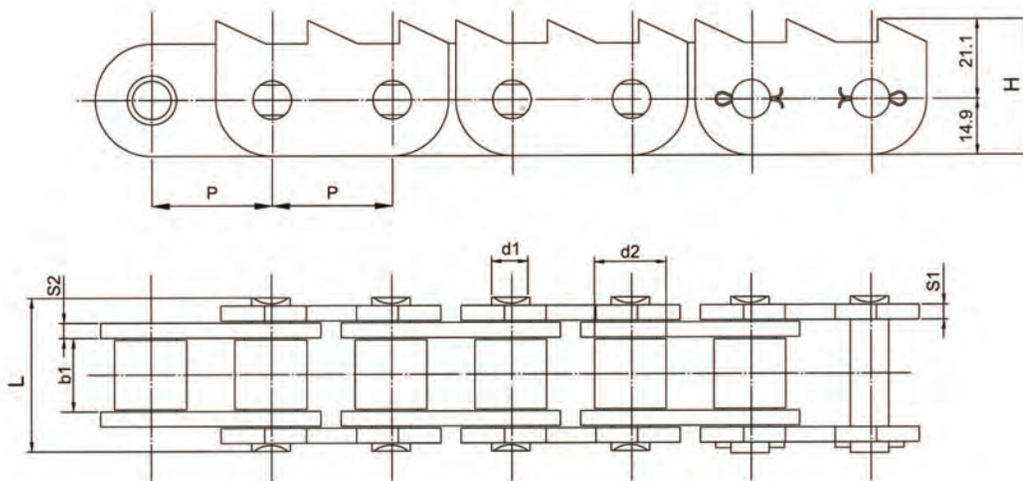


链条型号 Chain Type	P	b1	d2	d1	L	S1/S2	H	抗拉载荷	重量
	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
80-1-1230	25.40	15.88	15.88	7.93	33.0	3.2	28.5	60	1.85
80-2-1230	25.40	15.88	15.88	7.93	61.8	3.2	28.5	106	3.70
80-3-1230	25.40	15.88	15.88	7.93	91.2	3.2	28.5	160	5.60

● 尖齿链装配图  
Sharp top chain

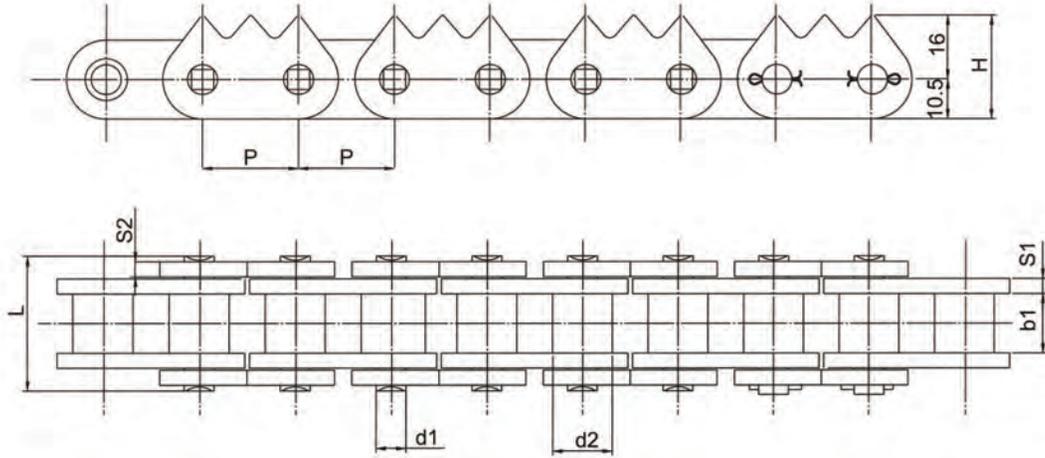


链条型号 Chain Type	P	b1	d4	d1	L	S1/S2	H	抗拉载荷 kN	重量 kg/m
80-1-1274	25.40	15.88	15.88	7.93	33.0	3.2	29.5	73.5	2.95
80-2-1274	25.40	15.88	15.88	7.93	61.8	3.2	29.5	147	5.70
80-3-1274	25.40	15.88	15.88	7.93	91.2	3.2	29.5	220.5	8.50

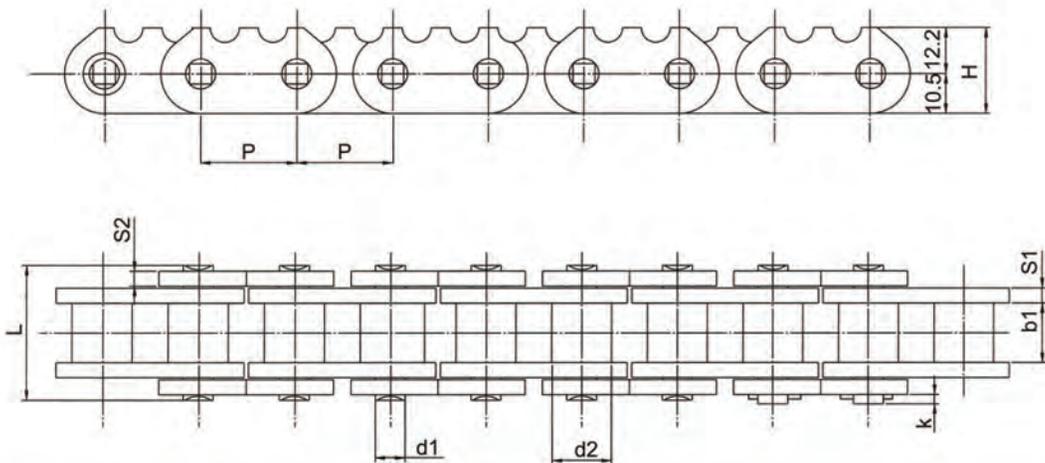


链条型号 Chain Type	P	b1	d2	d1	L	S1/S2	H	抗拉载荷 kN	重量 kg/m
100-1-1200	31.75	19.05	19.05	9.53	34.9	4.0	36.0	112700	4.50
100-2-1200	31.75	19.05	19.05	9.53	75.0	4.0	36.0	225400	9.50
100-3-1200	31.75	19.05	19.05	9.53	111.0	4.0	36.0	338100	14.00

### 尖齿链装配图 Sharp top chain

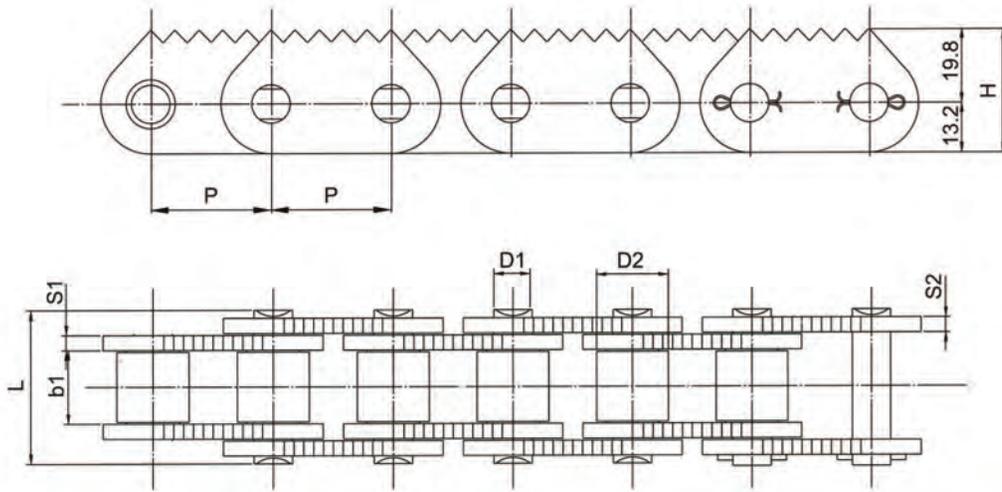


链条型号 Chain Type	P	b1	d2	d1	L	S1/S2	H	抗拉载荷	重量
	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
16B-1-1170	25.40	17.02	15.88	8.28	36.0	4.2/3.1	26.5	60	2.90
16B-2-1170	25.40	17.02	15.88	8.28	68.0	4.2/3.1	26.5	106	5.80
16B-3-1170	25.40	17.02	15.88	8.28	100.0	4.2/3.1	26.5	166	8.40

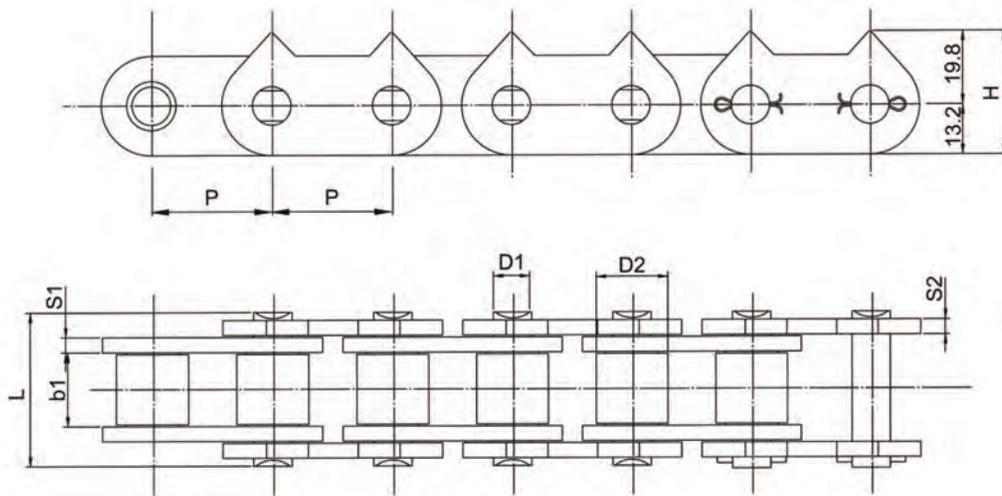


链条型号 Chain Type	P	b1	d2	d1	L	k	S1/S2	H	抗拉载荷	重量
	mm	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
16B-1-1180	25.40	17.02	15.88	8.28	36.0	3.6	4.2/3.1	22.5	60	2.90
16B-2-1180	25.40	17.02	15.88	8.28	68.0	3.6	4.2/3.1	22.5	106	5.80
16B-3-1180	25.40	17.02	15.88	8.28	100.0	3.6	4.2/3.1	22.5	166	8.40

● 尖齿链装配图  
Sharp top chain

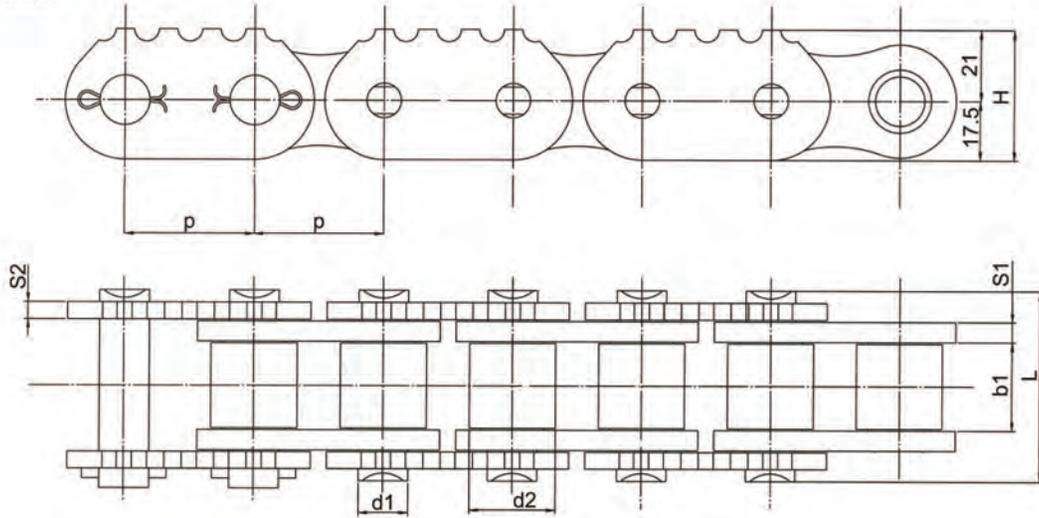


链条型号 Chain Type	P	b1	d2	d1	L	S1/S2	H	抗拉载荷 kN	重量 kg/m
20B-1-1310	31.75	19.56	19.05	10.19	41.0	4.5/3.5	33.0	95	5.0

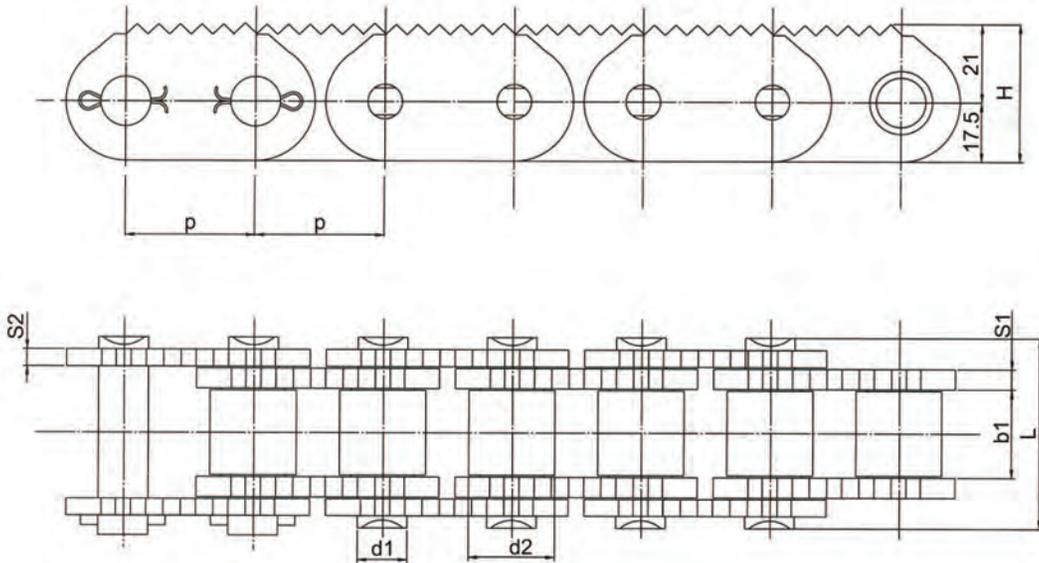


链条型号 Chain Type	P	b1	d2	d1	L	S1/S2	H	抗拉载荷 kN	重量 kg/m
20B-1-1350	31.75	19.56	19.05	10.19	41.0	4.5/3.5	33.0	95	4.6
20B-2-1350	31.75	19.56	19.05	10.19	77.2	4.5/3.5	33.0	170	9.1

● 尖齿链装配图  
Sharp top chain

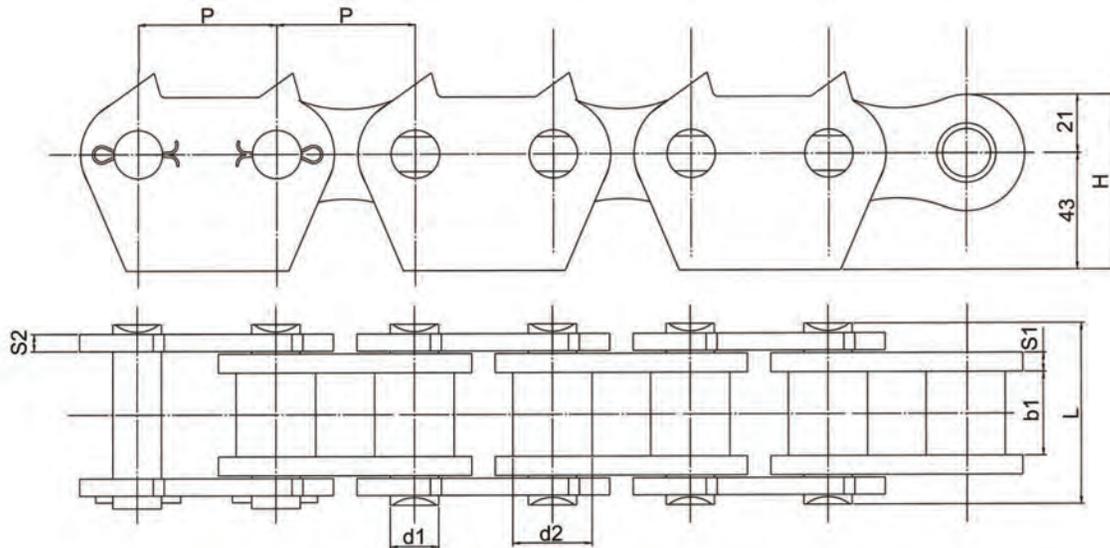


链条型号 Chain Type	P	b1	d2	d1	L	S1/S2	H	抗拉载荷	重量
	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
24B-1-1794	38.10	25.40	25.40	14.63	54.0	6.0/4.8	38.5	160	8.6
24B-2-1794	38.10	25.40	25.40	14.63	101.0	6.0/4.8	38.5	280	17.2

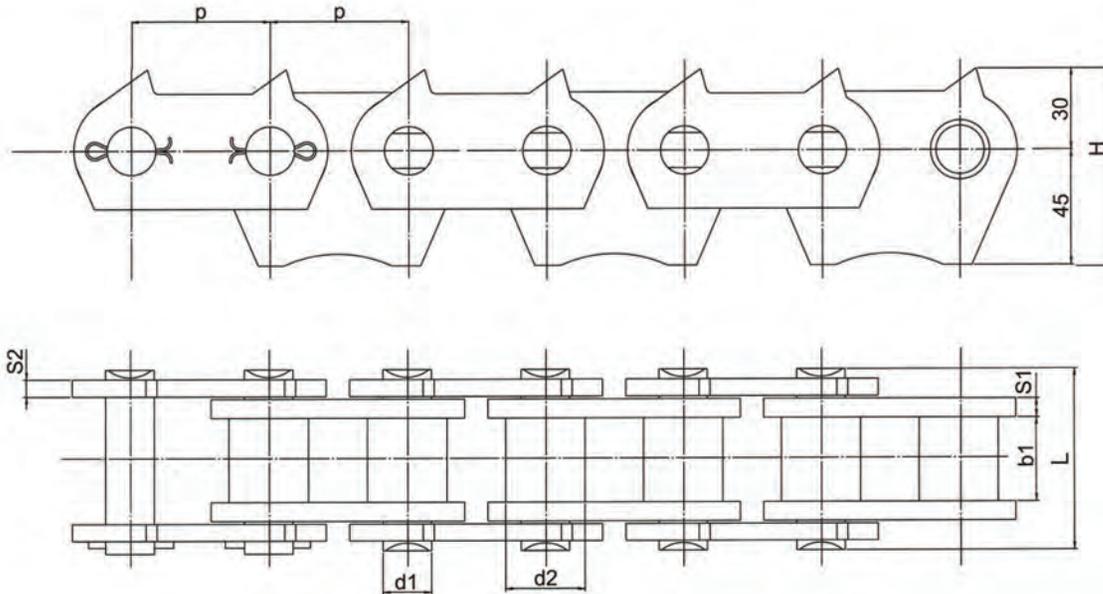


链条型号 Chain Type	P	b1	d2	d1	L	S1/S2	H	抗拉载荷	重量
	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
24B-1-1820	38.10	25.40	25.40	14.63	54.0	6.0/4.8	38.5	160	9.1
24B-2-1820	38.10	25.40	25.40	14.63	101.0	6.0/4.8	38.5	280	18.0

● 尖齿链装配图  
Sharp top chain

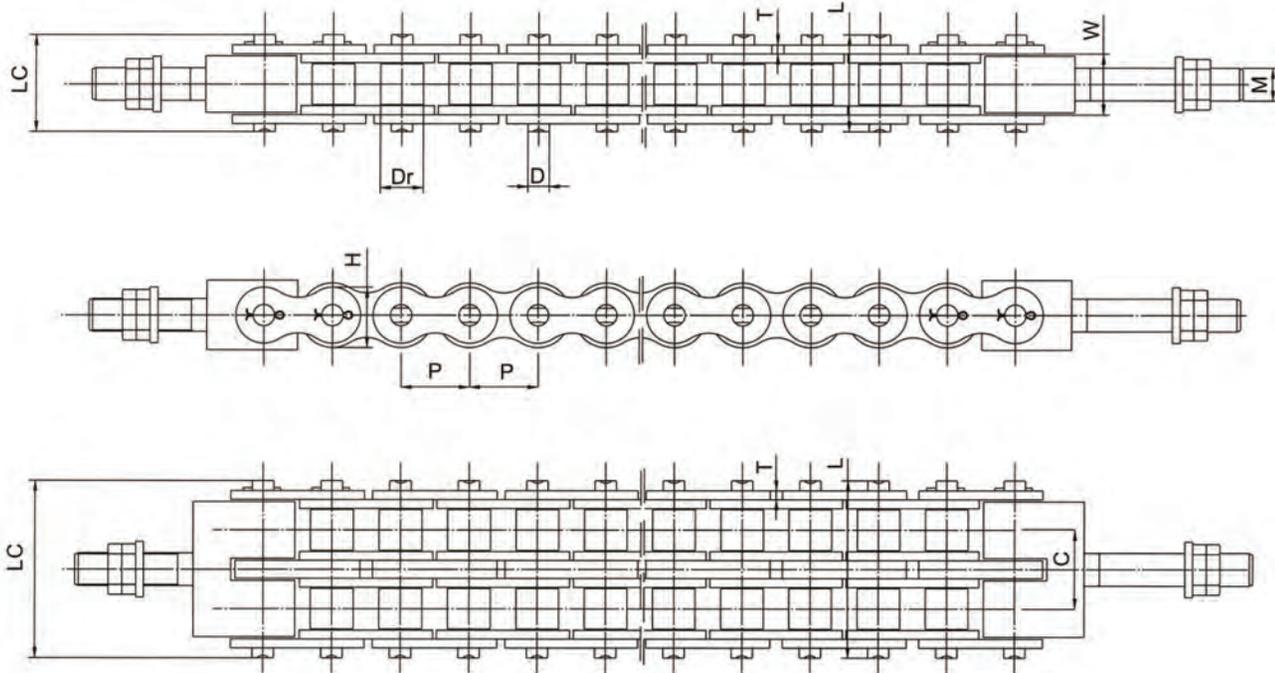


链条型号 Chain Type	P	b1	d2	d1	L	S1/S2	H	抗拉载荷	重量
	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
32B-1-1874	50.8	31.0	29.21	17.81	66	7.0/6.0	73.0	250	12.0



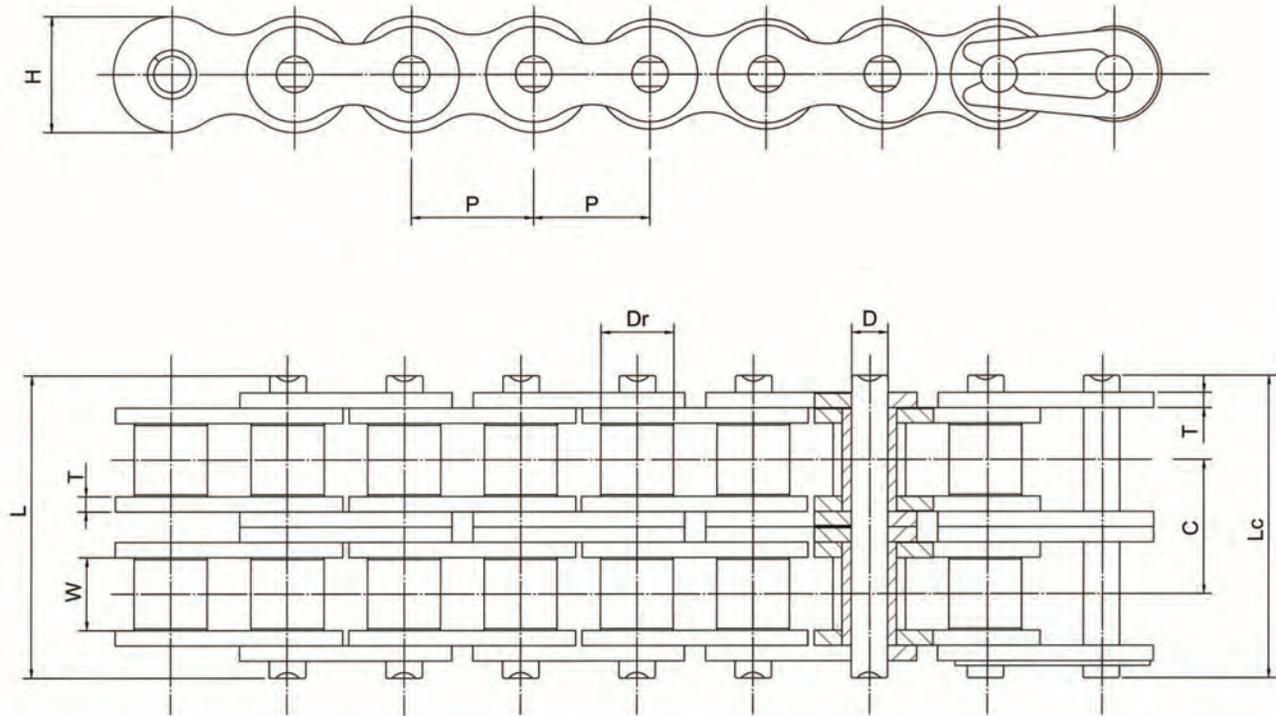
链条型号 Chain Type	P	b1	d2	d1	L	S1/S2	H	抗拉载荷	重量
	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
32B-1-1890	50.8	31.0	29.21	17.81	66	7.0/6.0	75.0	250	12.5

## ● 立体车库链条 Car parking chain



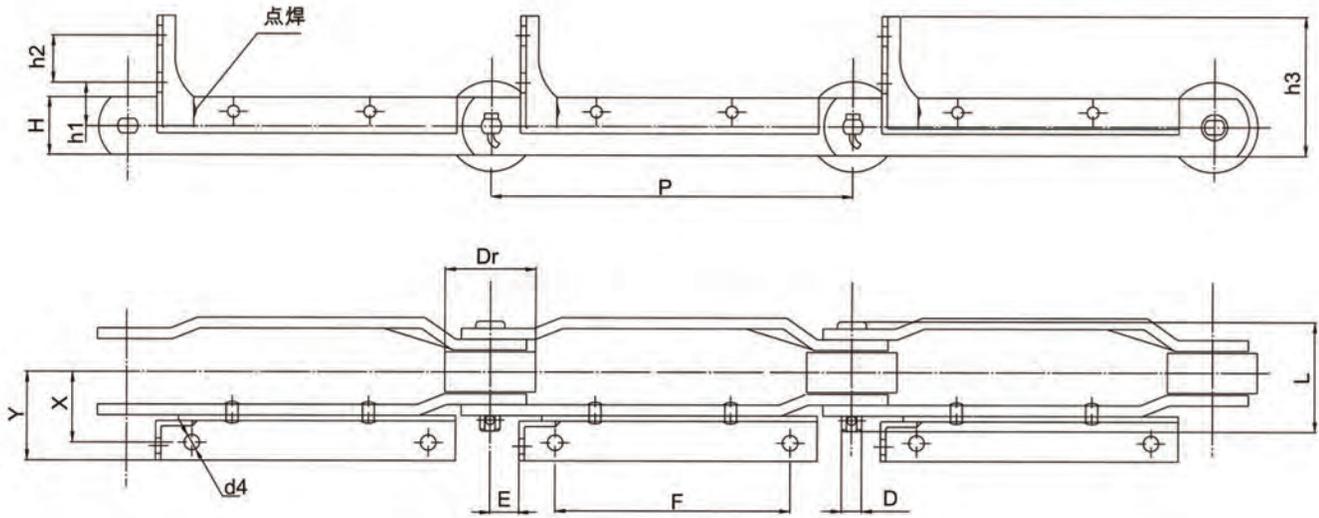
链号 Chain NO.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销子直径 pin Diameter	链板厚度 Plate Thickness	内链板高度 Inner plate Depth	销轴长度 Pin Length		螺栓规格 Type of bolt	排距 Transverse Pitch	平均抗拉载荷 Average Tensile Strength	ISO抗拉载荷 Tensile Strength	每米重量 Weight Per Meter
		max	min	max	max	max	L max	Lc max	M	C	KN	KN	Kg/m
		P mm	Dr mm	W mm	D mm	T mm	H mm						
16ALT-1	25.4	15.88	15.75	7.94	3.25	24.13	33.5	36.0	M20	29.29	72.0	55.6	2.7
16ALT-2							62.7	65.25			142.0	111.2	5.32
20ALT-1	31.75	19.05	18.9	9.54	4.00	30.18	41.1	43.4	M24	35.76	110.2	86.7	4.0
20ALT-2							77.0	79.3			220.4	173.5	7.87
24ALT-1	38.1	22.23	25.22	11.11	4.80	36.2	50.8	54.3	M30	45.44	157.2	124.6	5.95
24ALT-2							96.3	99.75			314.4	249.1	11.73

● 联轴器链条  
Chain coupling



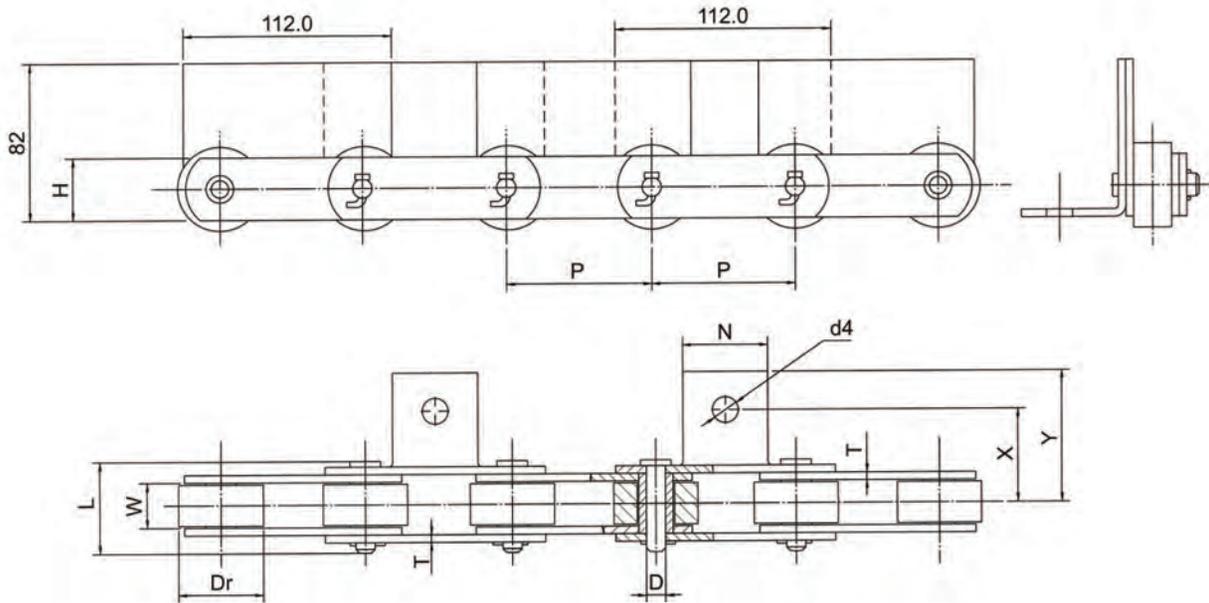
链号 Chain No.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销子直径 Pin Diameter	链板厚度 Plate Thickness	内链板高度 Plate Depth	销轴长度 Pin Length		排距 Transverse Pitch	平均抗拉载荷 Average Tensile Strength	ISO抗拉载荷 Tensile Strength	每米重量 Weight Per Meter
	P	Dr max	W min	D max	T max	H max	L max	Lc max	C	KN	KN	Kg/pc
	mm	mm	mm	mm	mm	mm	mm	mm	mm		min	
4012												0.19
4014	12.7	7.92	7.85	3.98	1.5	12.07	32.30	33.30	14.38	35.60	27.60	0.22
4016												0.26
5014												0.44
5016	15.875	10.16	9.40	5.09	2.03	15.09	39.90	41.10	18.11	58.40	43.60	0.51
5018												0.57
6018												1.04
6020	19.05	11.91	12.57	5.96	2.42	18.08	49.80	51.15	22.78	83.20	62.30	1.16
6022												1.28
8020												2.70
8022	25.40	15.88	15.75	7.94	3.25	24.13	62.70	65.25	29.29	142.00	111.20	2.97
8024												3.24
10022	31.75	19.05	18.90	9.54	4.00	30.18	77.00	82.10	35.76	220.40	173.50	5.49
12018	38.10	22.23	25.22	11.11	4.80	36.20	96.30	103.55	45.44	314.40	249.10	8.04
12022												9.83

● 烟草机械链条  
Tobacco machinery chain

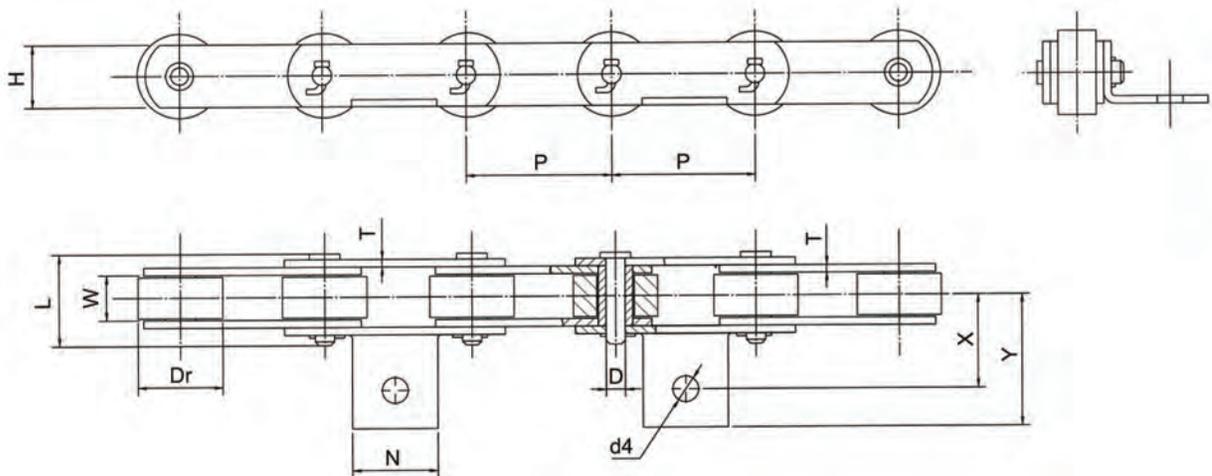


链号 Chain NO.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销子直径 Pin Diameter	链板厚度 Plate Thickness	链板高度 Plate Depth	销轴长度 Pin Length	附件尺寸 Attachment Dimensions								极限 拉伸载荷 Ultimate Tensile Strength							
								P	Dr	W	D	T	H	L	h1	h2	h3	X	Y	E	F	d4	min KN
								mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P200A2	200	50.0	24.2	11.1	6.0	32.0	64.5	20.0	30.0	73.5	40.5	50.5	13.9	130	8.5	112.14							

● 网带炉提升机链条  
Mesh Belt Furnace Hoisting Chain

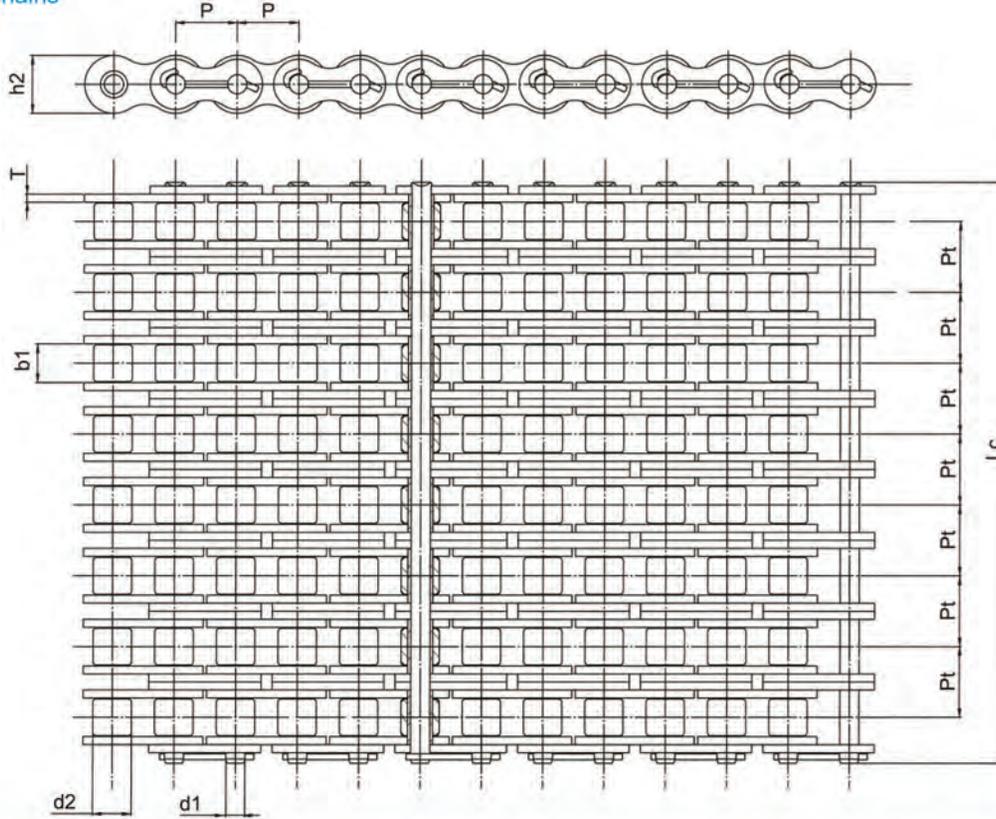


链号 Chain No.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 Pin Diameter	销轴长度 Pin Length	内链板高度 Inner Plate Depth	链板厚度 Plate Thickness	附板尺寸 Pattachmen Dimensions			极限拉伸载荷 Ultimate Tensile Strength	
	P mm	Dr max mm	W min mm	D max mm	L max mm	H max mm	T max mm	N mm	X mm	Y mm	d4 mm	min KN
F752240S1	75.00	40.00	22.00	11.05	52.6	32.60	4.50	44.50	48.75	68.75	10.00	98.00
F752240A1	75.00	40.00	22.00	11.05	52.6	32.60	4.50	55.00	34.75	52.25	10.00	98.00



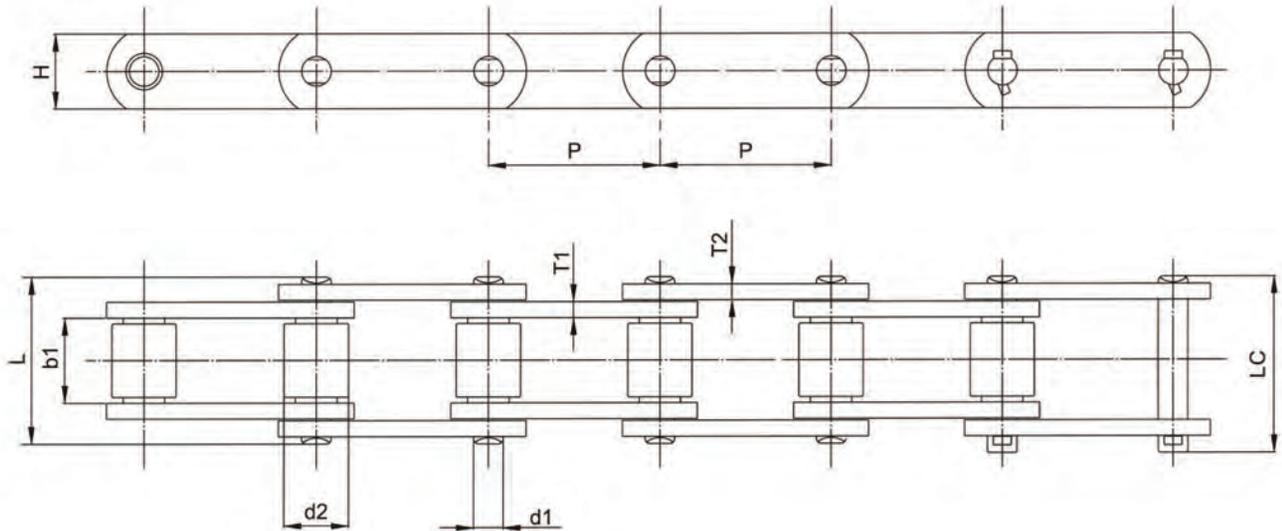
专门用途链条  
93/94

### ● 多排石油机械链条 Oil Field Chains



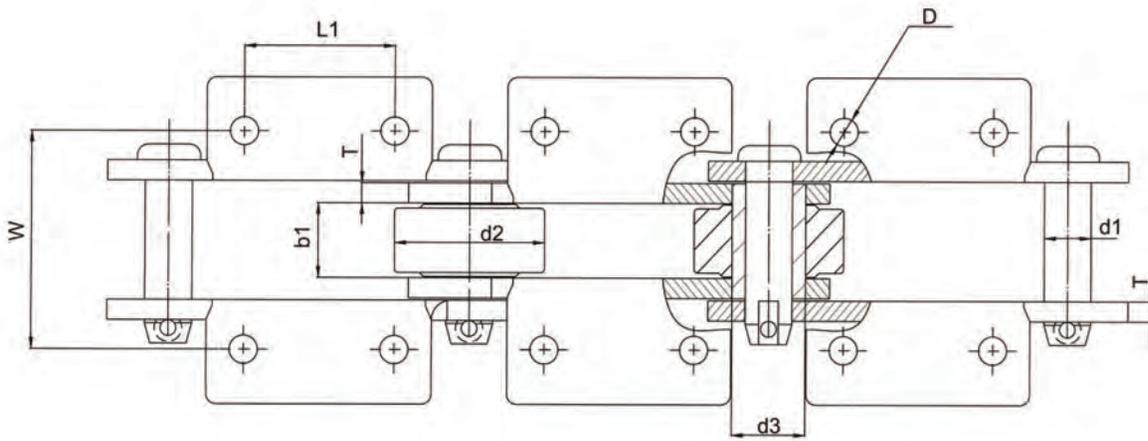
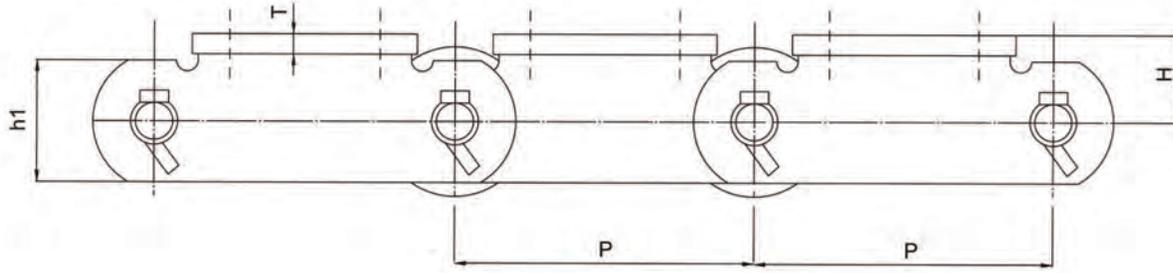
链号	型号	节距	滚子直径	内节内宽	销子直径	销长度	片高	片厚	排距	抗拉强度	重量	
Chain NO.	Type	Pitch	Roller Diameter	Width Between Inner Plates	Pin Diameter	Pin Length	Inner Plate Depth	Plate Thickness	Transverse Pitch	Ultimate Tensile Strength	Weight Per Meter	
		P mm	d2 max mm	b1 min mm	d1 max mm	Lc max mm	h2 max mm	T max mm	Pt mm	Q min KN	q kg/m	
80-4	16S-4	25.40	1	15.88	15.75	7.92	122.9	24.1	3.25	29.29	222.4	10.24
100-4	20S-4	31.75	1 1/4	19.05	18.90	9.53	151.5	30.1	4.00	35.76	347.48	15.39
120-4	24S-4	38.10	1 1/2	22.23	25.22	11.10	190.6	36.2	4.80	45.44	500.4	22.19
140-4	28S-4	44.45	1 3/4	25.40	25.22	12.70	205.7	42.2	5.60	48.87	681.08	29.63
160-4	32S-4	50.80	2	28.58	31.55	14.27	245.2	48.2	6.40	58.55	889.6	39.94
200-4	40S-4	63.50	2 1/2	39.68	37.85	19.85	302.0	60.3	8.00	71.55	1390.0	63.60
80-5	16S-5	25.40	1	15.88	15.75	7.92	152.2	24.1	3.25	29.29	278.0	12.79
100-5	20S-5	31.75	1 1/4	19.05	18.90	9.53	187.8	30.1	4.00	35.76	434.35	19.22
120-5	24S-5	38.10	1 1/2	22.23	25.22	11.10	236.1	36.2	4.80	45.44	625.5	27.71
140-5	28S-5	44.45	1 3/4	25.40	25.22	12.70	254.6	42.2	5.60	48.87	851.35	39.20
160-5	32S-5	50.80	2	28.58	31.75	14.27	303.3	48.2	6.40	58.55	1112.0	52.40
80-6	16S-6	25.40	1	15.88	15.75	7.92	181.5	24.1	3.25	29.29	333.6	15.34
100-6	20S-6	31.75	1 1/4	19.05	18.90	9.53	223.6	30.1	4.00	35.76	521.22	23.05
120-6	24S-6	38.10	1 1/2	22.23	25.22	11.10	281.6	36.2	4.80	45.44	750.6	33.24
140-6	28S-6	44.45	1 3/4	25.40	25.22	12.70	303.4	42.2	5.60	48.87	1021.62	44.38
160-6	32S-6	50.80	2	28.58	31.55	14.27	362.3	48.2	6.40	58.55	1334.4	59.86
200-6	40S-6	63.50	2 1/2	39.68	37.85	19.85	445.0	60.3	8.00	71.55	2085.0	95.23
80-8	16S-8	25.40	1	15.88	15.75	7.92	240.1	24.1	3.25	29.29	444.8	20.44
100-8	20S-8	31.75	1 1/4	19.05	18.90	9.53	295.1	30.1	4.00	35.76	694.96	30.71
120-8	24S-8	38.10	1 1/2	22.23	25.22	11.10	372.4	36.2	4.80	45.44	1000.8	44.28
140-8	28S-8	44.45	1 3/4	25.40	25.22	12.70	401.1	42.2	5.60	48.87	1362.16	62.21

● 木头输送链  
Timber conveyor Chains



链号 Chain No.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 Pin Diameter	销轴长度 PPin Length		内链板高度 Inner Plate Depth	链板厚度 Plate Thickness	抗拉强度 Ultimate Tensile Strength	平均抗拉强度 Average Tensile Strength	重量 Weight Per Meter
	P	d2 max	b1 min	d1 max	L max	Lc max	H max	T1/T2 max	Q min	Qo	q
	mm	mm	mm	mm	mm	mm	mm	mm	KN	KN	kg/m
81X	66.27	23.00	27.00	11.10	49.0	53.5	28.50	4.00	106.7	128.9	3.78
81XH	66.27	23.00	27.78	11.10	60.7	65.1	31.35	7.94/5.55	151.9	175.7	5.88
81XHE	66.27	22.20	27.00	11.10	59.5	63.0	28.50	6.30	83.3	89.1	5.09
81XF14	66.27	23.00	27.00	11.10	50.8	53.8	28.70	4.00	85.5	91.4	3.78
81XHH	66.27	23.00	27.78	11.10	65.6	70.0	31.35	7.94	191.1	212.6	6.70
81XHS	66.27	23.00	27.00	11.10	63.6	68.0	31.80	7.60	152.0	177.2	6.55

● 糖厂机械链条(2Gr13材质)  
 Sugar Chains



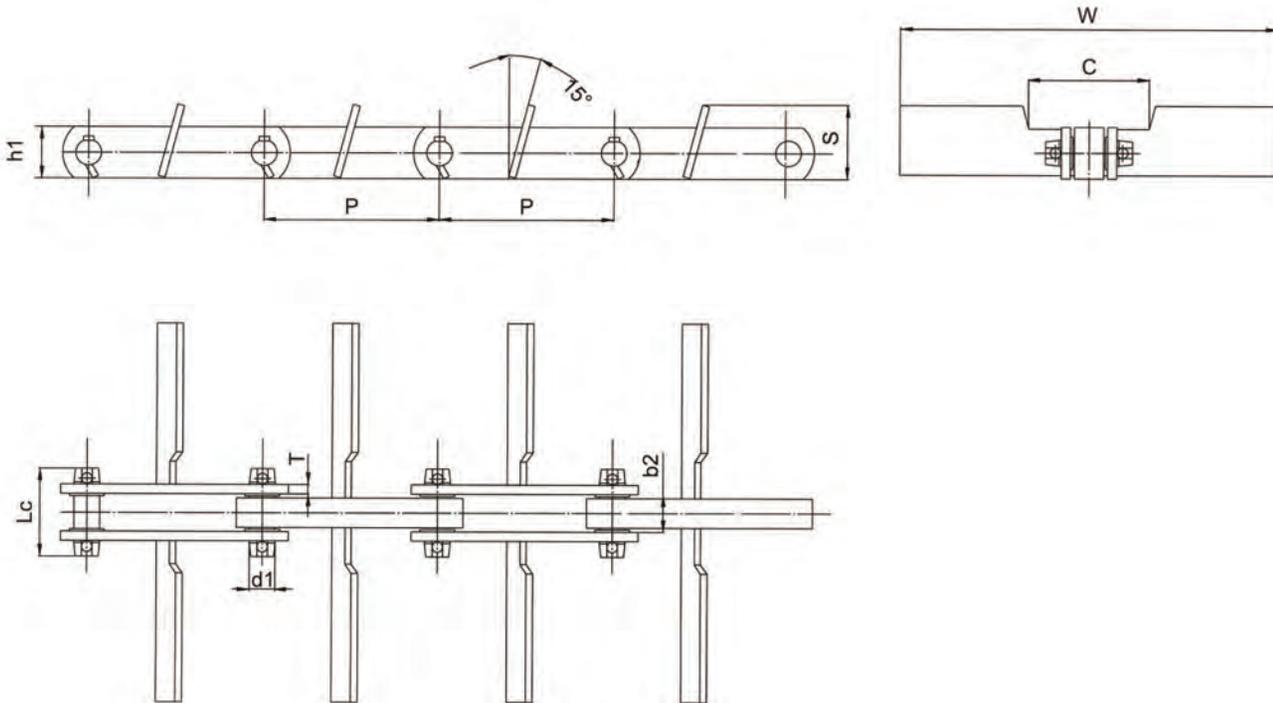
链号 Chain NO.	破断载荷 Average Breaking Load	节距 Pitch	内节内宽 Width Between Inner Plates	滚子直径 Roller Dia.	套筒直径 Bush Dia.	销子直径 Connecting Pin Dia.	片厚 Plate Thickness	附件孔径 Attachment Hole Dia.	孔距离 Hole Centres	孔间距 Hole Transverse Centres	附件高度 Platform Height	重量 Approx Mass (Weigh)
	KN	P	b1	d2	d3	d1	T	D	L1	W	H	kg/m
Metric		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
R.9060	312	152.4	38.1	69.85	28.58	19.05	9.53	13.87	76.2	111.13	41.28	24.7
R.9061	379	152.4	38.1	69.85	28.58	19.05	9.53	13.87	76.2	111.13	41.28	25.3
R.1796	445	152.4	38.1	69.85	31.75	22.23	9.53	13.87	76.2	111.13	41.28	26.2
R.9063	623	152.4	38.1	76.20	31.75	23.83	10.31	13.87	76.2	111.13	44.45	27.5

● 糖厂机械链条(2Gr13材质)  
Sugar Chains



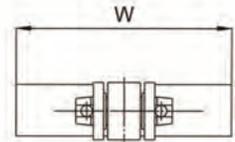
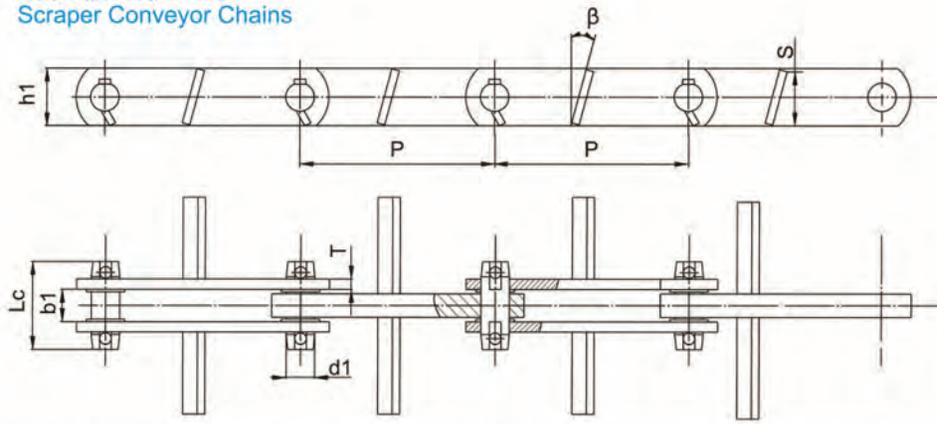
链号	破断载荷	节距	销长度	片高度	附板距离	附件孔偏中心	附件孔间距	附件高度	附件宽度	附件孔径	重量
Chain NO.	Average Breaking Load	Pitch	Connecting Pin Length	Plate Depth	Fligh Face From Pitch Point	Fligh Hole Centre To Chain Centre	Fligh Hole Vertical Centres	Fligh Depth (Nominal)	Fligh Width (Nominal)	Bolt Dia.	Approx Mass (Weigh)
Metric	KN	P mm	Lc mm	h1 mm	W mm	LD mm	h3 mm	h2 mm	K mm	D mm	kg/m
9060	312	152.4	95.25	50.80	111.12	88.90	82.55	114.30	50.80	12.70	16.70
9061	379	152.4	95.25	57.15	111.12	88.90	82.55	114.30	50.80	12.70	16.70
1796	445	152.4	100.08	57.15	111.12	88.90	82.55	114.30	50.80	12.70	18.20
9063#	623	152.4	101.60	63.50	111.12	89.66	82.55	114.30	50.80	12.70	20.20

## 刮板输送机链条 Scraper Conveyor Chains

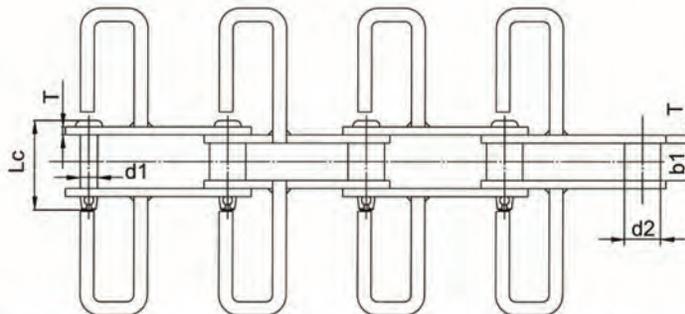
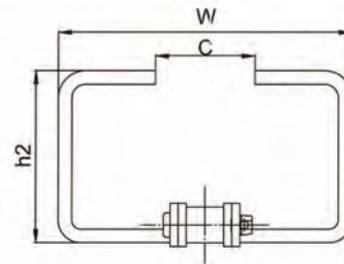
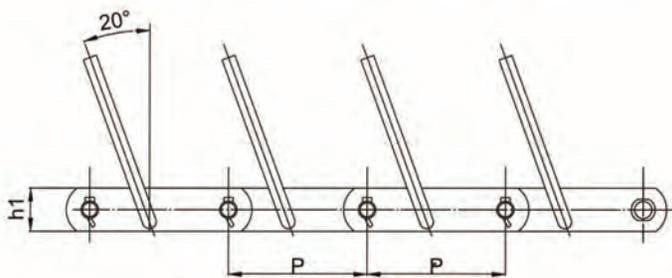


链号 Chain No.	节距 Pitch	内节内宽 Width Between Inner Plates	销轴直径 Pin Diameter	销轴长度 Pin Length	链板高度 Plate Depth	链板厚度 Plate Thick- ness	附板尺寸 VP Attachmen Dimensions				极限拉伸载荷 Ultimate Tensile Strength	每米重量 Weight Per Meter
	P	b2	d1	Lc	h1	T	s	W	C	$\beta$	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm		kN	Kg/m
P152F45	152.4	32.5	22.0	76.0	45.0	8.0	64.0	326	104	15°	260	20.40
P152F42A	152.4	32.5	22.0	76.0	45.0	8.0	83.0	286	106	15°	260	20.80
P152F45B	152.4	32.5	22.0	76.0	45.0	8.0	64.0	276	106	15°	260	18.00
P152F45C	152.4	32.5	22.0	76.0	45.0	8.0	64.0	220	106	15°	260	16.50
P152F47	152.4	34.0	22.0	85.0	45.0	12.0	81.0	400	106	15°	400	30.90
P150F17A	150.0	25.0	18.5	67.3	38.1	10.0	115.0	180	112	15°	150	14.50
P200F29	200.0	40.5	35.0	104.0	80.0	13.0	168.0	420	112	15°	530	50.60
P200F29A	200.0	40.5	35.0	104.0	80.0	13.0	148.0	430	112	15°	530	53.90
P200F35	200.0	33.0	26.5	77.0	50.0	10.0	145.5	430	210	15°	400	28.93

● 刮板输送机链条  
Scraper Conveyor Chains

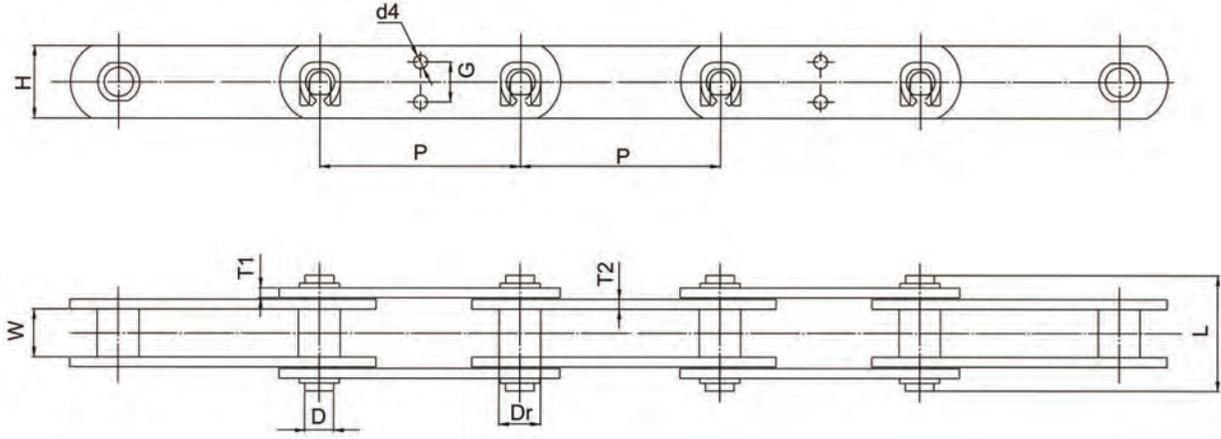


链条 Chain No.	节距 Pitch P	外节内宽 Width Between Outer Plates b1	销轴直径 Pin Diameter d1	销轴长度 Pin Length Lc	链板高度 Plate Depth h1	链板厚度 Plate Thick- ness T	附板尺寸 Attachmen Dimensions			极限拉伸载荷 Ultimate Tensile Strength Q	每米重量 Weight Per Meter q
							S	W	β		
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	Kg/m
P101.6F20	101.6	16.5	17.46	53.7	38.0	6.0	34.0	210.0	45°	100	7.26
P152F2	152.4	33.3	22.00	76.0	45.0	8.0	38.0	180.0	20°	260	12.10
P152F45D	152.4	32.5	22.00	76.0	45.0	8.0	42.0	170.0	15°	260	13.50
P152F45E	152.4	32.5	22.00	76.0	45.0	8.0	42.0	280.0	15°	260	16.20
P152F45F	152.4	32.5	22.00	76.0	45.0	8.0	42.0	227.0	15°	260	14.90
P152F46	152.4	40.8	25.00	86.0	50.0	9.0	49.0	290.0	15°	300	20.80
P150F17C	150.0	25.0	18.50	67.3	38.1	10.0	36.0	168.0	15°	150	10.60



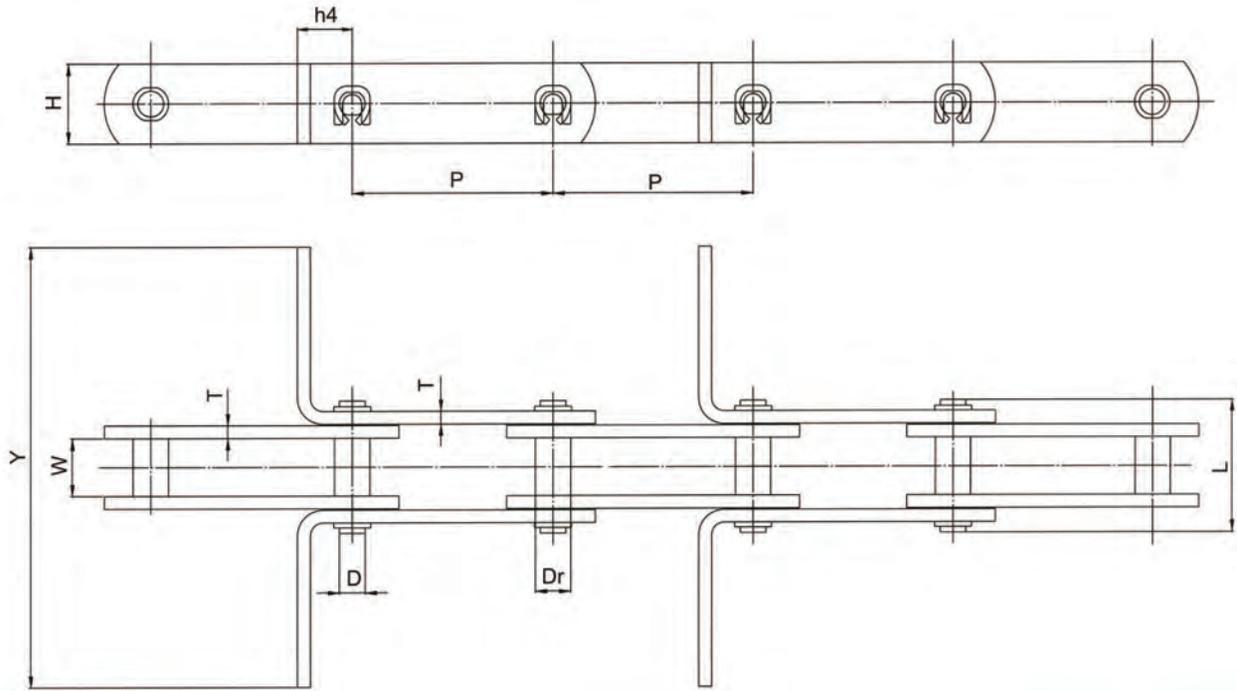
华翔链条 HUA XIANG Chain No.	节距 Pitch P	滚子直径 Roller Diameter d2 max	内节内宽 Width Between Inner Plates b1	销轴直径 Pin Diameter d1	销轴长度 Pin Length Lc	链板高度 Plate Depth h1	链板厚度 Plate Thick- ness T	附板尺寸 Attachmen Dimensions				极限拉伸载荷 Ultimate Tensile Strength Q	每米重量 Weight Per Meter q
								h2	W	C	β		
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN	Kg/m
P152F51	152.4	40.0	36.0	18.5	95.5	50.8	10.0	175.0	310.0	110.0	20°	170	24.9

## 刮板输送机链条 Scraper Conveyor Chains



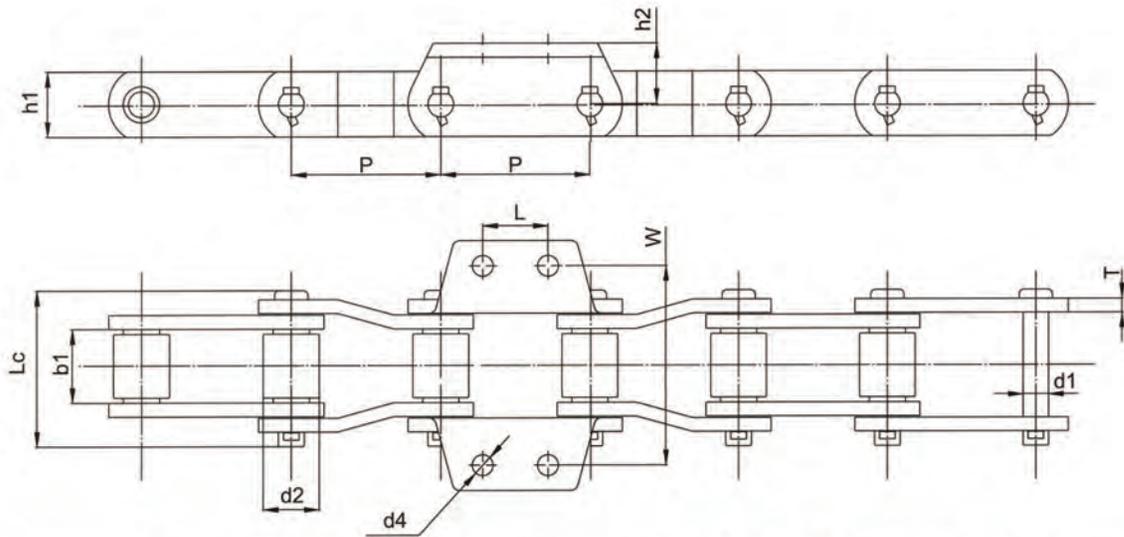
华宇链号 HuaYu Chain No.	节距 Pitch	套筒直径 Bush Diameter max	内节内宽 Width Between Inner Plates min	销子直径 pin Diameter max	销轴长度 Pin Length	链板尺寸 Plate Dimensions					极限抗拉载荷 Ultimate Tensile Strength min
	P	Dr	W	D	L	H max	T1 max	T2 max	G	d4	KN
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
P803022	80	22.0	30.0	16.0	69.5	40.0	6.0	6.0	--	--	155.0
P803530	80	30.0	35.0	20.0	85.5	50.0	8.0	8.0	--	--	225.0
P1002520	100	20.0	25.0	14.0	63.0	35.0	5.0	5.0	--	--	140.0
P1252520	125	20.0	25.0	14.0	63.0	35.0	5.0	5.0	20.0	6.5	140.0
P1253026	125	26.0	30.0	18.0	72.2	45.0	6.0	6.0	25.0	8.5	160.0
P1253030	125	30.0	30.0	20.0	80.5	50.0	8.0	8.0	30.0	8.5	190.0
P1253022	125	22.0	30.0	16.0	69.5	40.0	6.0	6.0	25.0	8.5	155.0
P1253526	125	26.0	35.0	18.0	77.5	45.0	6.0	6.0	25.0	8.5	160.0
P1254530	125	30.0	45.0	20.0	96.0	50.0	8.0	8.0	30.0	8.5	230.0
P1503022	150	22.0	30.0	16.0	72.0	50.0	6.0	6.0	30.0	8.5	230.0
P1504530	150	30.0	45.0	20.0	96.0	50.0	8.0	8.0	--	--	230.0
P1604530	160	30.0	45.0	20.0	96.0	50.0	8.0	8.0	30.0	8.5	230.0

● 刮板输送机链条  
Scraper Conveyor Chains

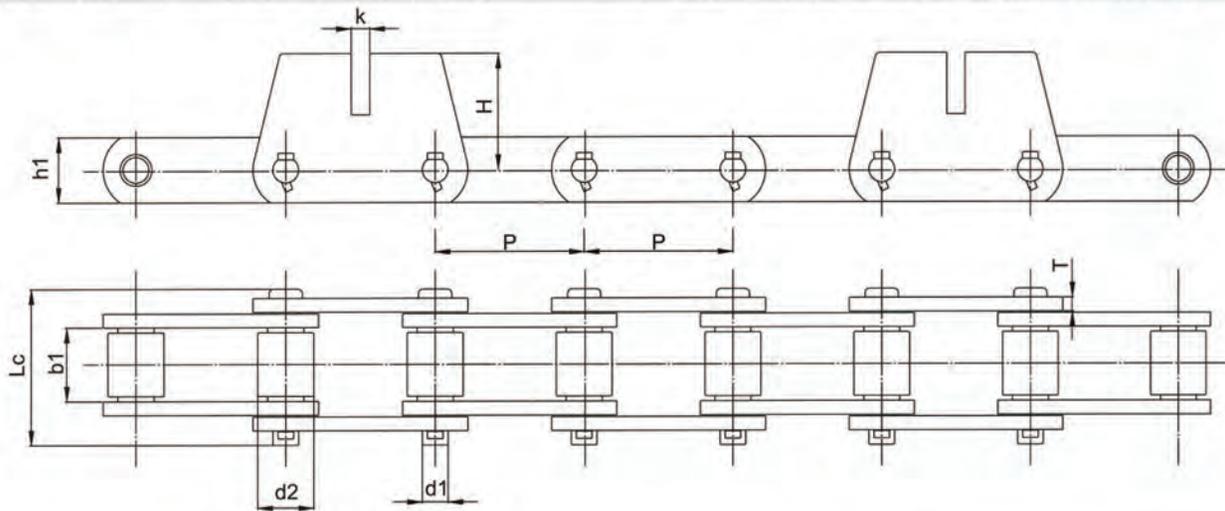


华宇链号 HuaYu Chain No.	节距 Pitch	套筒直径 Bush Diameter max	内节内宽 Width Between Inner Plates min	销子直径 pin Diameter max	销轴长度 Pin Length	刮板尺寸 Scraper Plate Dimensions				
						P	Dr	W	D	L
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
P802218L180	80	18.0	22.0	12.0	49.0	40.0	4.0	180	32.0	
P1002520L150	100	20.0	25.0	14.0	63.0	35.0	5.0	150	26.5	
P1252520L140	125	20.0	25.0	14.0	63.0	35.0	5.0	140	25.0	
P1252520L180	125	20.0	25.0	14.0	63.0	35.0	5.0	180	25.0	
P1253026L274	125	26.0	30.0	18.0	72.2	45.0	6.0	274	30.0	
P1253026L380	125	26.0	30.0	18.0	77.5	45.0	6.0	380	30.0	
P1254530L380	125	30.0	45.0	20.0	96.0	50.0	8.0	380	32.0	
P1503022L290	150	22.0	30.0	16.0	69.5	50.0	6.0	290	36.0	
P1503022L380	150	22.0	30.0	16.0	69.5	50.0	6.0	380	36.0	
P1504530L380	150	30.0	45.0	20.0	96.0	50.0	8.0	380	36.0	
P1504530L480	150	30.0	45.0	20.0	96.0	50.0	8.0	480	36.0	
P1604530L290	160	30.0	45.0	20.0	96.0	50.0	8.0	290	32.0	

● 铺路机链条  
Asphalt chains

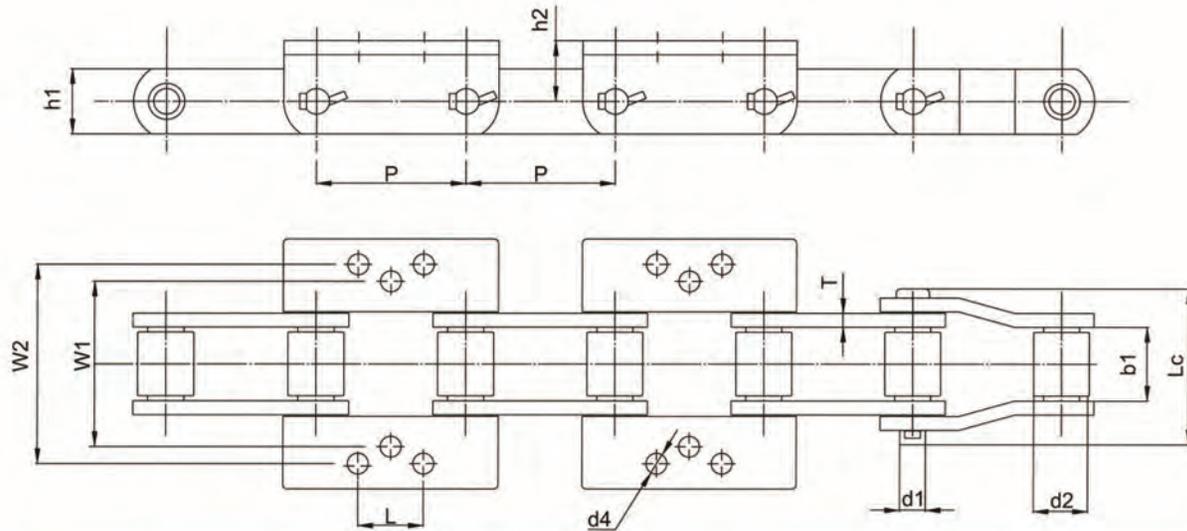


链号 Chain NO.	节距 Pitch	内节内宽 Width Between Inner Plates	滚子直径 Roller Diameter	销轴直径 pin Diameter	销轴长度 Pin Length	链板高度 plate Depth	链板厚度 Plate Thickness	附件尺寸 Attachment Dimensions				抗拉强度 Ultimate tensile strength
	P	b1	d2	d1	Lc	h1	T	d4	W	h2	L	Q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN
P15491	101.6	50.4	38.1	17.5	108	44.5	9.5	14.2	134.9	41.4	44.5	290
S2035	131.78	58.8	50.8	22.23	117	63.5	9.5	14.3	158.8	50.8	58.7	320

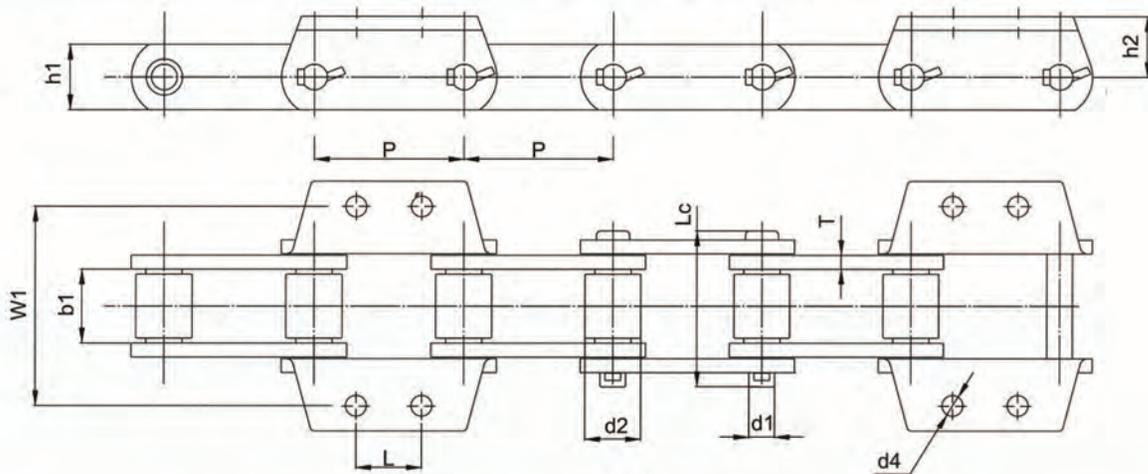


链号 Chain NO.	节距 Pitch	内节内宽 Width Between Inner Plates	滚子直径 Roller Diameter	销轴直径 pin Diameter	销轴长度 Pin Length	链板高度 plate Depth	链板厚度 Plate Thickness	附件尺寸 Attachment Dimensions			抗拉强度 Ultimate tensile strength
	P	b1	d2	d1	Lc	h1	T	H	k	Q	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	
P15517	78.1	37.8	31.75	15.88	93.4	38.1	9.5	63.55	12.5	266.7	
P15582	101.6	50.4	38.1	17.5	121	44.5	12.7	79.35	16.5	355.6	
C9856M <sub>2</sub>	152.4	76.2	69.85	25.4	152	63.5	12.7	120.6	20.6	622.3	
C9856M <sub>1</sub>	152.4	76.2	69.85	25.4	152	63.5	12.7	95.2	20.6	622.3	

● 铺路机链条  
Asphalt chains

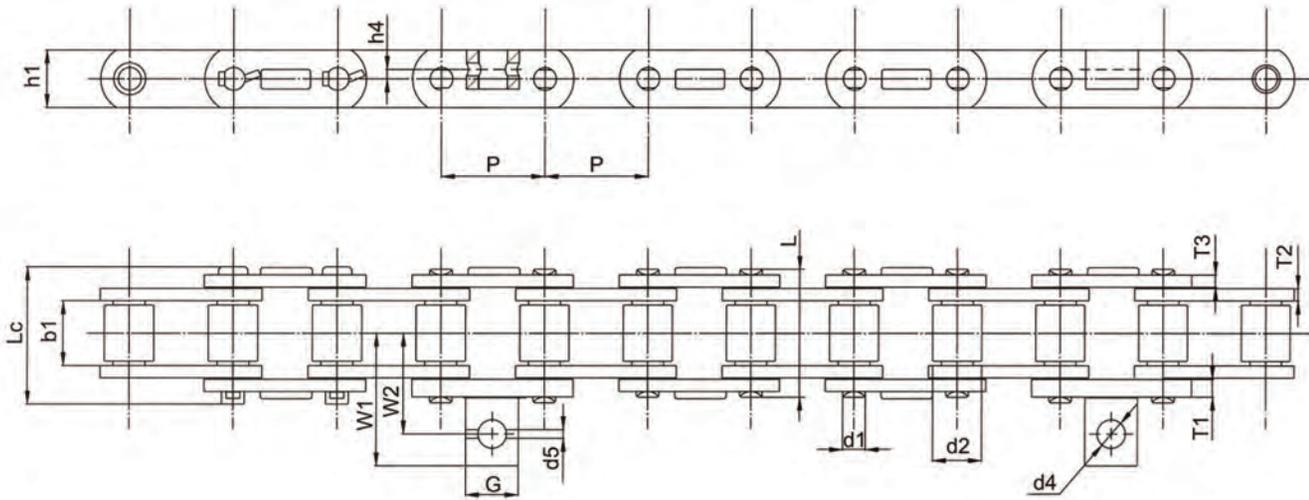


链号 Chain NO.	节距 Pitch	内节内宽 Width Between Inner Plates	滚子直径 Roller Diameter	销轴直径 pin Diameter	销轴长度 Pin Length	链板高度 plate Depth	链板厚度 Plate Thickness	附件尺寸 Attachment Dimensions				抗拉强度 Ultimate tensile strength	
	P mm	b1 mm	d2 mm	d1 mm	Lc mm	h1 mm	T mm	h2 mm	W1 mm	W2 mm	L mm	d4 mm	Q KN
P15125	101.6	50.8	41.25	19	101.8	44.5	8	38.1	119.1	134.9	44.5	11.9	195.6
US3945	101.6	50.8	31.75	15.88	99.5	38.0	7.9	34.9	120.6	134.9	44.5	11.1	167



链号 Chain NO.	节距 Pitch	内节内宽 Width Between Inner Plates	滚子直径 Roller Diameter	销轴直径 pin Diameter	销轴长度 Pin Length	链板高度 plate Depth	链板厚度 Plate Thickness	附件尺寸 Attachment Dimensions				抗拉强度 Ultimate tensile strength
	P mm	b1 mm	d2 mm	d1 mm	Lc mm	h1 mm	T mm	h2 mm	L mm	W1 mm	d4 mm	Q KN
C9856K44	152.4	76.2	69.85	25.4	152	63.5	12.7	47.7	63.5	184.2	20.6	622.3
M8R4539	78.11	38.1	31.75	15.88	87	38.1	7.9	31.8	31.8	104.6	14.3	175
MSR3433	101.6	54	37.1	15.88	110	38.1	9.5	28.5	44.5	134.8	14.3	200
US3952	101.6	50.8	36.5	19.05	109	44.5	9.5	41.3	44.5	139.7	13.5	240

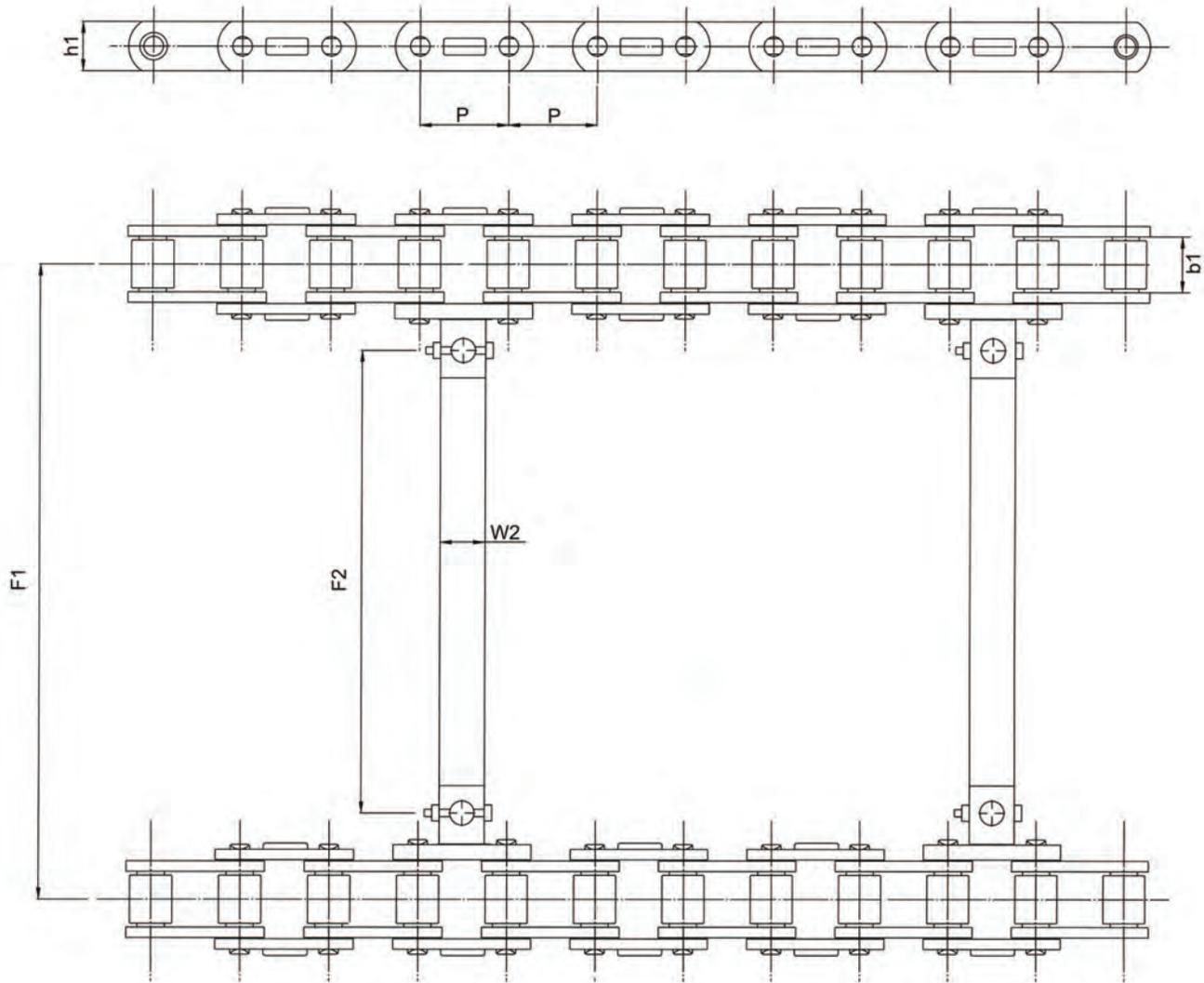
## ● 铺路机链条 Asphalt chains



链号 Chain NO.	P	W2	W1	G	h4	d4	d5	T1
	mm	mm	mm	mm	mm	mm	mm	mm
P80F7	80.0	56.4	81.4	50.5	5.0	21.0	8.2	6.2
P80F8	80.0	63.0	88.0	50.0	2.0	22.0	10.2	14.2
P80F17	80.0	66.3	91.3	50.0	7.5	24.0	-	15.0
P80F19	80.0	56.5	81.5	50.0	2.8	22.0	8.0	20.0
P80F21	80.0	57.0	82.0	50.0	7.0	21.5	-	15.0

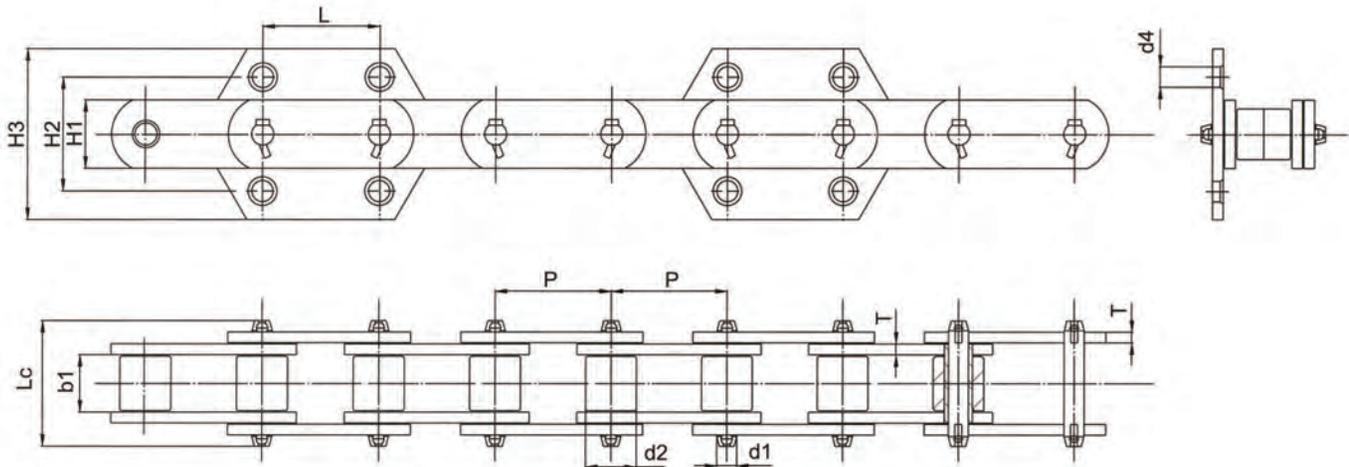
链号 Chain NO.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 pin Diameter	销轴长度 Pin Length		链板高度 plate Depth	链板厚度 Plate Thickness	极限拉伸载荷 Ultimate Tensile Strength	每米重量 Weight Per meter
	P	d2	b1	d1	L	Lc	h1	T2/T3	Q	q
	mm	max	min	max	max	max	max	max	max	max
	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
P80F7	80.0	35.76	35.3	18.0	72.0	76.7	46.00	7.0/6.2	95.0	11.91
P80F8	80.0	27.94	33.8	15.9	68.4	76.0	44.45	6.0/8.0	190.0	10.80
P80F17	80.0	36.00	35.3	18.0	81.0	81.5	45.00	12.7	195.0	12.90
P80F19	80.0	27.94	33.8	15.90	68.4	75.8	45.00	6.0/8.0	190.0	11.20
P80F21	80.0	27.94	34.0	15.90	78.4	-	45.00	6.0/8.0	190.0	10.70

● 铺路机链条  
Asphalt chains



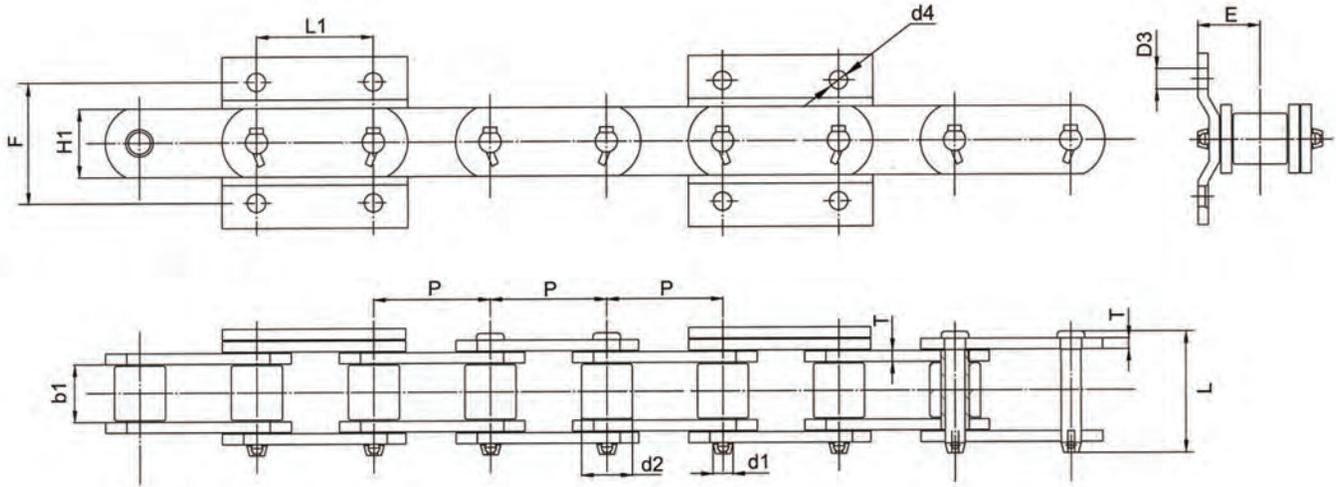
链号 Chain NO.	P	b1	h1	F1	F2	W2
	mm	mm	mm	mm	mm	mm
P80F8	80.0	33.8	45.0	575.0	449.0	50.0
P80F17	80.0	35.3	45.0	575.0	442.4	50.0

### 提升机用输送链 Bucket elevator chains



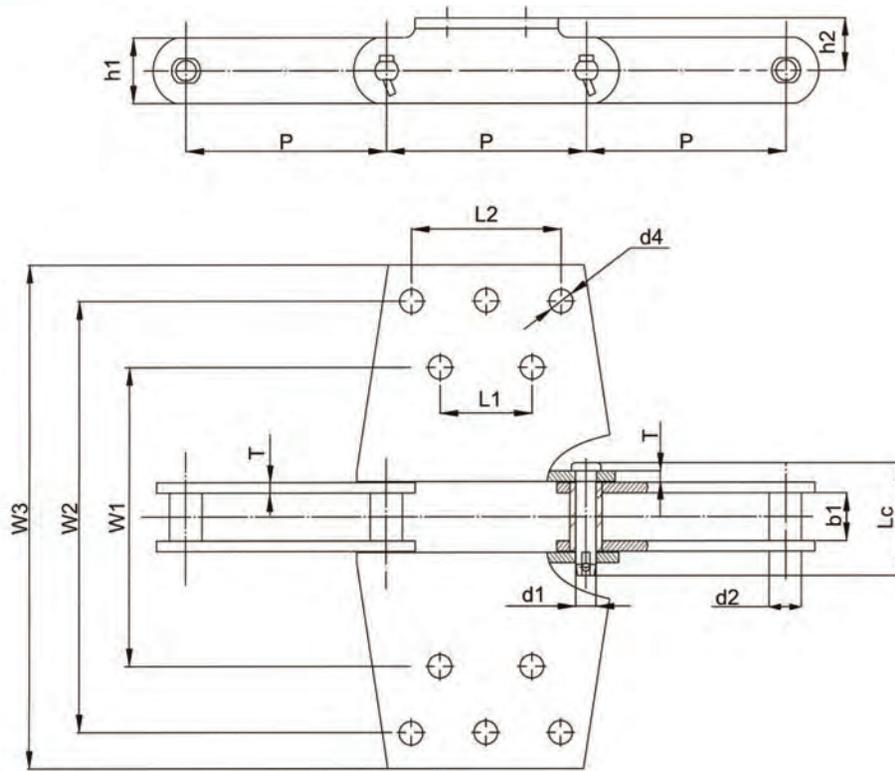
输送机规格 Conveyor type	链号 Chain No.	节距	滚子直径	内节内宽	销轴直径	销轴长度	链板高度	链板厚度	附板尺寸				极限拉伸载荷
		Pitch	Roller Diameter	Width Between Inner Plates	Pin Diameter	Pin Length	Plate Depth	Plate Thickness	Attachment dimension				Ultimate tensile strength
		P	d2	b1	d1	Lc	H1	T	H3	H2	L	d4	Q <sub>min</sub> kN
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	
	P100F112.04	100.0	44.5	52.0	19.30	120.0	60.0	10.0	150	105	100	18.5	350.0
	P100F107.04	100.0	50.8	58.0	25.40	120.0	75.0	10.0	150	105	100	18.5	550.0
NE15	P101.6F92	101.6	26.5	27.0	11.50	70.0	35.0	6.0	-	90	40	12.0	100.0
NE30	P152F119	152.4	36.0	36.5	15.50	90.0	50.0	8.0	-	120	60	14.0	240.0
NE50	P152F120	152.4	36.0	36.5	15.50	90.0	50.0	8.0	110	70	75	14.0	240.0
	P152F126	152.4	34.9	37.1	15.80	88.0	44.5	7.9	110	70	75	15.0	186.2
NE100	P200F64	200.0	44.5	51.8	19.10	120.0	60.0	10.0	125	80	100	18.0	380.0
NE150	P200F65	200.0	48.5	57.6	22.20	120.0	75.0	10.0	125	80	100	18.0	550.0
	P200F63	200.0	48.5	57.6	22.20	125.0	75.0	10.0	125	80	100	18.5	315.0
NE200	P250F42	250.0	63.5	67.4	31.75	143.0	90.0	12.0	150	100	140	18.0	750.0
NE300	P250F43	250.0	63.5	67.4	31.75	146.0	90.0	12.0	150	100	140	18.0	750.0
NE400	P300F9	300.0	70.0	75.0	35.00	170.0	100.0	16.0	180	125	170	22.0	1065.0

● 提升机用输送链  
Bucket elevator chains



链号 Chain NO.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 pin Diameter	销轴长度 Pin Length	链板高度 plate Depth	链板厚度 Plate Thickness	附板尺寸 Attachment Dimension				极限拉伸载荷 Ultimate tensile strength
	P	d2 max	b1 min	d1	L	H1	T	F	L1	d4	E	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN
P76.2F31	76.2	34.9	37.1	15.9	86.5	44.5	7.9	80	75	14	46.5	253.6
P75F18	75.0	29.0	30.0	14.5	69.0	38.1	6.3	80	75	14	38.5	204.9
P75F22	75.0	32.0	37.1	15.9	86.5	44.5	7.9	75	75	14	46.5	253.6
P75F24	75.0	29.0	30.0	14.5	69.0	38.1	6.3	80	75	14	38.5	204.9
P100F97	100.0	40.0	51.4	19.1	109.5	50.8	9.5	100	100	16	58.0	351.0
P100F127-G4	100.0	50.0	57.5	24.0	117.0	63.5	9.5	100	100	16	62.5	470.0

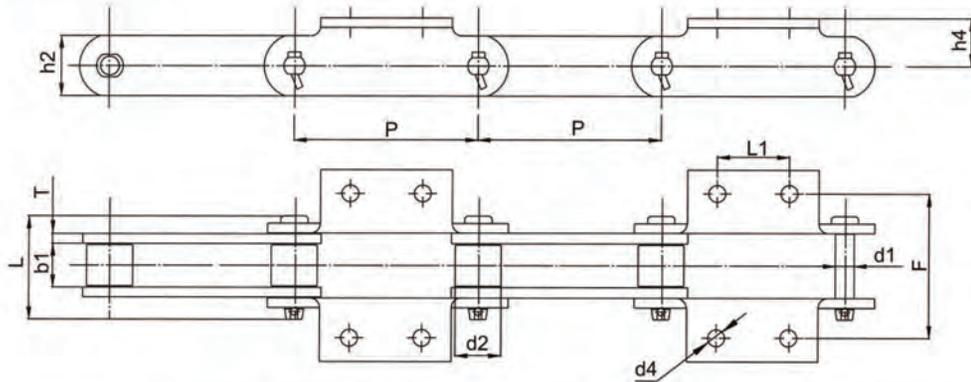
● 提升机用输送链  
 Bucket elevator chains



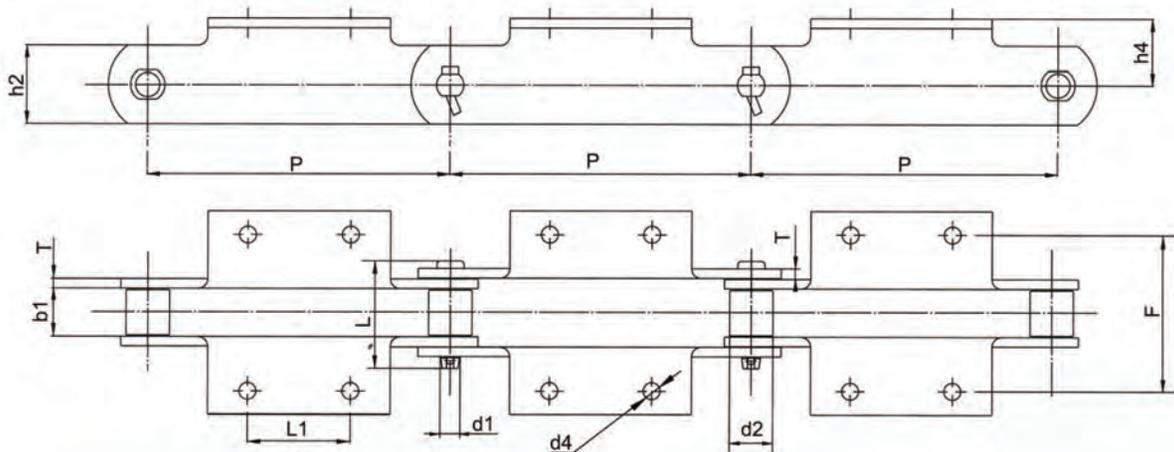
链号 Chain NO.	节距 Pitch	套筒直径 Bush Diameter	内节内宽 Width Between Inner Plates	销轴直径 pin Diameter	销轴长度 Pin Length	链板高度 plate Depth	链板厚度 Plate Thickness	平均拉伸载荷 Average Tensile Strength	每米重量 Weight Per meter
	P	d2	b1	d1	Lc	h1	T	Q	q
	mm	mm	mm	mm	mm	mm	mm	kN	kg/m
856	152.4	44.5	76.2	25.40	155.5	63.5	12.7	539	24.5
857	152.4	44.5	76.2	25.40	155.5	82.6	12.7	755	30.0
859	152.4	60.3	95.3	31.75	190.0	101.6	16.0	1180	51.0
864	177.8	60.3	95.3	31.75	190.0	101.6	16.0	1230	51.0

链号 Chain NO.	附板尺寸 Attachment dimension	附板尺寸 Attachment dimension									每米重量 Weight Per meter
		P	h2	W1	W2	W3	L1	L2	T	d4	
		mm	mm	mm	mm	mm	mm	mm	mm	mm	
856	K24	152.4	47.6	-	184.2	241	63.5	-	12.7	18.0	1.5
856	K3	152.4	47.6	166.7	277.8	344	70.0	-	12.7	15.0	2.8
856	K35	152.4	47.6	184.2	298.5	344	63.5	-	12.7	18.0	2.8
859	K44	152.4	76.2	228.6	330.2	381	70.0	114.5	16.0	17.5	5.0
864	K443	177.8	76.2	228.6	330.2	381	95.3	140.0	16.0	17.5	7.5

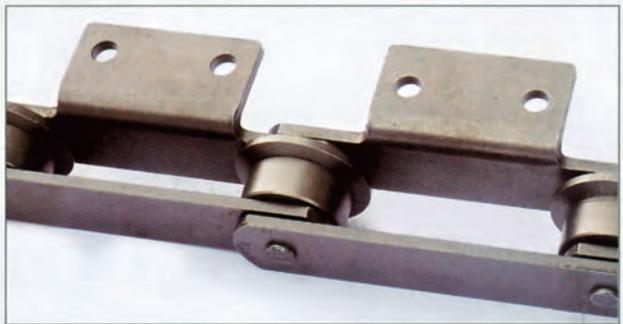
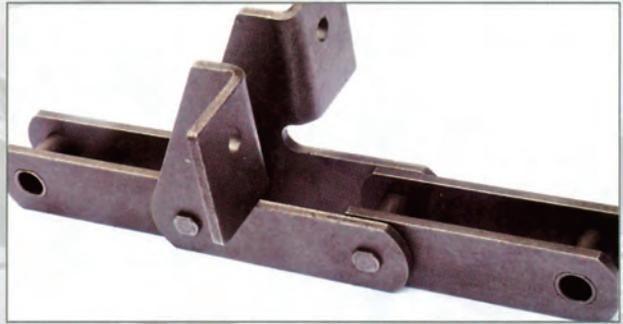
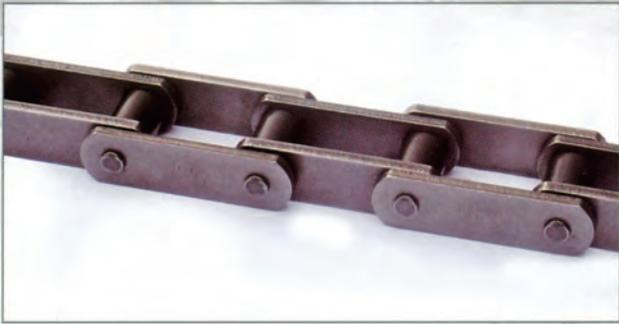
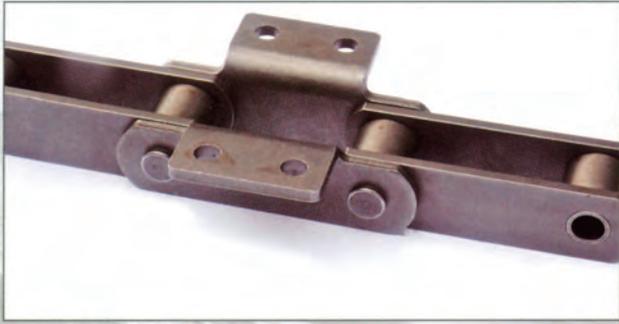
● 提升机用输送链  
Bucket elevator chains

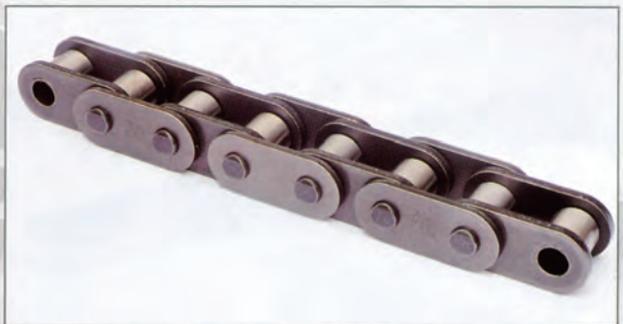
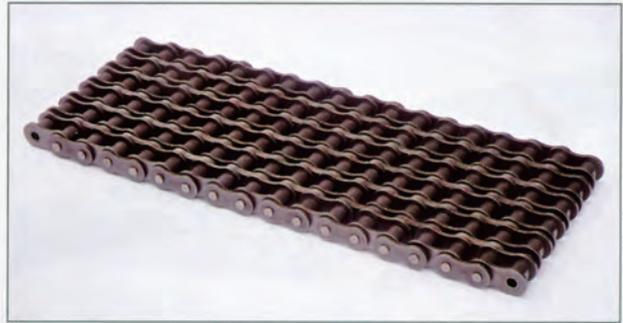


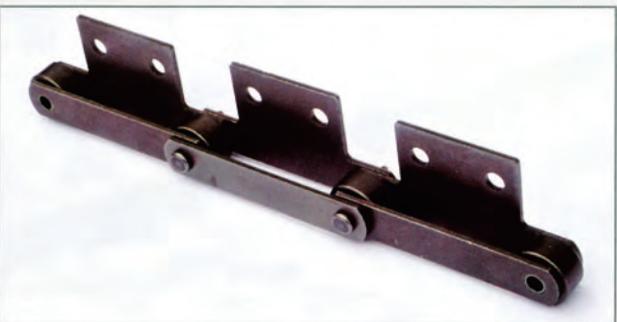
输送机型号 Conveyor type	链号 Chain NO.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 pin Diameter	销轴长度 Pin Length	链板高度 Plate Depth	链板厚度 Plate Thickness	附板尺寸 Attachment Dimension				极限拉伸载荷 Ultimate tensile strength
		P	d2	b1	d1	L	h2	T	L1	F	h4	d4	Q min kN
DS400	P152F123	152.4	36.0	36.5	15.5	90.0	50.0	8.0	60	120	38	8.0	275
DS640	P250F44	250.0	48.5	57.6	22.2	120.0	75.0	10.0	125	160	60	10.0	560

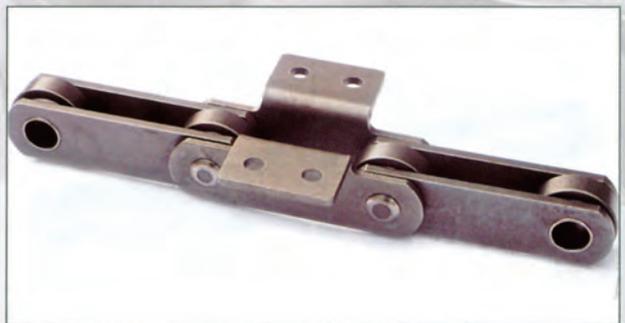
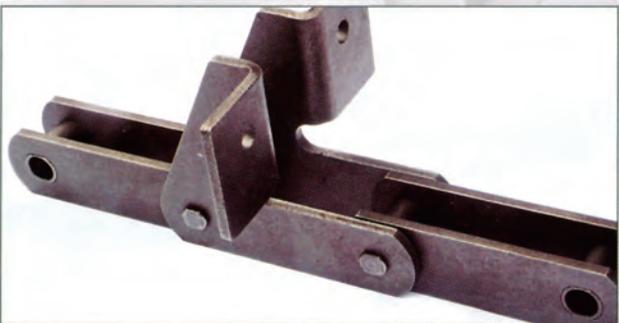
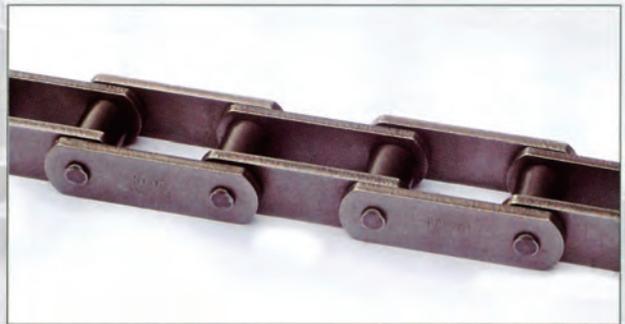
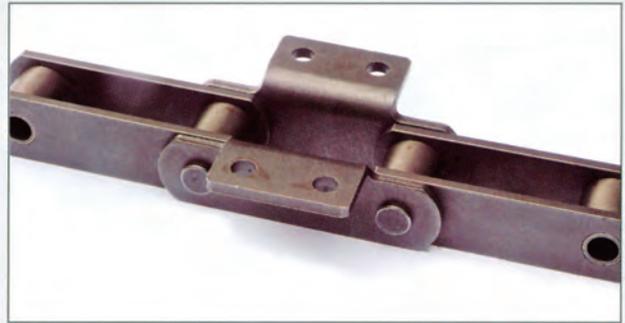
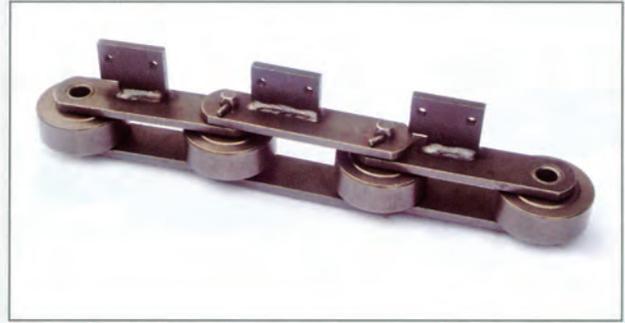


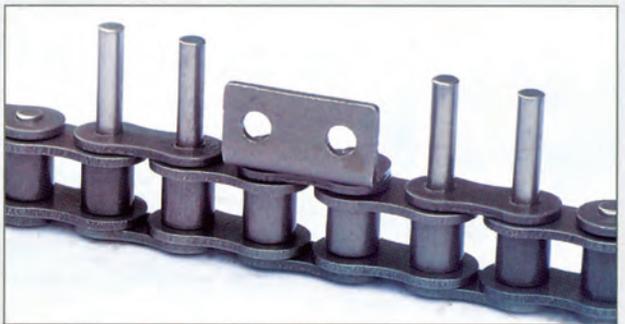
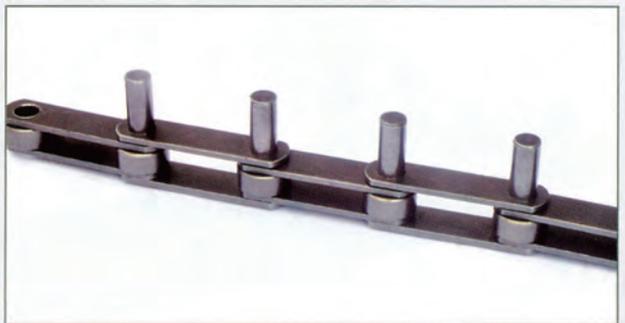
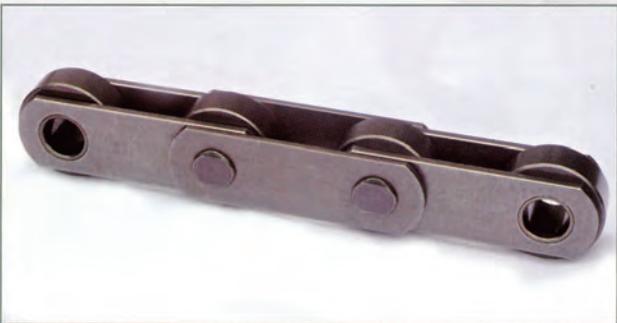
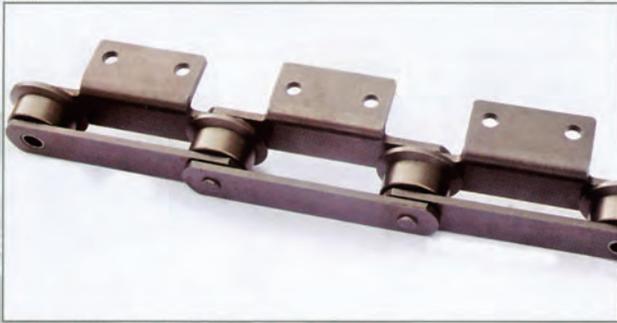
输送机型号 Conveyor type	链号 Chain NO.	节距 Pitch	滚子直径 Roller Diameter	内节内宽 Width Between Inner Plates	销轴直径 pin Diameter	销轴长度 Pin Length	链板高度 Plate Depth	链板厚度 Plate Thickness	附板尺寸 Attachment Dimension				极限拉伸载荷 Ultimate tensile strength
		P	d2	b1	d1	L	h2	T	L1	F	h4	d4	Q min kN
SDB400	P250F45	250.0	36.0	40.0	20.0	89.0	65.0	8.0	85	130	55	14.0	450
SDB500 (540)	P250F46	250.0	36.0	44.0	21.0	94.0	85.0	8.0	85	132	55	18.5	500
SDB630 (600)	P250F47	250.0	45.0	52.0	30.0	128.0	115.0	10.0	85	162	75	18.5	1000

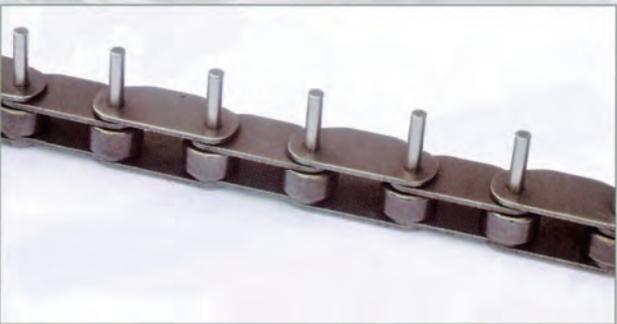
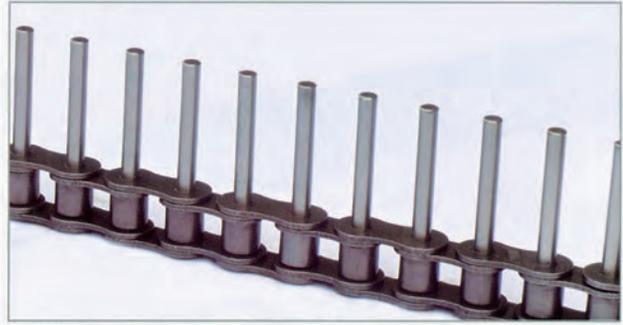


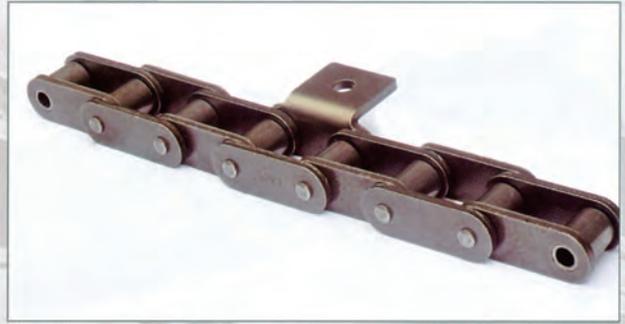


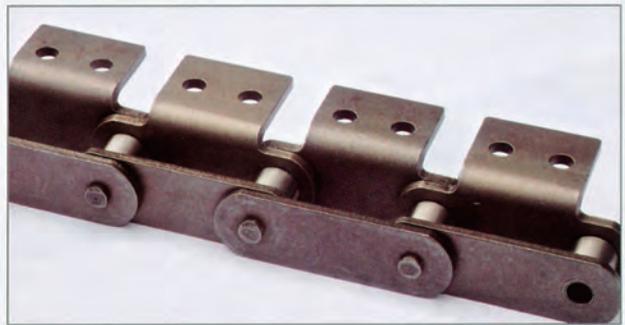




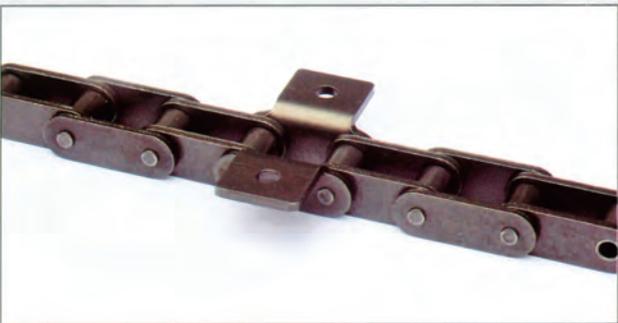
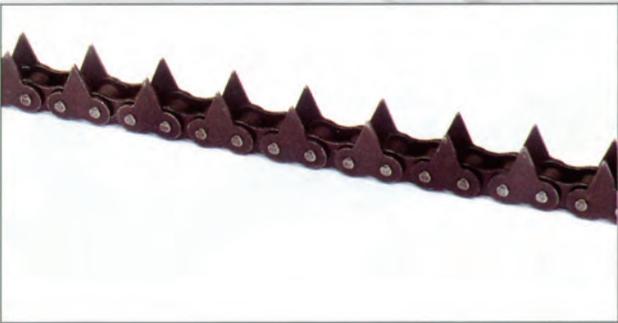
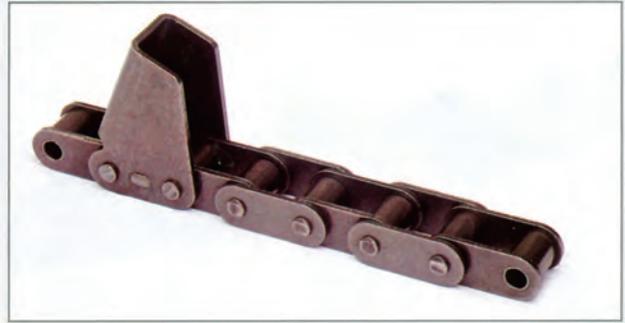
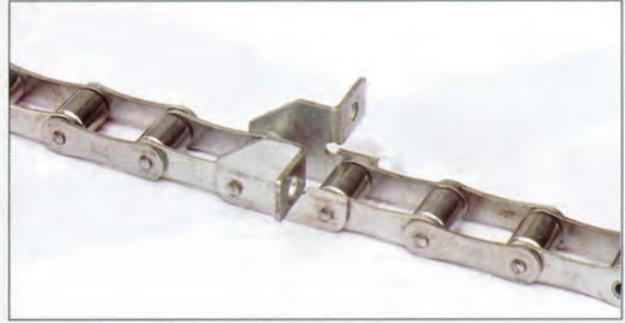
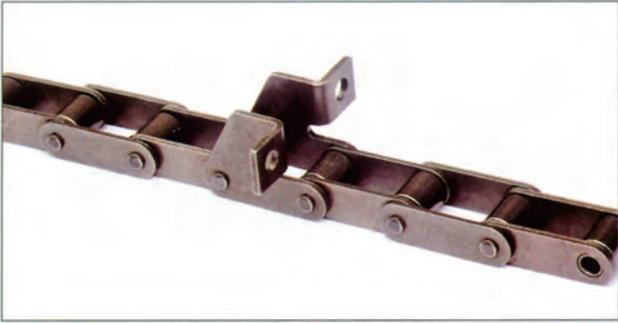








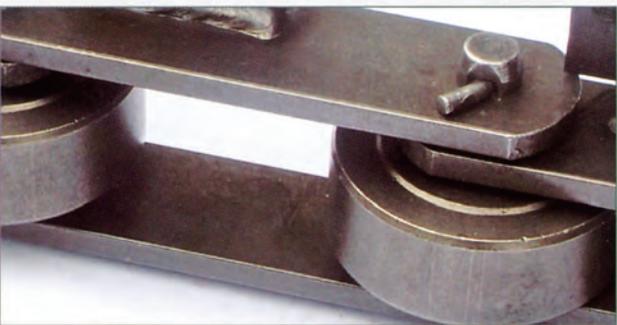
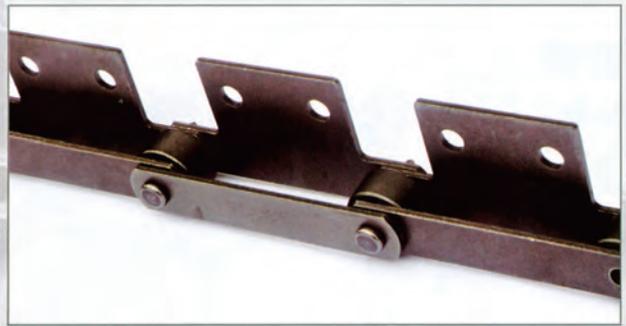
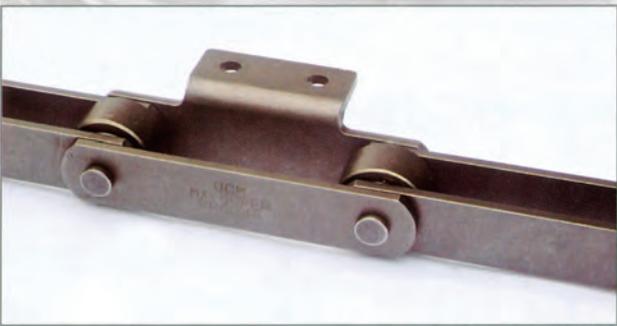
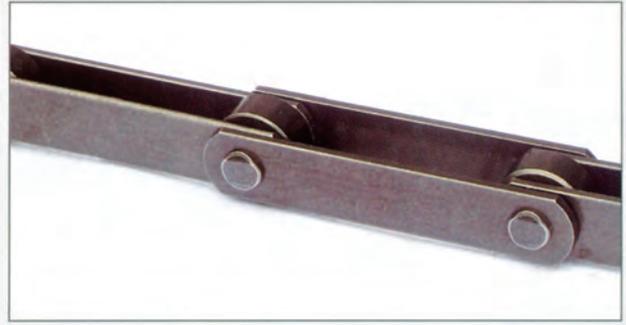












## 链条的选用

链条选用是否正确，直接影响链条的使用寿命及工作机械安全，由于使用场合及行业不同，有多种思路可以考虑。

**安全系数法：**如升降设备用，链条取其1/10抗拉载荷，摩托车传动用，1/7抗拉载荷。长期运转，不易更换场合用1/4抗拉载荷等等。

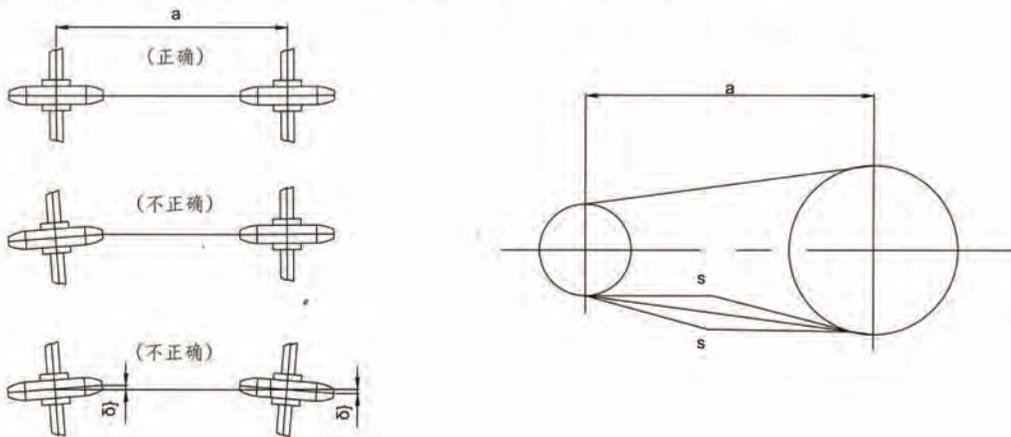
**扭距换算法：**确认动力源输出的最大扭距→确认可能的冲击载荷→确认输出输入轴的转速→确认链轮直径→确认轴间距离→确认链条承受的工作张力→考虑环境系数→确定合适规格的链条。

**功率曲线法：**对照国外现有的功率曲线图，查得小链轮的齿数和转数，相对应的转动功率，考虑环境系数选择合适的链条。

**铰链面积法：**链条再长，工作时铰链部分受磨损的面积： $S=DL$ (D:销轴直径，L:套筒长度)，一般在无润滑条件下，每单位面积压力限4Mpa之内，润滑良好可以8Mpa之内。在相同情况下，套筒承压越小，链条磨损寿命越长，反之越短。

## 安装

链条安装有链轮之间"对中"共面 $\delta_1$ 与齿面垂直度( $\delta_2=\delta_3$ )二个因素:



一般调整到 $\delta/a=0.002$ 就可以。卡簧开口方向与链条方向相反。

## 维护

**共面性检查：** $\delta/a$ 是否在0.002范围内。按图1

**垂度检查：** $S=0.04a$ 范围内。按图2

**振动、润滑性检查，**拆卸链条必须用专用工具。

## The choice of chains

Whether the choice of the chains is right or not will directly influence the chain elongation and the working mechanical safety. Because of the various applied situations and trades, it has many trains of thought that can be considered. They are as follows:

Assurance coefficient method: if it is used for elevators, use 1/10 tensile load; if it is used for motor cycles, 1/7 tensile strength; and if it is for long-term operation and it is uneasy to change place, sue 1/3 tensile strength.

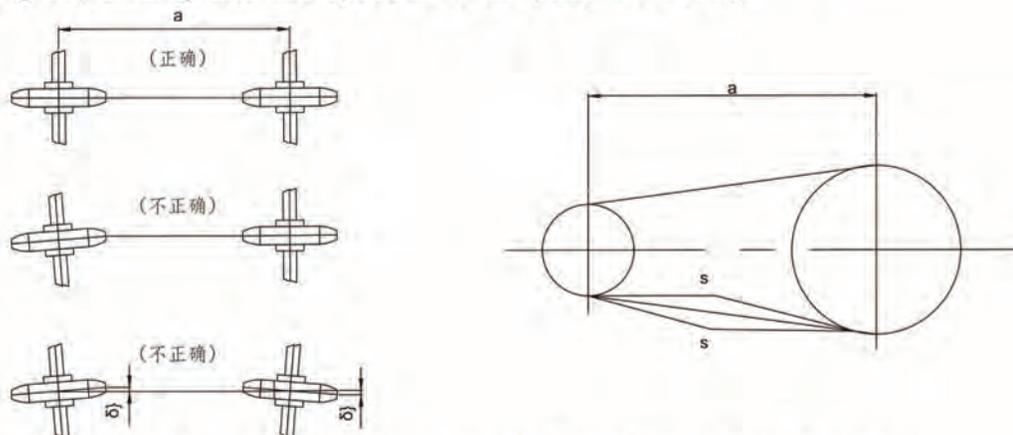
Torque conversion method: to confirm the maximum torque of the original output force → to confirm the possible shock strength → to confirm the speed of the output and input axe → to confirm the diameter of the sprocket → to confirm the distance between the axe → to confirm the working tension on the chains → to consider the environmnt coefficient → to decide the choice of the proper-sized chains.

Power diageam method: to take the current overseas power diagram as reference to get the number of the small sprocket teeth, its rolling speed and the corresponding transmission power and take the environment coefficient into consideration so as to choose the appropriate chains.

Rider area method: while working, usually the pressure is restricted within 4mpa per unit arwa of the fricative area of rider,  $s=dl$  (d: pin diameter; l: bush length) under the condition that there is no lubricating oil on it. Good lubrication is within 8mpa. Under the same circumstances, we can see that the less the pressure on the per unit area of the bush is, the longer the chain elongation is. Otherwise, it becomes shorter.

## Installation

The two factors of the installation of the chains are as follows: the sprockets centering coplanarity and the sprocket teeth plate verticality.



Usually, it's enough to adjust to  $\delta/a=0.002$ . The open direction of the jump ring is the opposite to the advancing direction of the chains.

## Maintenance

Coplanarity inspection: whether  $\delta/a$  is within the range of 0.002 or not, according to diagram 1.

Verticality inspection: within the range of  $s=0.04a$ , according to diagram 2.

Vibration and lubrication inspection; to dismount the chains, you must use special tools.

## 链条的选用

故障形式	原因	解决方法
链条爬齿	<ul style="list-style-type: none"> <li>• 链轮与链条不相配;</li> <li>• 明显过载;</li> <li>• 链轮、链条磨损引起。</li> </ul>	<ul style="list-style-type: none"> <li>• 确认链条节距, 滚子直径, 内节内宽三要素;</li> <li>• 加油润滑或改用多排链条;</li> <li>• 更换链条。</li> </ul>
异常噪声	<ul style="list-style-type: none"> <li>• 链轮与轴的配合不良;</li> <li>• 链条过松或过紧;</li> <li>• 链轮、链条明显磨损;</li> <li>• 无油、重载干磨损;</li> <li>• 轴承座松动。</li> </ul>	<ul style="list-style-type: none"> <li>• 检查并调整;</li> <li>• 调整至合适的间距;</li> <li>• 链轮、链条一并更换;</li> <li>• 加油、完善润滑条件;</li> <li>• 紧固螺栓。</li> </ul>
链条振动	<ul style="list-style-type: none"> <li>• 载荷变动异常;</li> <li>• 受周期性外力影响, 引起共振现象。</li> </ul>	<ul style="list-style-type: none"> <li>• 检查并减少系统频变原因;</li> <li>• 加弹性张紧轮;</li> <li>• 更换链条规格, 改变固有振频;</li> <li>• 改变链条张力。</li> </ul>
链齿不脱落(内卷)	<ul style="list-style-type: none"> <li>• 二轴间距离过长;</li> <li>• 链条过于松弛;</li> <li>• 链轮、链条磨损过量。</li> </ul>	<ul style="list-style-type: none"> <li>• 中间加过渡轮;</li> <li>• 轴间距离调整;</li> <li>• 整个“传动付”更换。</li> </ul>
内片内侧磨损	<ul style="list-style-type: none"> <li>• 链轮共面性差, 链轮咬内片。</li> </ul>	<ul style="list-style-type: none"> <li>• 按图1调整。</li> </ul>
外片外侧及销轴头部磨损	<ul style="list-style-type: none"> <li>• 通道尺寸小, 链条运行受边际磨损。</li> </ul>	<ul style="list-style-type: none"> <li>• 扩大链条运行通道。</li> </ul>
链条紧节产生声	<ul style="list-style-type: none"> <li>• 齿合不良, 链条变形;</li> <li>• 无润滑、间隙被磨损物填充;</li> <li>• 过载、轴销变形, 套筒切断;</li> <li>• 环境酸化, 严重锈蚀;</li> <li>• 高速运转, 销套过热咬合。</li> </ul>	<ul style="list-style-type: none"> <li>• 检查并调整齿合情况;</li> <li>• 链条用煤油洗净, 改善润滑;</li> <li>• 减载或更换成多排链条;</li> <li>• 隔离酸源, 改善环境;</li> <li>• 限定使用条件。</li> </ul>